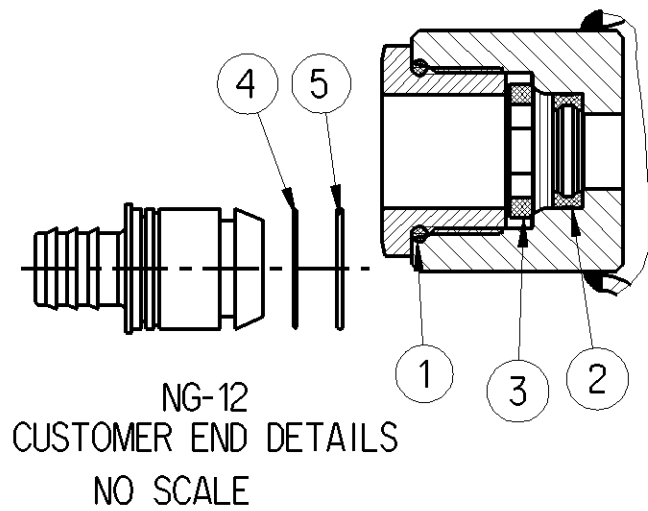
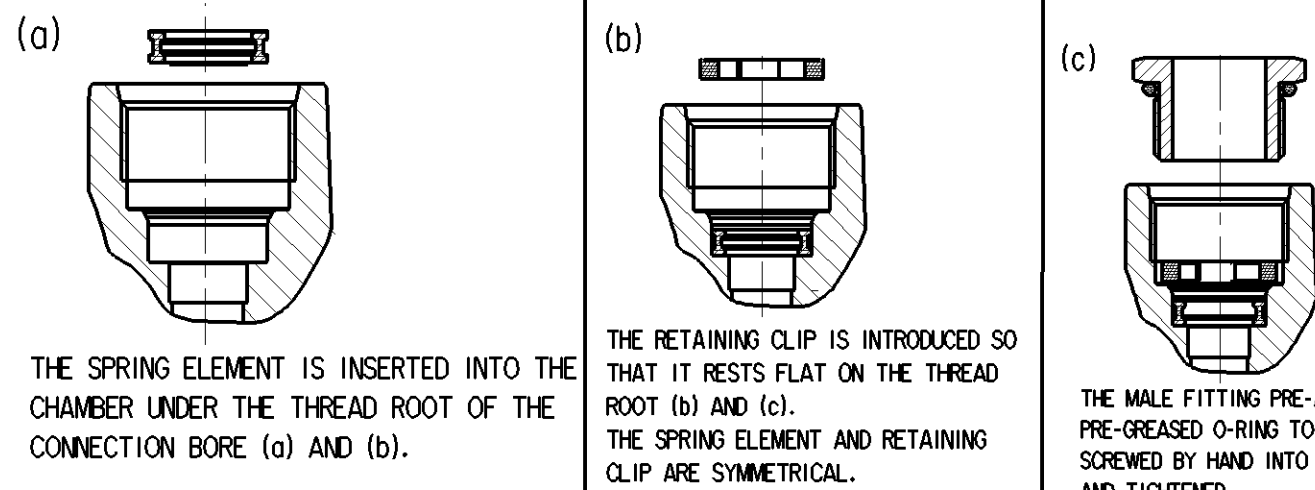
