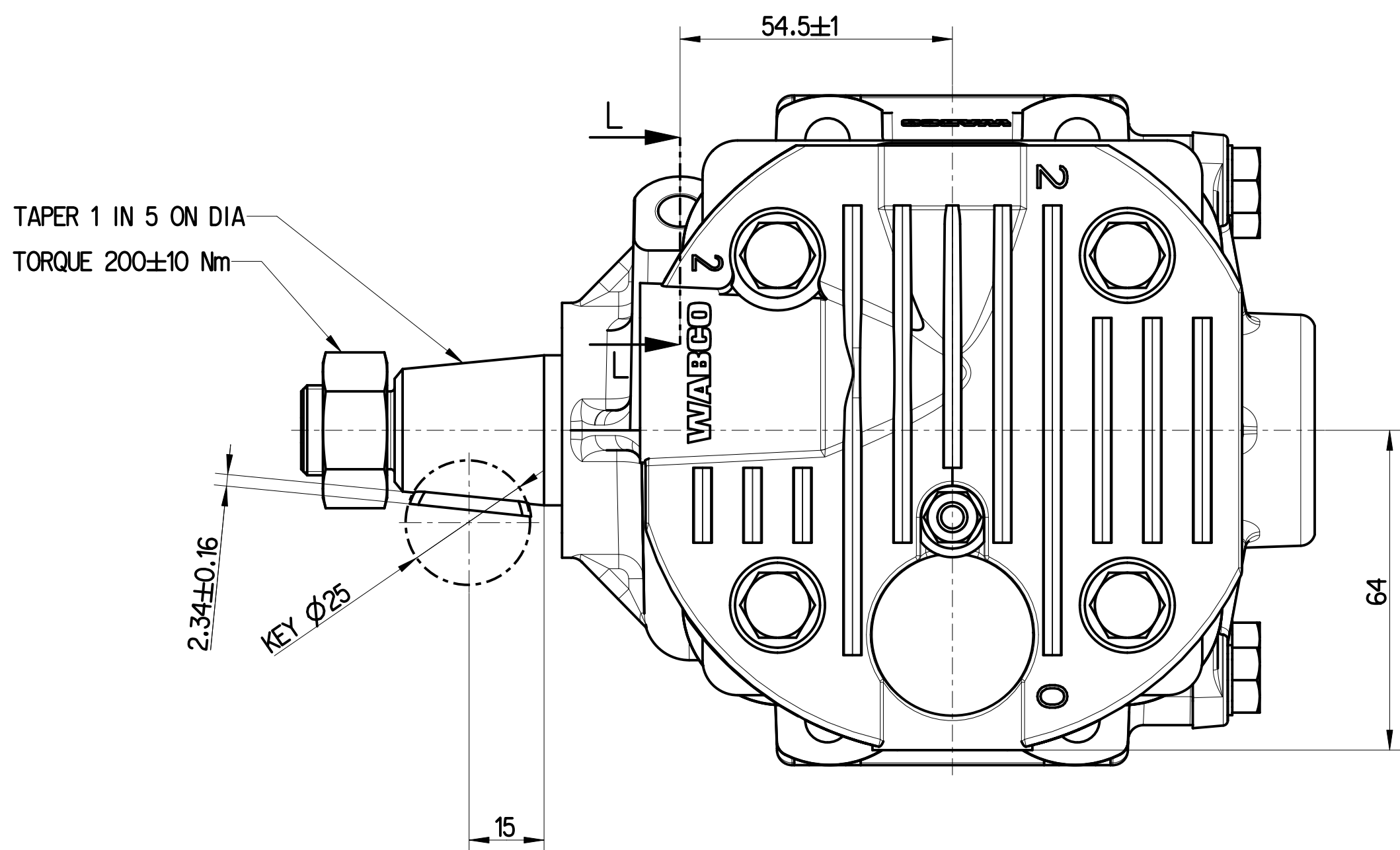
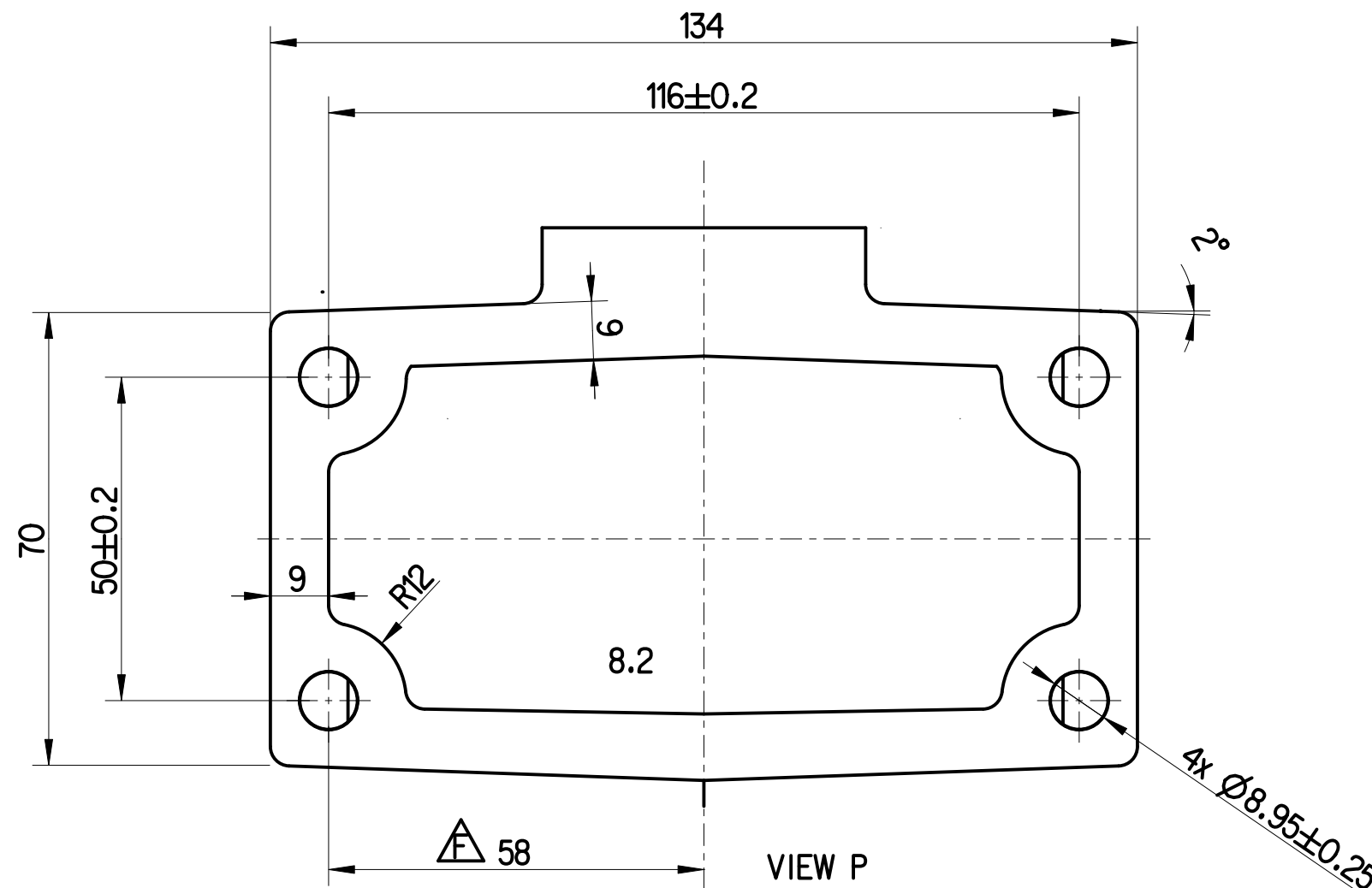
