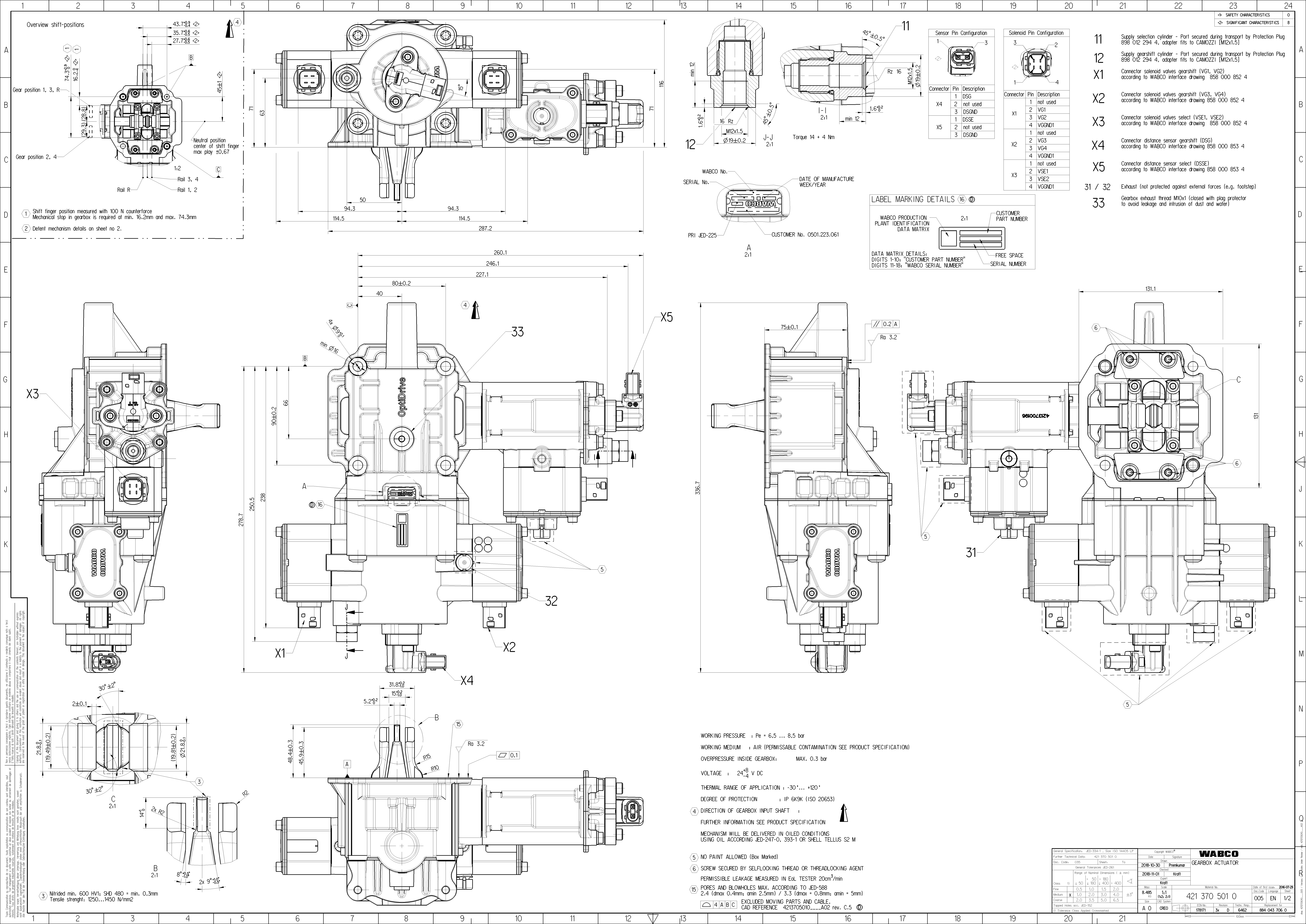
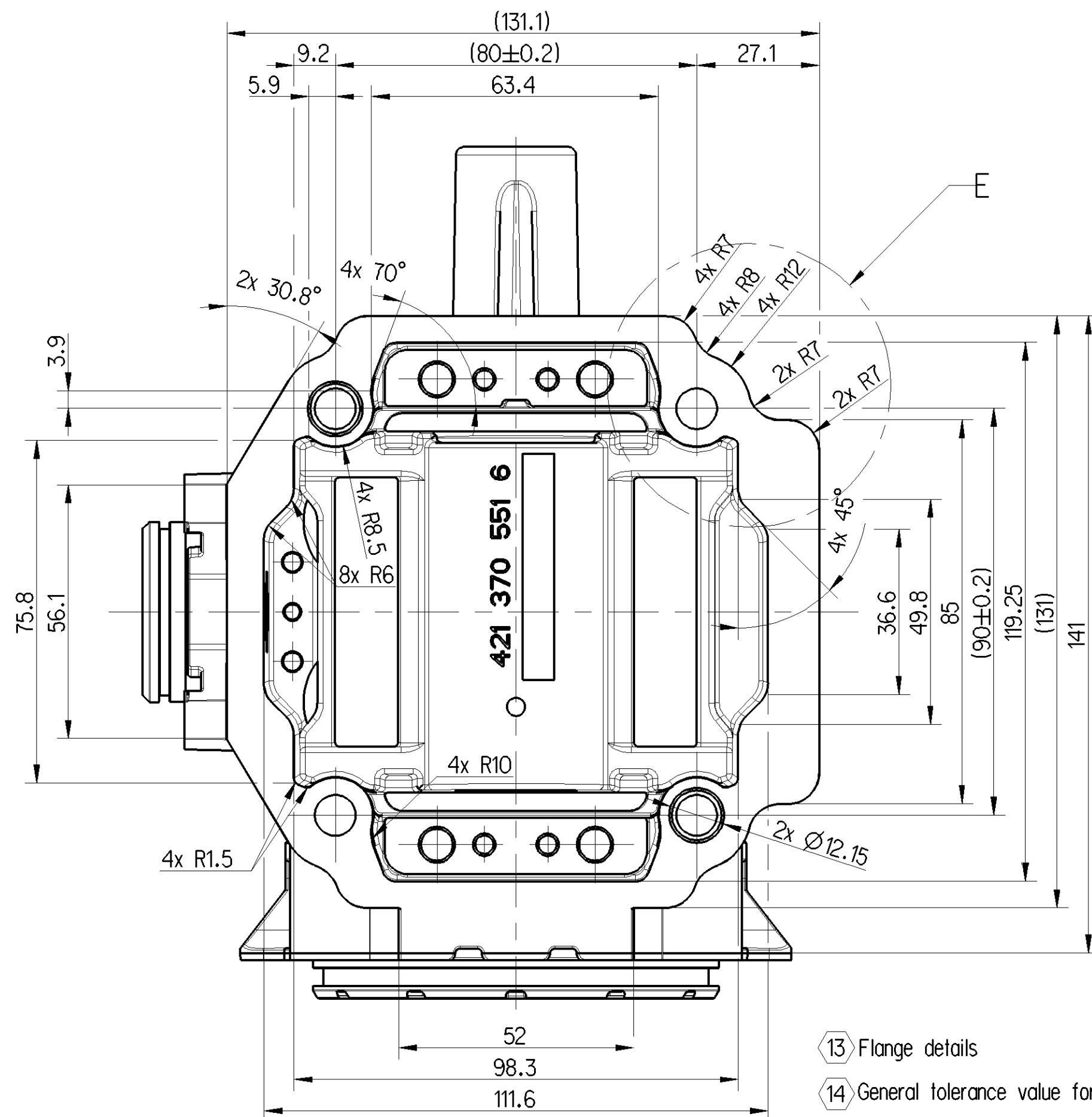
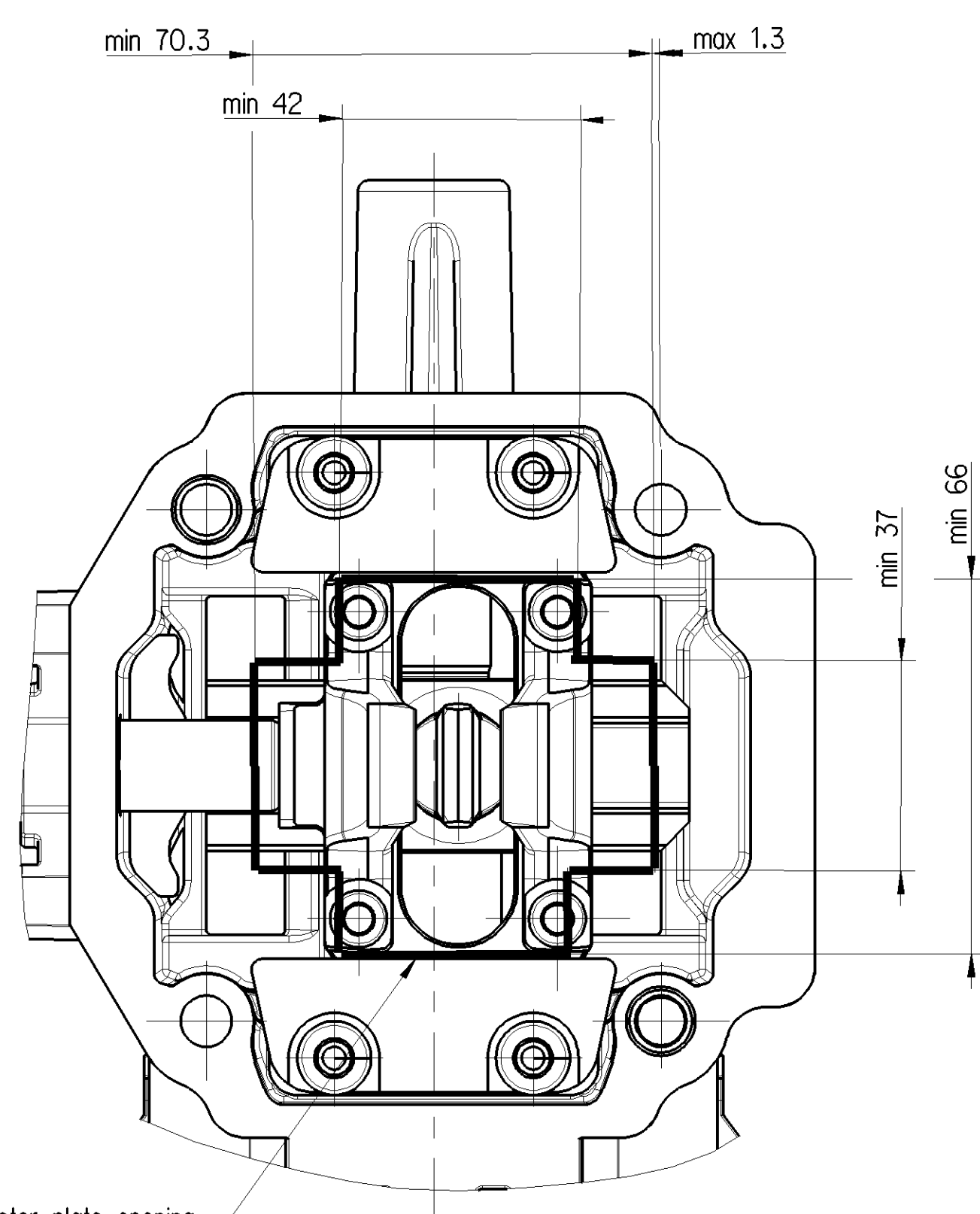
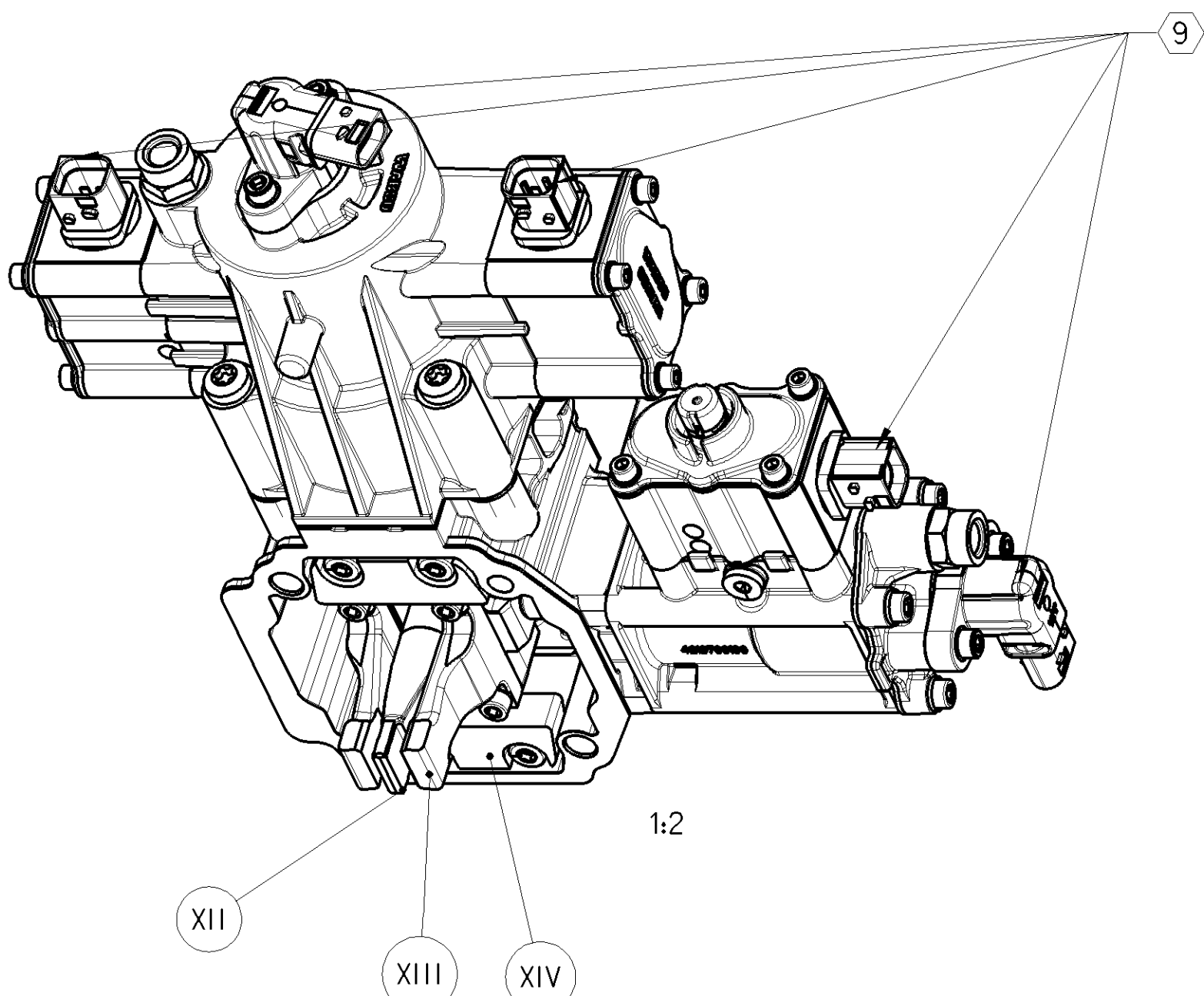
