

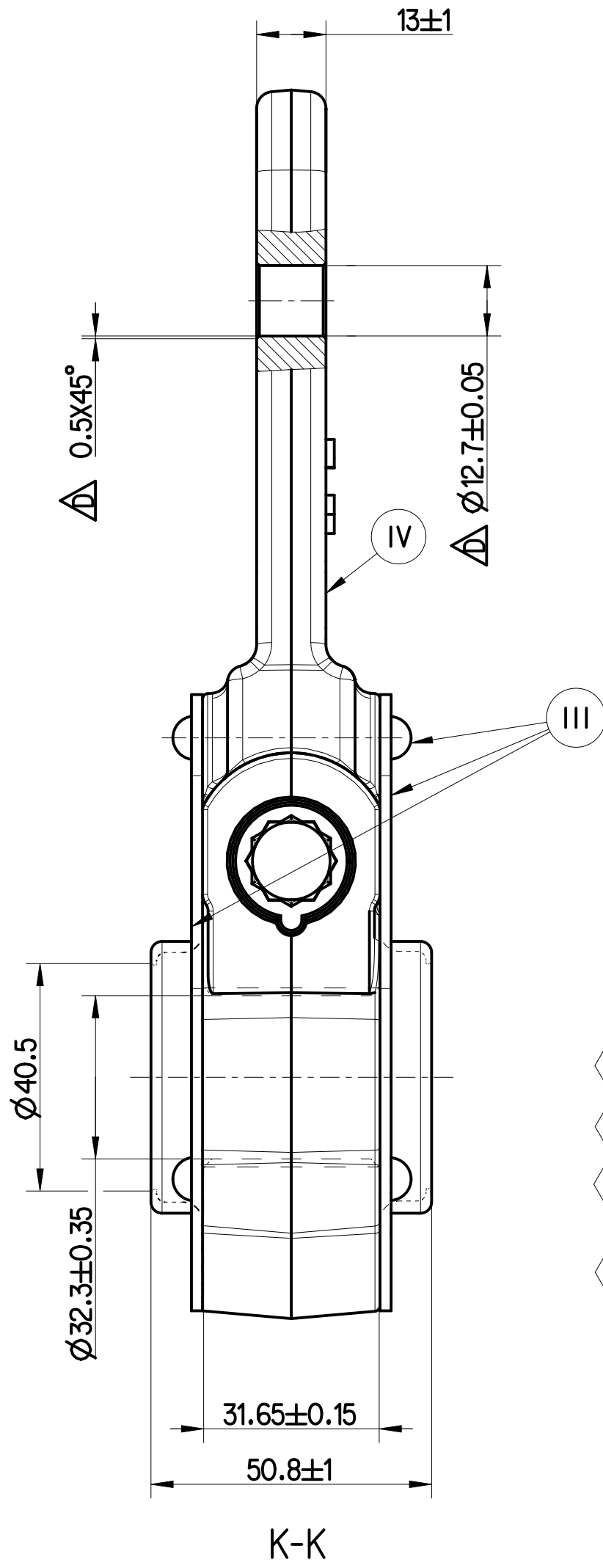
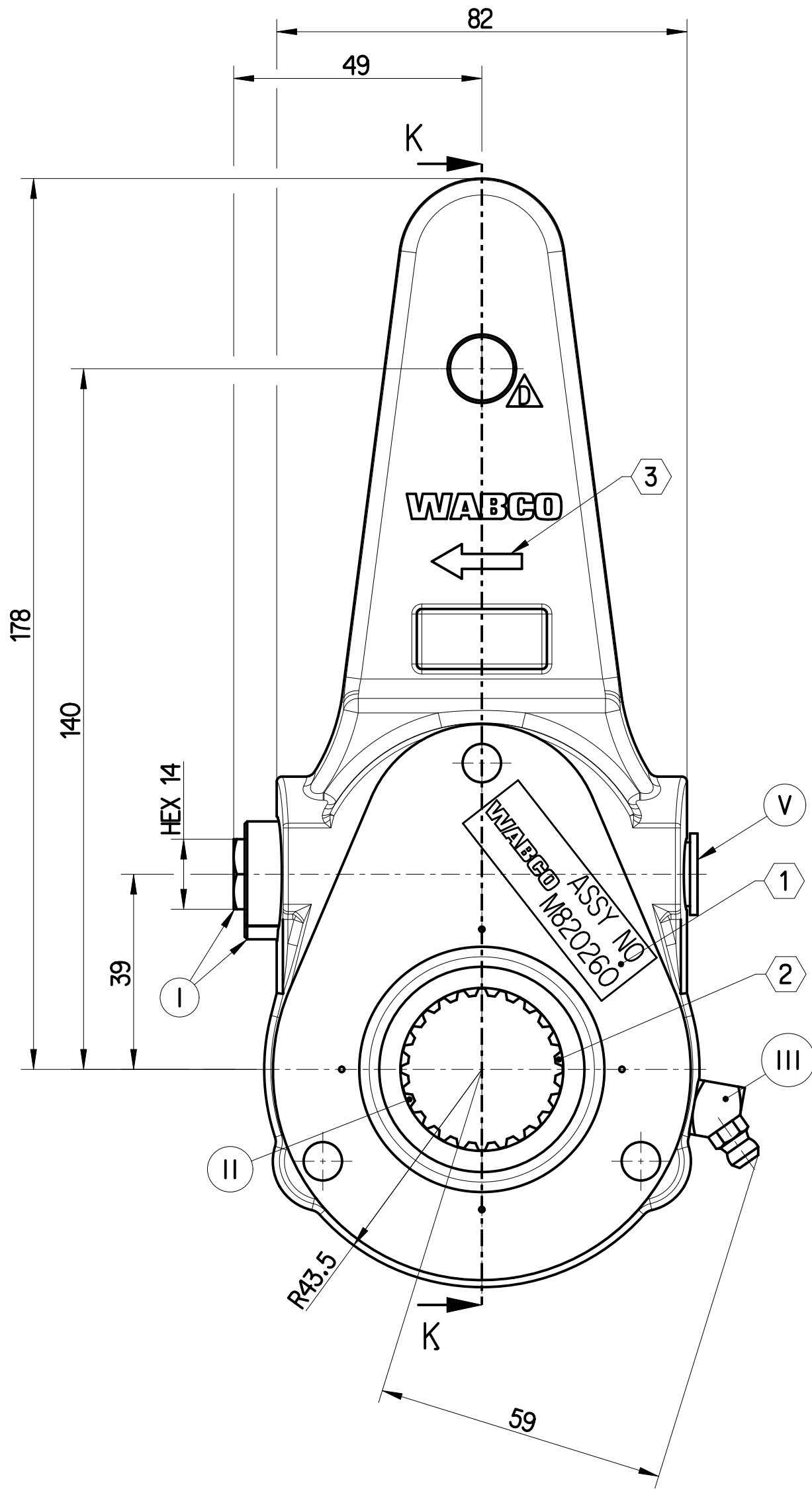
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V	RUBBER	NO TREATMENT
IV	CAST IRON	PAINTED
III	STEEL	
II	STEEL	PHOSPHATED
I	STEEL	ZINC PLATED
PART CODE	MATERIAL	SURFACE PROTECTION

