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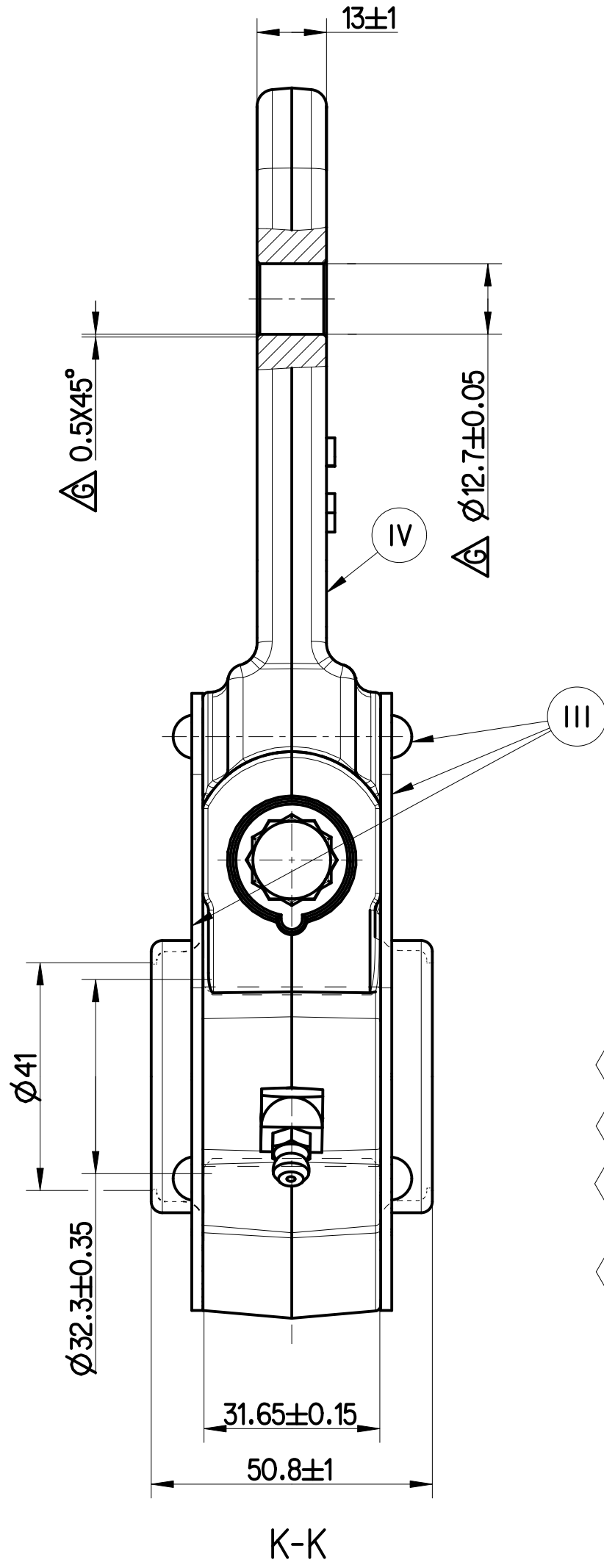
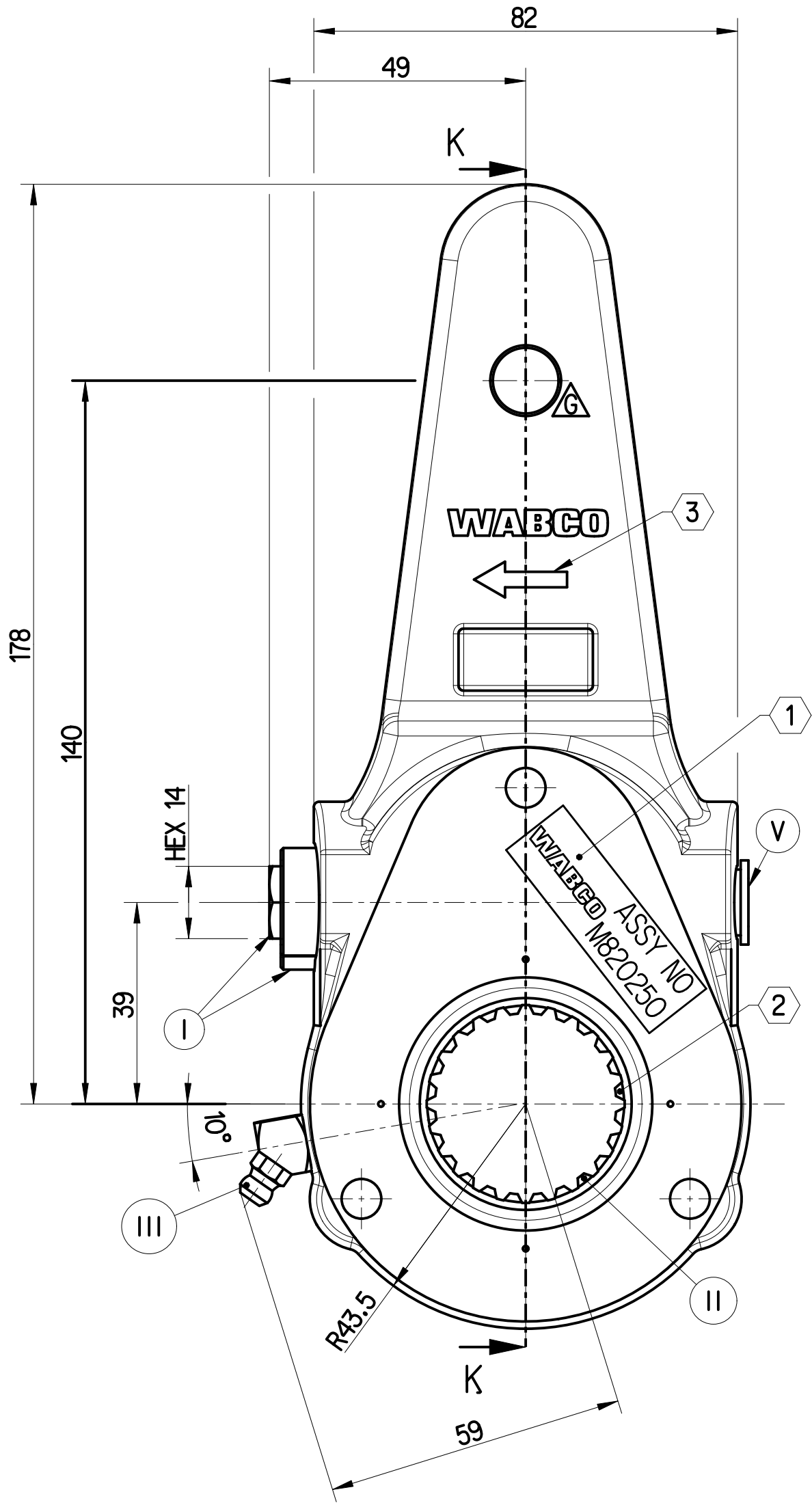
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V	RUBBER	NO TREATMENT
IV	CAST IRON	PAINTED
III	STEEL	
II	STEEL	PHOSPHATED
I	STEEL	ZINC PLATED
PART CODE	MATERIAL	SURFACE PROTECTION

