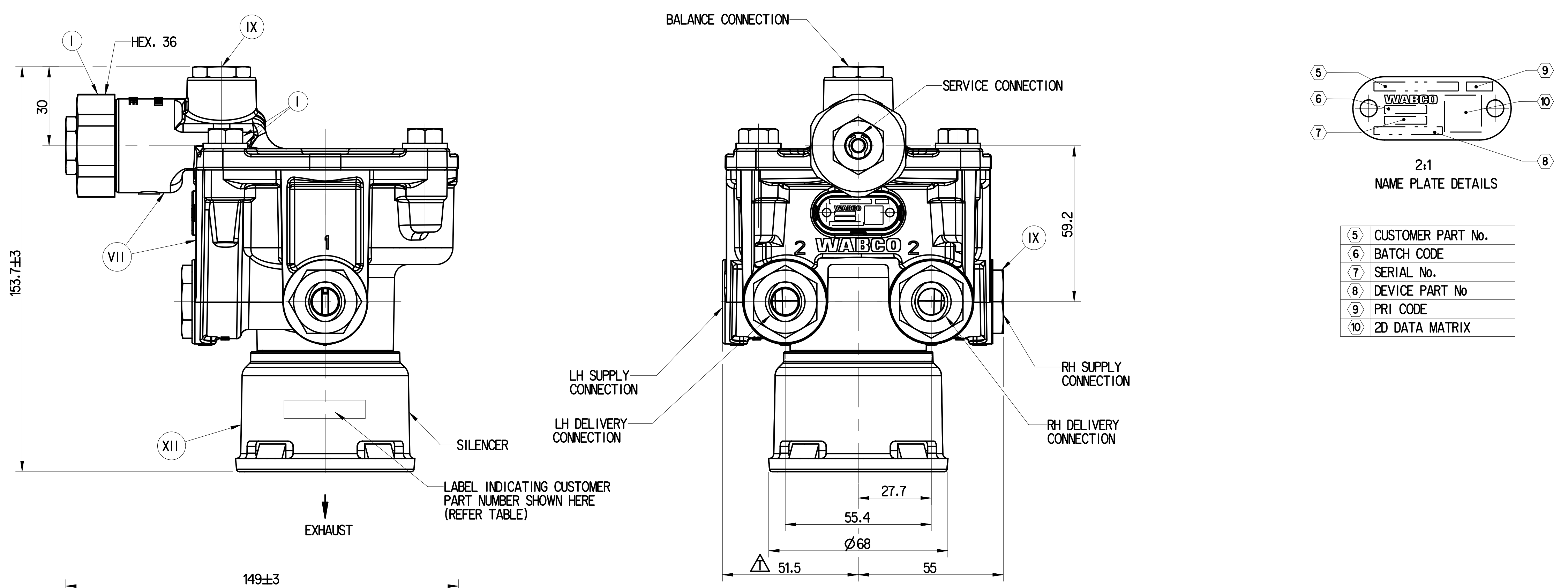


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|                             |   |
|-----------------------------|---|
| SAFETY CHARACTERISTICS      | 0 |
| SIGNIFICANT CHARACTERISTICS | 0 |
| CUSTOMER INTERFACE          | 0 |



ASSEMBLY PROCEDURE:

(a) THE SPRING ELEMENT IS INSERTED INTO THE CHAMBER UNDER THE THREAD ROOT OF THE CONNECTION BORE (a) AND (b).

(b) THE RETAINING CLIP IS INTRODUCED SO THAT IT RESTS FLAT ON THE THREAD ROOT (b) AND (c). THE SPRING ELEMENT AND RETAINING CLIP ARE SYMMETRICAL.

