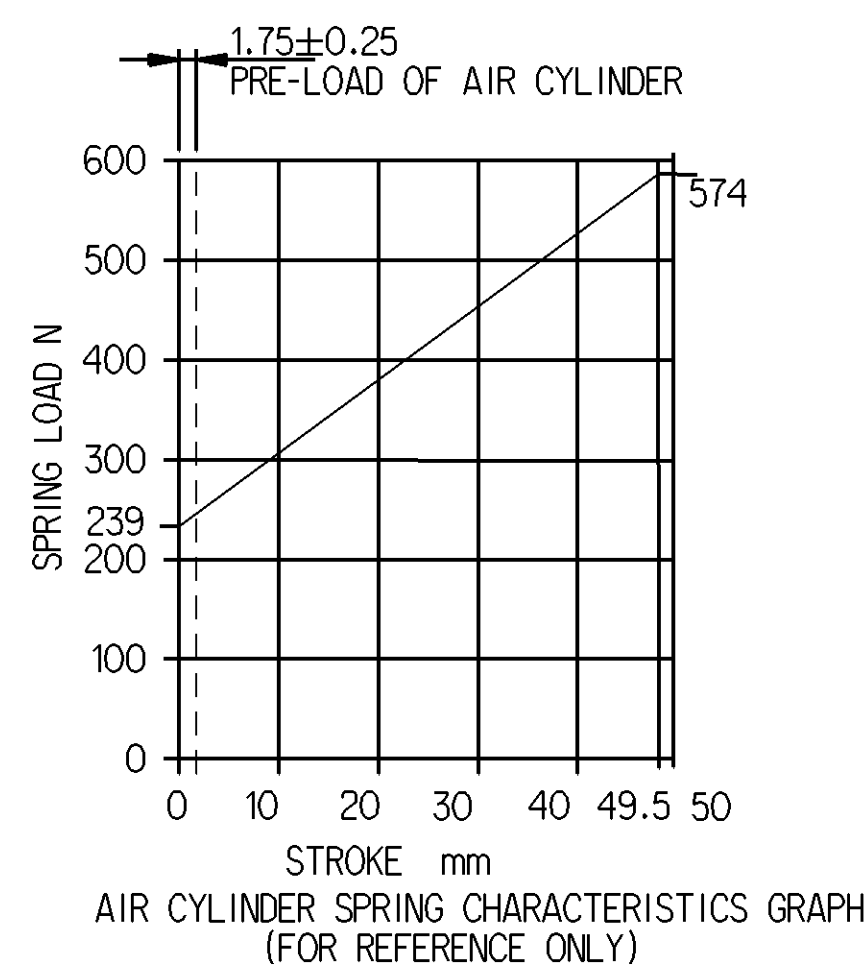
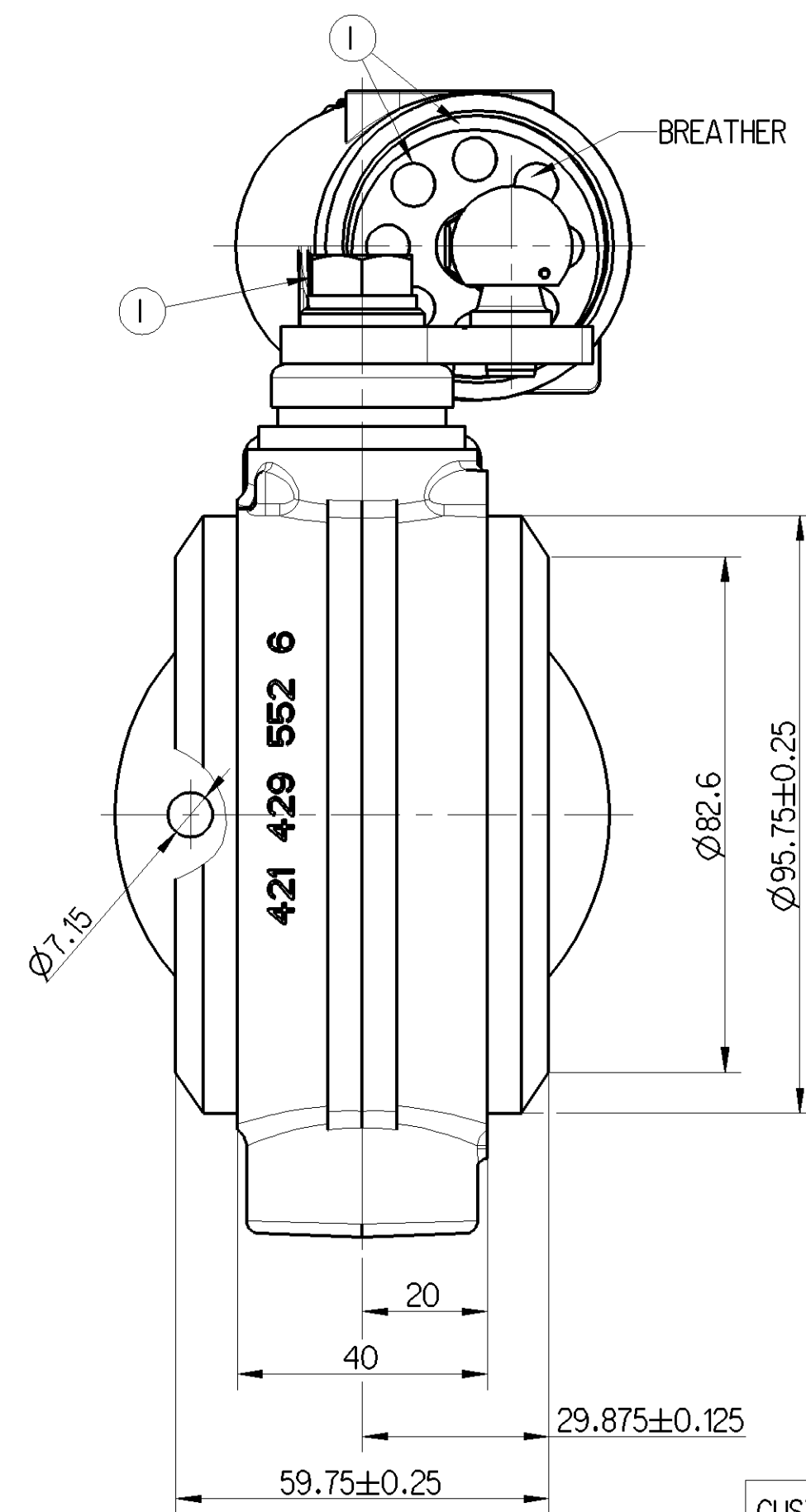
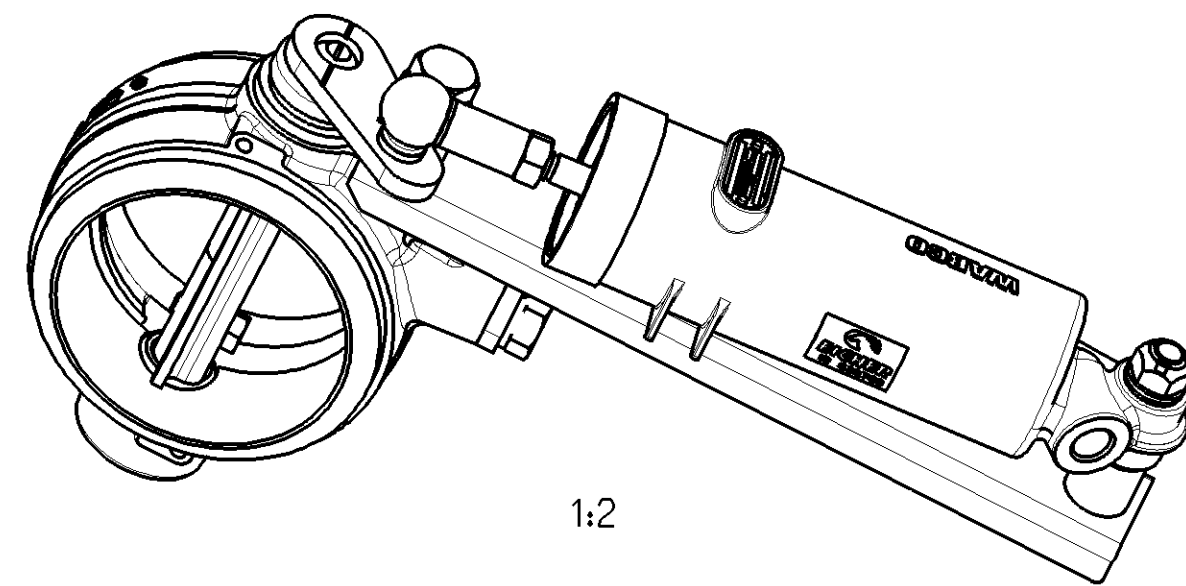
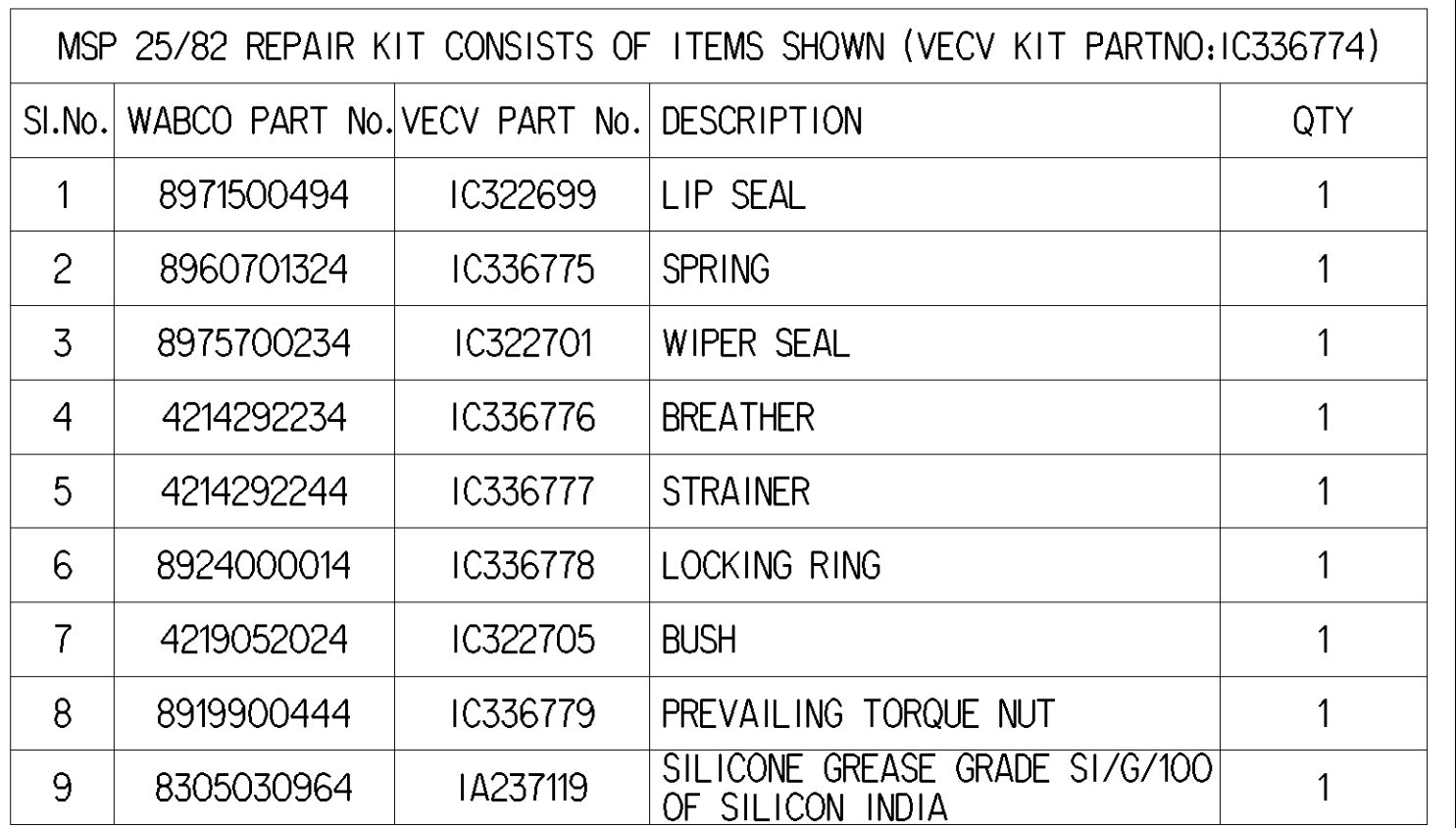




CUSTOMER PART NUMBER		IC336780
Sl No.	NOTES	
1	PRODUCT SPECIFICATION No.	
2	WORKING MEDIUM	
3	NORMAL WORKING PRESSURE	
4	MAXIMUM WORKING PRESSURE	
5	THERMAL RANGE OF APPLICATION	
6	AIR CYLINDER BORE DIAMETER	
7	PRESSURE REQUIRED TO CLOSE THE BAFFLE	
8	STROKE	
9	SALT SPRAY TEST	