4



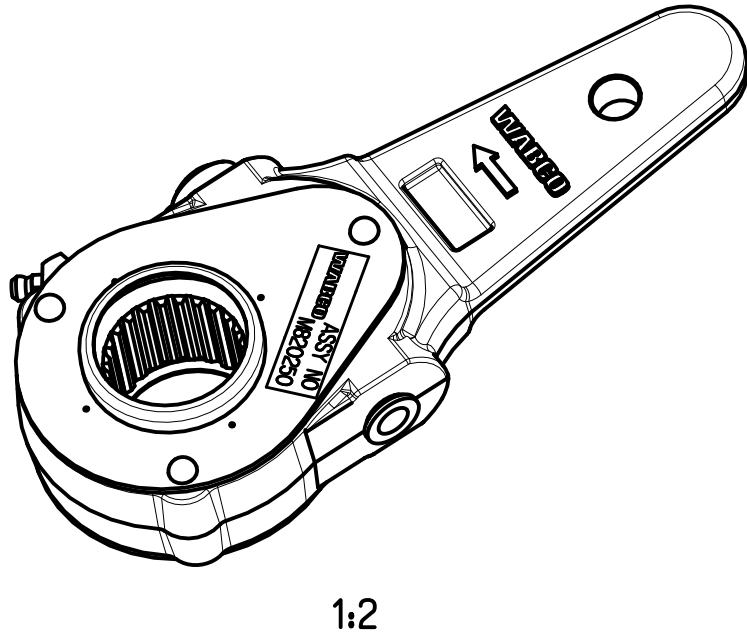
- 1 IDENTIFICATION LABEL
- 2 INTERNAL SPLINE DETAILS: 32X1.5X24 TEETHX9H DIN 5480
- 3 THIS UNIT IS TO BE INSTALLED SUCH THAT THE DIRECTION OF ACTUATING FORCE IS ALWAYS AS INDICATED BY THE ARROW
- 4 PAINTED WITH STEEL GREY (COLOUR NUMBER - 698 ACCORDING TO IS: 5-1978)

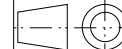
NORMAL RATED TORQUE: 2000 Nm

MAXIMUM TORQUE: 2750 Nm

ADEQUATE GREASE IS PACKED BETWEEN WORM AND WORM GEAR DURING ASSEMBLY

PRODUCT SPECIFICATION NUMBER PS 41C, ISSUE NUMBER 6, DATED 14.06.11



General Specification: ISO 8015, JED-334-1, Size ISO 14405 LP					Copyright ZF®		 SLACK ADJUSTER			
Further Technical Data:					Date	Signature				
Doc. Code:					Drawn					
					2025-03-24					P Sadasivam
General Tolerances JED-261					Checked					
Range of nominal dimensions in mm					2025-03-26					Subbiah
Dimensions in mm										
Class 1)		≤ 50	> 50 ≤ 180	> 180 ≤ 400	> 400					
Fine		±0.5	±1	±1.5	±2					
Medium	X	±1	±2	±3	±4					
Coarse		±2	±3.5	±5	±6.5					
Tapped Holes acc.										
1) Tolerance Class Applied Crossmarked										
Mass		Scale		Material No.		Date of first issue: 2019-04-23				
2.192		1:1		100 820 220		Doc.Code		Language	Sheet	
kg						005		EN	1/1	
Size		CAD System		ECN-No.		Revision	Techn. Resp.	Replacement for		
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