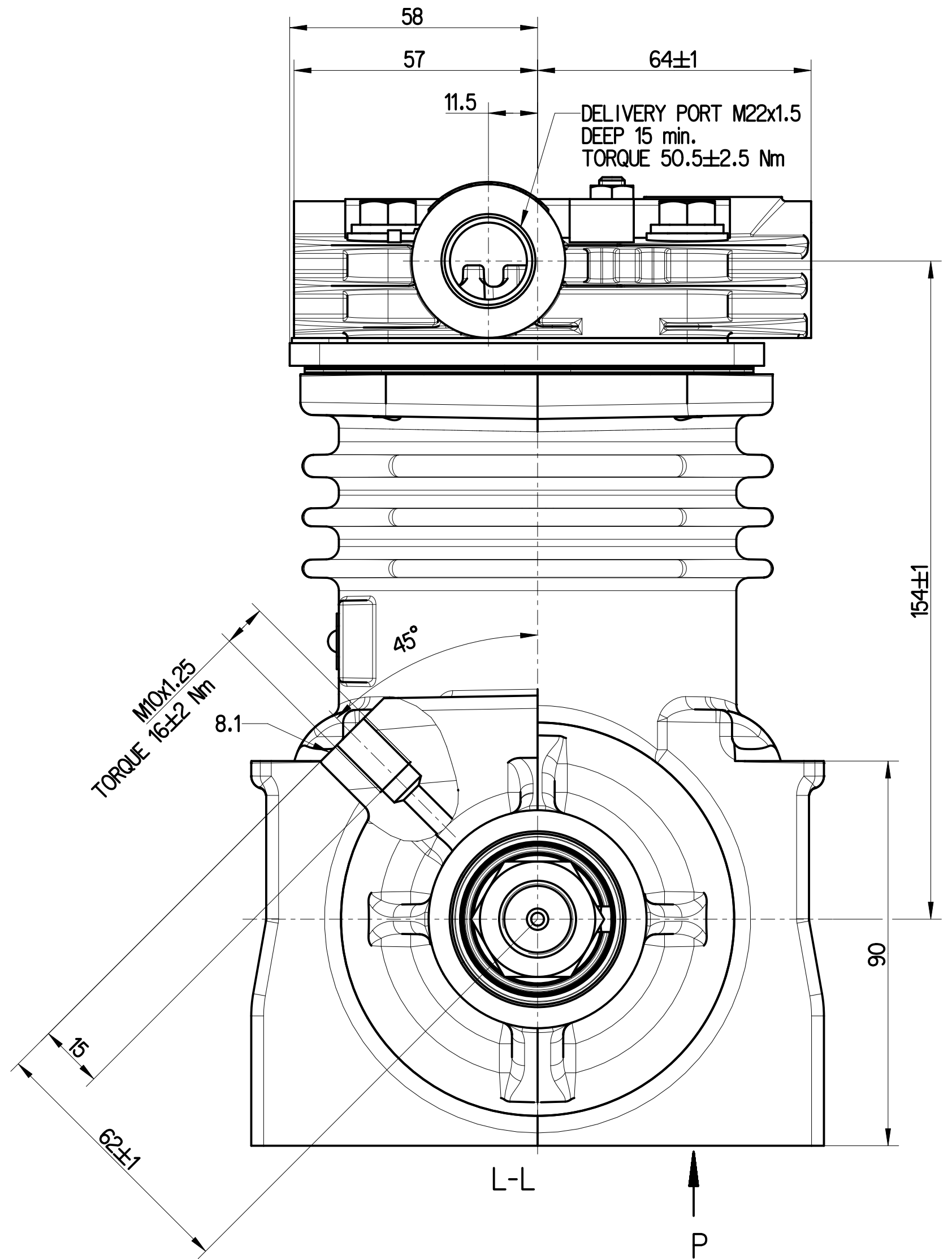