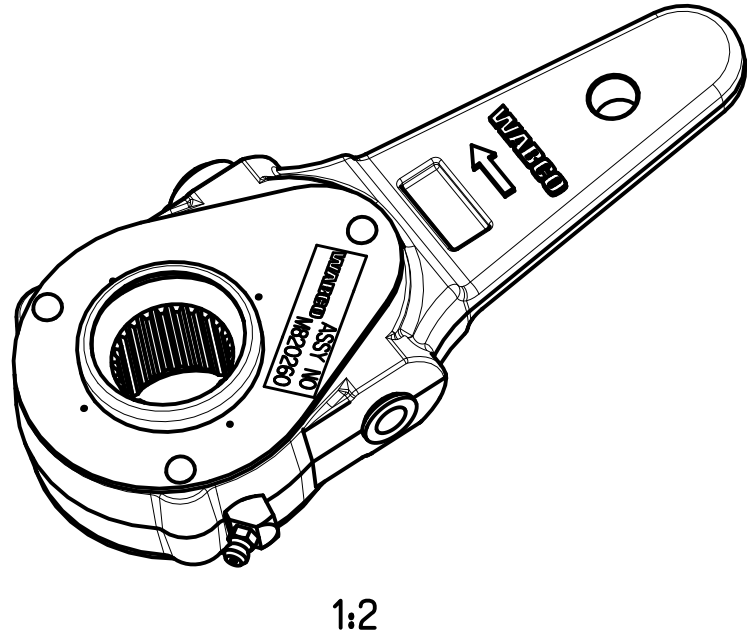


- 1 IDENTIFICATION LABEL
- 2 SPLINE DETAILS: 32X1.25X24 TEETHX9H DIN 5480
- 3 THIS UNIT IS TO BE INSTALLED SUCH THAT THE DIRECTION OF ACTUATING FORCE IS ALWAYS AS INDICATED BY THE ARROW
- 4 PAINTED WITH STEEL GREY (COLOUR NUMBER - 698 ACCORDING TO IS: 5-1978)

NORMAL RATED TORQUE: 1250 Nm

MAXIMUM TORQUE: 1750 Nm

ADEQUATE GREASE IS PACKED BETWEEN WORM AND WORM GEAR DURING ASSEMBLY



General Specification: ISO 8015, JED-334-1, Size ISO 14405 LP					Copyright ZF®				SLACK ADJUSTER										
Further Technical Data:					Date	Signature													
Doc. Code:					Drawn														
Sheet: To					Checked														
General Tolerances JED-261					2025-03-24		P Sadasivam												
Range of nominal dimensions in mm					2025-03-26		Subbiah												
Dimensions in mm																			
Class 1)		≤ 50	> 50 ≤ 180	> 180 ≤ 400	> 400			Mass		Scale		Material No.		Date of first issue: 2019-02-22					
Fine		±0.5	±1	±1.5	±2			2.192 kg		1:1		100 820 260		Doc.Code		Language		Sheet	
Medium		±1	±2	±3	±4			Size		CAD System				005		EN		1/1	
Coarse		±2	±3.5	±5	±6.5									A 2		CREO			
Tapped Holes acc.									ECN-No.		Revision		Techn. Resp.		Replacement for				
1) Tolerance Class Applied Crossmarked									519048		4x D		5450		G820260				