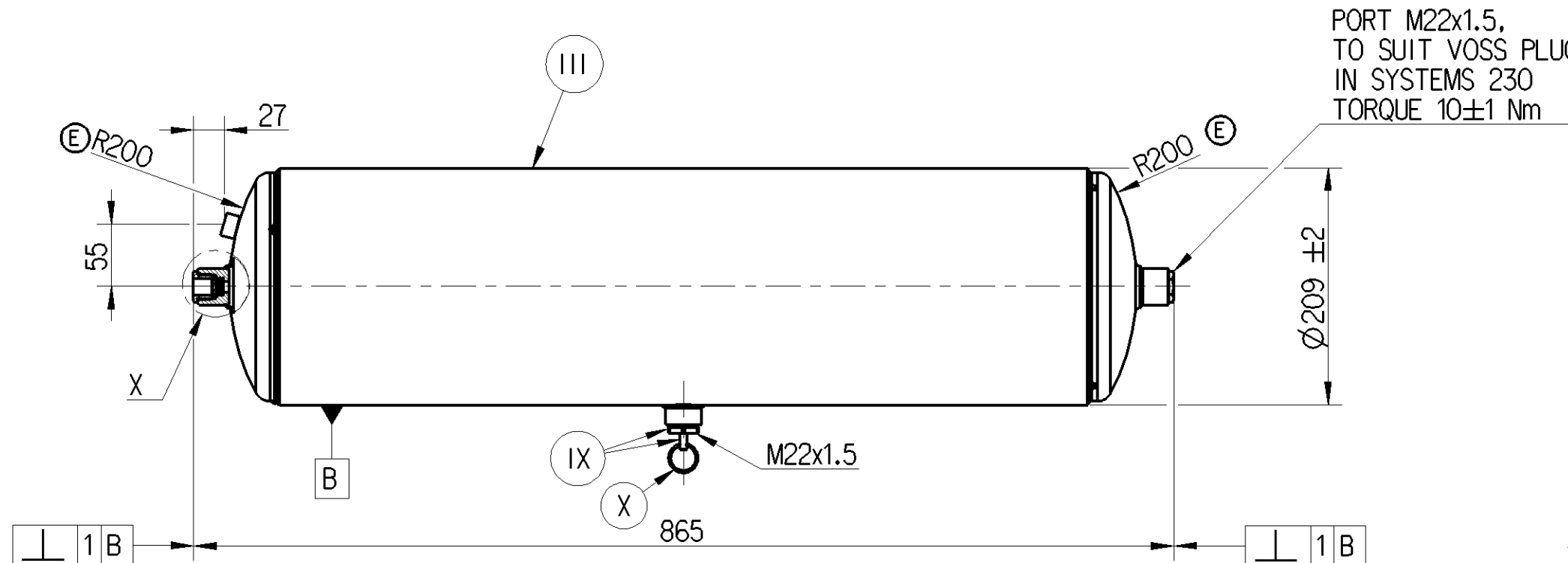
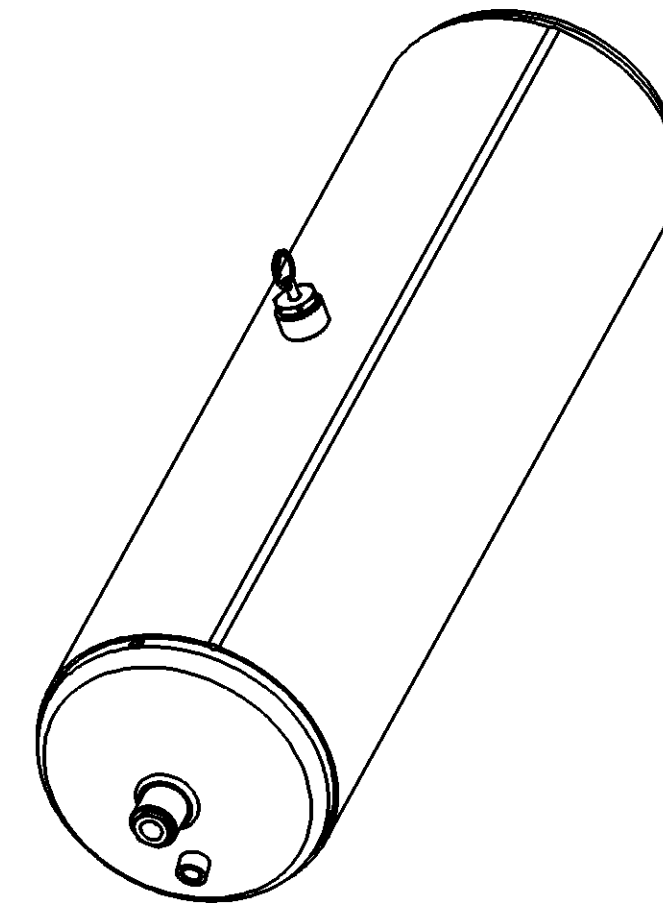


