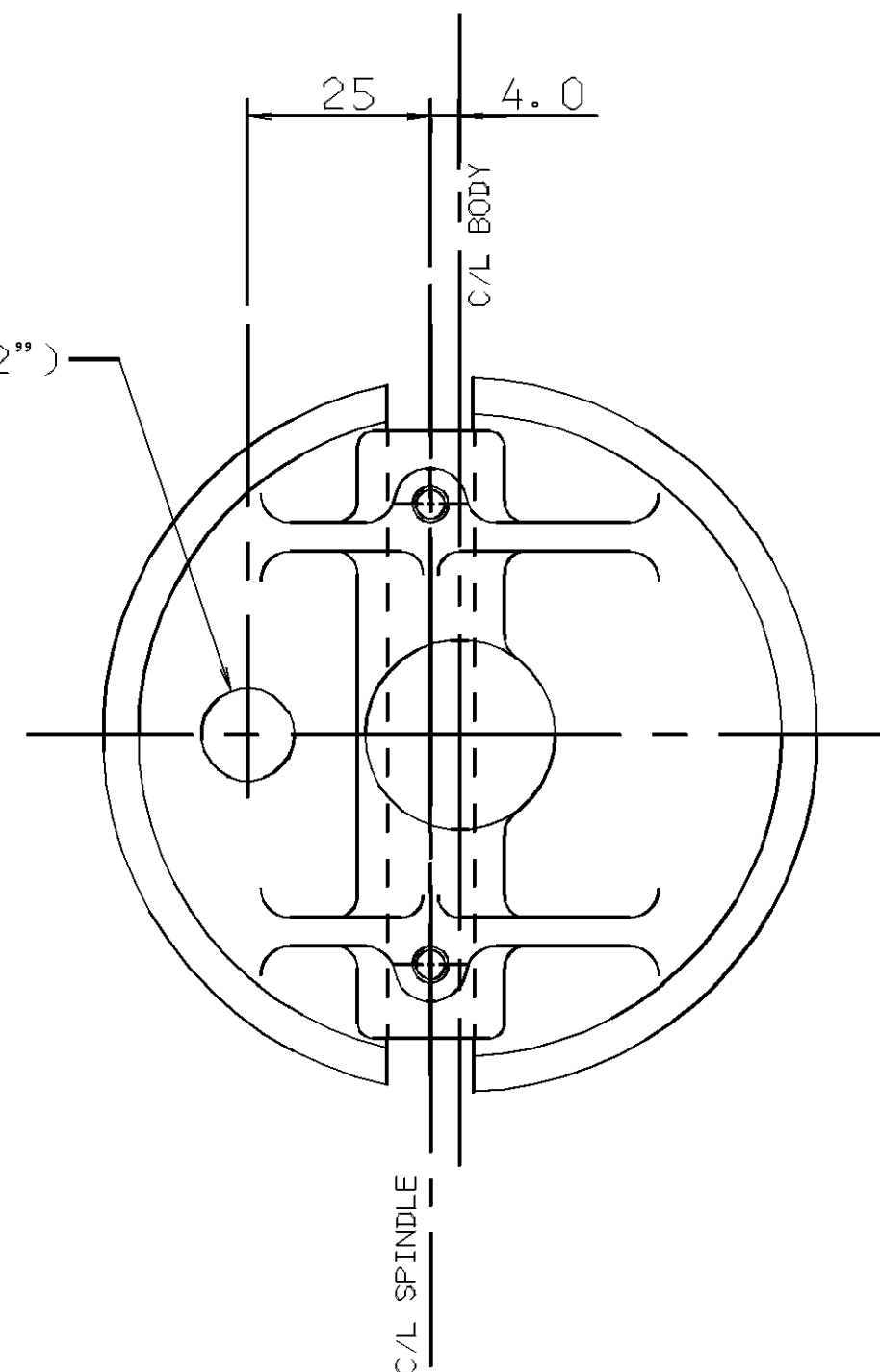
