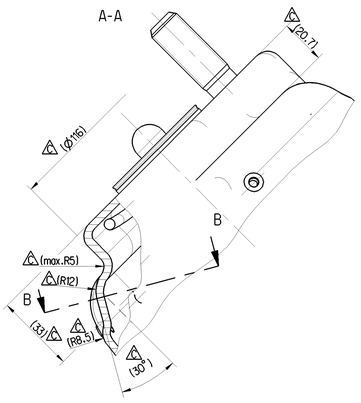
	SURFACE PROTECT. OBERFL. SCHUTZ	
I	JED-240-3	POWDER COATING
II	JED-256-1	ZINC PASSIVATION
III	JED-371	PHOSPATING AND OILING
IV	-	RUBBER / PLASTIC
V	JED-240-2	PAINTING

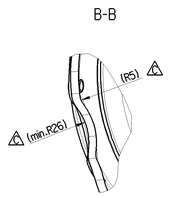
MEDIUM : AIR
MEDIUM : LUFT
FLUIDE : AIR
FLUIDO : ARIA

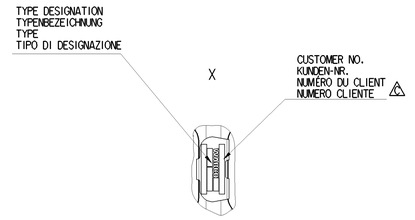
SW WIDTH ACROSS FLATS
SCHLUESSELWEITE
SURPLATS
LARGHEZZA IN CHIAVE

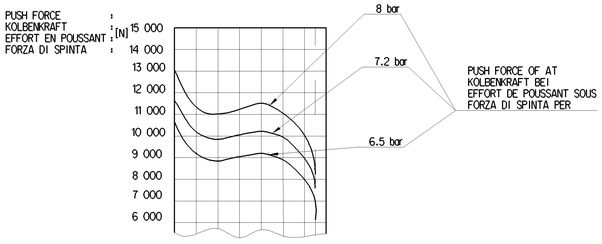
THERMAL RANGE OF APPLICATION :
THERMISCHER ANWENDUNGSBEREICH : -40°C...+80°C
GAMME D'APPLICATION THERMIQUE :
CAMPO DI APPLICAZIONE TERMICA :

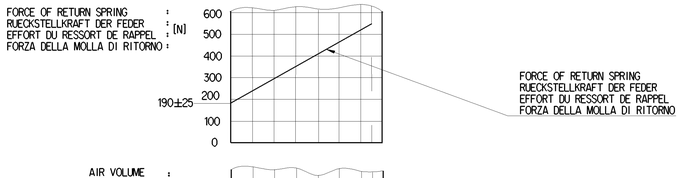
SERVICE PRESSURE :		(TEMPORARILY :	
BETRIEBSDRUCK :	Pe max. = 10.2 bar	(KURZZEITIG :	Pe max. = 13 bar)
PRESSION DE SERVICE :		(DE COURTE DUREE :	
PRESSIONE DI ESERCIZIO :		(BREVE TEMPO SOLO :	

