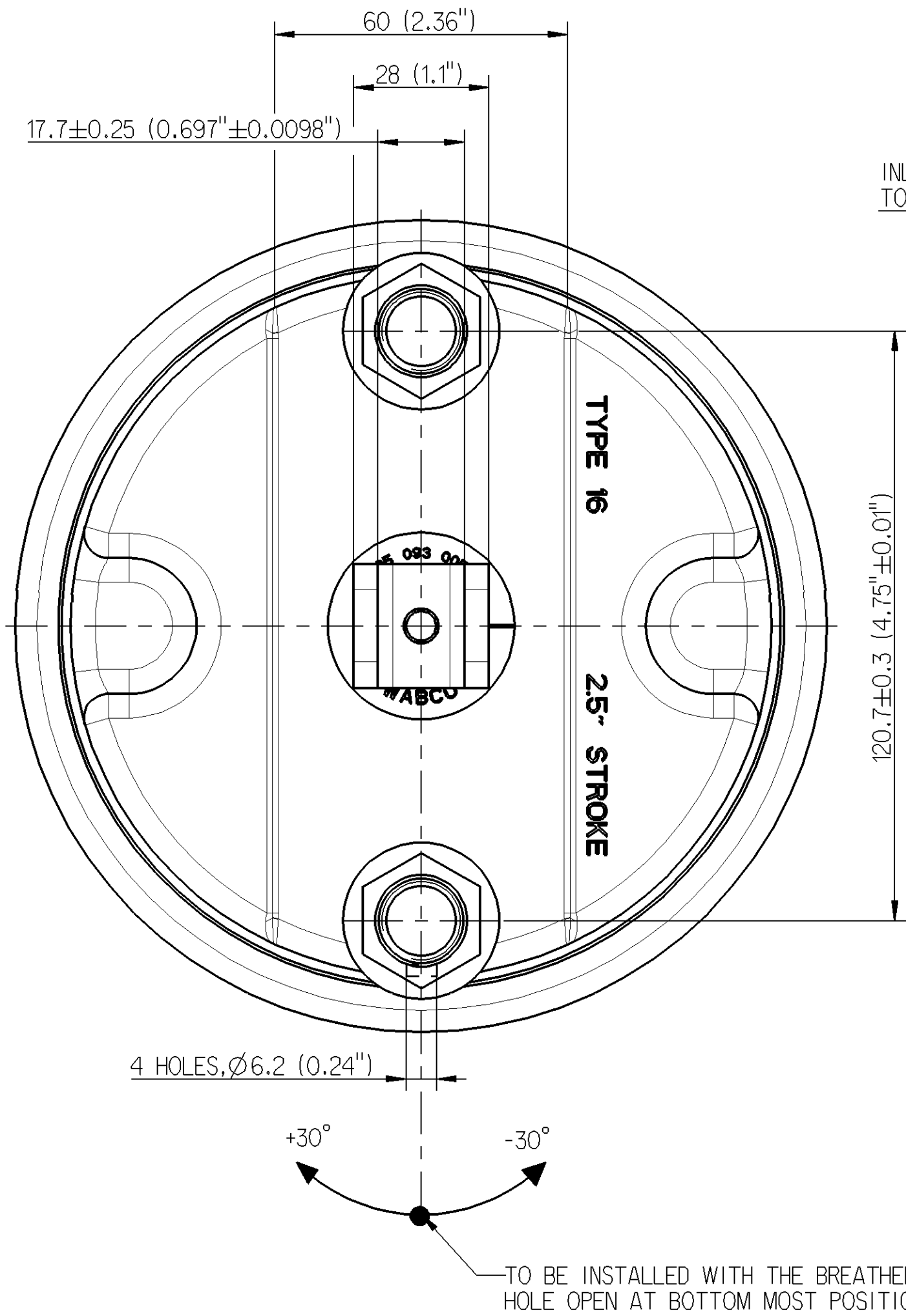
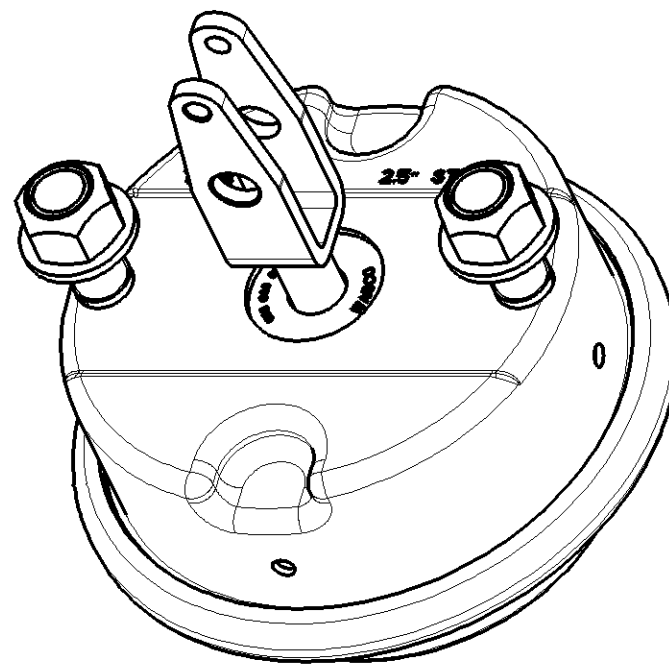
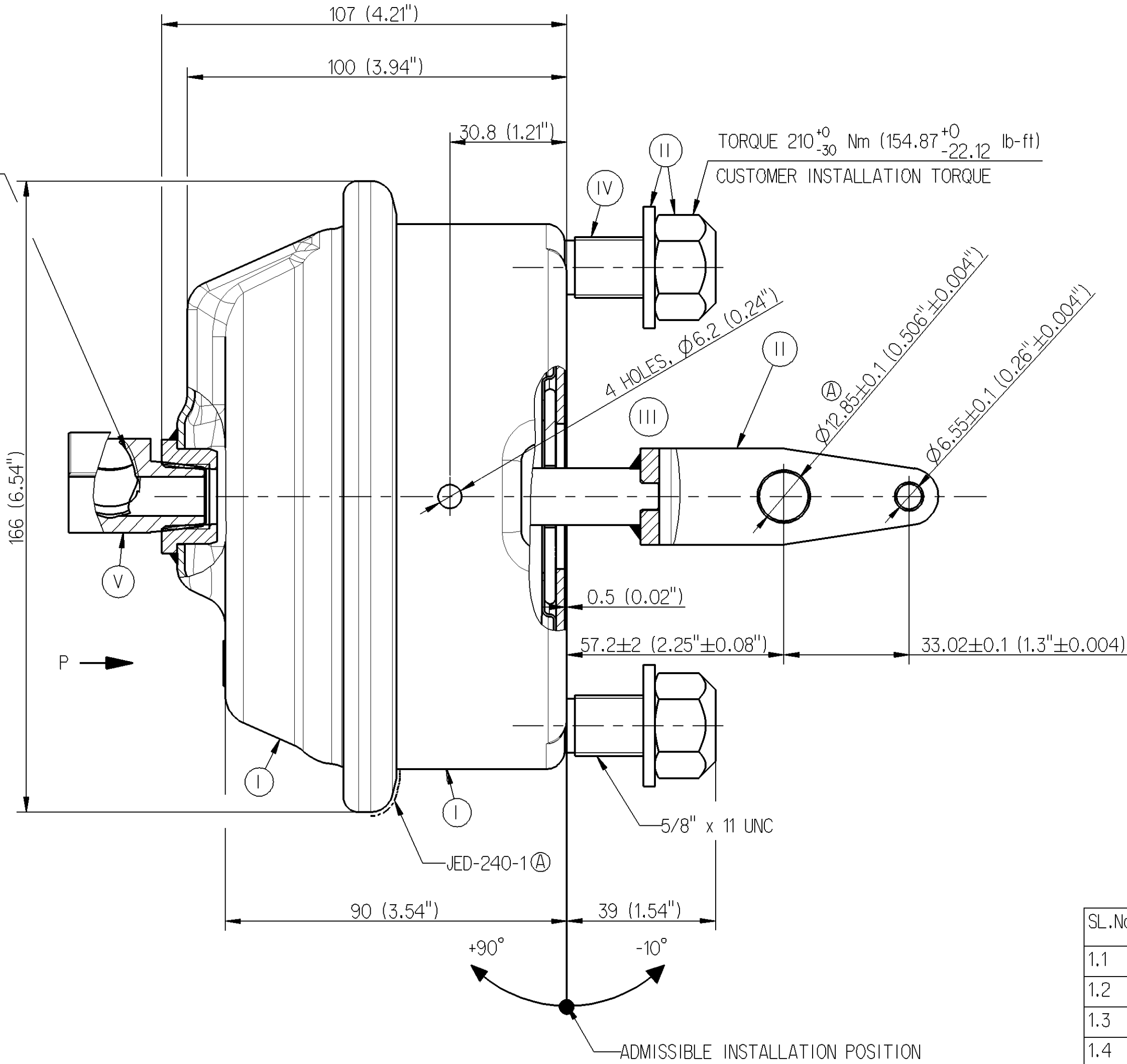


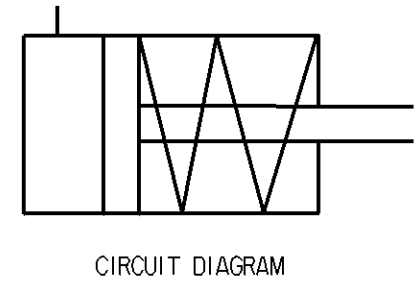
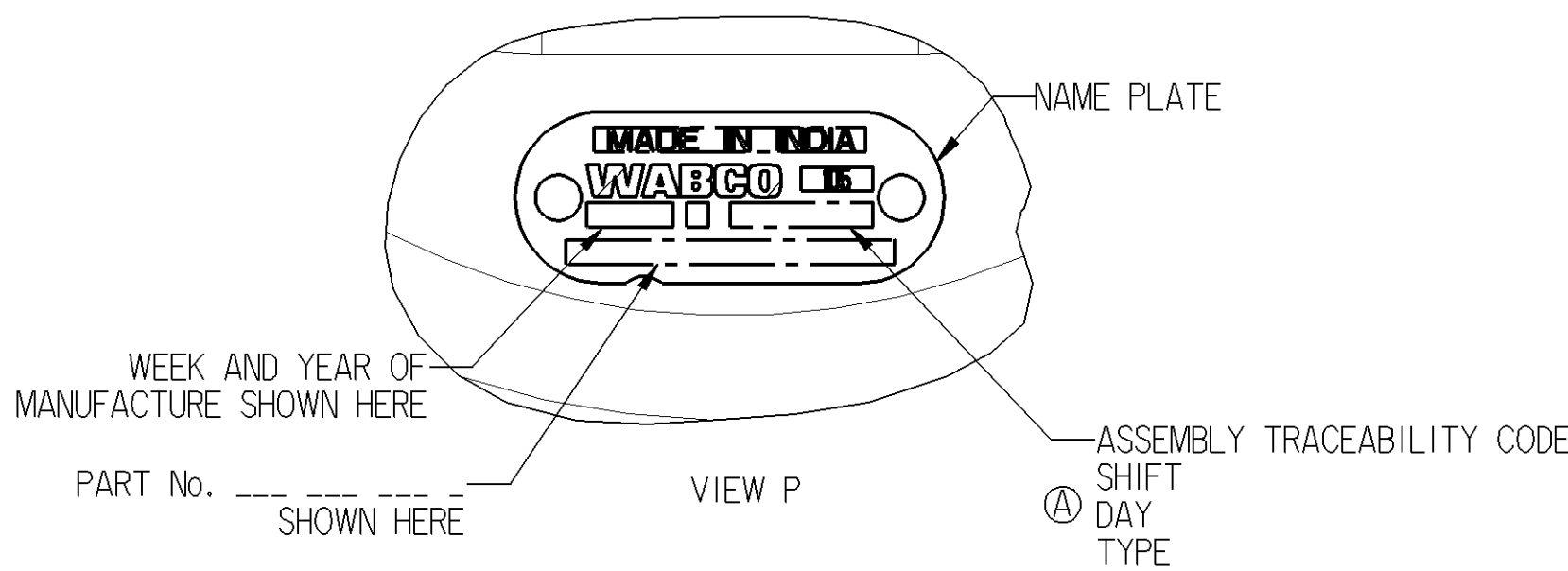
A	SURFACE PROTECTION		
	I	JED-240-3	
	II	JED-256-5	
	III	JED-364	
	IV	JED-371-0	