10	OPEN PORT AND HOUSING ARE FITTED WITH CLOSURE SLEEVE AND CLOSURE COVERS RESPECTIVELY FOR STORAGE AND TRANSIT PURPOSES	
11	DURING INSTALLATION, ORIENT THE EXHAUST ASSEMBLY IN SUCH A WAY THAT THE AIR CYLINDER IS IN THE INCLINED CONDITION AND THE BREATHER PORTION IS FACING DOWNWARDS TOWARDS THE GROUND	

General Specifications: JED-334-1, Size ISO 14405 LP						Copyright WABCO®		WABCO					
Further Technical Data:						Date		Signature		EXHAUST BRAKE ASSEMBLY			
Doc. Code:		Sheet:		To		2014-11-11		Drawn					
General Tolerances JED-261						2014-11-11		Checked					
Range of Nominal Dimensions (± mm)						2014-11-11		Shivraj					
Class		1)		≤ 50		> 50 ≤ 180		> 180 ≤ 400		> 400		Expert	
Fine		X		0,5		1,0		1,5		2,0		±3°	
Medium		X		1,0		2,0		3,0		4,0			
Coarse				2,0		3,5		5,0		6,5			
Mass		Scale		Material No.		Date of first issue:		2014-11-11					
2.745 kg		1:1, 2:1		421 429 080 0		Doc. Code		Language		Sheet			
Size		CAD System				005		EN		1/1			
Tapped Holes acc. -						ECON-No.		Revision		Techn. Resp.		Replacement for	
1) Tolerance Class Applied Crossmarked						A 1		CREO		5580_WIN		/	

XV	STEEL	ZINC IRON PLATED
XIV	CAST IRON	NO TREATMENT
XIII	ZINC ALLOY	ANODISED
XII	PLASTIC	NO TREATMENT
XI	RUBBER	NO TREATMENT
X	STAINLESS STEEL	NO TREATMENT
IX	BRASS	NO TREATMENT
VIII	ZINC ALLOY	CHROMATED
VII	ALUMINIUM ALLOY	ANODISED
VI	ALUMINIUM ALLOY	CHROMATED
V	CAST IRON	PAINTED
IV	STEEL	POWDER COATED
III	STEEL	PAINTED
II	STEEL	PHOSPHATED
I	STEEL	ZINC PLATED
PART CODE	MATERIAL	SURFACE PROTECTION

