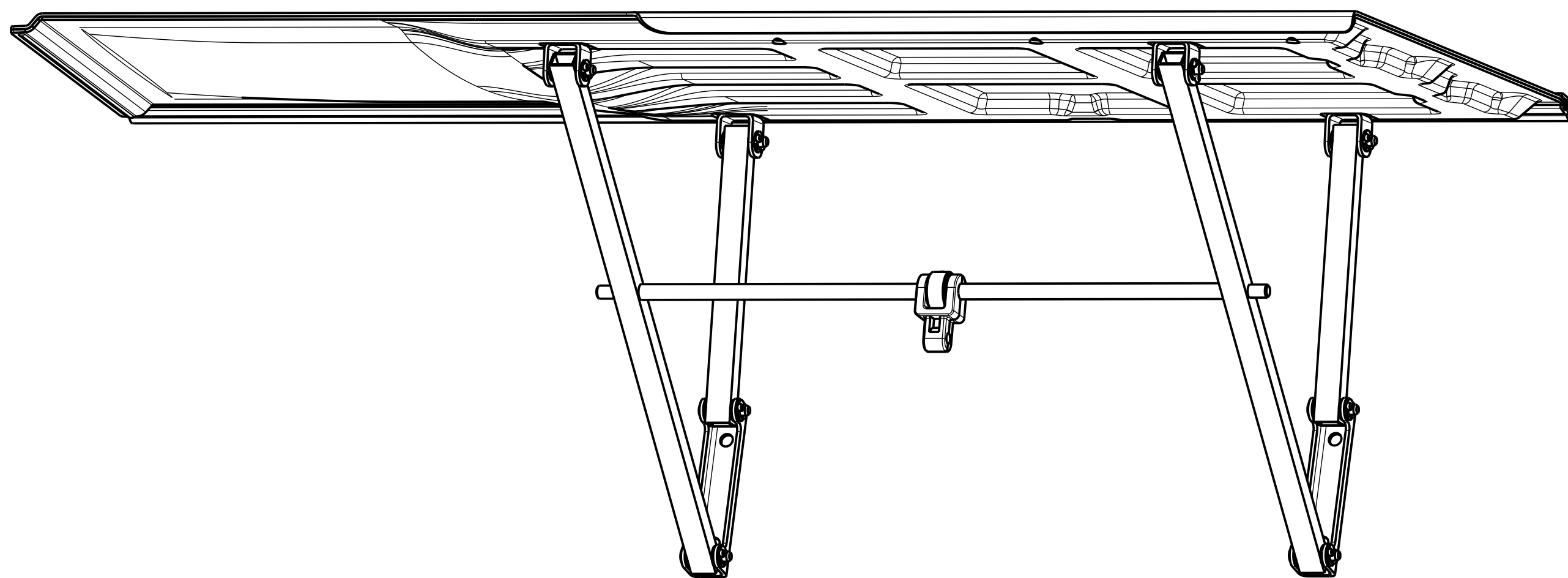
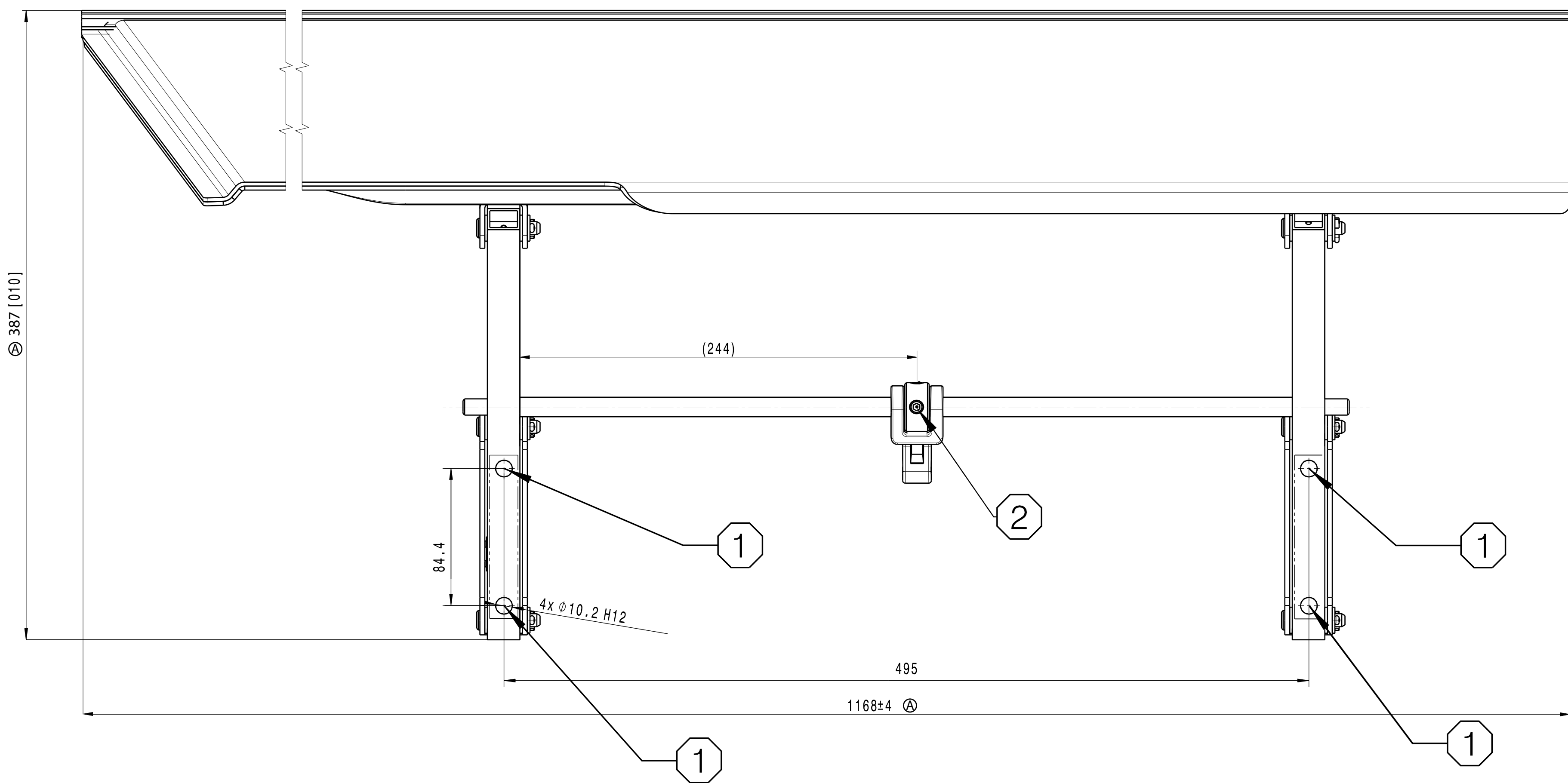




