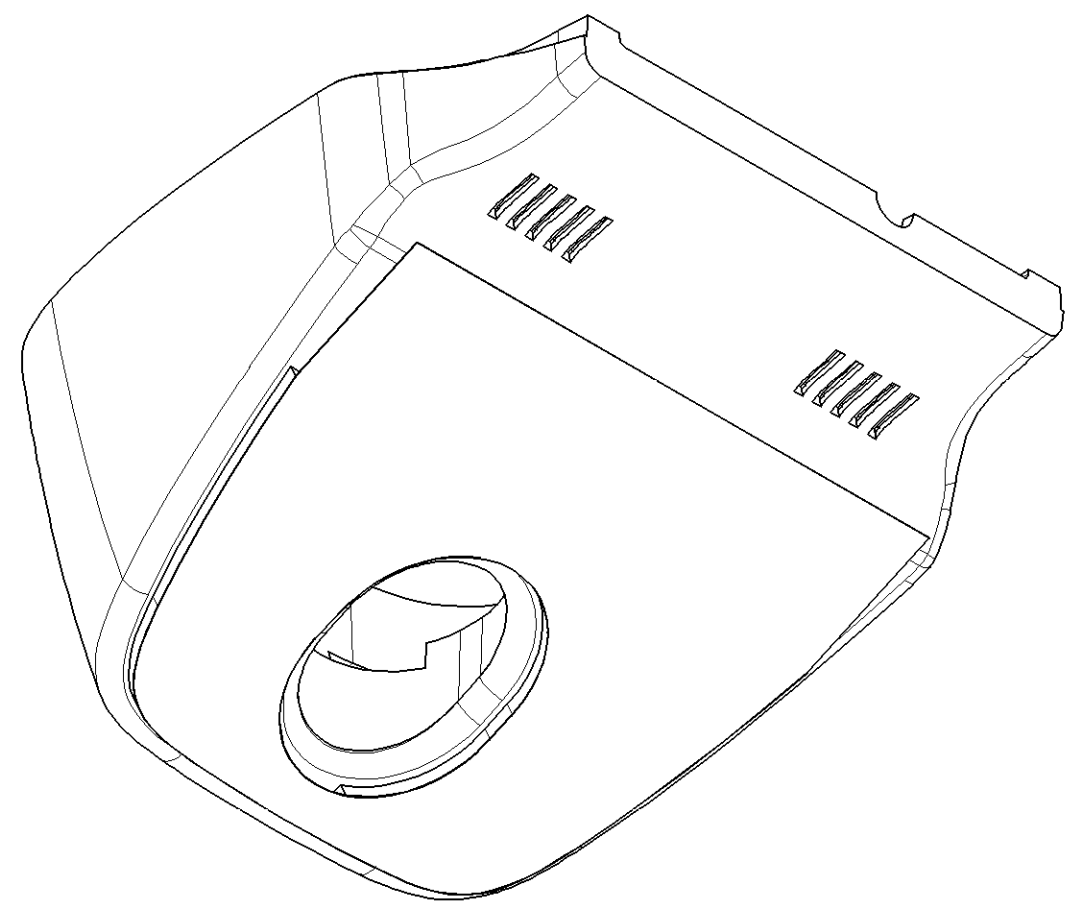


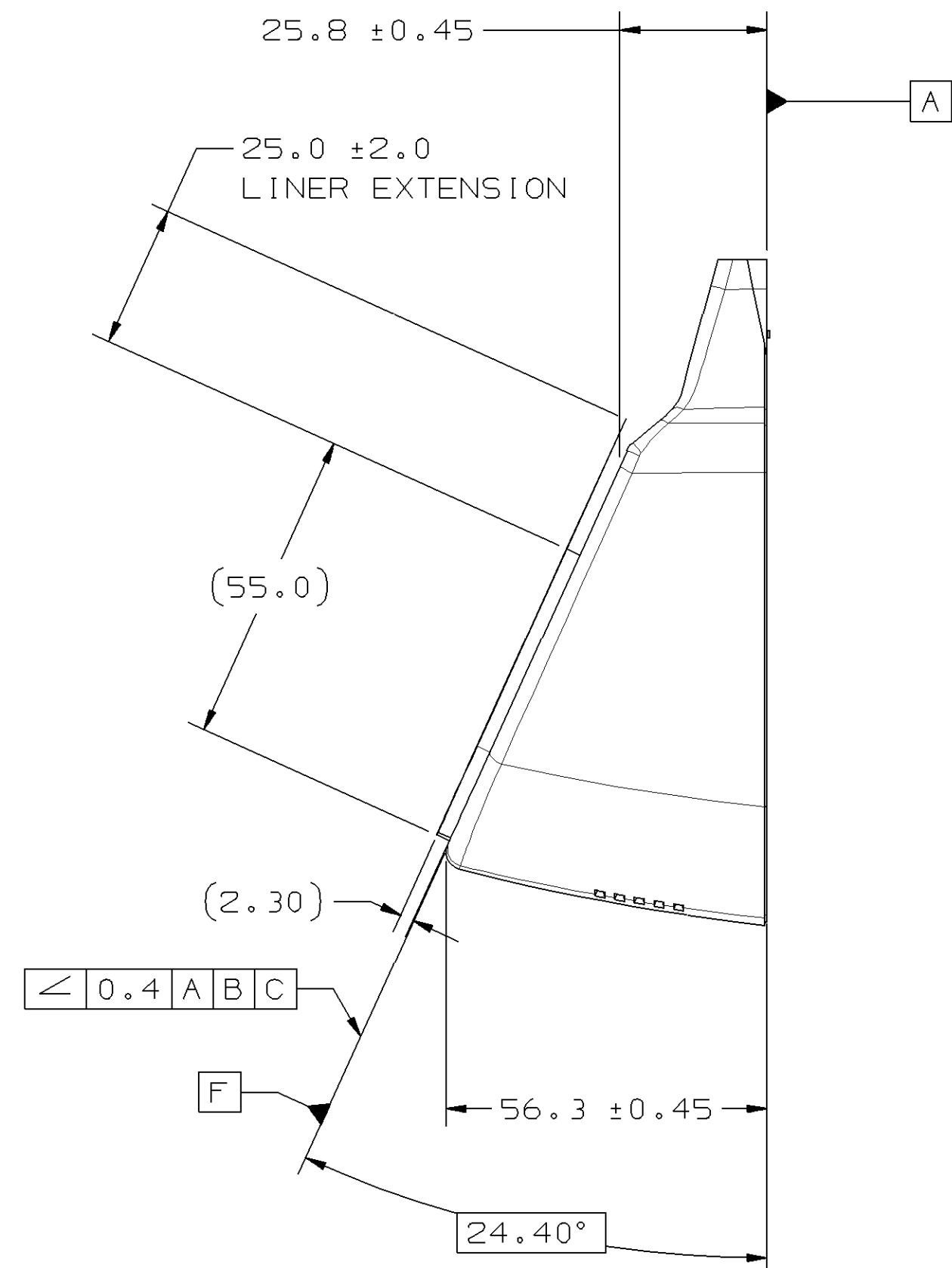