	V	BRASS	
B	VI	JED-240-1	Ⓐ



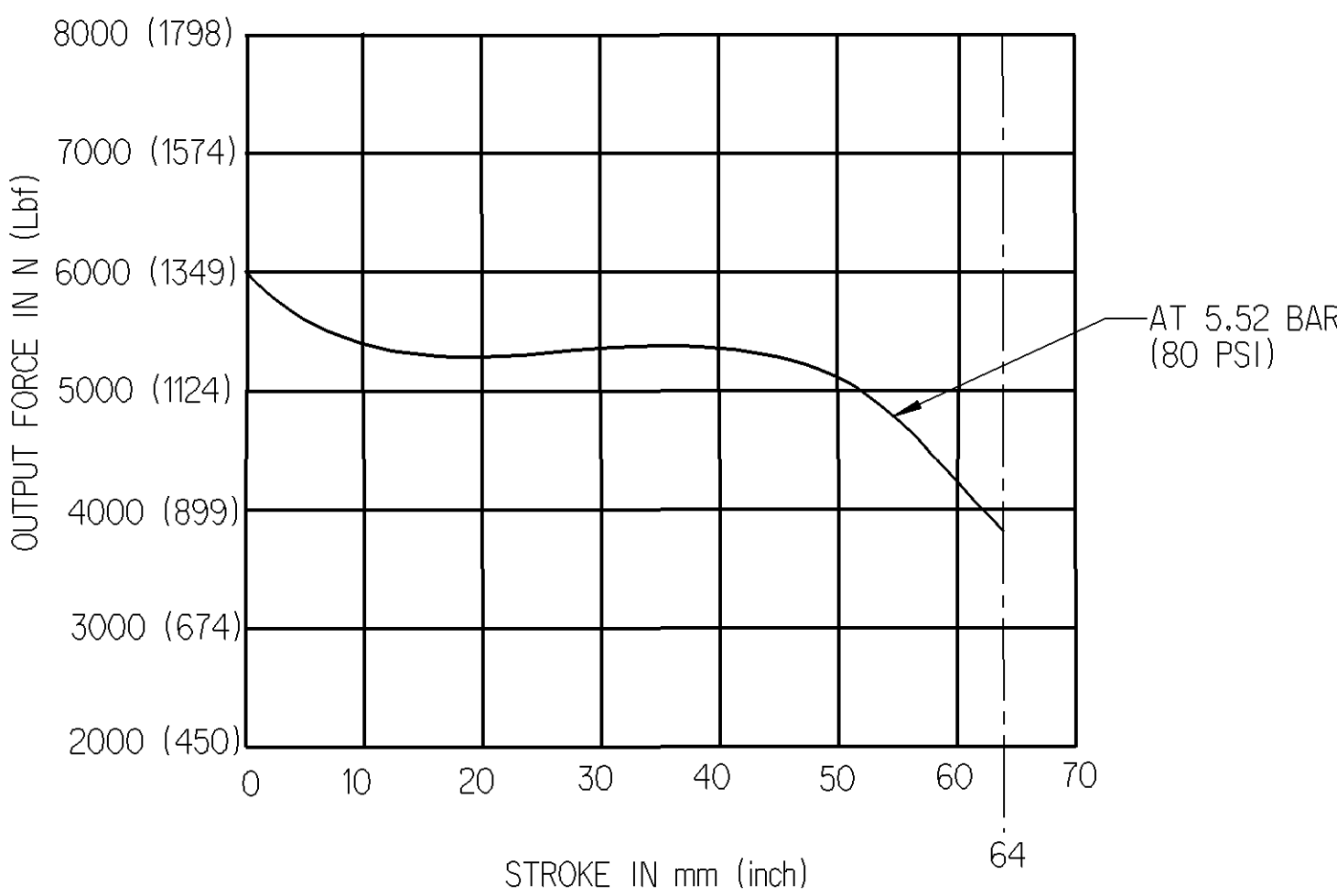
INLET CONNECTION 3/8"-18 NPTF
TORQUE 43 ±5 Nm (31.71±3.69 lb-ft)



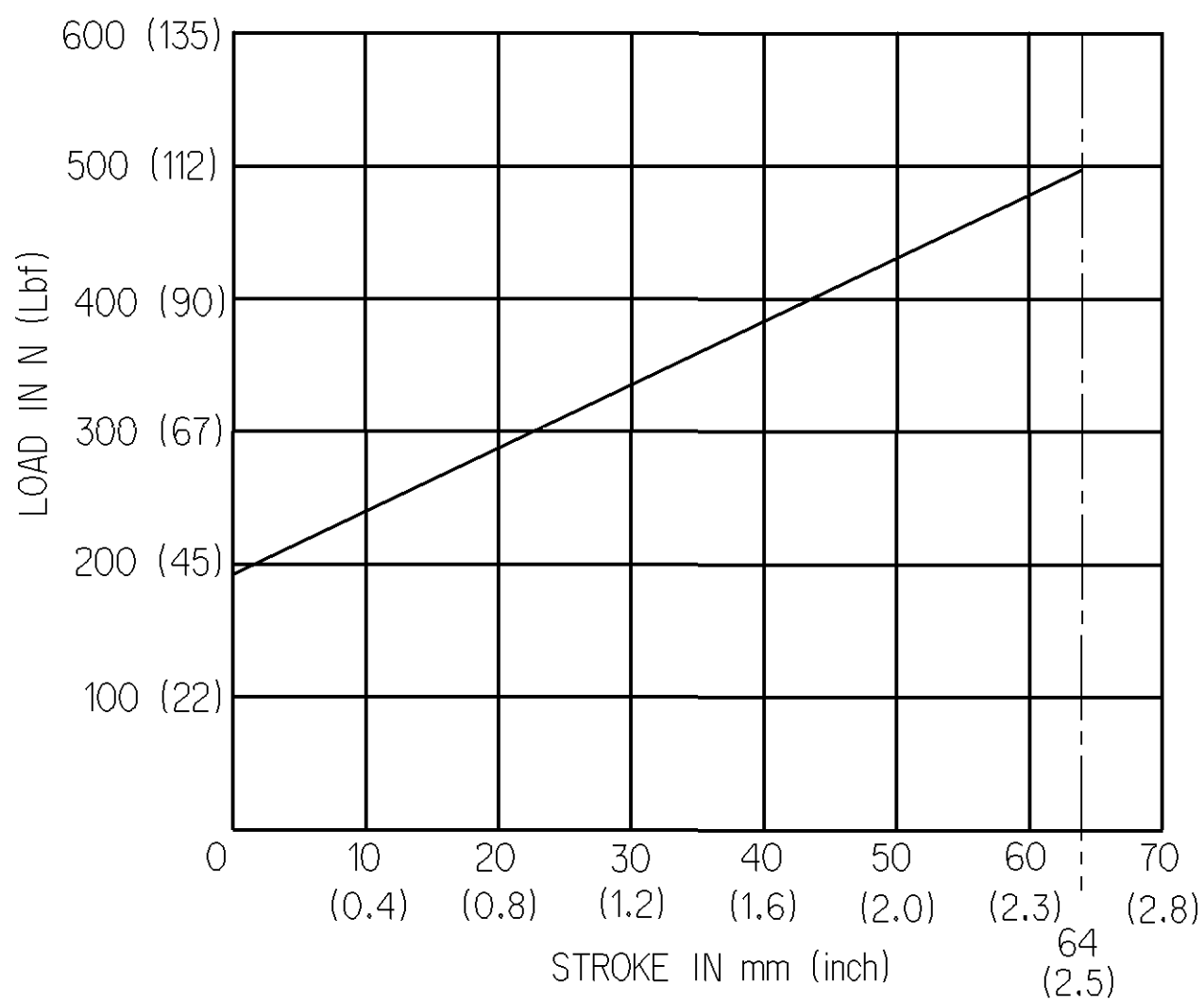
SL.No.	NOTES	
1.1	WORKING MEDIUM	AIR
1.2	WORKING PRESSURE	8 bar (116 PSI)
1.3	MAXIMUM PRESSURE (TEMPORARILY)	10 bar (145 PSI)