- ① = Min. required torque 25 ± 3 Nm designed for M10 thread. Fastener selection and strength prove of this connection needs to be performed by customer.
Customer is responsible to avoid damages at his trailer door. Customer should do his own screw calculation.
- ② = Secure by Loxeal 55-03 glue.

BEFORE MOUNTING, PLEASE CHECK THE OPTIFLOW™ TAIL INSTALLATION MANUAL FOR FURTHER DETAILS
CONSULT COMPLETE ASSEMBLY INSTALLATION DRAWING FOR DETAILED HOLE POSITIONING

General Specifications: JED-334-1, Size ISO 14486 LP						Copyright IMA®		WABCO																									
Further Technical Data:						Date		Signature																									
Doc. Codes		Sheets To				22.07.2015		Dohmal																									
General Tolerances JED-261						Checked		EU50_IP_STD_P05_2_L																									
Range of Nominal Dimensions (mm)						05.04.2016		A. Adli																									
<table><tr><td>Class</td><td>1)</td><td>≤ 50</td><td>> 50</td><td>> 180</td><td>> 400</td></tr><tr><td>Fine</td><td>0,5</td><td>1,0</td><td>1,5</td><td>2,0</td><td></td></tr><tr><td>Medium</td><td>1,0</td><td>2,0</td><td>3,0</td><td>4,0</td><td></td></tr><tr><td>Coarse</td><td>2,0</td><td>3,0</td><td>5,0</td><td>6,5</td><td></td></tr></table>						Class	1)	≤ 50	> 50	> 180	> 400	Fine	0,5	1,0	1,5	2,0		Medium	1,0	2,0	3,0	4,0		Coarse	2,0	3,0	5,0	6,5		L. Export		Manufacturer codes 032_03_SV383	
Class	1)	≤ 50	> 50	> 180	> 400																												
Fine	0,5	1,0	1,5	2,0																													
Medium	1,0	2,0	3,0	4,0																													
Coarse	2,0	3,0	5,0	6,5																													
Tagged Holes acc. -						Mess Scale		Partenal No.																									
3) Tolerance Class Applied Crossmember						b, 7/7 kg		Date of first issue																									
						Size		Doc. Code Language Sheet																									
						ORO System		005 EN 1/1																									
						A 1 CATIA		ED/Nr. Revision Tech. Resp. Replacement for																									
								170377 A 6051 -																									