POINT	X	Y	Z
1	0,00	0,00	0,00
2	0,00	102,95	0,50
3	57,62	22,04	0,50
4	-57,61	21,78	0,50
5	-55,60	23,50	0,00
6	55,60	23,50	0,00
7	46,85	81,58	0,00
8	-46,85	81,58	0,00

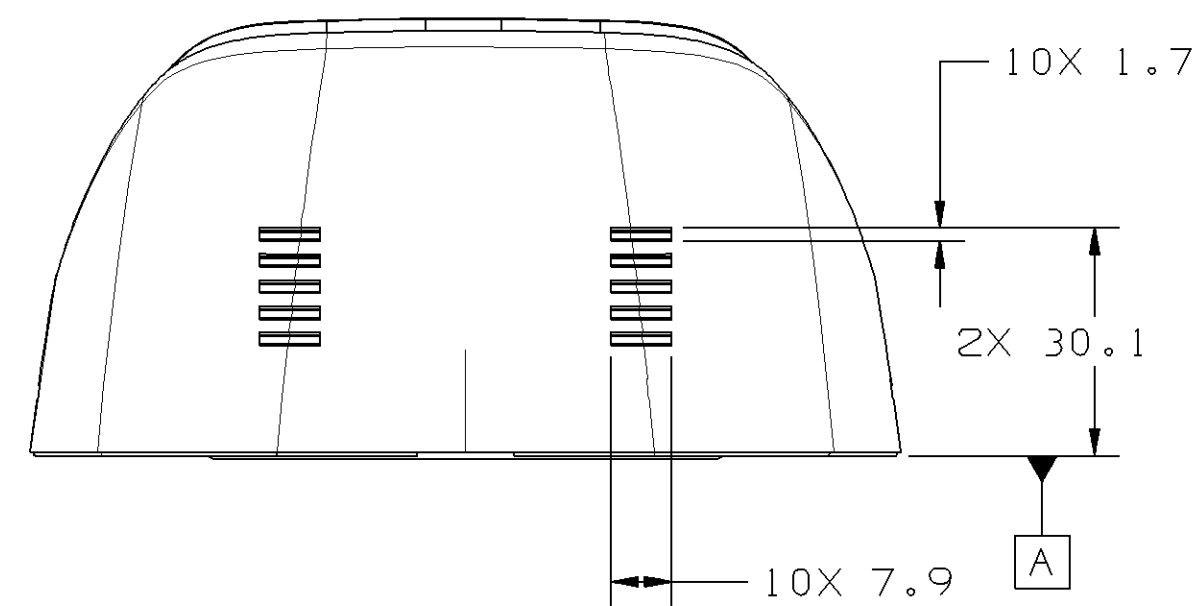