ASSEMBLY PROCEDURE ⑥



REPAIR KIT 300003124 (MSP 3/124) CONSISTS OF ITEM SHOWN ⑤

ITEM NO.	CUSTOMER PART NO.	WIN PART No.	DESCRIPTION	QTY
1		8979803224	O Ring	1
2		8953700044	NG12 Spring Element	1
3		8952266974	NG12 Retaining Clip	1
4		8979801464	O Ring	1
5		8979801534	O Ring	1



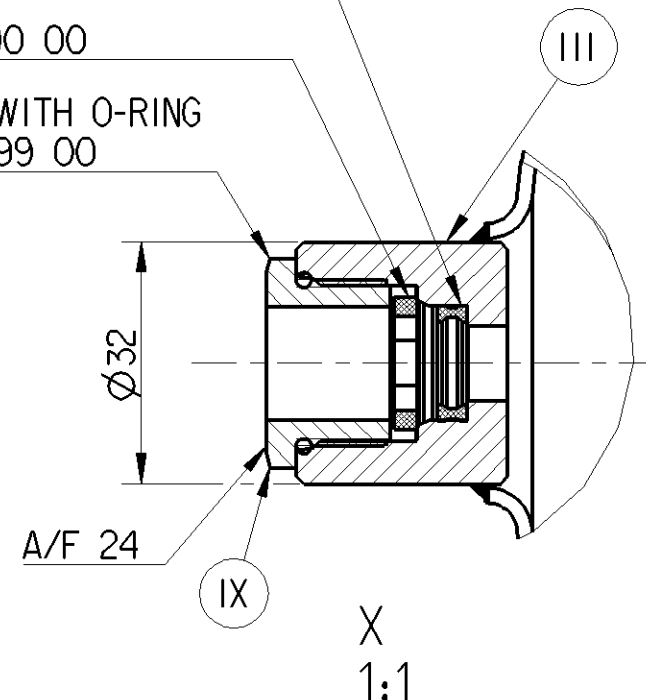
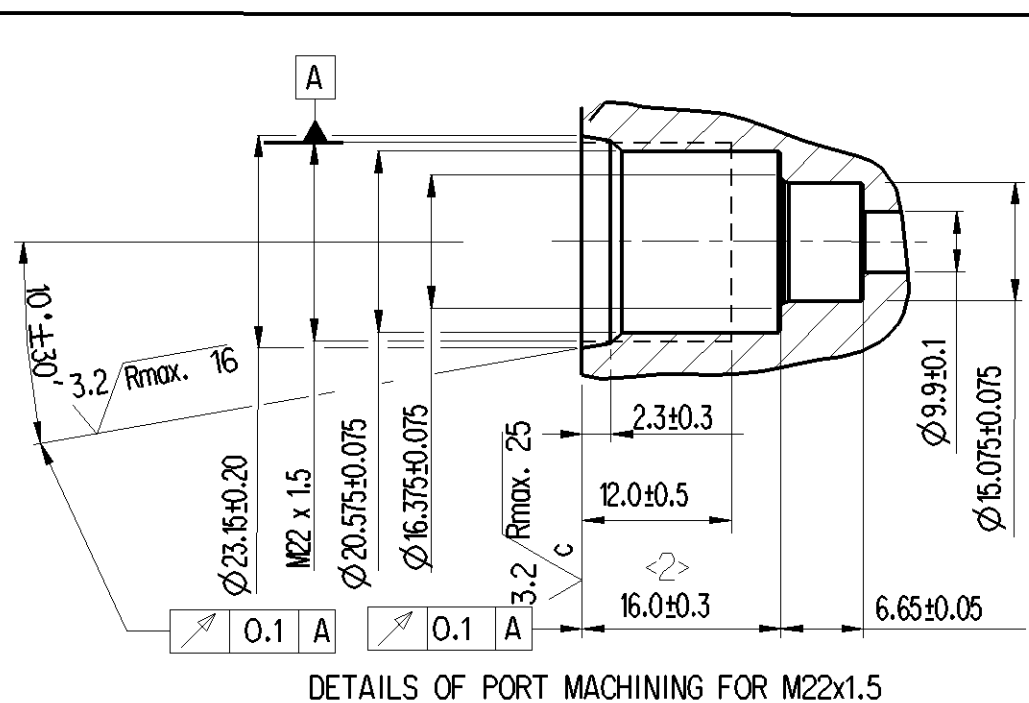
NG12 SPRING ELEMENT
VOSS PART No. 00 62 05 99 00

NG12 RETAINING CLIP
VOSS PART No. 00 62 01 90 00

NG12 MALE NUT M22 X 1.5 WITH O-RING
VOSS PART No. 00 62 03 99 00

- <1> SAFETY CHARACTERISTICS (▷0x)
- <2> SIGNIFICANT CHARACTERISTICS (▷1x)

PART CODE	MATERIAL	SURFACE PROTECTION
XVII	STEEL	NO TREATMENT
XVI	CAST IRON	PLATED
XV	STEEL	ZINC IRON PLATED
XIV	CAST IRON	NO TREATMENT
XIII	ZINC ALLOY	ANODISED
XII	PLASTIC	NO TREATMENT
XI	RUBBER	NO TREATMENT
X	STAINLESS STEEL	NO TREATMENT
IX	BRASS	NO TREATMENT
VIII	ZINC ALLOY	CHROMATED
VII	ALUMINIUM ALLOY	ANODISED
VI	ALUMINIUM ALLOY	CHROMATED
V	CAST IRON	PAINTED
IV	STEEL	POWDER COATED
III	STEEL	PAINTED
II	STEEL	PHOSPHATED
I	STEEL	ZINC PLATED