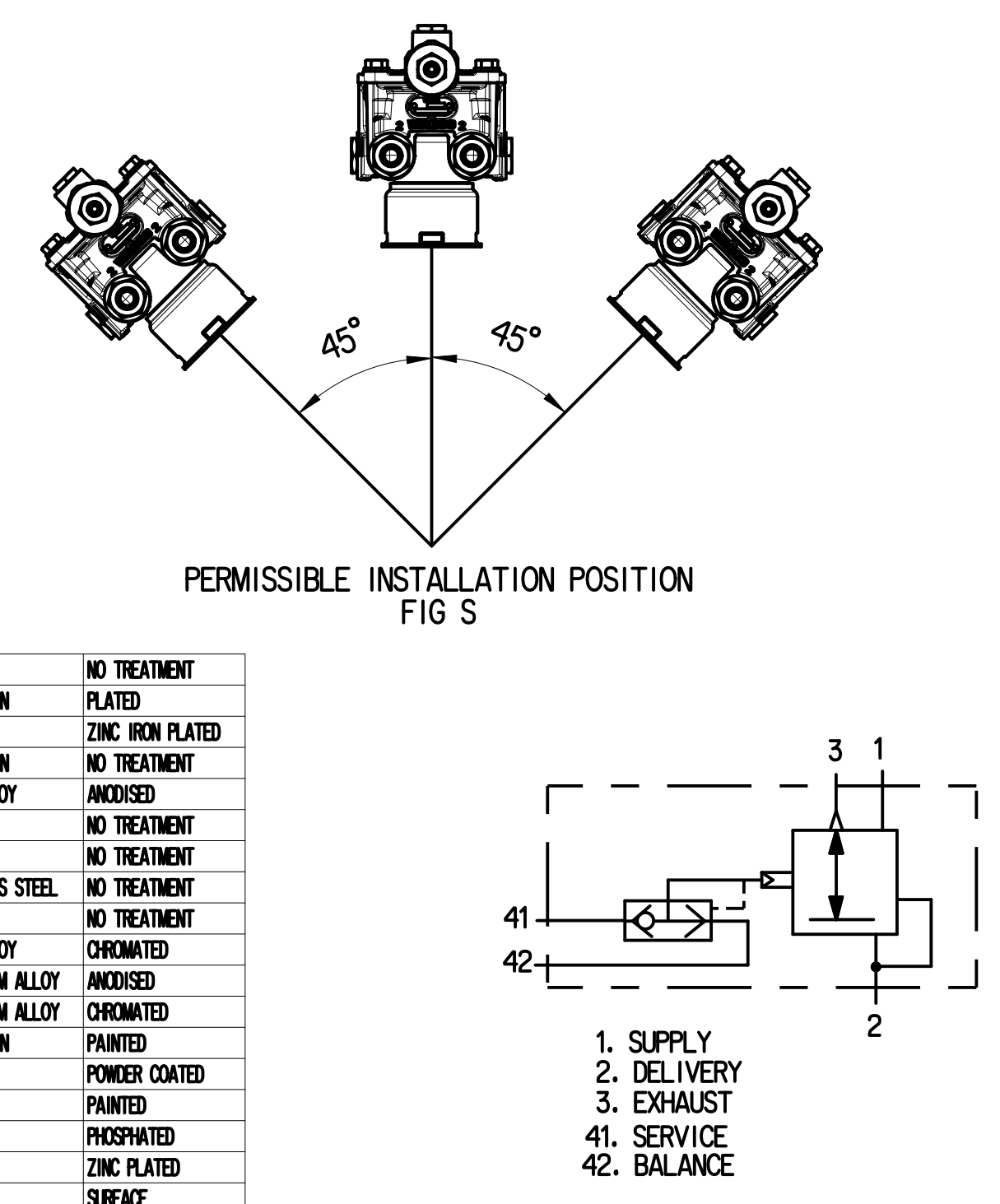
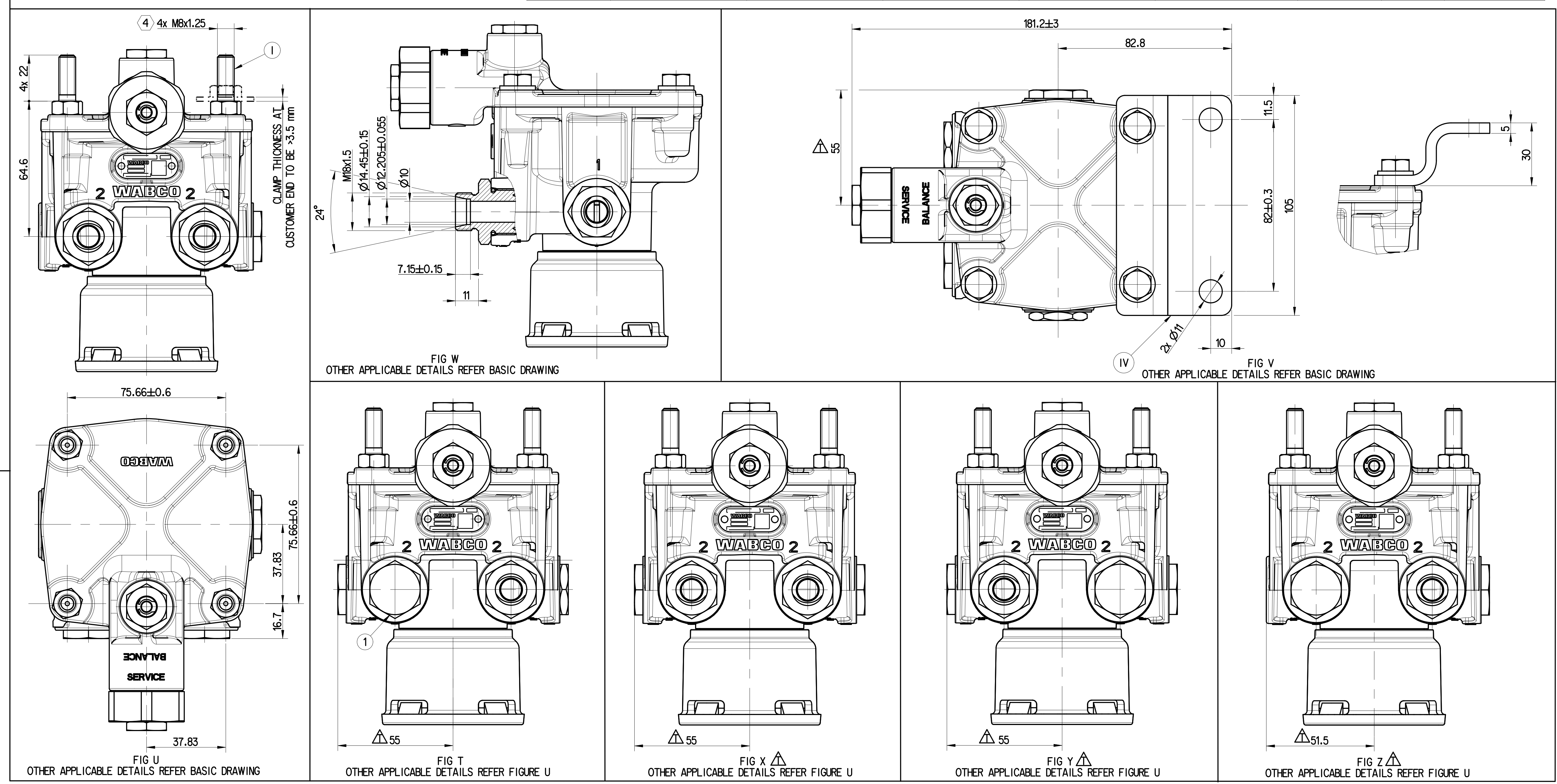
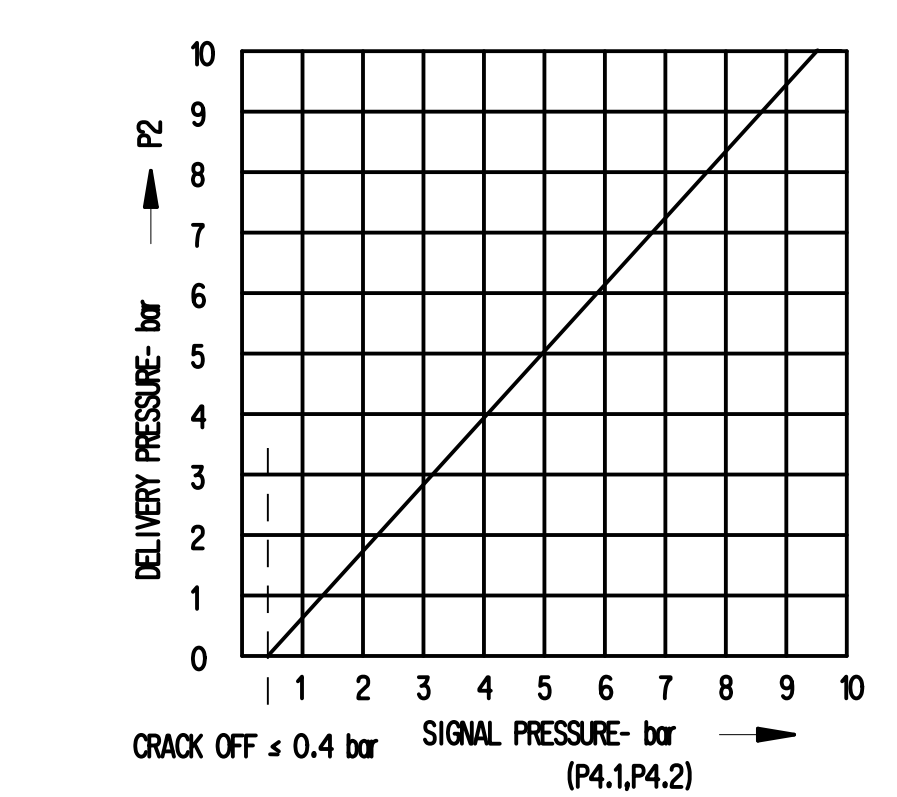
(c) THE MALE FITTING PRE-ASSEMBLED WITH THE PRE-GREASED O-RING TO SEAL THE THREAD IS SCREWED BY HAND INTO THE TAPPED BORE (c) AND TIGHTENED.