1.4	STROKE	64 mm MINIMUM (2.5" MINIMUM)
1.5	PRESSURE AT WHICH PUSH ROD STARTS MOVING (LIFT OFF PRESSURE - 0 mm STROKE)	<0.35 bar (5.1 PSI)
1.6	PRESSURE AT WHICH PUSH ROD IS FULLY OUT (LIFT OFF PRESSURE - 64 mm STROKE)	<0.5 bar (7.25 PSI)
1.7	THERMAL RANGE OF APPLICATION	-40° C TO +80° C (-40°F TO 176°F)
1.8	OPEN PORT TO BE FITTED WITH CLOSURE PLUG FOR STORAGE AND TRANSIT PURPOSE	



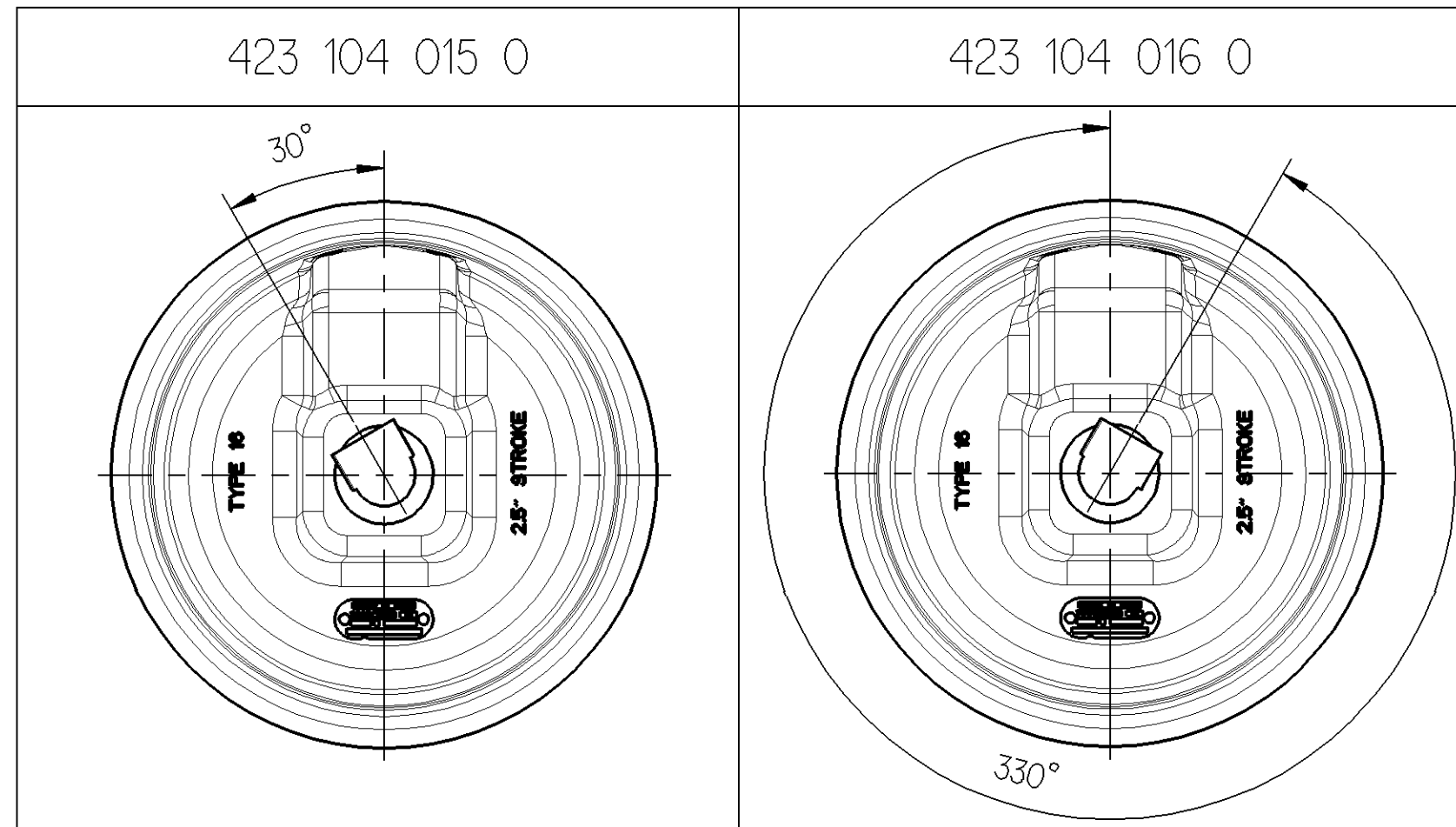
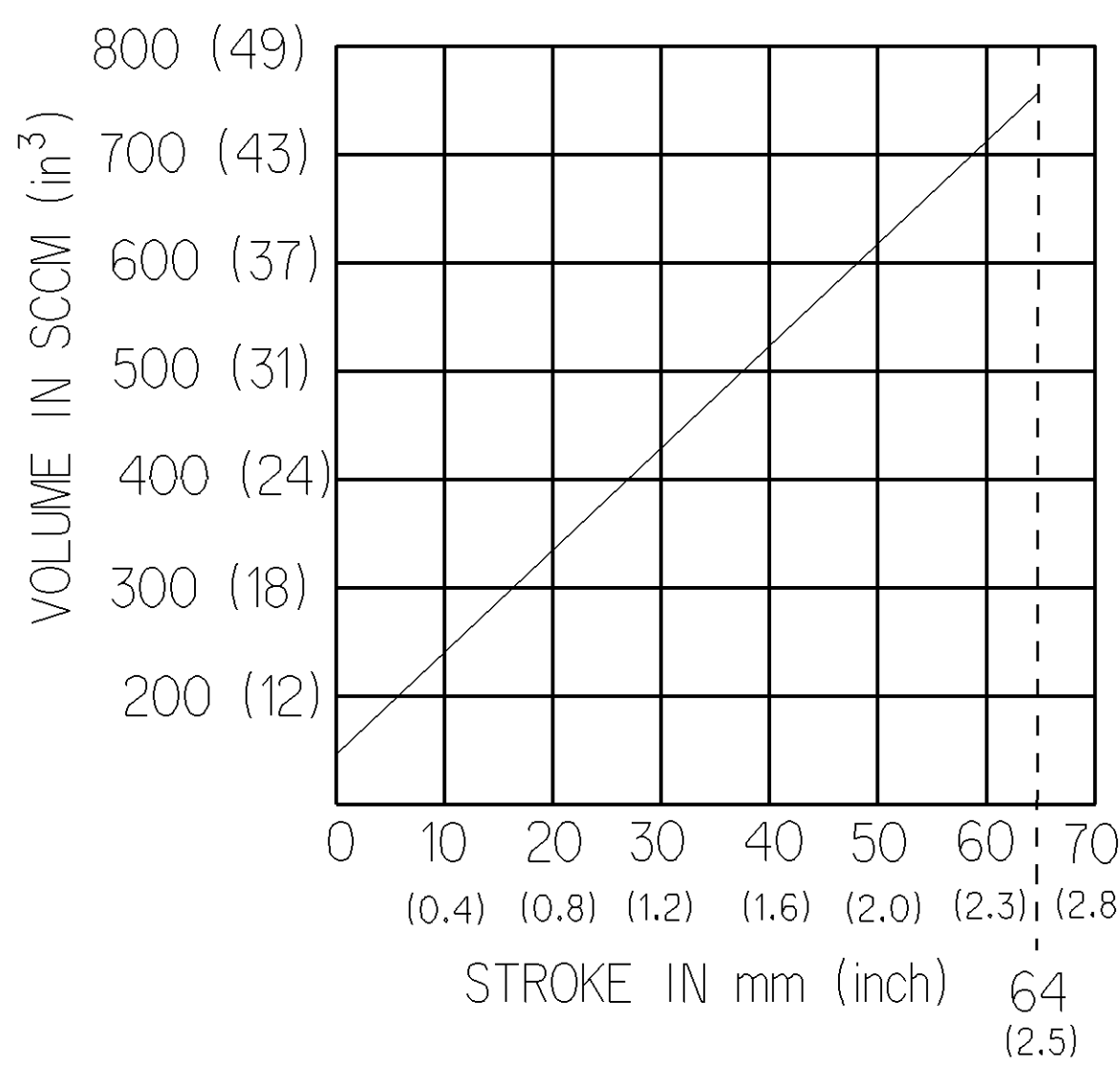
PERFORMANCE CHARACTERISTICS

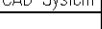


RETURN SPRING CHARACTERISTICS



CHAMBER VOLUME vs STROKE



General Specifications: JED-334-0			Copyright WABCO®			WABCO		
Further Technical Data: 423 104 015 0			Date: _____			Signature: _____		
Doc. Code: 035			Sheet: 1 To 4			BRAKE CHAMBER		
General Tolerances JED-261			2013-04-26			Swaminathan		
Range of Nominal Dimensions (± mm)			Checked			TYPE 16		
			2013-04-26					
			Aranganathan					
Class 1)			Expert					
			K P NAGARAJAN					
			Metric			Material No.		
			Scale			Date of first issue: 2015-04-26		
			2.4			Doc. Code		
Fine			1:1			ENGLISH		
Medium X			423 104 015 0			Sheet		
Coarse			Size			Revision		
			CAD System			Tech. Resp.		
Tapped Holes acc. JED-686			A 1			Replacement for		
1) Tolerance Class Applied Crossmarked			Pro/E			ECN No.		
						4		
						160808		
						5340		
						1		

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