SL.No.	NOTES	
1	PRODUCT FUNCTION AND RELIABILITY	
1.1	CAPACITY	25 LITRES
1.2	MAXIMUM WORKING PRESSURE	10 bar
1.3	THERMAL RANGE OF APPLICATION	-15°C TO +70°C
1.4	CORROSION RESISTANCE	300 HOURS OF NSS IS APPLICABLE FOR RESERVOIR 240 HOURS OF NSS IS APPLICABLE FOR ADAPTORS
2	OPEN PORTS ARE FITTED WITH CLOSURE PLUGS AND THE DRAIN VALVE IS FITTED WITH CLOSURE SLEEVE FOR STORAGE AND TRANSIT PURPOSES.	

General Specification: JED-334-1, Size ISO 14405 LP				Copyright WABCO®	
Further Technical Data: 4512000030				Date	Signature
Doc. Code: Q35		Sheet: 1	To: 2	2015-03-03	HARI
General Tolerances JED-261				Checked	
Range of Nominal Dimensions (± mm)				2015-03-05	Hameed
Class 1) ≤ 50 > 50 > 180 > 400 > 400				Expert	
Fine 0.5 1.0 1.5 2.0				MURUGAN	
Medium X 1.0 2.0 3.0 4.0				Mass	Scale
Coarse 2.0 3.5 5.0 6.5				9.2 KG	1:5 1:1
Tapped Holes acc.				Size	CAD System
1) Tolerance Class Applied Crossmarked				A 2	CREO
Material No.		Date of first issue: 2006-07-14		Doc. Code Language Sheet	
166946		7 E		005 EN 1/2	
Revision		Techn. Resp.		Replacement for	
7 E		5060_WIN		-	

WABCO

RESERVOIR

M400950

100mm

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WEITERGABE SOWIE VERVIELFALTIGUNG DIESER UNTERLAGE, VERWERTUNG UND MITTEILUNG IHRES INHALTS NICHT GESTATTET, SOWEIT NICHT AUSDRUECKLICH ZUGESTANDEN. ZUWIDERHANDLUNGEN STELLEN EINEN OFFENSICHTLICHEN MISSBRUCH DAR UND VERPFLICHTEN ZU SCHADENERSATZ. ALLE RECHTE FUER DEN FALL DER PATENTIERTEILUNG ODER GEBRAUCHSMUSTER-EINTRAGUNG VORBEHALTEN.

Configuration Control Table

Lfd. Nr.	Rev./ DCN-No.	Datum	WABCO- Aenderungsangaben Beschreibung der Aenderung / Begruendung	Einfluss-termin (Jahr/KW)	DC ZGS Auftr. Nr.
A	10410	2006-10-07	Dim 865 and 27.4 were 869 and 29.4 respectively. Insert deleted inline with assembly drawing. Drawing redrawn.	06/40	005
B	11022	2007-12-12	Note regarding "Assembly No. is shown here" added. Drawing redrawn.	12/50	005
C	12083	2011-03-16	Drawing template WABCO was Sundaram Clayton Ltd. Drawing pictorially modified inline with parts. Drawing redrawn.	11/11	005
D	12280	2012-03-23	Corrosion resistance "300 HOURS OF NSS IS APPLICABLE FOR RESERVOIR 240 HOURS OF NSS IS APPLICABLE FOR ADAPTORS" was 96 hours. Product specification '4512000030____035' was 'PSSC 90c'.Drawing redrawn.	12/12	005
E	166946	2015-03-03	Drain valve 4343000090 was M302830. Dimension R200 was R202. End Cover Thickness is reduced from 2.5mm to 2mm.Weight updated. Assembly procedure for VOSS added. DIM 129±2.5 was DIM 129. WABCO new template updated. Repair Kit updated. Drawing redrawn.	15/05	005

			COPYRIGHT			WABCO			
			Approval Level	DATE	NAME				
166946	E	2015-03-03	Compiler	2015-03-03	Hari	RESERVOIR			
12280	D	2012-03-23	2	2015-03-05	Hameed				
12083	C	2011-03-16	3	2015-03-05	Murugan				
11022	B	2007-12-12	4						
10410	A	2006-10-07	TRI		PRODUCT IDENTIFICATION NO.		DOC. CODE	Page	
DCN-NO.	Revision	DATE	5060_WIN		M400950		091	2/2	