Labels: SPRING ELEMENT, RETAINING CLIP, MALE NUT WITH O-RING.

| DESCRIPTION          | M22x1.5 VOSS PART No. | M16x1.5 VOSS PART No. |
|----------------------|-----------------------|-----------------------|
| MALE NUT WITH O-RING | 00 62 03 99 00        | 00 62 02 99 00        |
| RETAINER CLIP        | 00 62 01 90 00        | 00 62 00 90 00        |
| SPRING ELEMENT       | 00 62 05 99 00        | 00 62 04 99 00        |

| WABCO PART NO. | LH SUPPLY CONNECTION                       | RH SUPPLY CONNECTION                       | LH DELIVERY CONNECTION                     | RH DELIVERY CONNECTION                     | SERVICE/BALANCE CONNECTION                 | FIG. REFERENCE    | WEIGHT (KG) | CUSTOMER PART NO. |
|----------------|--------------------------------------------|--------------------------------------------|--------------------------------------------|--------------------------------------------|--------------------------------------------|-------------------|-------------|-------------------|
| M306090        | PORT BLOCKED AS-CAST $\Delta$              | M22x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ① | M22x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ① | M22x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ① | M16x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ② | BASIC DRAWING     | 1.2         | 2880 4370 01 86   |
| M307540        | M22x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ① | PORT PLUGGED                               | M22x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ① | M22x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ① | M16x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ② | BASIC DRAWING     | 1.2         | TO BE ALLOCATED   |
| M307220        | M22x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ① | PORT PLUGGED                               | PORT PLUGGED                               | M22x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ① | M16x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ② | FIGURE V          | 1.45        | 2880 4370 01 79   |
| 473 017 028 0  | PORT BLOCKED AS-CAST $\Delta$              | M22x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ① | M18x1.5. HEX. 27 ③                         | M22x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ① | M16x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ② | FIGURE W          | 1.24        | 5007 4370 01 18   |
| 473 017 037 0  | PORT BLOCKED AS-CAST $\Delta$              | M22x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ① | M22x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ① | M22x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ① | M16x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ② | FIGURE U          | 1.26        | 5070 4370 01 09   |
| 473 017 039 0  | M22x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ① | PORT PLUGGED                               | PORT PLUGGED                               | M22x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ① | M16x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ② | FIGURE T          | 1.2         | 5023 4370 02 05   |
| 473 017 041 0  | M22x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ① | M22x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ① | M22x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ① | M22x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ① | M16x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ② | FIGURE X $\Delta$ | 1.24        | 4106 4370 02 37   |
| 473 017 044 0  | M22x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ① | M22x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ① | M22x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ① | PORT PLUGGED                               | M16x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ② | FIGURE Y $\Delta$ | 1.26        | 5088 4370 01 25   |
| 473 017 050 0  | PORT BLOCKED AS-CAST $\Delta$              | M22x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ① | PORT PLUGGED                               | M22x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ① | M16x1.5 TO SUIT VOSS PLUG IN SYSTEMS 230 ② | FIGURE Z $\Delta$ | 1.2         | TO BE ALLOCATED   |

