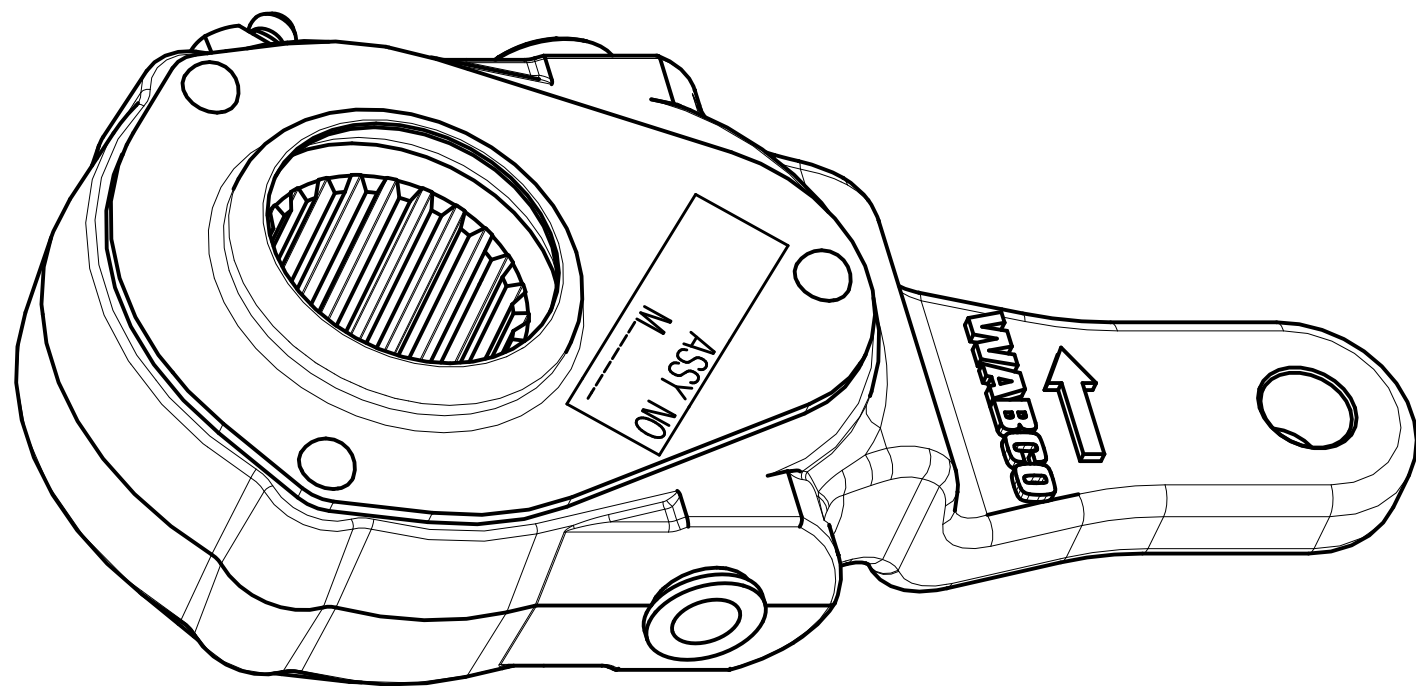
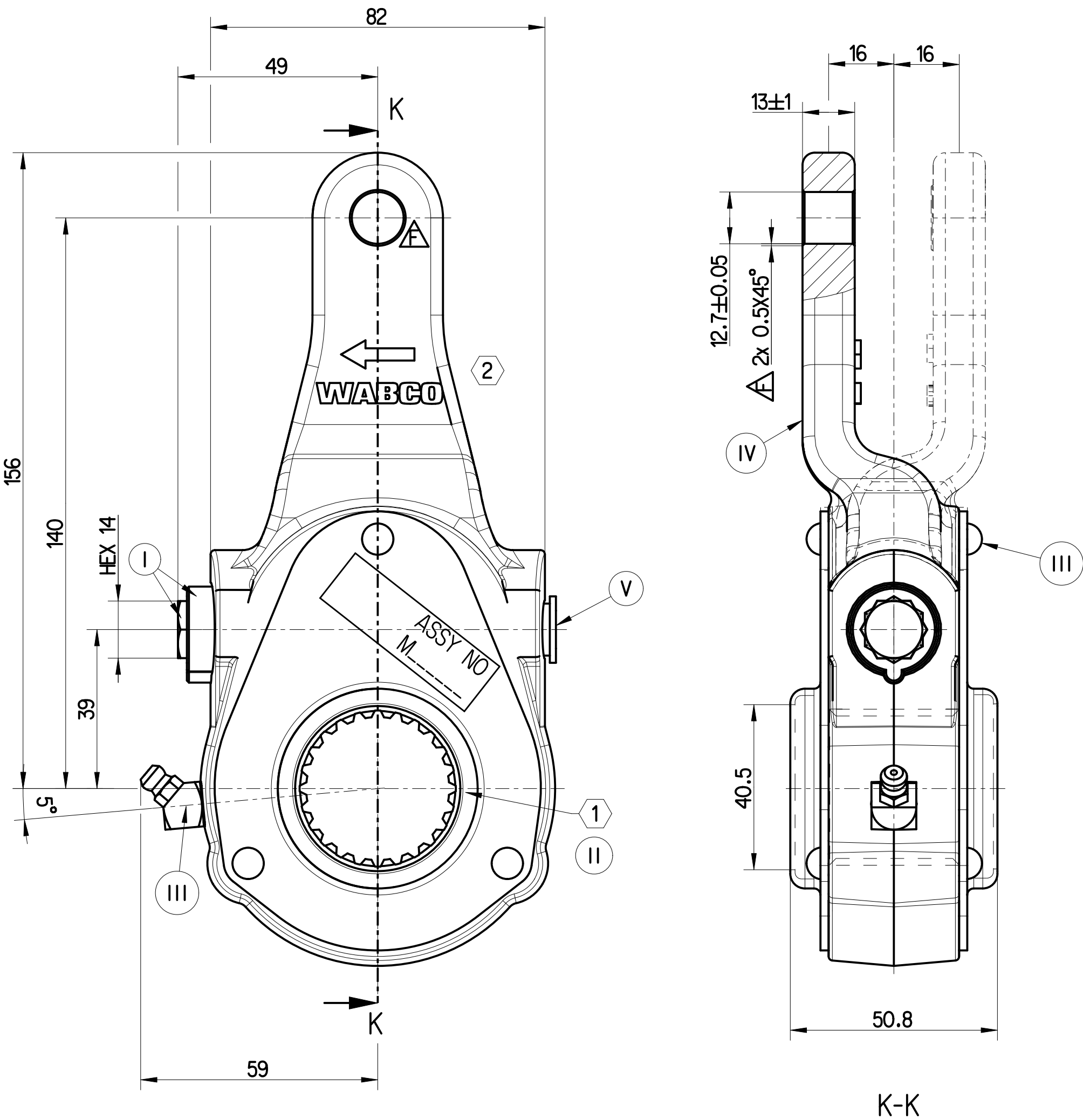