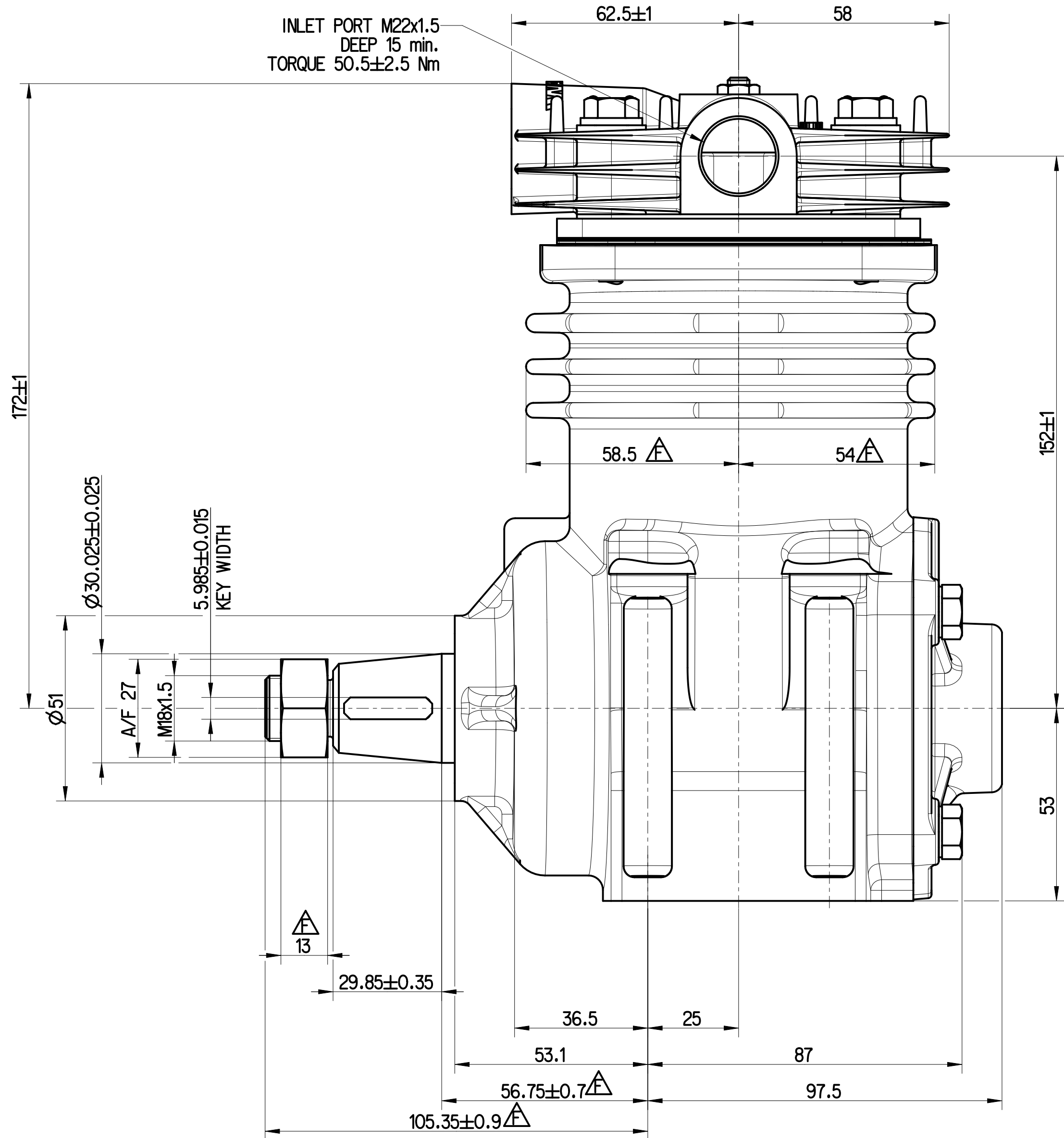
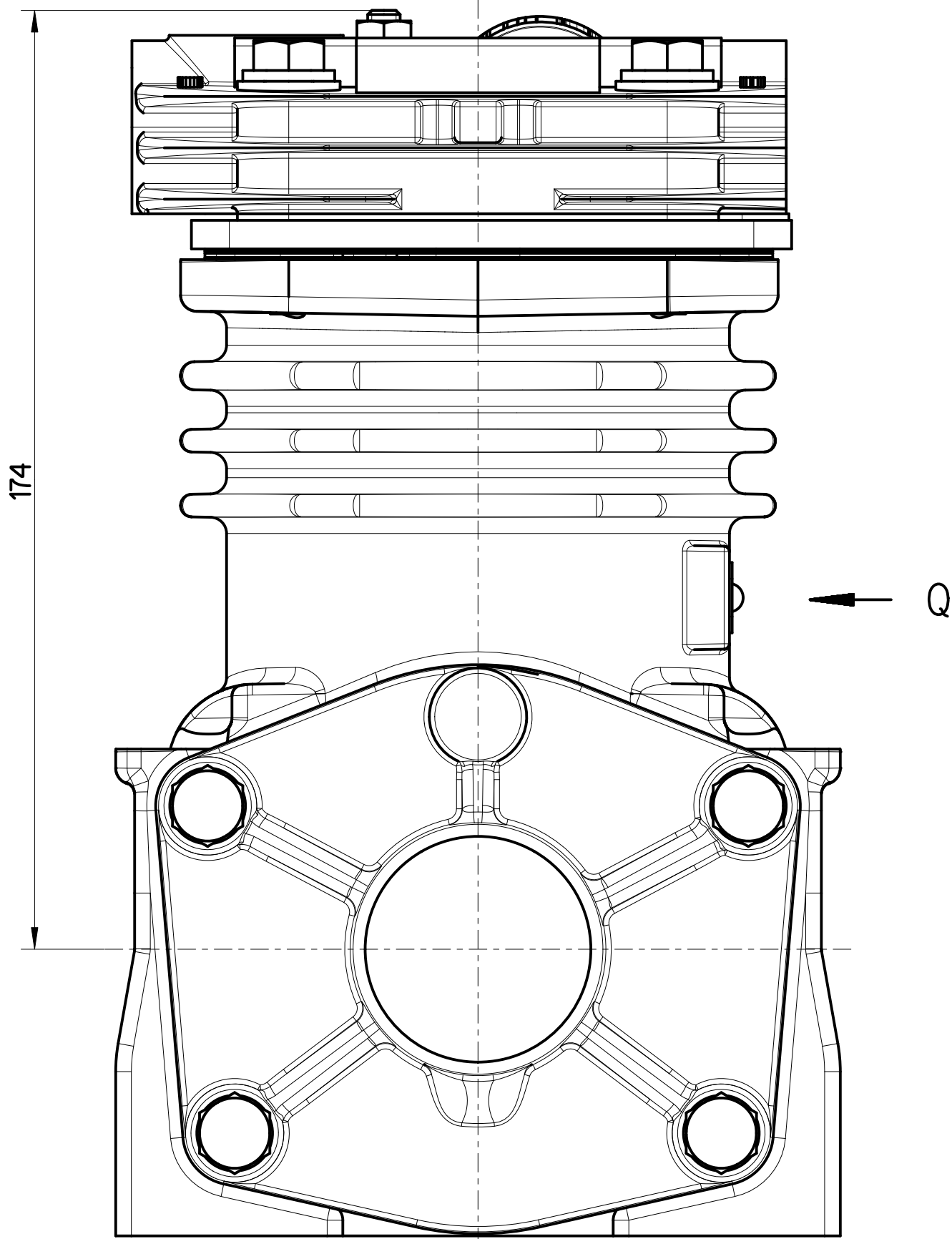
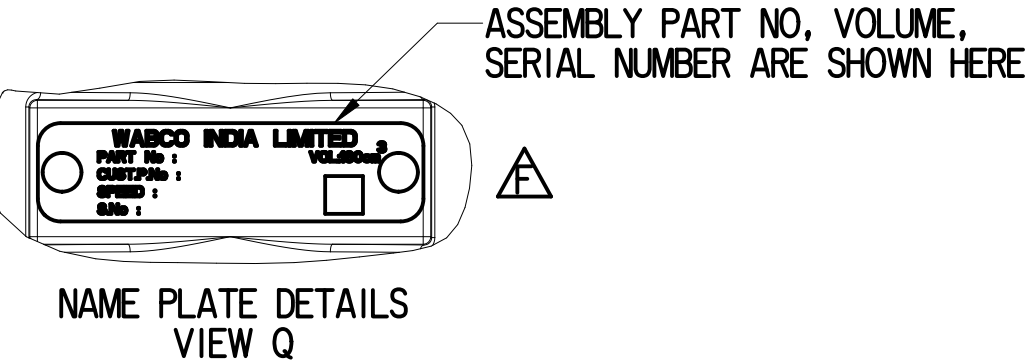