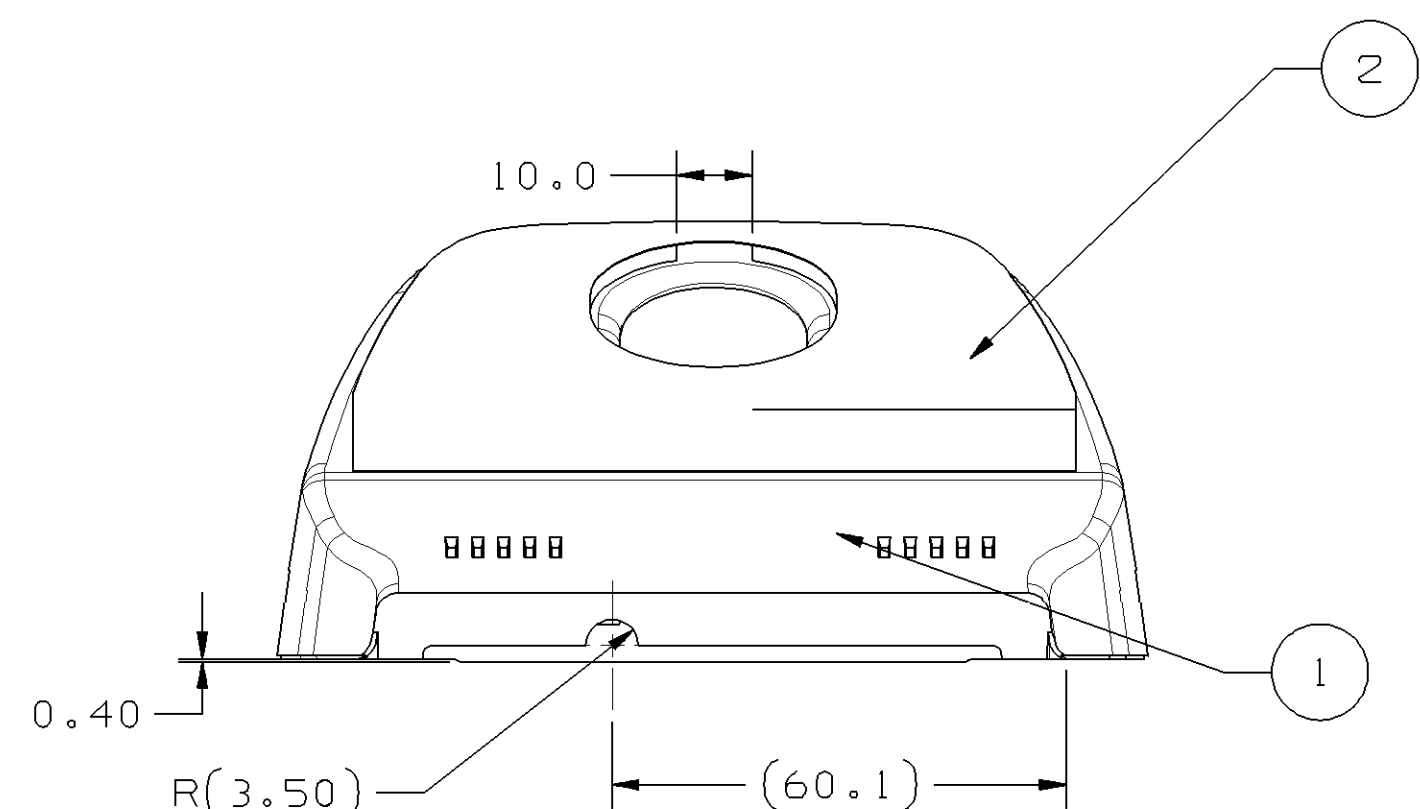
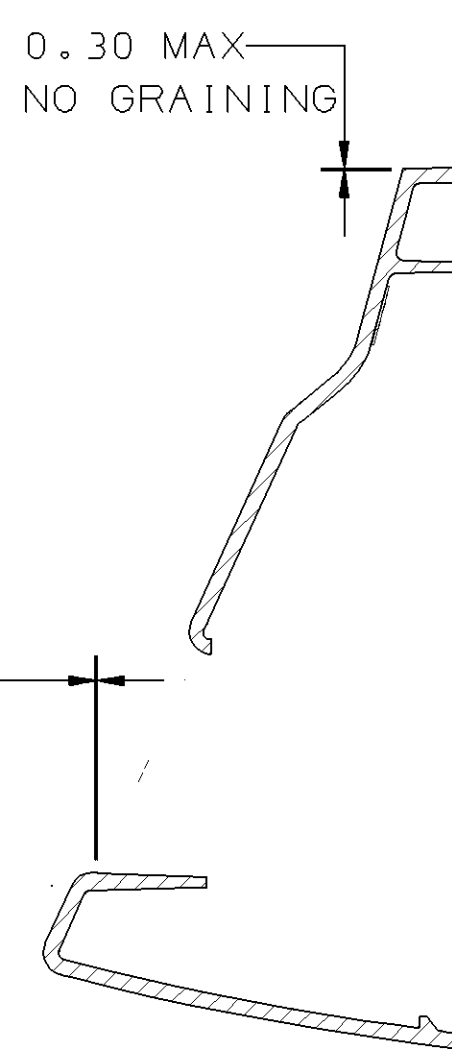