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- 1 SPLINE DETAILS: 38X1.5X24 TEETHX9H DIN 5480
- 2 THIS UNIT IS TO BE INSTALLED SUCH THAT THE DIRECTION OF ACTUATING FORCE IS ALWAYS AS INDICATED BY THE ARROW
- 3 PAINTED WITH STEEL GREY (COLOUR NUMBER 698 ACCORDING TO IS: 5 -1978)

NORMAL RATED TORQUE: 1750 Nm

MAXIMUM TORQUE: 2500 Nm

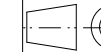
TO MEET 144 HOURS SALT SPRAY LIFE WHEN TESTED AS PER ASTM B117

ADEQUATE QUANTITY OF MP2 GREASE IS PACKED BETWEEN WORM AND WORM GEAR DURING ASSEMBLY

- 4 PRODUCT SPECIFICATION: PS 41C

V	RUBBER	NO TREATMENT
IV	CAST IRON	PAINTED
III	STEEL	PAINTED
II	STEEL	PHOSPHATED
I	STEEL	ZINC PLATED
PART CODE	MATERIAL	SURFACE PROTECTION

ASSEMBLY PART NUMBER	TYPE	WEIGHT IN kg	REMARKS
100 820 240	LH	2.08	AS SHOWN
100 820 230	RH	2.08	SHOWN IN DOTTED LINES

General Specification: ISO 8015, JED-334-1, Size ISO 14405 LP					Copyright ZF®		 SLACK ADJUSTER							
Further Technical Data: 4					Date					Signature				
Doc. Code: Sheet: To					Drawn									
					2025-05-14					P Sadasivam				
					Checked									
General Tolerances JED-261					2025-05-14		Subbiah							
Range of nominal dimensions in mm					Dimensions in mm									
Class	1)	≤ 50	> 50 ≤ 180	> 180 ≤ 400	> 400	±3°								
Fine		±0.5	±1	±1.5	±2		Mass	Scale	Material No.					
Medium	X	±1	±2	±3	±4		2.08 kg	1:1	100 820 240					
Coarse		±2	±3.5	±5	±6.5		Size	CAD System		Date of first issue: 2022-01-11				
Tapped Holes acc.					A 2		CRCO		ECN-No.	Revision	Techn. Resp.	Doc.Code	Language	Sheet
1) Tolerance Class Applied Crossmarked									519924	2x	F	5450	053	EN
									Replacement for					