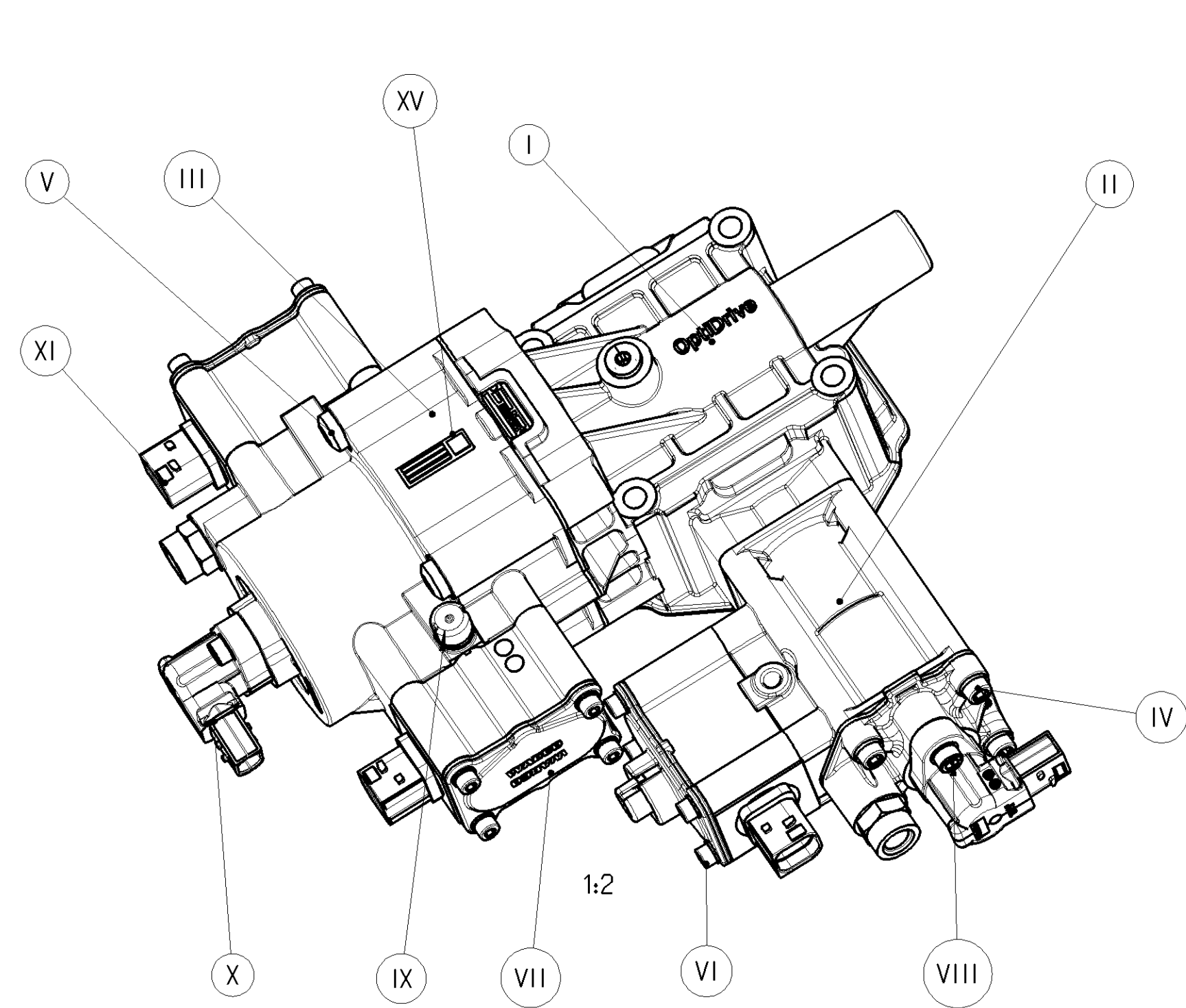
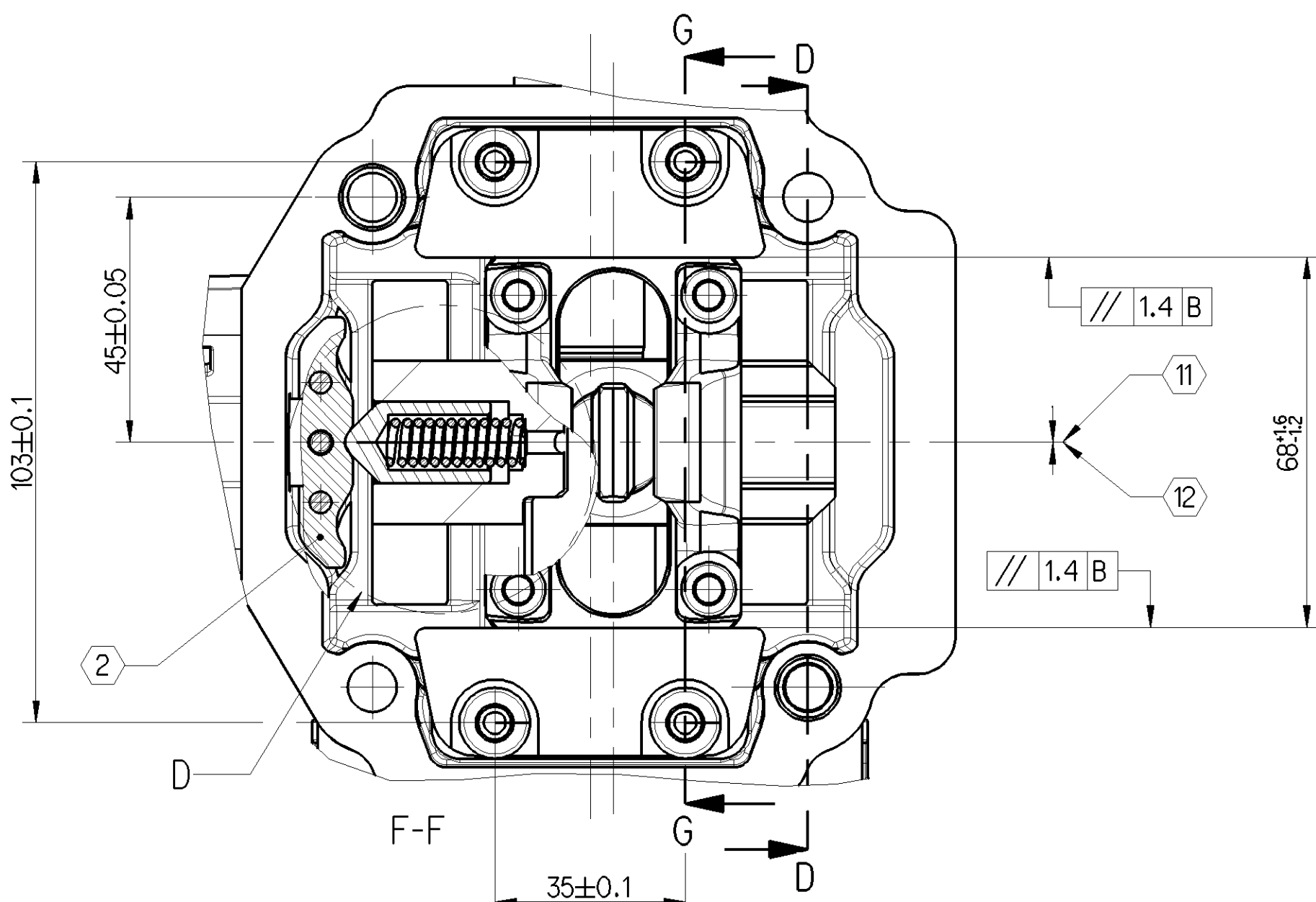
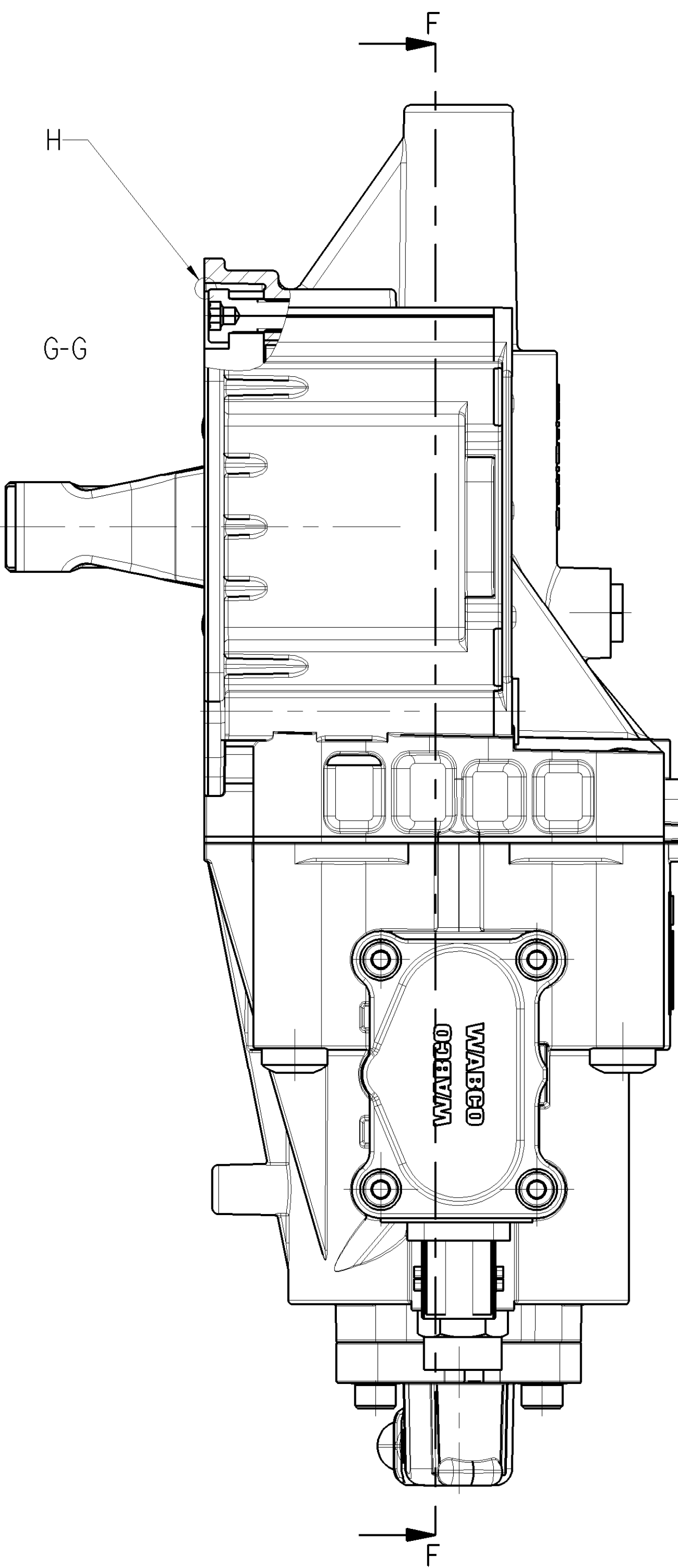




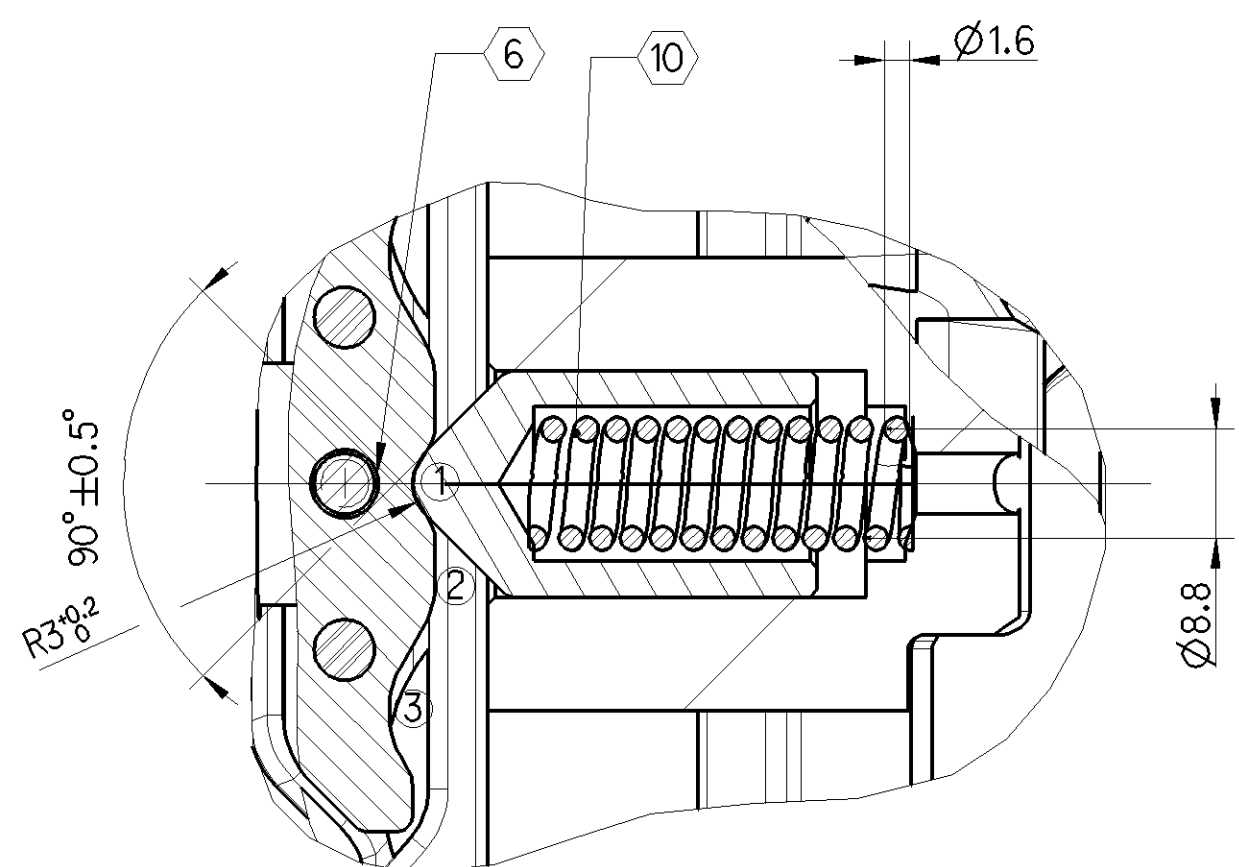
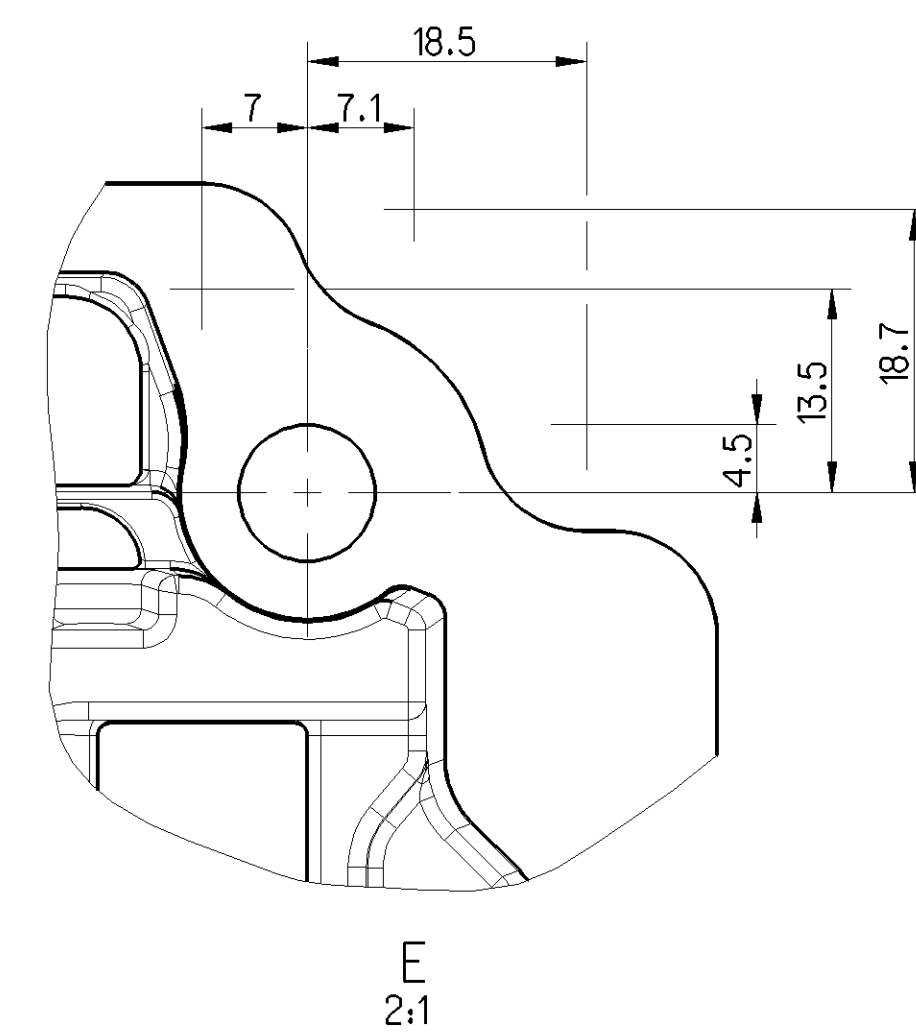