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- 0 = AIR INLET PORT
2 = AIR DELIVERY PORT
8.1 = OIL INLET
8.2 = OIL DRAIN

PRODUCT SPECIFICATION NO. : PSSC 117C
(ISSUE NO. 2, DATED 09-10-15)

BORE DIAMETER : 80mm

STROKE : 32mm

DISPLACEMENT : 160cm³

AXIAL PLAY : 0.45/0.05 mm

PAINT COLOUR : BLACK

EXPOSED MACHINED CAST IRON / STEEL SURFACES
ARE PROTECTED WITH RUST PREVENTION OIL

OPEN PORTS / MOUNTING SURFACE ARE FITTED WITH CLOSURE PLUGS /
CLOSURE COVER FOR STORAGE AND TRANSIT PURPOSES

General Specification: ISO 8075, JED-334-1, Size ISO 14405 LP				Copyright ZF®			
Further Technical Data: PSSC 117C				Date	Drawn	Signature	
Doc. Code: Q35				2024-06-06	Ajith		
General Tolerances JED-261				Checked: Karthikeyan			
Range of nominal dimensions in mm				Dimensions in mm			
Class	1)	≤ 50	> 50 ≤ 180	≤ 180	> 180	> 400	±3°
Fine		±0.5	±1	±1.5	±2		
Medium	X	±1	±2	±3	±4		
Coarse		±2	±3.5	±5	±6.5		
Tapped Holes acc. JED-152				1) Tolerance Class Applied Crossmarked			
A 1				CREO	Size	CAD System	
7.854 kg				1:1	Scale		
Material No. M100920				EDN-No. 509098	Revision 9	Techn. Resp. F	5000_WIN
Date of first issue: 1998-08-11				Replacement for			
Doc. Code: 005				EN			
Sheet 1/1							