

TORQUE:
DREHMOMENT:
COUPLE DE ROTATION: $\geq 9.5 \text{ Nm}$
COPPIA TORCENTE:
TORQUE:

SURFACE PROTECTION EXCEPT HOLES, TOOTHING OF
WORM WHEEL AND LUBRICATION FITTING:

OBERFLAECHENSCHUTZ AUSSER BOHRUNGEN,
SCHNECKENRADVERZAHNUNG UND SCHMIERNIPPEL:

PROTECTION DE SURFACE SAUF LES TROUS, LA
DENTURE DE LA ROUE-VIS ET GRAISSEUR:

PROTEZIONE SUPERFICI ECCETTO I FORI, LA DENTATURA DELLA RUOTA ELICOIDALE E INGRASSATORE:

PINTAR COM TINTA CONF. 852 004 710 4 (JED-471)
EXCETO OS FUIROS, COROA E ENGRAXADEIRA.

D-334						CADAM-DRAWING COPYRIGHT		WABCO	
TO						DATE			
S						DRAWN:		SLACK ADJUSTER	
DIMENSIONS						85-12-12 FREIM.		GESTAENGESTELLER (GSK)	
)						CHECKED:		LEVIER-CAME REGLABLE	
30						"		FRANIA	
00						STANDARDIZATION:		REGISTRATORE DEI CEPPI	
>400						"		AJUSTADOR DE FOLGA	
5		2,0				MASS		SCALE	
0		4,0				~3.3		1:1	
0		6,5		± 3"		KG		433 536 527 0	
2						SIZE		T.R.I.	
EKED		DCN-NO.		REV.		DATE		A 2	
									
								SHAPE CODE	
								REPLACEMENT FOR	
								DOC. CODE	
								605	
								1/1	

The technical drawing consists of two views of a mechanical component.

Front View (Left):

- Overall width: 90 (+4.3/-2.7)
- Overall height: 72 (+1.9/-0.9)
- Top flange outer diameter: Ø14C12
- Top flange thickness: 10 ±2
- Top flange hole diameter: Ø16 (+4.8/-3.8)
- Top flange hole position from centerline: 32 (+4.3/-2.7)
- Top flange hole position from edge: 20 (+4.8/-3.8)
- Top flange hole radius: R16 (+2.2/-1.4)
- Top flange hole chamfer: R10 (+0.5/-0.5)
- Top flange hole chamfer angle: 27°
- Top flange hole chamfer length: 13°
- Top flange hole chamfer radius: R145 (+1.5/-0.5)
- Top flange hole chamfer angle: 28°
- Top flange hole chamfer length: 62 (+4.3/-2.7)
- Top flange hole chamfer radius: R36
- Top flange hole chamfer angle: 13°
- Top flange hole chamfer length: 58.5
- Top flange hole chamfer radius: 47 (+3.3/-1.7)
- Top flange hole chamfer angle: 90 (+4.3/-2.7)

Side View (Right):

- Overall width: 51
- Overall height: 77 (+1.9/-0.9)
- Top flange outer diameter: Ø10
- Top flange thickness: 20 (+4.8/-3.8)
- Top flange hole diameter: Ø16 (+6.4/-3.2)
- Top flange hole position from centerline: 60 (+1.5/-0.7)
- Top flange hole position from edge: 13 (+0.4/-0.5)
- Top flange hole radius: R2 (+3/-1.5)
- Top flange hole chamfer: R6 (+3/-1.5)
- Top flange hole chamfer angle: 35°
- Top flange hole chamfer length: 25 (+1.2/-0.6)
- Top flange hole chamfer radius: R25 (+10/-5)
- Top flange hole chamfer angle: 35°
- Top flange hole chamfer length: 26
- Top flange hole chamfer radius: 38
- Top flange hole chamfer angle: 29 (0/-1.5)

PROFILE: 1
PROFIL:
PROFILE: N42X1.5X26X9H DIN 5480
PROFILO:
PERFIL:

[illegible]

505/653 F 1509/0123/04.93