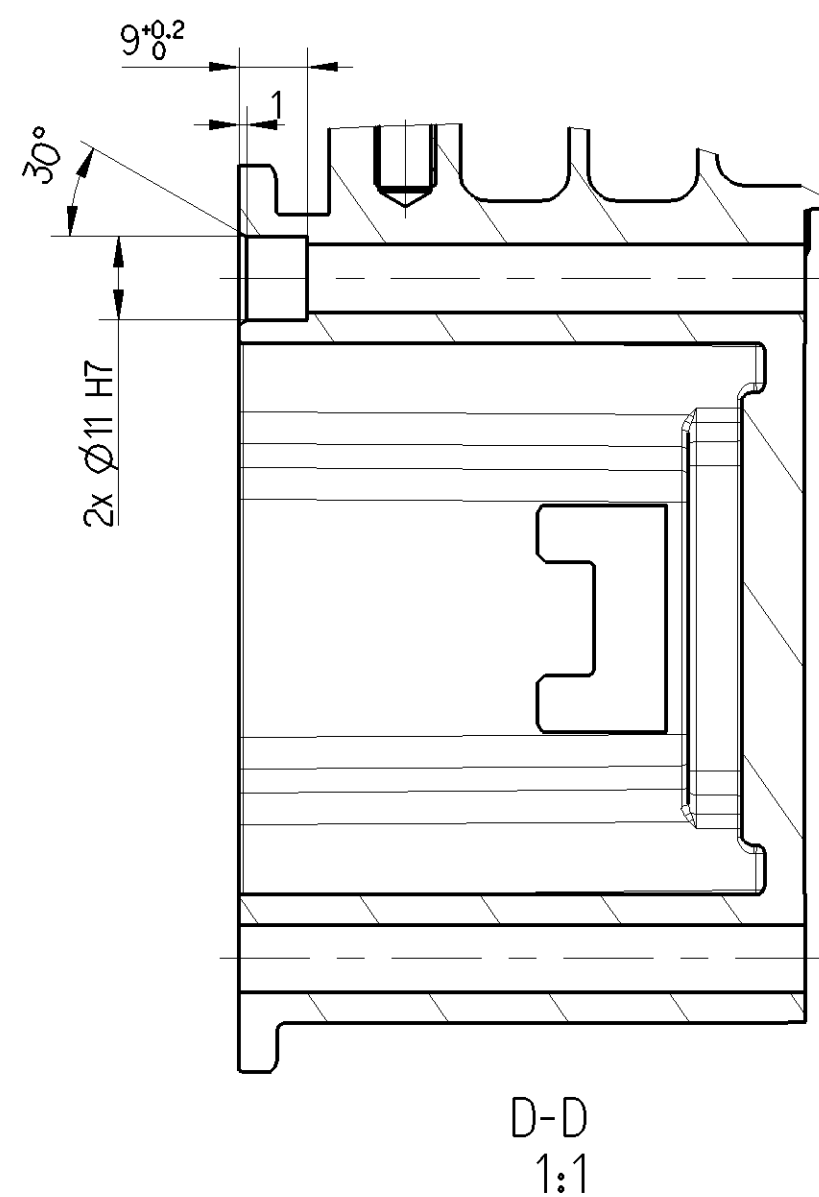
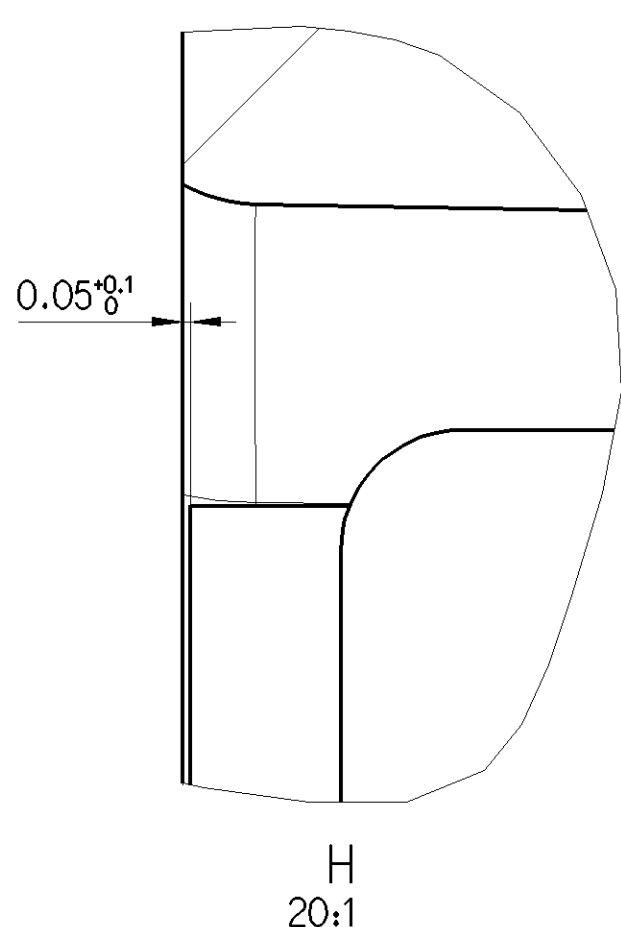


13 Flange details
14 General tolerance value for flange details view = +/-0.3

POS.	MATERIAL	SURFACE PROTECTION