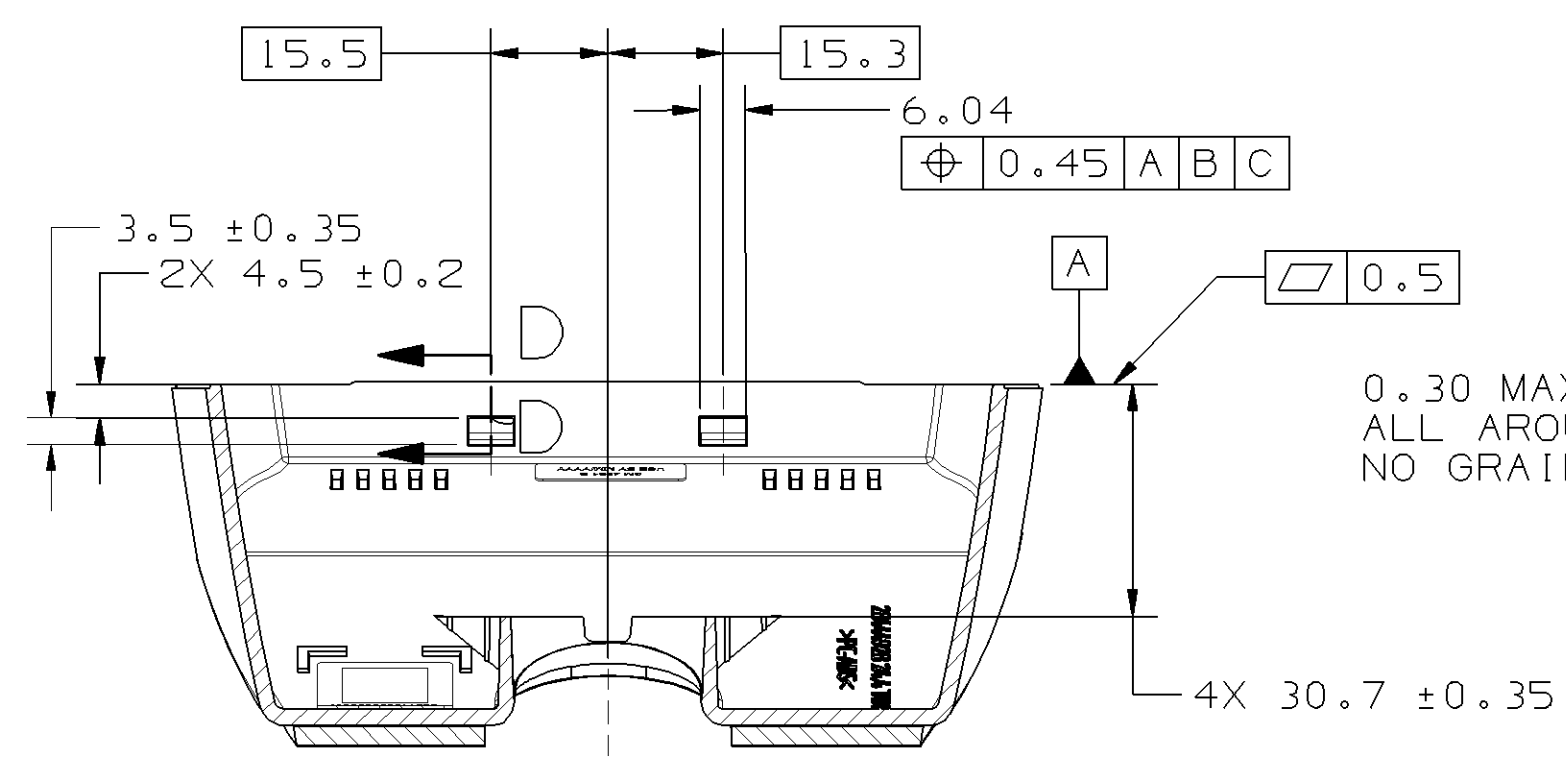
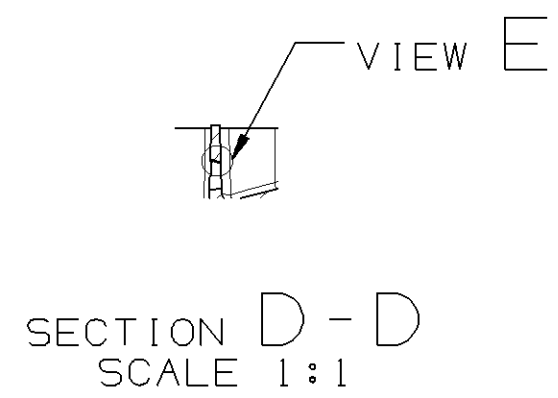
