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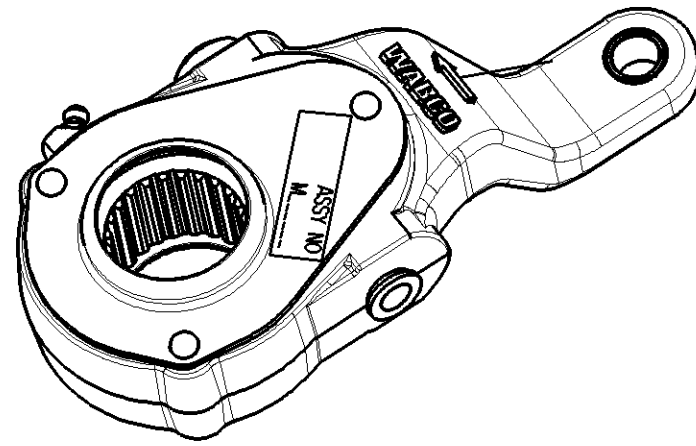
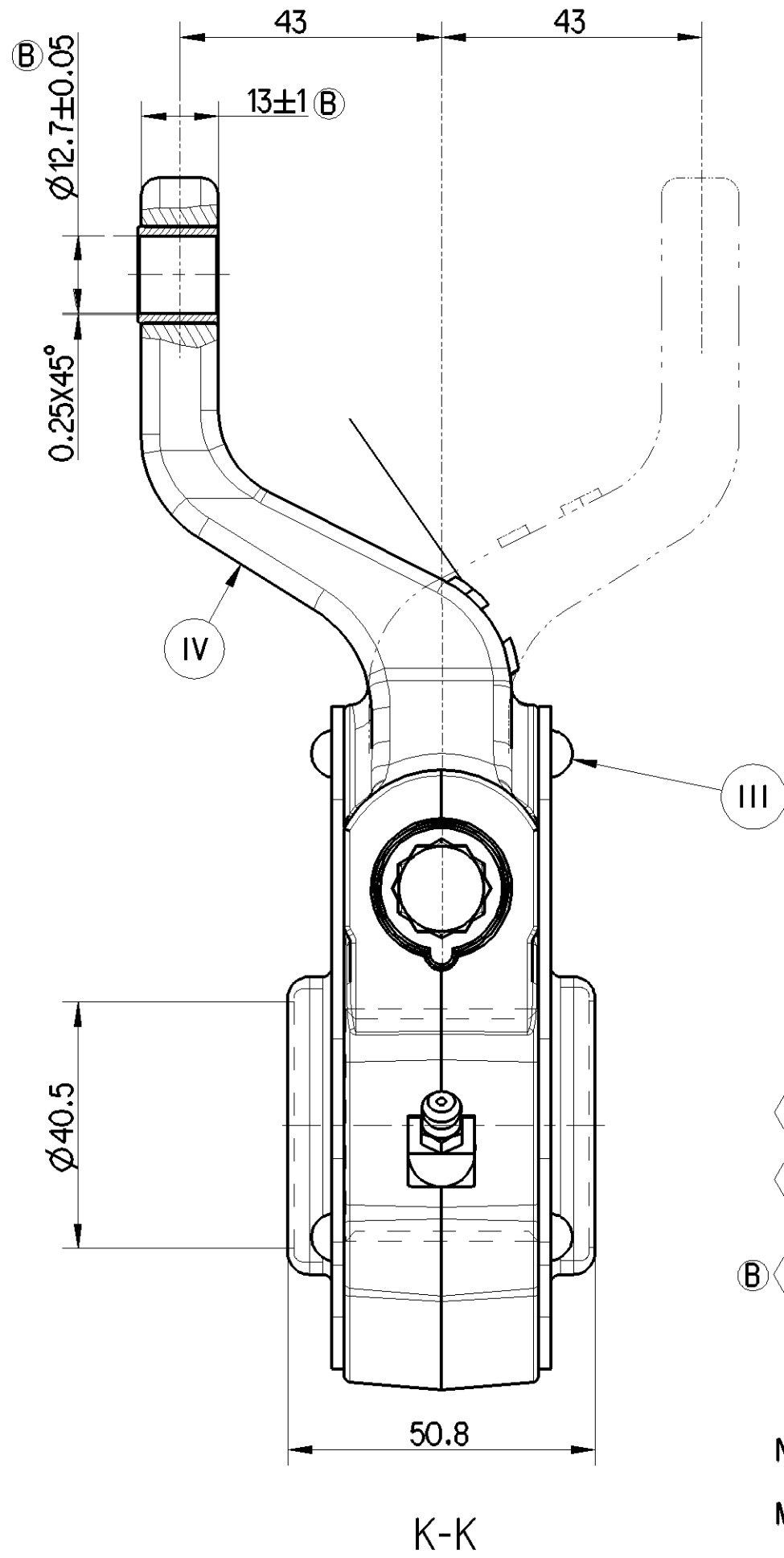
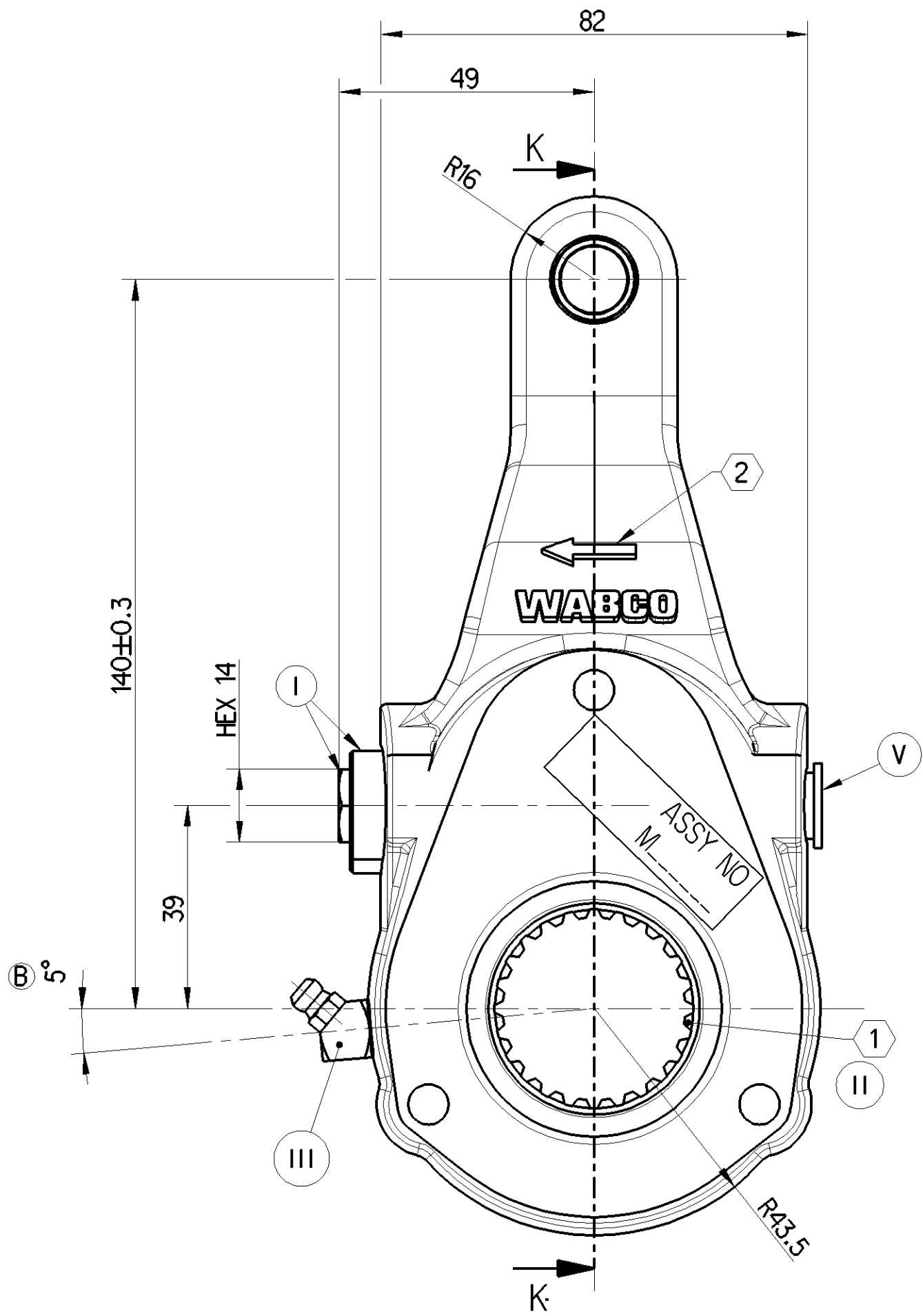
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V	RUBBER	NO TREATMENT
IV	CAST IRON	PAINTED
III	STEEL	
II	STEEL	PHOSPHATED
I	STEEL	ZINC PLATED
PART CODE	MATERIAL	SURFACE PROTECTION