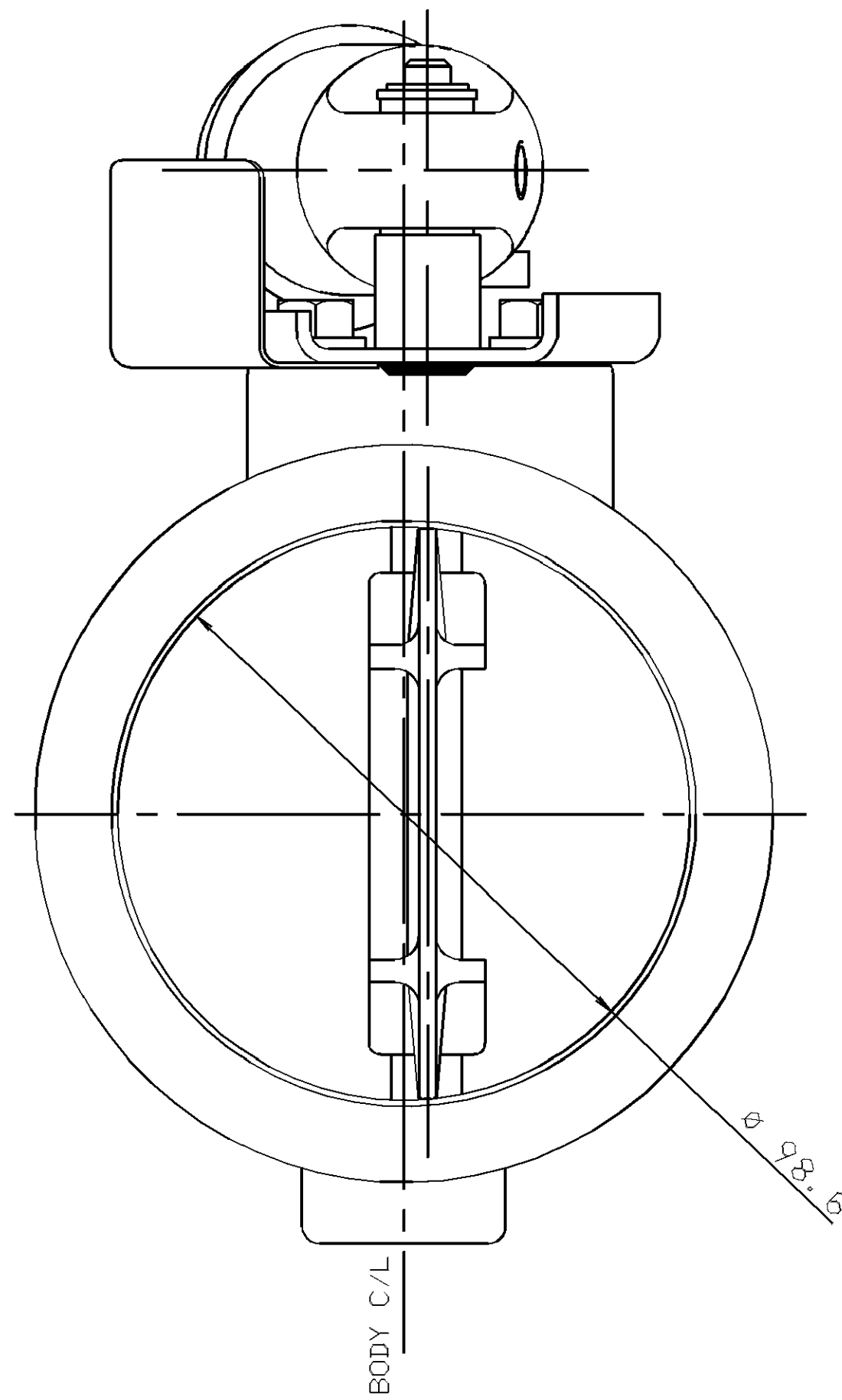
