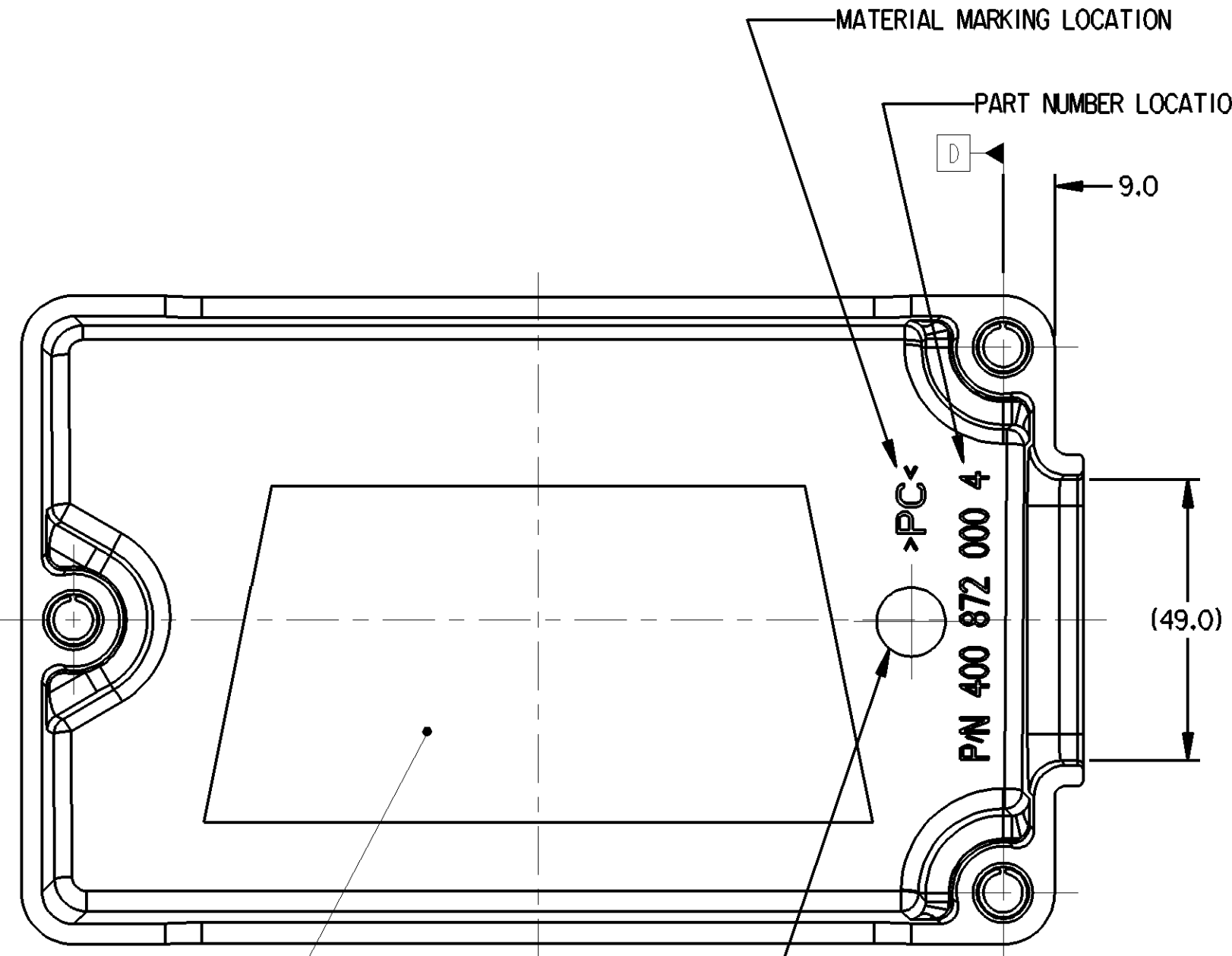
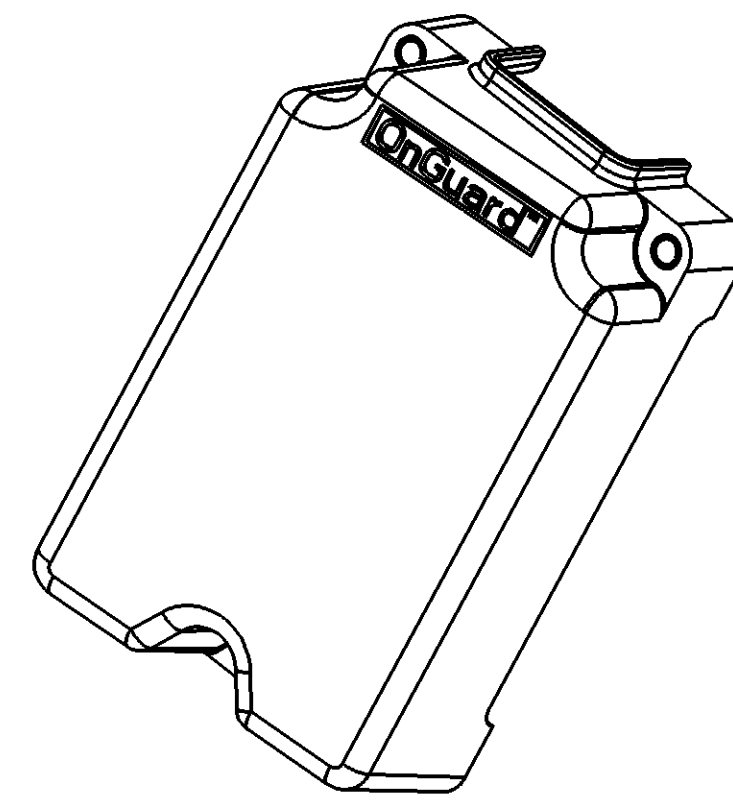
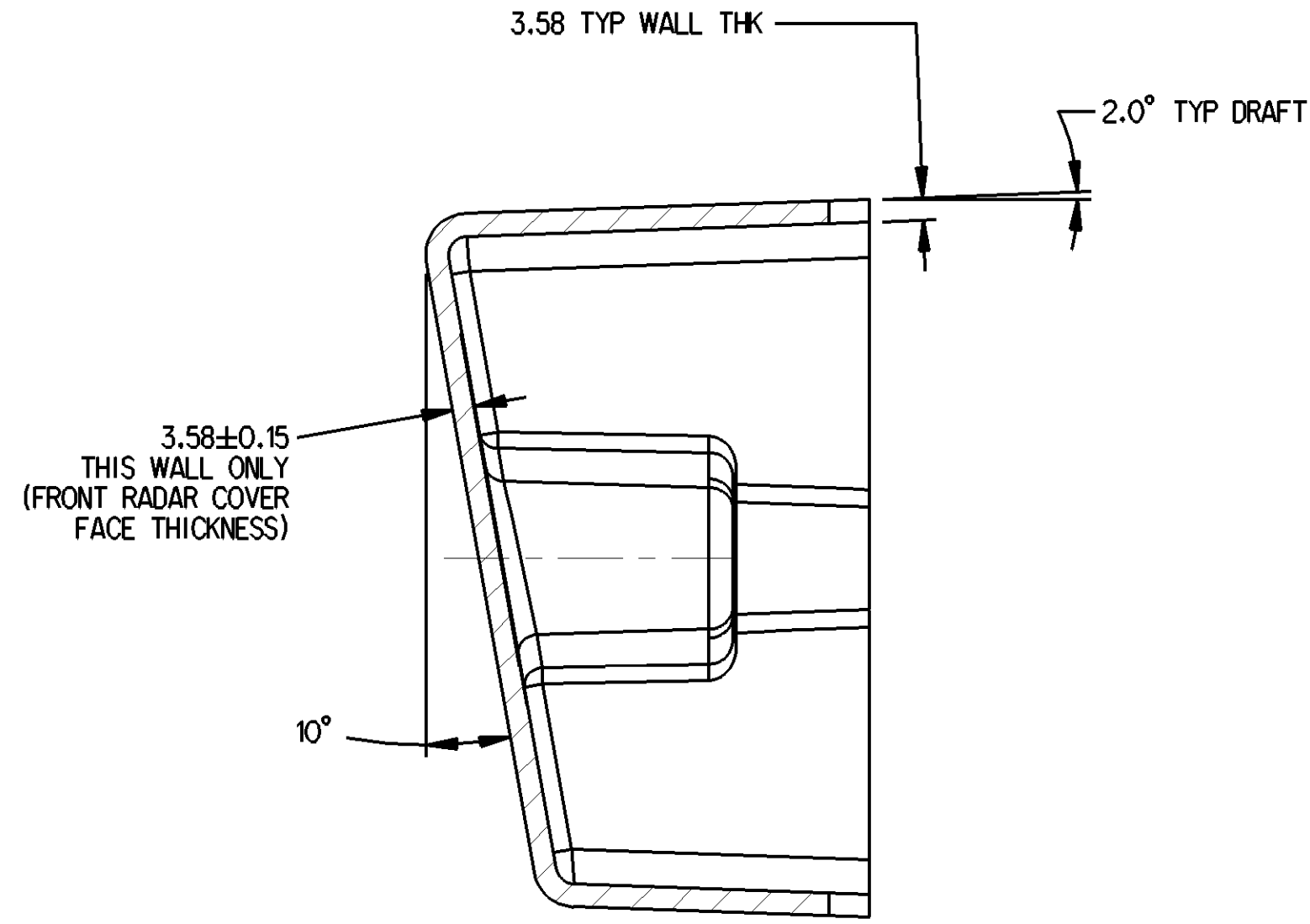
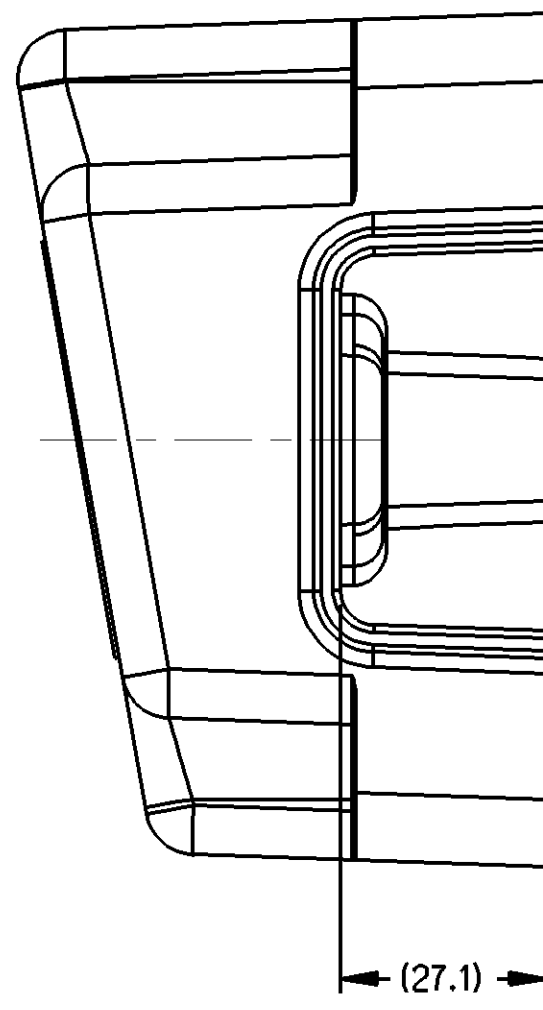
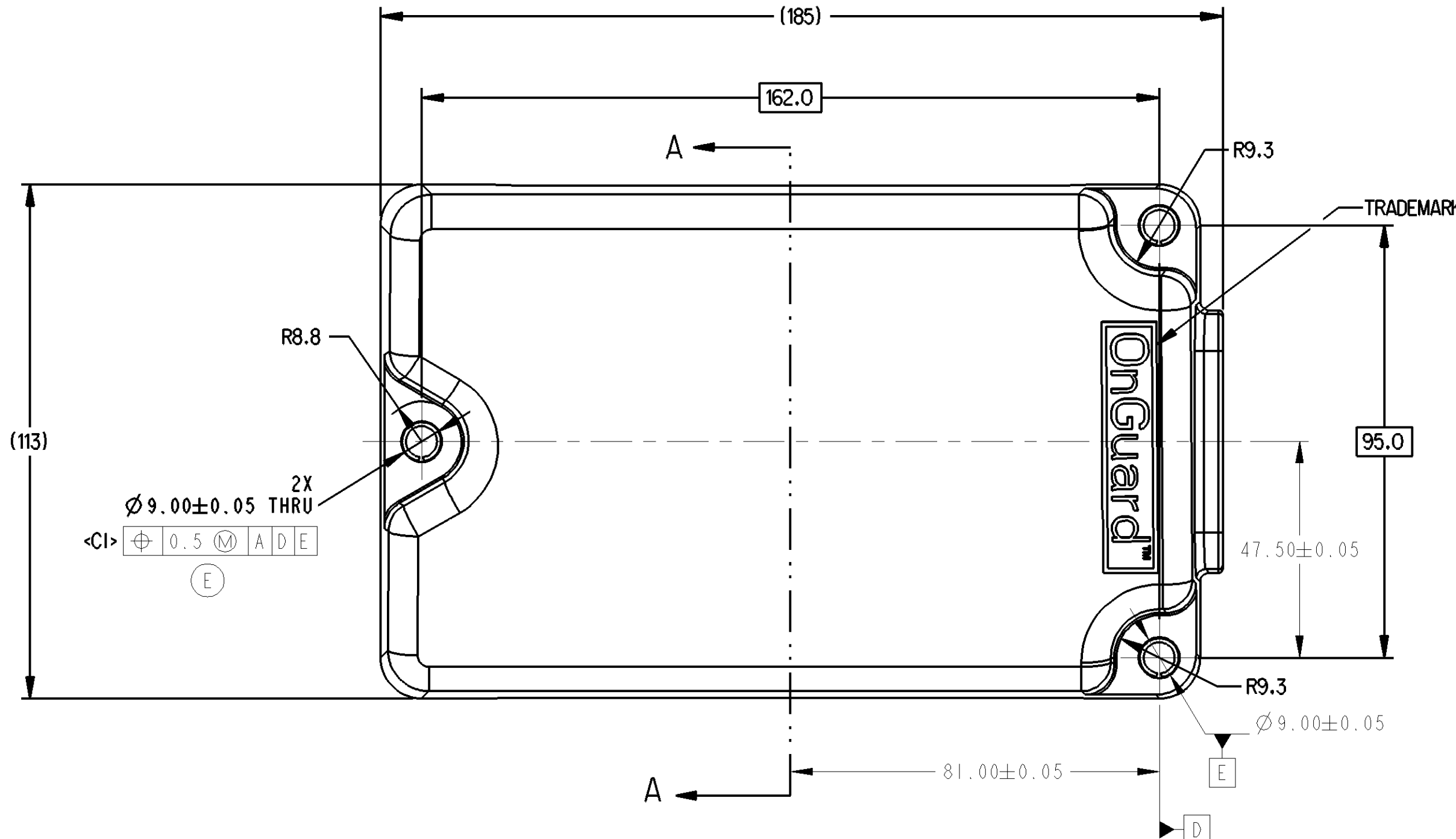




- NOTES:
- FASCIA MATERIAL: POLYCARBONATE - MAKROLON 2405 BAYER MATERIALSCIENCE LLC
 - COMPRESSION LIMITERS: TO BE INSERTED POST MOLD, PRESS FIT.
MATERIAL: HIGH CARBON STEEL, ELECTROPLATED ZINC, CLEAR PASSIVATION & SEALER. BREAK ALL SHARP EDGES. STANDARD WALL THICKNESS 1.10. RATED PROOF LOAD 22.1 KN. LENGTH: 24.85-25.00
OD: 9.15-9.33
MIN ID: 6.50
 - NOMINAL BOLT DIAMETER: M6
 - RECOMMENDED MOUNTING BOLT IS M6X14 HEX HD FLANGE BOLT OR M6 BOLT WITH 12MM WASHERS.
 - BOLT CLASS ISO 8.8
 - TORQUE DRY TO 10.4 Nm (92 IN-LBS) OR TORQUE LUBE TO 7.8 Nm (69 IN-LBS).
 - THIS DRAWING SHALL BE USED WITH THE 3D MODEL FOR COMPLETE PRODUCT DEFINITION. DIMENSIONS NOT DISPLAYED ON THIS DRAWING SHALL BE DERIVED BY INTERROGATING THE 3D MODEL.

THIRD ANGLE PROJECTION

General Specification: ISO 8015, JED-334-1, Size ISO 14405 LP				Copyright ZF®			
Further Technical Data:				Date	Drawn	Signature	
Doc. Code				2023-12-13	3	Sutton	
General Tolerances JED-261				2023-12-13	Checked	Murphy	
Range of nominal dimensions in mm				Dimensions in mm			
Class	1)	≤ 50	> 50	≤ 180	> 180	≤ 400	> 400
Fine	☒	± 0.5	± 1	± 1.5	± 2	± 3	$\pm 3^\circ$
Medium	☐	± 1	± 2	± 3	± 4	± 5	± 6.5
Coarse	☐	± 2	± 3.5	± 5	± 6.5	± 10	± 15
Tapped Holes acc. 0				Material No.			
1) Tolerance Class Applied: Crossmarked				Mass	Scale	400 872 000 4	Date of first issue: 2023-05-19
				Size	CAD System	005	EN
				A 1	CREO	1	1/1
				EDN No.	Revision	Techn. Resp.	Replacement for
				516017	1	E	6332-US
				100mm			