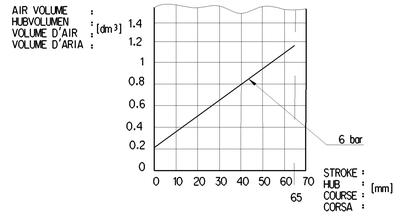


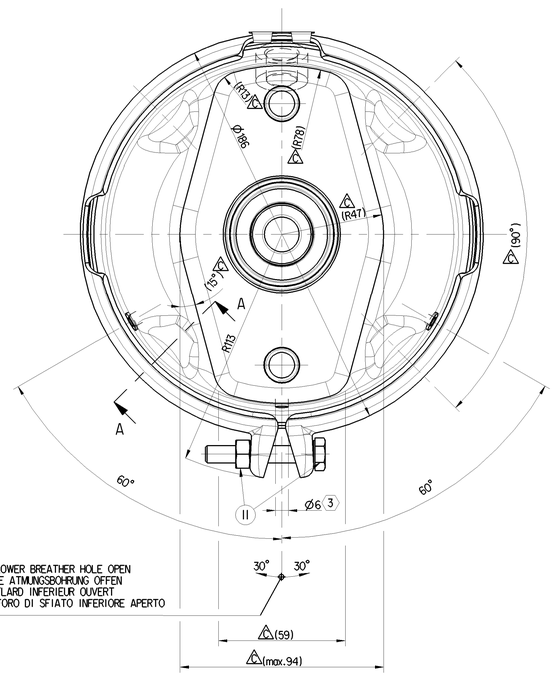




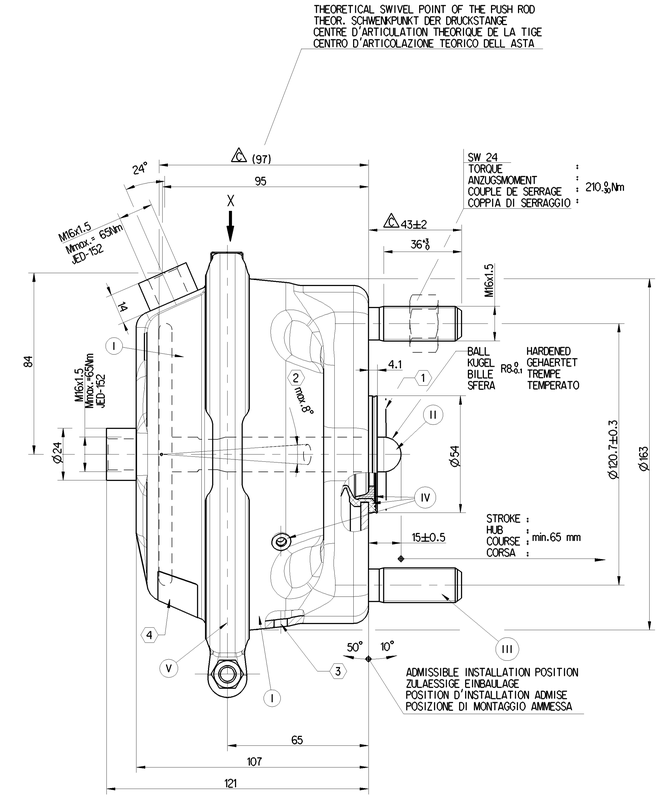








TO BE INSTALLED WITH LOWER BREATHER HOLE OPEN
IM EINBAUZUSTAND UNTERE ATMUNGSBOHRUNG OFFEN
A MONTER AVEC LE RENIFLARD INFERIEUR OUVERT
INSTALLAZIONE: CON IL FORO DI SFIATO INFERIORE APERTO



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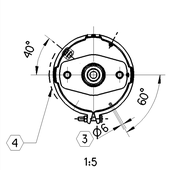	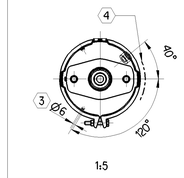	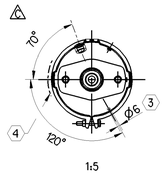	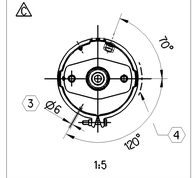		
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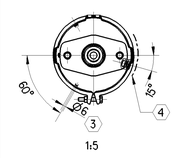
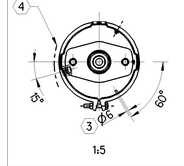
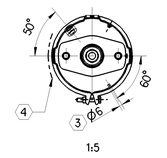
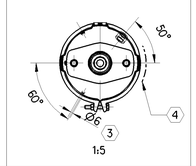
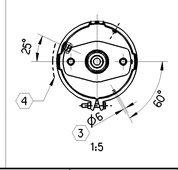
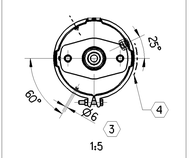
423 506 050 0	423 506 051 0	423 506 052 0	423 506 053 0	423 506 054 0	423 506 055 0
					
1:5	1:5	1:5	1:5	1:5	1:5

(1) SEALING SURFACE
DICHTFLAECHE
SURFACE D'ETANCHEITE
SUPERFICI DI TENUTA

(2) DEFLECTION:
AUSLENKUNG: max. 8° BEI HUB 0 mm
DEFLEXION : A COURSE
DEVIAZIONE : A CORSA

(3) OPEN BREATHER HOLE
OFFEN ATMUNGSBOHRUNG
OUVERT TROU RENIFLEUR
APERTO FORO RESPIRATORE

(4) IN THIS ZONE :
IN DIESEM BEREICH
DANS CETTE ZONE BARCODE LABEL
IN QUESTA ZON:

MAIN VIEWS REFER TO DIMENSIONS ONLY
HAUPTANSICHTEN BEZIEHEN SICH NUR AUF DIE ABMESSUNGEN
VUES PRINCIPALES CONCERNENT LES DIMENSIONS SEULEMENT
VISITE PRINSIPALI RIGUARDANO DIMENSIONI SOLAMENTE

POSITION OF COMPONENTS SEE REPRESENTATION OF VARIATIONS
POSITION DER BAUTEILE SIEHE ABWANDLUNGSDARSTELLUNGEN
POSITION DES COMOSANTS VOIR DESSIN DE LA VARIANTE
POSIZIONE DELLE COMPONENTI VERDERE DISEGNO DI VARIANTE

423 506 206 0	2392994
423 506 205 0	2392995
423 506 057 0	1791412
423 506 056 0	1791411
423 506 055 0	1791416
423 506 054 0	1791415
423 506 053 0	1791414
423 506 052 0	1791413
423 506 051 0	1791410
423 506 050 0	1791409

ZF

CUSTOMER'S NO.
KUNDEN-NR.
NO. CLIENT
NO. CLIENTE

General Specification ISO 8015, JED-334-1, Size ISO 14405 LP
Further Technical Data: 9254000000
Doc. Code=035 Sheet: 1 To 5
General Tolerances JED-261

Class	Range of nominal dimensions in mm				
	≥ 50	> 50 ≥ 180	> 180 ≥ 400	> 400 ≥ 1000	
Fine	±0.5	±1	±1.5	±2	±3°
Medium	±1	±2	±3	±4	
Coarse	±2	±3.5	±5	±6.5	

Tapped Holes acc. JED-152
Tolerance Class Applied Crossmarked

Copyright ZF
Date / Signature
Drawn: 2023-03-15 Ramakrishna
Checked: 2023-03-15 JEGADEESAN
Dimensions in mm
Mass -3.6 kg
Scale 1:1 (1:5)
Size A 0
CAD System CREO

MEMBRANZYLINDER
VASE A DIAPHRAGME
BRAKE CHAMBER
T24

Material No.
423 506 059 0
Doc.Code 053
Language ML
Sheet 1/1
Date of first issue 2007-11-15
Replacement for
EDMNo. 513456
Revision 25 C
Techn. Resp. 5350

100mm

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