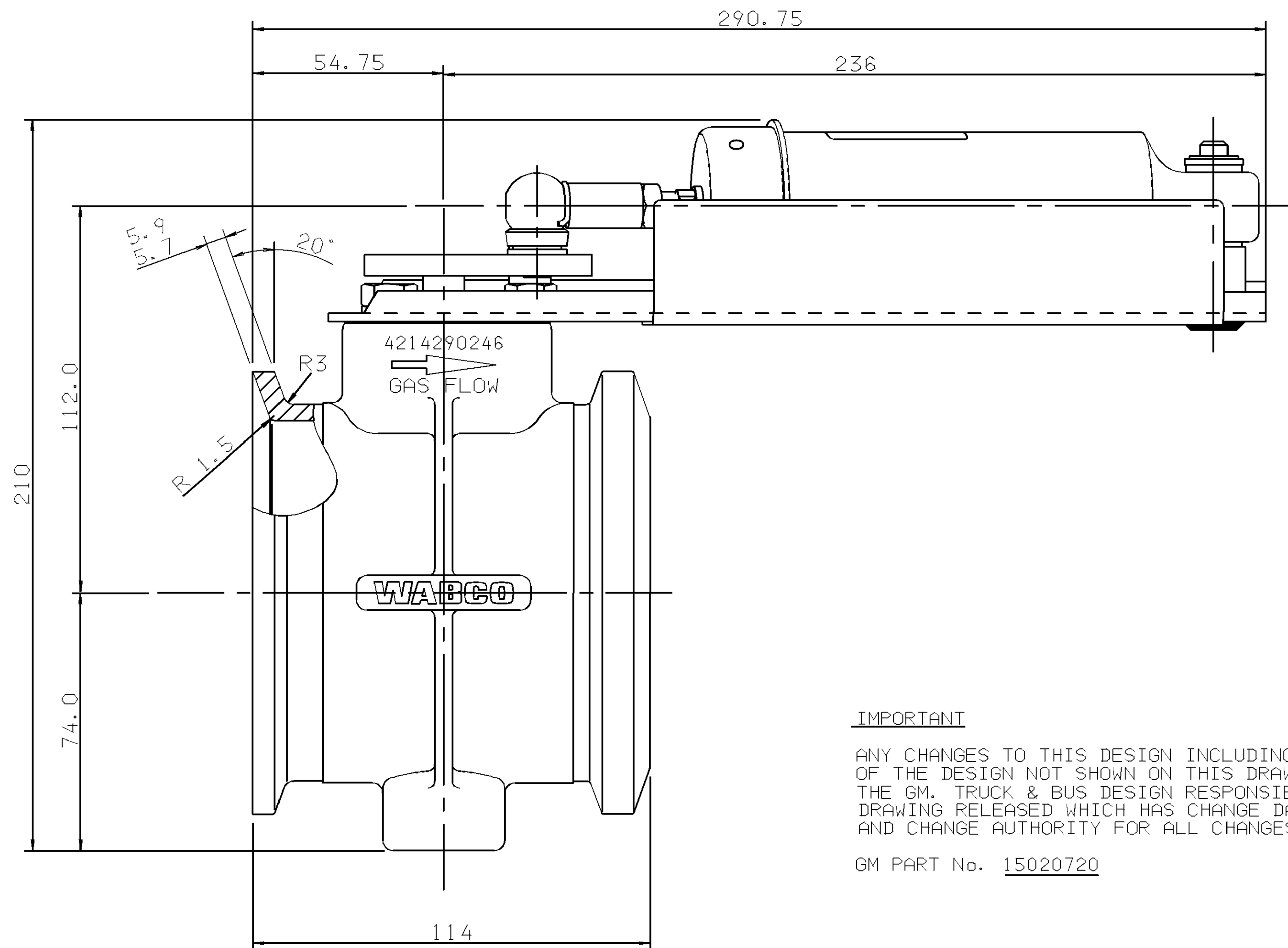




