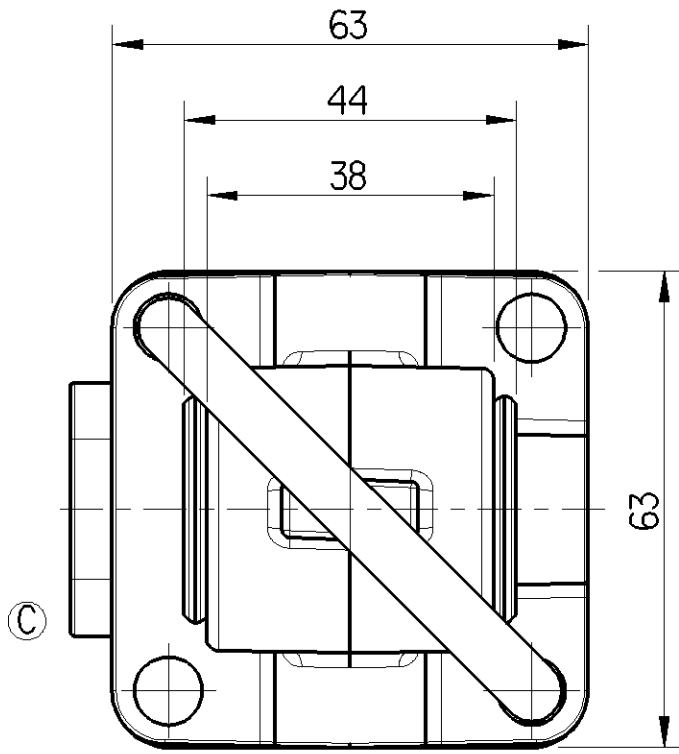
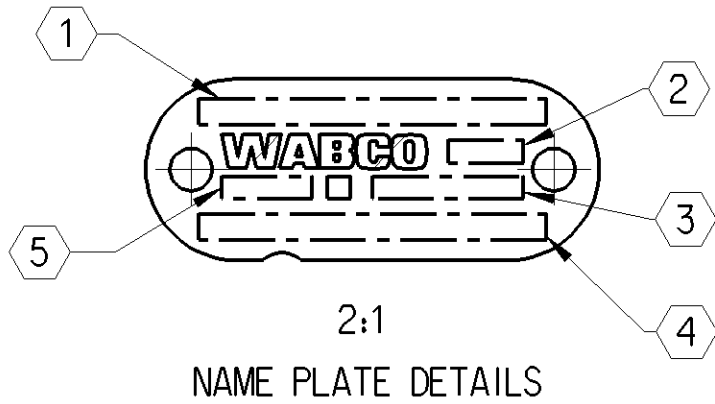
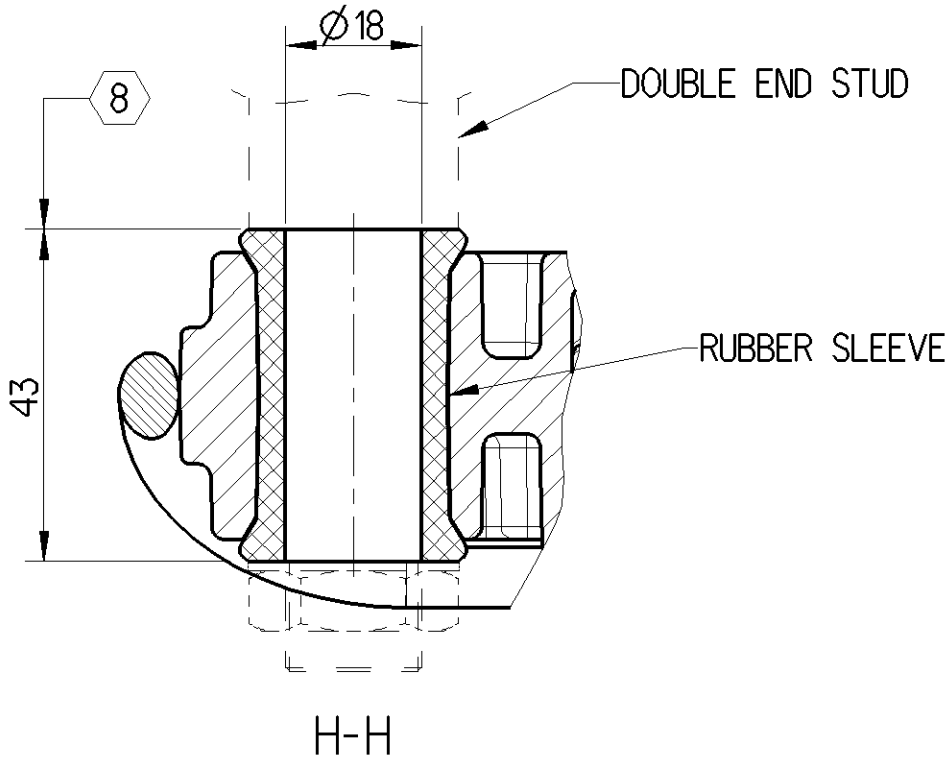
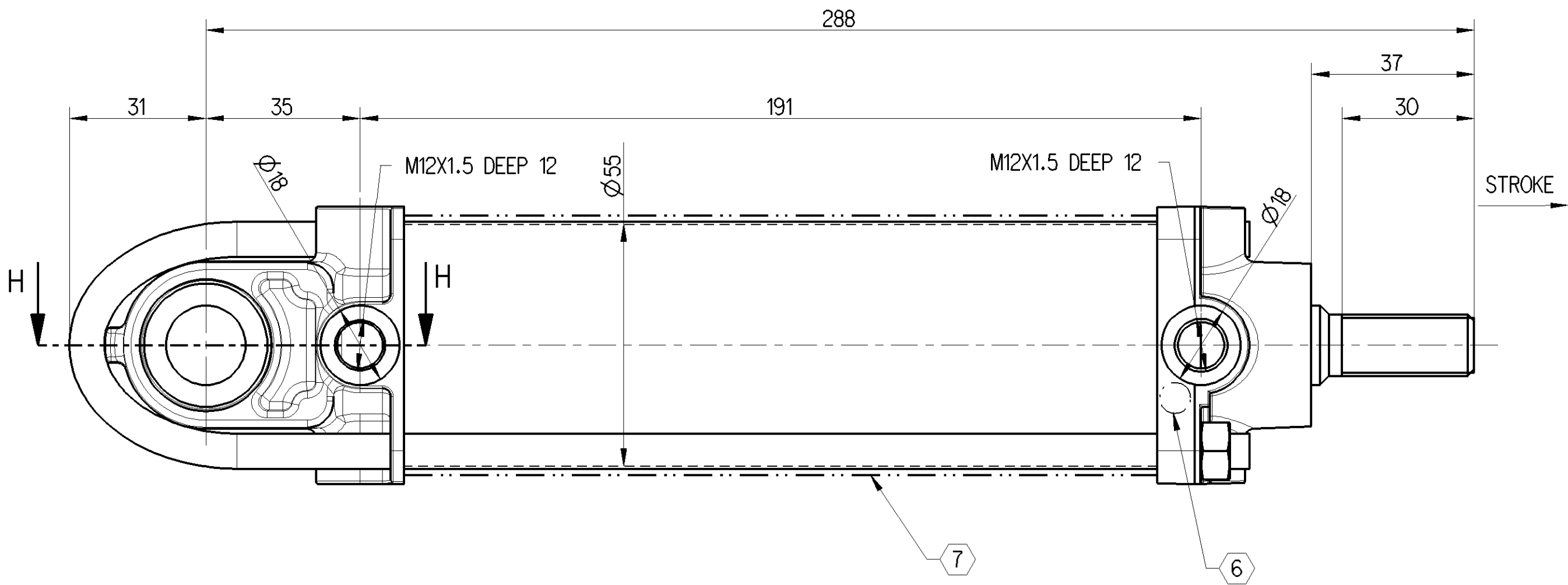