I	Aluminium - JED-029M1	-
II	Aluminium - JED-029M1	-
III	Aluminium - JED-029M1	Anodic oxidation - JED-007-3
IV	Steel Cl.8.8 - JED-051M4	Passivat. Zn-Ni-Steel JED-739-4
V	Steel Cl.8.8 - JED-051M4	Zn-Al Coating - JED-378-2
VI	Steel Cl.8.8 - JED-051M4	Passivat. Zn-Alloy-Steel JED-256-4
VII	Aluminium - JED-029M1	-
VIII	Steel Cl.8.8 - JED-051M4	Passivat. Zn-Alloy-Steel JED-256-1
IX	UST 1303 (steel)	Passivat. Zn-Alloy-Steel JED-256-1
X	PA66 GF30	-
XI	PA66 GF30	-
XII	30CrNiMo8 (1.6580)	Corrosion protection oil - JED-247
XIII	30CrNiMo8 (1.6580)	Corrosion protection oil - JED-247
XIV	Nitriding Steel - JED-643	Corrosion protection oil - JED-247
XV	Plastic Foil With Adhesive	-



11 Tolerance value between detent axis and lever axis = +/-0.2
12 Tolerance value between lever axis and locking piece axis = +/-0.2



D
2:1

10 Spring properties:
Rate: R=18.25 N/mm

Stroke (mm)	Force (N)
1	24.7
2	23.2
3	26.2