BUTTERFLY DETAIL SHOWING Ø12.7 (1/2") ORIFICE

DRAWING PRODUCED ON CADAM
MANUAL CHANGES PROHIBITED

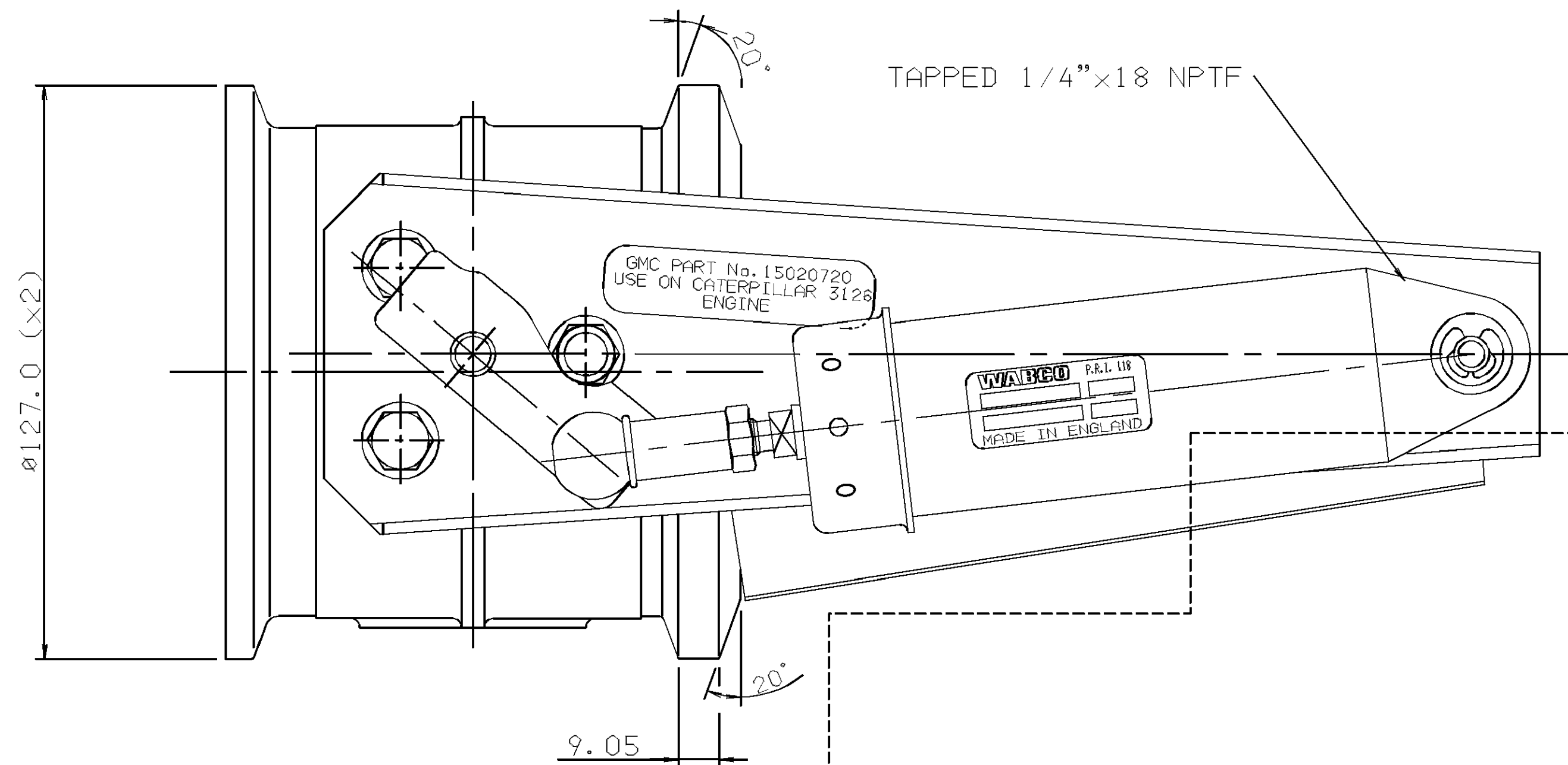
DIMENSIONS IN MILLIMETRES



IMPORTANT

ANY CHANGES TO THIS DESIGN INCLUDING ANY CHANGES TO DETAILS OF THE DESIGN NOT SHOWN ON THIS DRAWING, MUST BE APPROVED BY THE GM. TRUCK & BUS DESIGN RESPONSIBLE ENGINEER, AND A REVISED DRAWING RELEASED WHICH HAS CHANGE DATES, CHANGE DESCRIPTION AND CHANGE AUTHORITY FOR ALL CHANGES.

GM PART No. 15020720



FURTHER TECHNICAL DATA SEE										L		COPYRIGHT		WABCO ø4" EXHAUST BRAKE																	
IDENTIFICATION No. :										K		DATE						SIGNATURE													
CODE FOR DOCUMENT :										J		10/12/97						DRAWN J. ROHLTA													
SHEET: TO										H		CHECKED																			
GENERAL TOLERANCES										B		EXPERT CODE		306																	
RANGE OF NOMINAL DIMENSIONS (mm)										F																					
CLASS										E		MASS		SCALE		PRODUCT SPECIFICATION No.															
U										D										kg		1:1									
I										X		0.5		1		1.5		2		±3"											
II												1		2		3		4													
III												2		3.5		5		6.5													
—										300496		-A		10/12/97		A1		300		E		PROD. GROUP 558		SHAPE CODE 003		PRODUCT TYPE 003		REPLACEMENT FOR			
1) TOLERANCE CLASS APPLIED CROSS-MARKED										ECH-No		REV		DATE																	