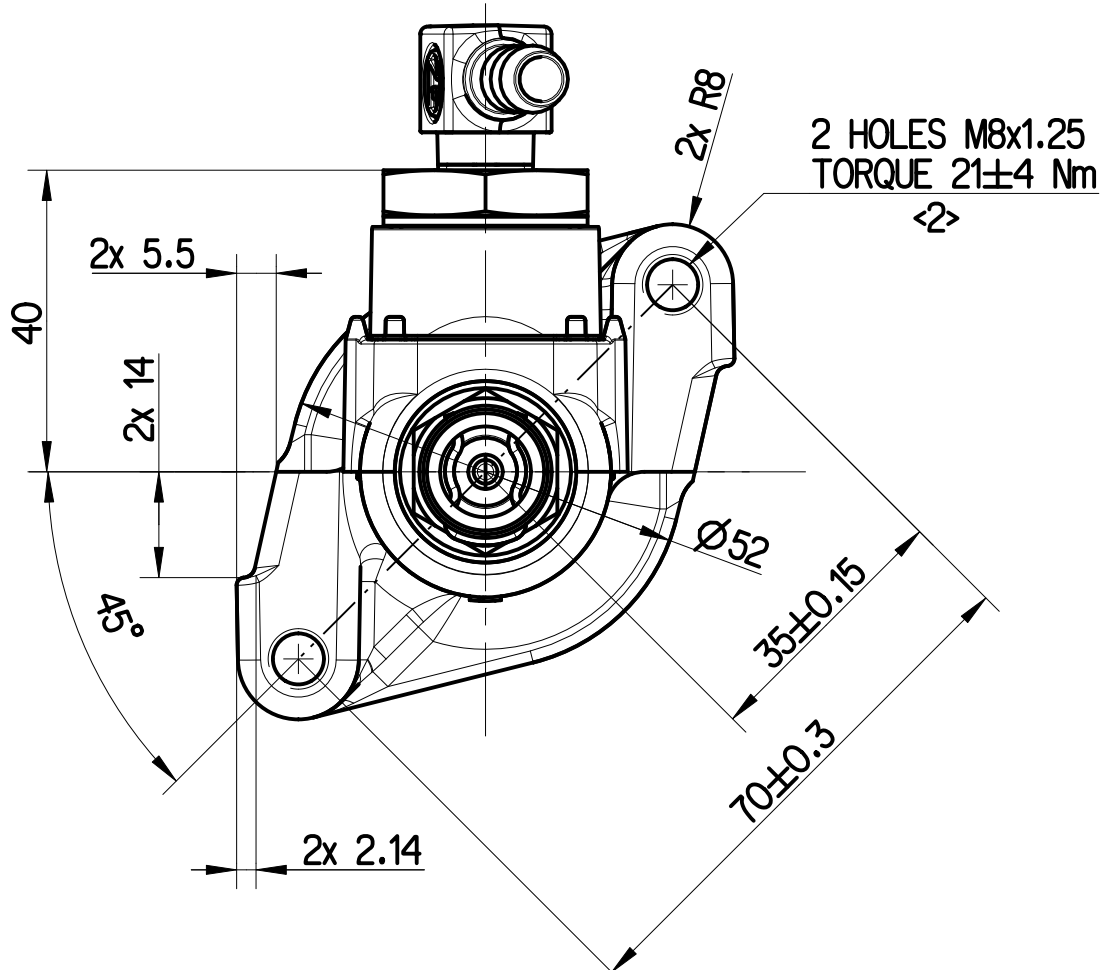
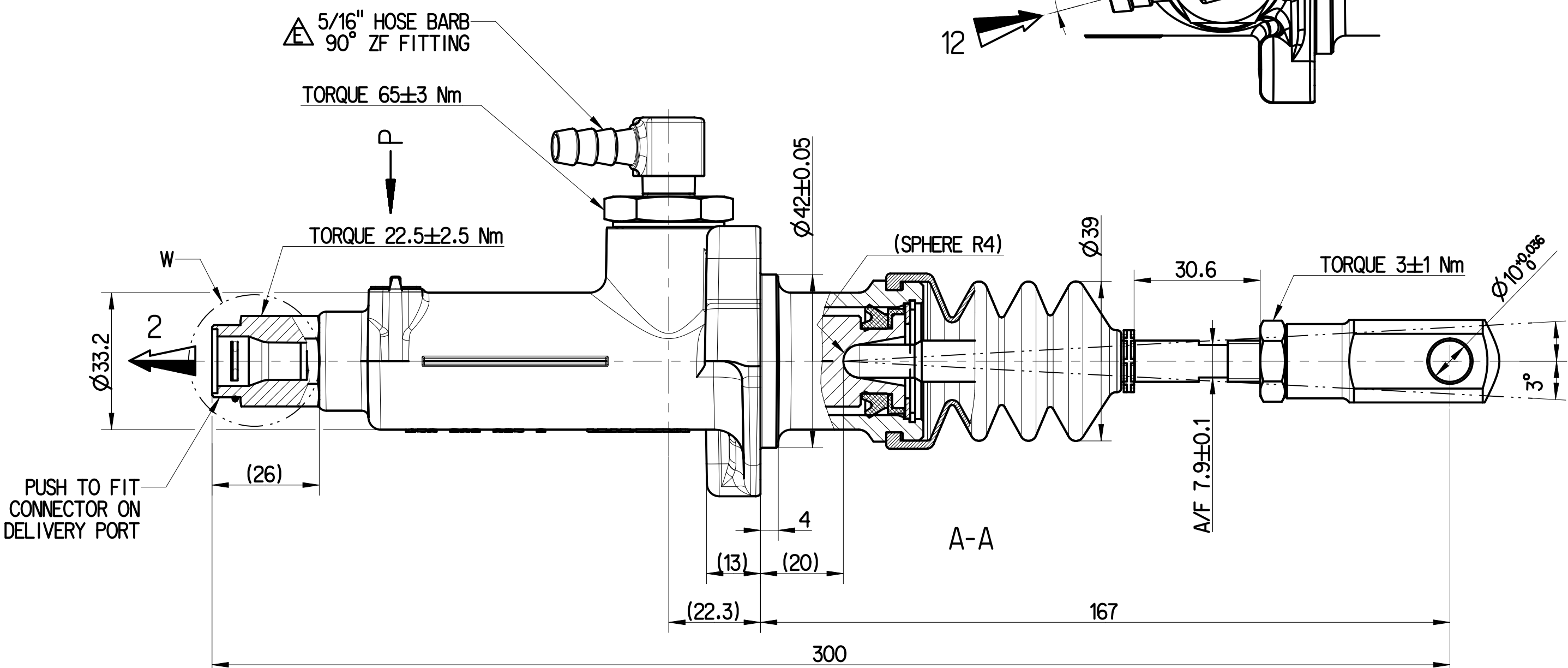
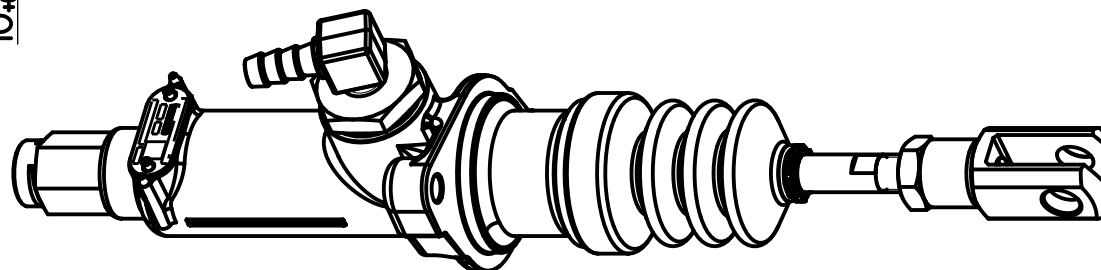
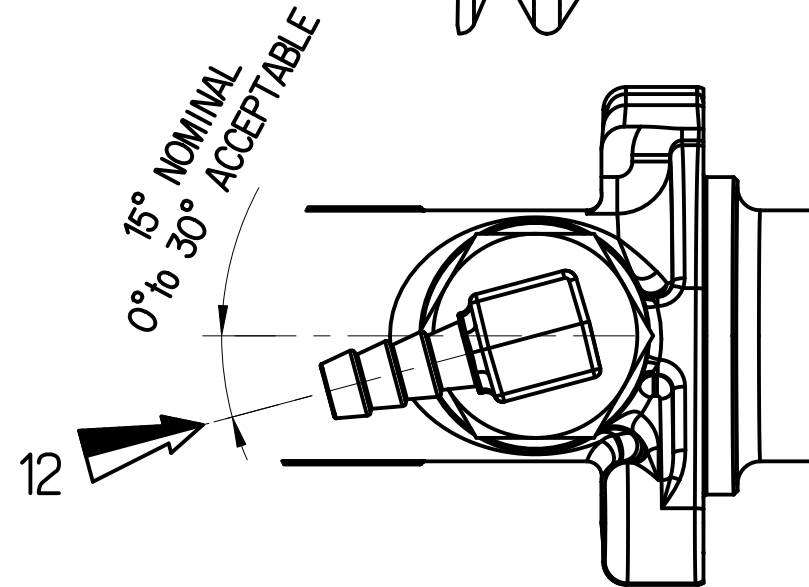
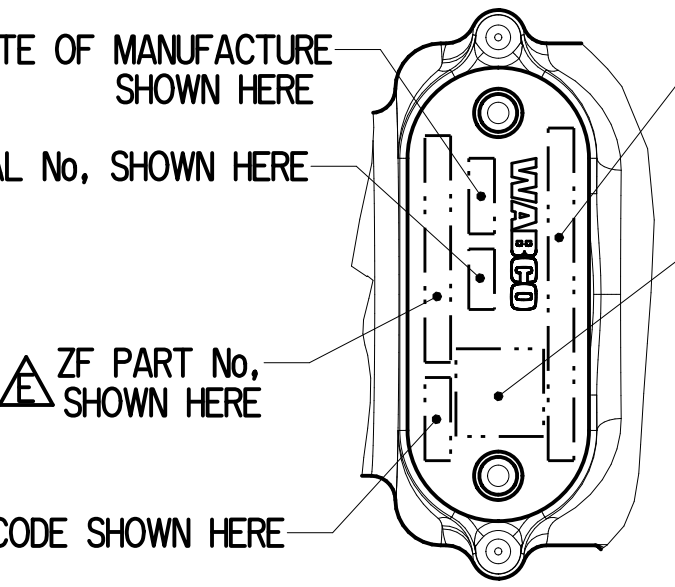