3



1:2

ASSEMBLY NUMBER	TYPE	WEIGHT IN kg	REMARKS
100 820 410	LH	2.17	AS SHOWN
100 820 420	RH	2.17	SHOWN IN DOTTED LINES

- 1 SPLINE DETAILS: 38X1.5X24 TEETHX9H DIN 5480
- 2 THIS UNIT IS TO BE INSTALLED SUCH THAT THE DIRECTION OF ACTUATING FORCE IS ALWAYS AS INDICATED BY THE ARROW
- 3 PAINTED WITH STEEL GREY (COLOUR NUMBER 698 ACCORDING TO IS: 5 -1978)

NORMAL RATED TORQUE: 2000 Nm

MAXIMUM TORQUE: 2750 Nm

TO MEET 144 HOURS SALT SPRAY LIFE WHEN TESTED AS PER ASTM B117

ADEQUATE QUANTITY OF MP2 GREASE IS PACKED BETWEEN WORM AND WORM GEAR DURING ASSEMBLY

- 4 PRODUCT SPECIFICATION: PS 41C

General Specification: ISO 8015, JED-334-1, Size ISO 14405 LP						Copyright WABCO®				WABCO									
Further Technical Data: 4						Date		Signature											
Doc. Code:		Sheet:		To		Drawn		2022-01-11		Nainor		SLACK ADJUSTER							
General Tolerances JED-261						Checked		2022-01-11		Rajasekar P									
						Range of nominal dimensions in mm										Dimensions in mm			
Class 1)		≤ 50	> 50 ≤ 180	> 180 ≤ 400	> 400														
Fine		±0.5	±1	±1.5	±2	±3°		Mass		Scale		Material No.		Date of first issue: 2022-01-11					
Medium	X	±1	±2	±3	±4			2.17 kg		1:1		100 820 410		Doc.Code		Language			
Coarse		±2	±3.5	±5	±6.5			Size		CAD System				053		EN			
Tapped Holes acc.						A 2		CREO				ECN-No.		Revision		Techn. Resp.		Replacement for	
1) Tolerance Class Applied Crossmarked												509592		4 B		5450		-	