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- 1 CUSTOMER NUMBER TO BE MARKED HERE
 - 2 MANUFACTURING COUNTRY CODE TO BE MARKED HERE
 - 3 SERIAL No. TO BE MARKED HERE
 - 4 WABCO IDENTIFICATION No. TO BE MARKED HERE
 - 5 WEEK AND YEAR OF MANUFACTURE TO BE PUNCHED HERE LETTER SIZE FOR MARKING 1.6 mm
 - 6 INSPECTION TEST STAMP
 - 7 SURFACE TO PE PAINTED JED-422
 - 8 RUBBER SLEEVE TO BE COMPRESSED TO 43mm WHEN INSTALLED
- STOP MUST BE OUTSIDE OF CYLINDER

MEDIUM : AIR
WORKING PRESSURE pe max : 10 bar
THERMAL RANGE OF APPLICATION : - 25°C....+ 80°C
STROKE : 140mm

General Specification: JED-334-1 , Size ISO 14405 LP				Copyright WABCO®		WABCO DOOR CYLINDER Ø50x 140			
Further Technical Data: 422 812 000 0				Date	Signature				
Doc. Code:		Sheet:	To	Drawn					
General Tolerances JED-261				2017-06-09	Rajesh M				
Range of Nominal Dimensions (± mm)				Checked		Date of first issue: 2017-06-12			
				2017-06-12	Prasadjkumar				
				Expert					
				Murugan S		Material No.		Doc.Code	
Class	1)	≤ 50	> 50 ≤ 180	> 180 ≤ 400	> 400	1.8 kg	422 812 000 0	005	EN
Fine		0.5	1.0	1.5	2.0	1:1			
Medium	X	1.0	2.0	3.0	4.0				
Coarse		2.0	3.5	5.0	6.5				
Tapped Holes acc. ISO 4039, JED-152				Size		Revision		Techn. Resp.	
1) Tolerance Class Applied Crossmarked				A 2	CREO	1	C	5600	Replacement for
				CAD System		ECN-No.		Sheet	
						171618		884 010 739 0	