| S.No. | NOTES                                                                                                                        |
|-------|------------------------------------------------------------------------------------------------------------------------------|
| 1     | PRODUCT FUNCTION AND RELIABILITY                                                                                             |
| 1.1   | WORKING MEDIUM                                                                                                               |
| 1.2   | NORMAL WORKING PRESSURE                                                                                                      |
| 1.3   | MAXIMUM WORKING PRESSURE (TEMPORARILY)                                                                                       |
| 1.4   | CRACK OFF PRESSURE                                                                                                           |
| 1.5   | NOMINAL FLOW DIAMETER (WITH VOSS CONNECTION)                                                                                 |
| 1.6   | NOISE LEVEL FITTED WITH SILENCER                                                                                             |
| 1.7   | THERMAL RANGE OF APPLICATION                                                                                                 |
| 1.8   | INSTALLATION POSITION                                                                                                        |
| 1.9   | CORROSION RESISTANCE                                                                                                         |
| 2     | QUALITY COMPLIANCE TESTS WILL BE CARRIED OUT REGULARLY AS PER PS CLAUSE No. 16                                               |
| 3     | SERVICE LIFE TO FIRST OVERHAUL IF FITTED AS PER RECOMMENDED LAYOUT AND CONNECTIONS 3 YEARS / 300 000 km WHICHEVER IS EARLIER |
| 4     | OPEN PORTS/CONNECTIONS AND STUDS ARE FITTED WITH CLOSURE PLUGS AND CLOSURE SLEEVES FOR STORAGE AND TRANSIT PURPOSES          |



|                 |                 |                  |
|-----------------|-----------------|------------------|
| XXVI            | STEEL           | NO TREATMENT     |
| XXVII           | CAST IRON       | PLATED           |
| XXVIII          | STEEL           | ZINC IRON PLATED |
| XXIX            | CAST IRON       | NO TREATMENT     |
| XXX             | ZINC ALLOY      | ANODISED         |
| XXXI            | PLASTIC         | NO TREATMENT     |
| XXXII           | RUBBER          | NO TREATMENT     |
| XXXIII          | STAINLESS STEEL | NO TREATMENT     |
| XXXIV           | BRASS           | NO TREATMENT     |
| XXXV            | ZINC ALLOY      | CHROMATED        |
| XXXVI           | ALUMINIUM ALLOY | ANODISED         |
| XXXVII          | ALUMINIUM ALLOY | CHROMATED        |
| XXXVIII         | CAST IRON       | PAINTED          |
| XXXIX           | STEEL           | POWDER COATED    |
| XXXX            | STEEL           | PAINTED          |
| XXXXI           | STEEL           | PHOSPHATED       |
| XXXXII          | STEEL           | ZINC PLATED      |
| XXXXIII         | STEEL           | ZINC PLATED      |
| XXXXIV          | STEEL           | ZINC PLATED      |
| XXXXV           | STEEL           | ZINC PLATED      |
| XXXXVI          | STEEL           | ZINC PLATED      |
| XXXXVII         | STEEL           | ZINC PLATED      |
| XXXXVIII        | STEEL           | ZINC PLATED      |
| XXXXIX          | STEEL           | ZINC PLATED      |
| XXXXX           | STEEL           | ZINC PLATED      |
| XXXXXI          | STEEL           | ZINC PLATED      |
| XXXXXII         | STEEL           | ZINC PLATED      |
| XXXXXIII        | STEEL           | ZINC PLATED      |
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