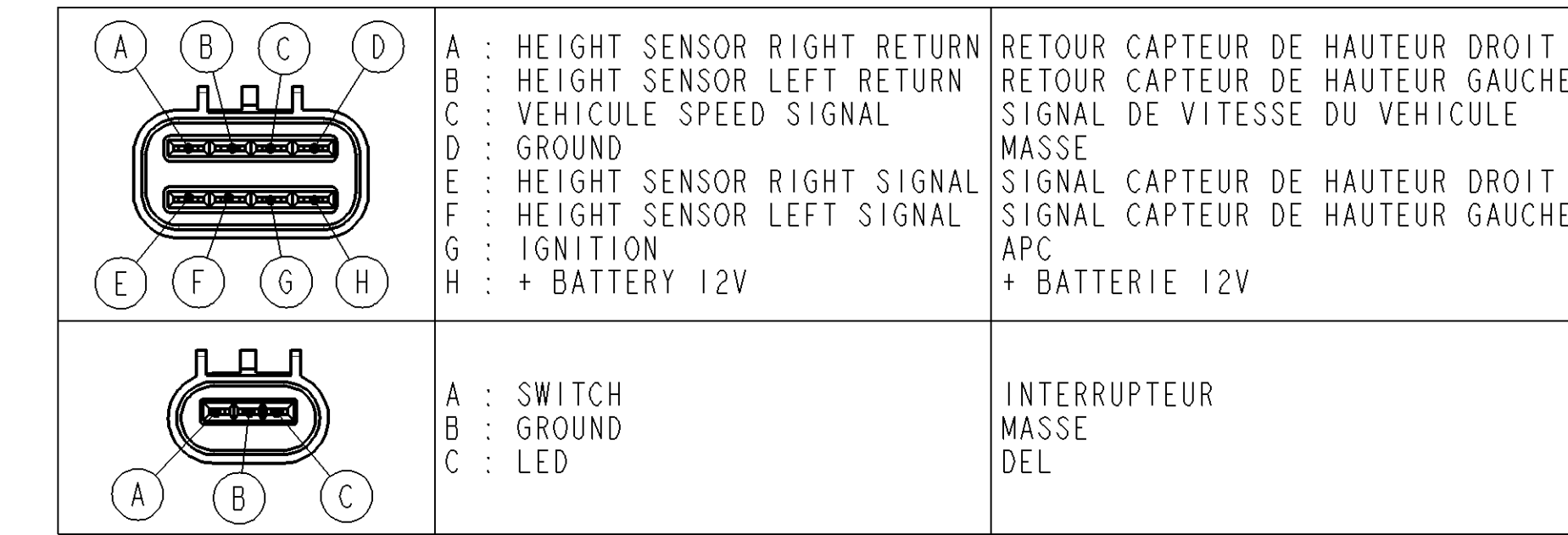


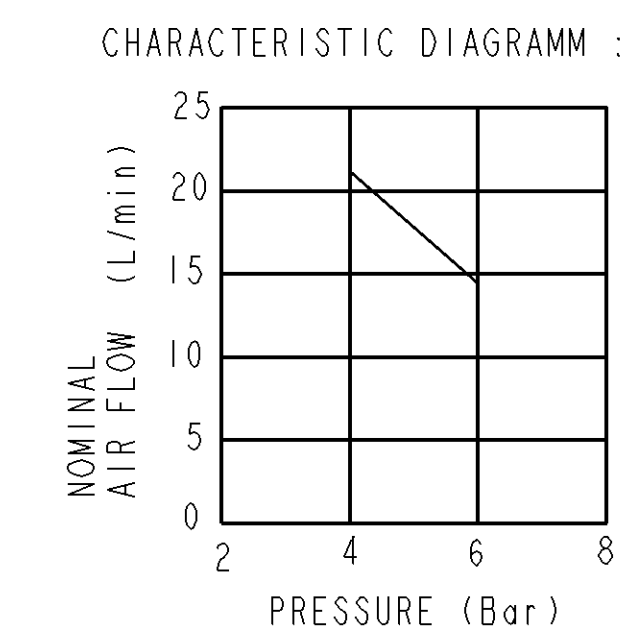
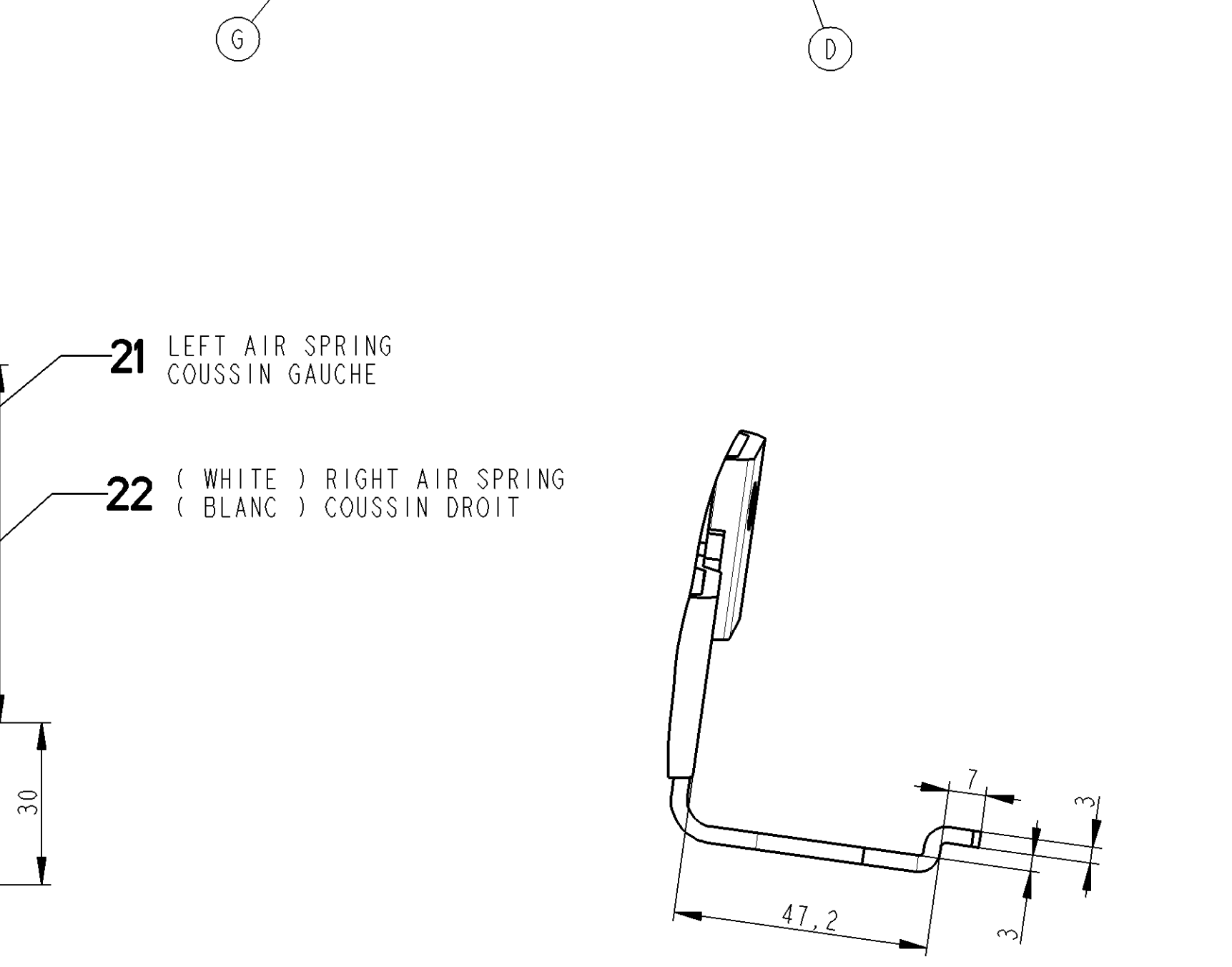
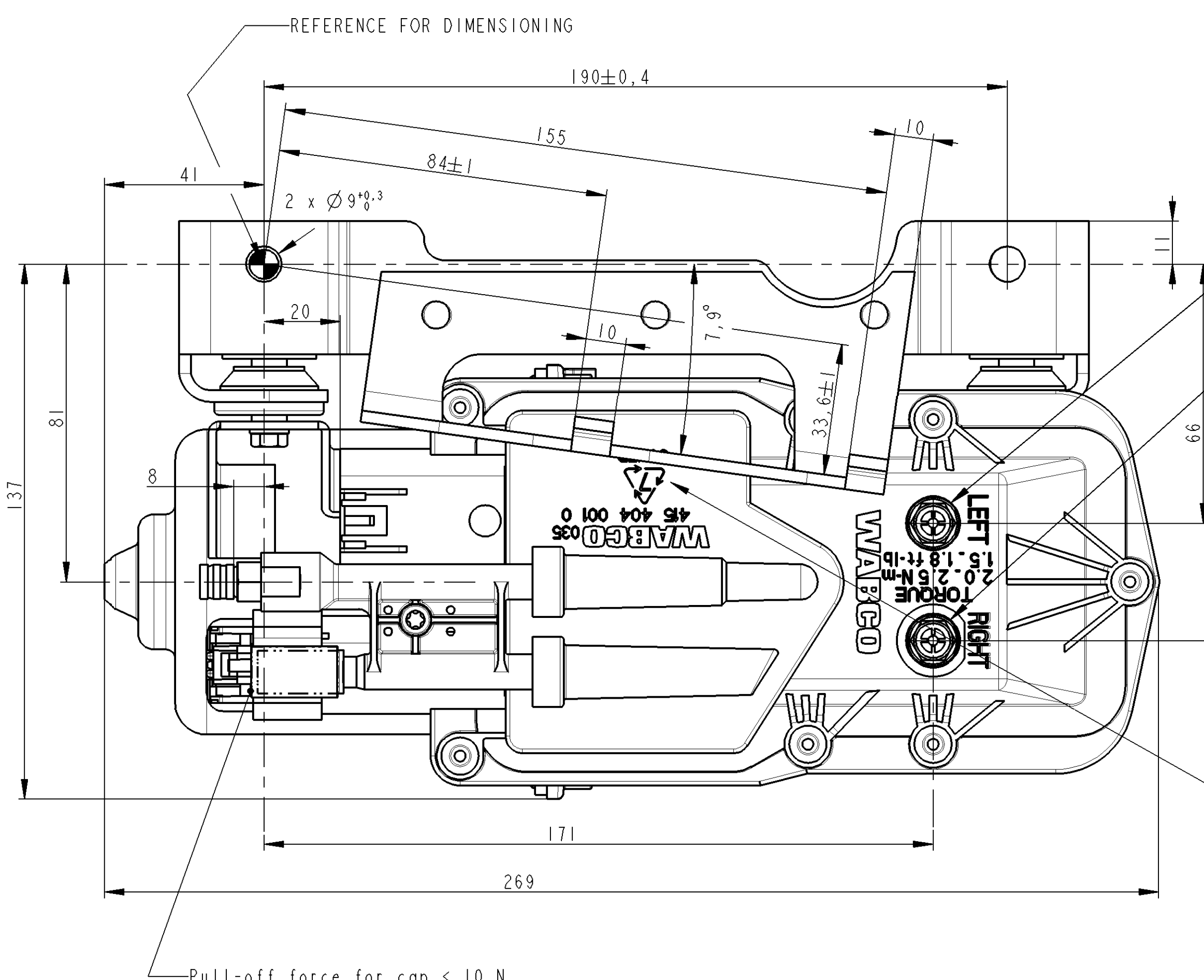
MATERIAL A: 30% Glass Bead Reinforced Nylon 66 per GM7001M PA66 (A46, A64, BC730, DD1350, F255, K7, L40, SI200, Z1, Z2, Z3) Z1 = ISO test methods apply Z2 = Charpy impact strength per ISO 179 8 kJ/m(superscript: 2) @ 23°C 4 kJ/m(superscript: 2) min. @ -40°C Z3 = Color black
MATERIAL B: wrought aluminium per AA5052 Coating per N/A
MATERIAL C: diecast aluminium meeting properties per list mech. properties & chemical composition from JED029; similar to ISO 3522, Al-Si8 Cu3 Fe _0,2% proof stress (ISO 6892): >100 (N/mm ²) _Brinell hardness (ISO 6506): 80 - 120 (HB) Coating per 998-4050
MATERIAL D: HSLA 045X per SAE J1392 Coating per GMW3044M
MATERIAL E: steel scale free per UNS G10080 Coating per 998-4050
MATERIAL F: externally threaded fasteners per GM500M (8.8) Coating per GMW3044M
MATERIAL G: steel scale free per GMW2MHR2 Coating per GMW3044M