1	2	3	4	5	6	7	8	9	10	11	12
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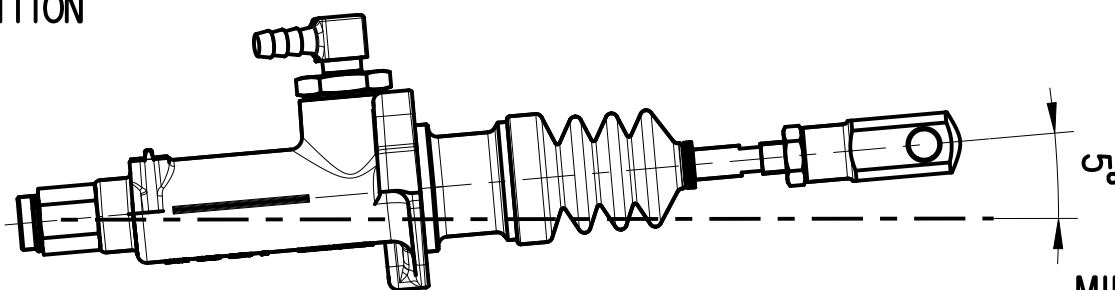
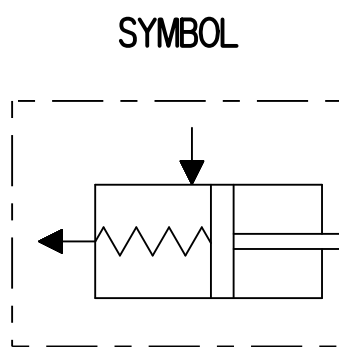
NOTE:

INLET PORT TO BE FITTED WITH CLOSURE PLUG M927130 FOR STORAGE AND TRANSIT PURPOSE

TECHNICAL DATA:

1. MAX PERMISSIBLE STROKE : 36mm <2>
2. NO STROKE LIMITER INSIDE. SO, STROKE SHOULD BE LIMITED AT PEDAL
3. CYLINDER BORE : Ø26.125 mm
4. BASE P/N 4700530360

MARKING OF PORTS		P2 DELIVEREY HYDRAULIC PRESSURE		NORMAL PRESSURE : 40 bar	MAXIMUM PRESSURE	100 bar
12	OIL INLET				USABLE HYDRAULIC VOLUME	18.7 ⁺¹ ₋₁ cm ³
2	DELIVERY HYDRAULIC	HYDRAULIC FLUID	DOT3 - DOT4 SAE J 1703	THERMAL RANGE	-40°C,...+80°C	



MINIMUM 5° TO BE MAINTAINED

General Specification: ISO 8015, JED-334-1, Size ISO 14405 LP										Copyright ZF®																																	
Further Technical Data: 470 O53 O36 O										Date					Signature																												
Doc. Code: O35										Sheet: 1 To 7					Drawn																												
General Tolerances JED-261										2024-08-09					Sachin																												
Range of nominal dimensions in mm <table><tr><td>Class</td><td>1)</td><td>≤ 50</td><td>≤ 180</td><td>≤ 400</td><td>> 400</td></tr><tr><td>Fine</td><td></td><td>± 0.5</td><td>± 1</td><td>± 1.5</td><td>± 2</td></tr><tr><td>Medium</td><td>X</td><td>± 1</td><td>± 2</td><td>± 3</td><td>± 4</td></tr><tr><td>Coarse</td><td></td><td>± 2</td><td>± 3.5</td><td>± 5</td><td>± 6.5</td></tr></table> ±3°										Class	1)	≤ 50	≤ 180	≤ 400	> 400	Fine		± 0.5	± 1	± 1.5	± 2	Medium	X	± 1	± 2	± 3	± 4	Coarse		± 2	± 3.5	± 5	± 6.5	2024-08-09					Checked A R				
										Class	1)	≤ 50	≤ 180	≤ 400	> 400																												
										Fine		± 0.5	± 1	± 1.5	± 2																												
										Medium	X	± 1	± 2	± 3	± 4																												
Coarse		± 2	± 3.5	± 5	± 6.5																																						
CLUTCH MASTER CYLINDER																																											
Dimensions in mm																																											
Tapped Holes acc. IS 14962 1) Tolerance Class Applied Crossmarked										Mass		Scale		Material No.								Date of first issue:																					
										0.70 kg		1:1 1:2		400 850 904 0								Doc.Code		Language		Sheet																	
																						005		EN		1/1																	
										Size		CAD System																															
A 2										CREO				ECON-No.		Revision		Techn. Resp.		Replacement for																							
														517265		2x E		5632		-																							

100mm