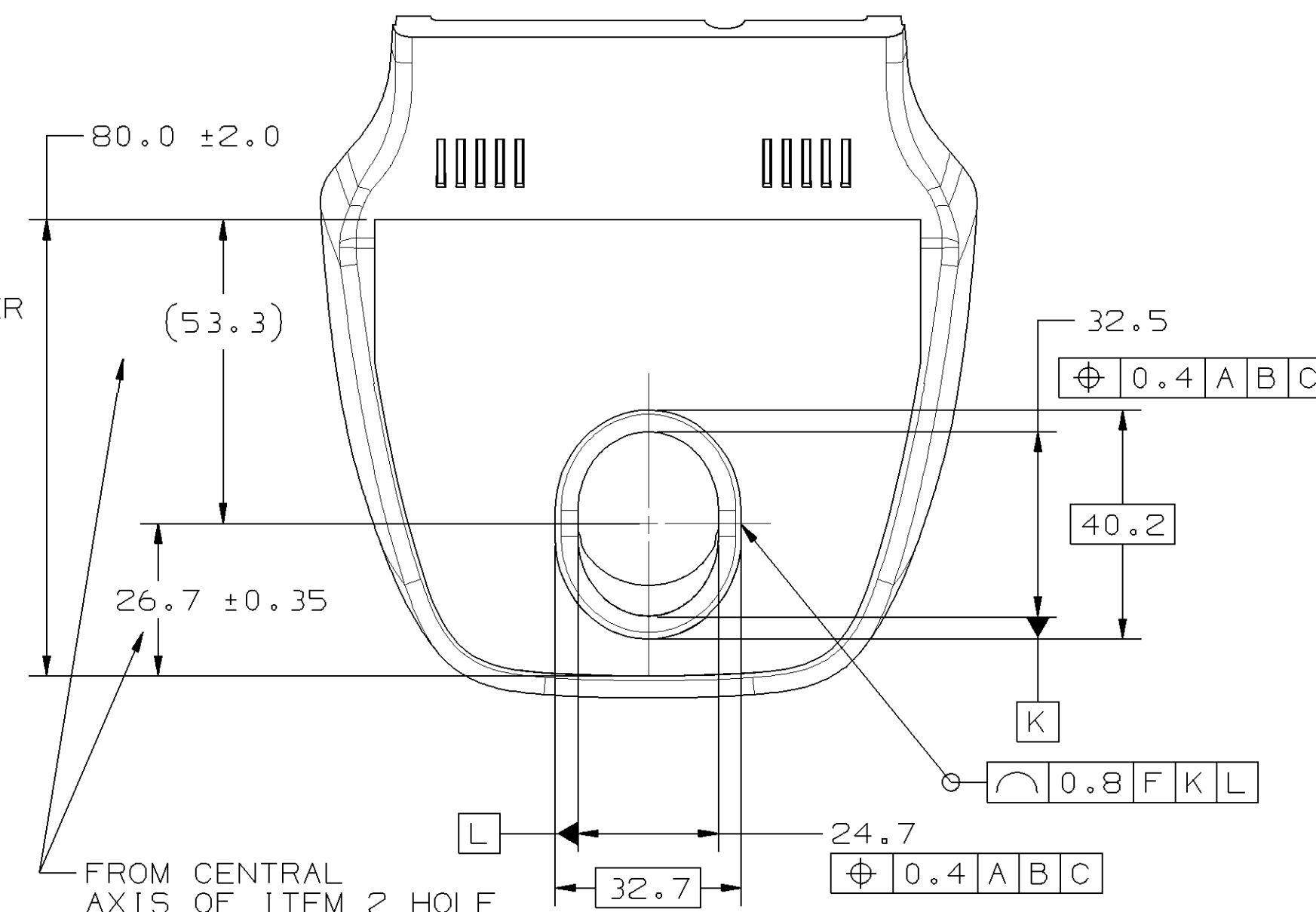
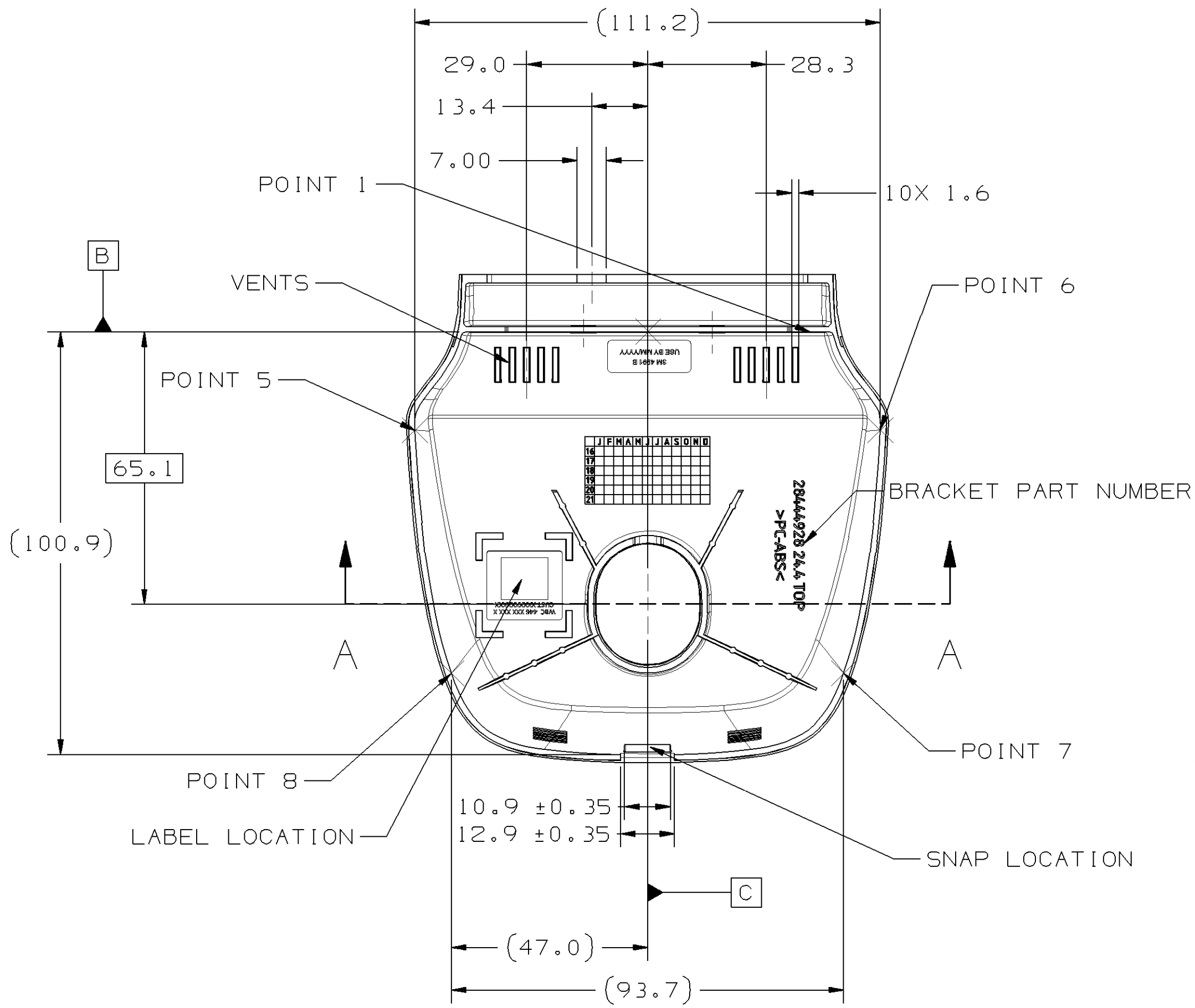