TYPE OF CURRENT NATURE DU COURANT	DIRECT CURRENT COURANT CONTINU
OPERATING VOLTAGE VOLTAGE DE SERVICE	12 V +4 -3
TYPE OF PROTECTION ACCORD. TO EN 60529 MODE DE PROTECTION SUIVANT EN 60529	IP 68
ECU version Version d'UCE	L

MAXIMUM PRESSURE VALVE SETTING: Dynamic opening pressure under flow rate of the compressor 610 KPa +100/-0 KPa on a new device

LEAKAGE RATE AT THE OUTLETS TO AIR SPRINGS: 0.05 cm³/min (expanded air) at maximum working pressure



0	INLET ASPIRATION
21	LEFT AIR SPRING DISCHARGE PORT REFOULEMENT COUSSIN GAUCHE
22	RIGHT AIR SPRING DISCHARGE PORT REFOULEMENT COUSSIN DROIT
23	INFLATE LINE DISCHARGE PORT REFOULEMENT LIGNE DE GOMFLAGE
3	EXHAUST ECHAPPEMENT
41	ELECTRICAL CONTROL PORT ORIFICE DE COMMANDE ELECTRIQUE
42	ELECTRICAL CONTROL PORT ORIFICE DE COMMANDE ELECTRIQUE

Torque for push in fitting = 2Nm^{+0.5} (21, 22 & 23)
Online 21, 22, 23, use Ø4.0mm OD nylon tubing to meet performance specification DIN 74324

Restricted and Reportable Substances for parts per GMW3059

COMPRESSOR ASM-RR
AIR SPR
GM n°: 25978169

"LEGIBLE PLASTIC COMPOUND IDENTIFICATION SYMBOL, PER ISO 11469, MUST APPEAR ON SURFACE, RAISED OR DEPRESSED 0.3 - 0,4mm MUST NOT AFFECT APPEARANCE, FUNCTION OR ASSEMBLY. OMISSION REQUIRES APPROVAL BY GM ENGINEERING."

DATE	SUFFIX	INITIAL REL FOR PROD PER
08/03/28	001	EWO DJPRZ

General Specification: JED-334-0	Copyright WABCO	WABCO
Further Technical Data: Doc. Code: 605	Date: 27/03/00	Signature: LEAN BAPTISTE
General Tolerances: JED-261	Checked: 27/03/00	Expert: LIEVOUX
Range of Nominal Dimensions (± mm)	Scale: 1:1	Material No.: 415 404 001 0
Class 1) ± 0.5	Scale: 1:1	WABCO Id. No.: 454040010
Class 2) ± 0.5	Scale: 1:1	Doc. Code: 005
Class 3) ± 0.5	Scale: 1:1	Language: ML
Class 4) ± 0.5	Scale: 1:1	Sheet: 1/1
Class 5) ± 0.5	Scale: 1:1	Function Code: 00 X
Class 6) ± 0.5	Scale: 1:1	Prod. Type: 894 617 098 0
Class 7) ± 0.5	Scale: 1:1	Replacement for: 894 617 098 0
Class 8) ± 0.5	Scale: 1:1	Pro/E: 00 X
Class 9) ± 0.5	Scale: 1:1	100mm

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