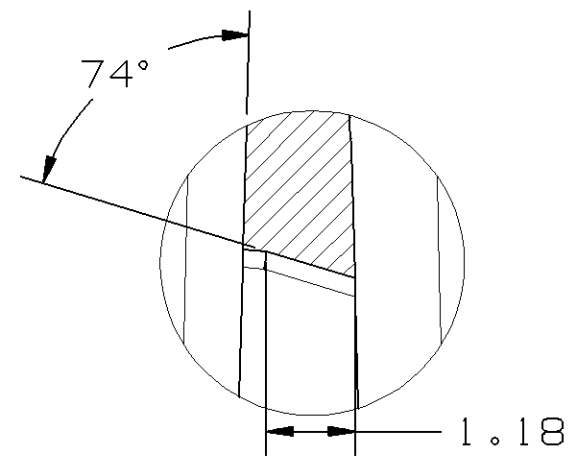
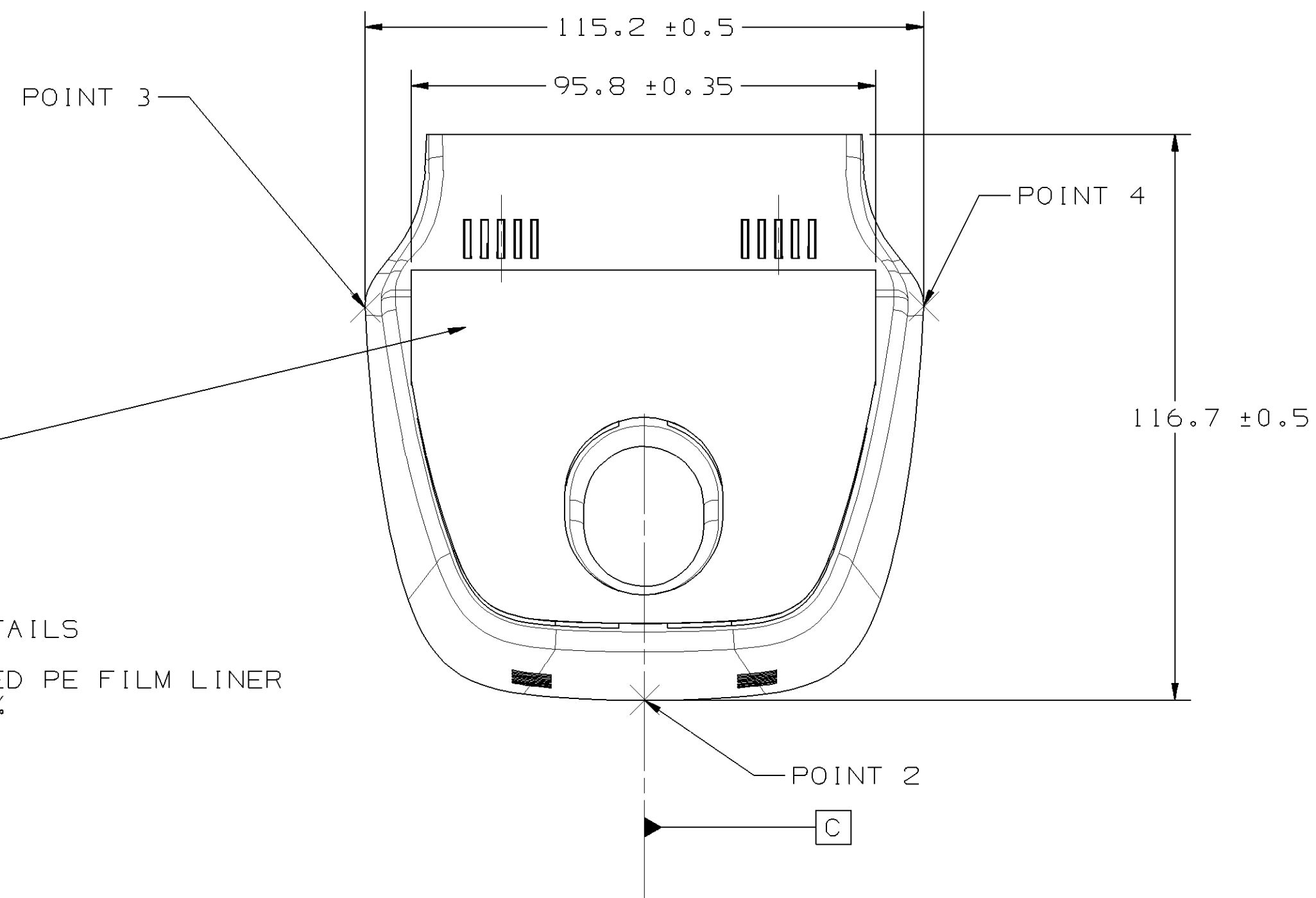
POINT 1 IS THE ORIGIN POINT
IT IS THE INTERSECTION OF DATUM A, B, C
ALL COORDINATES IN THE TABLE ARE BASIC.

1-9

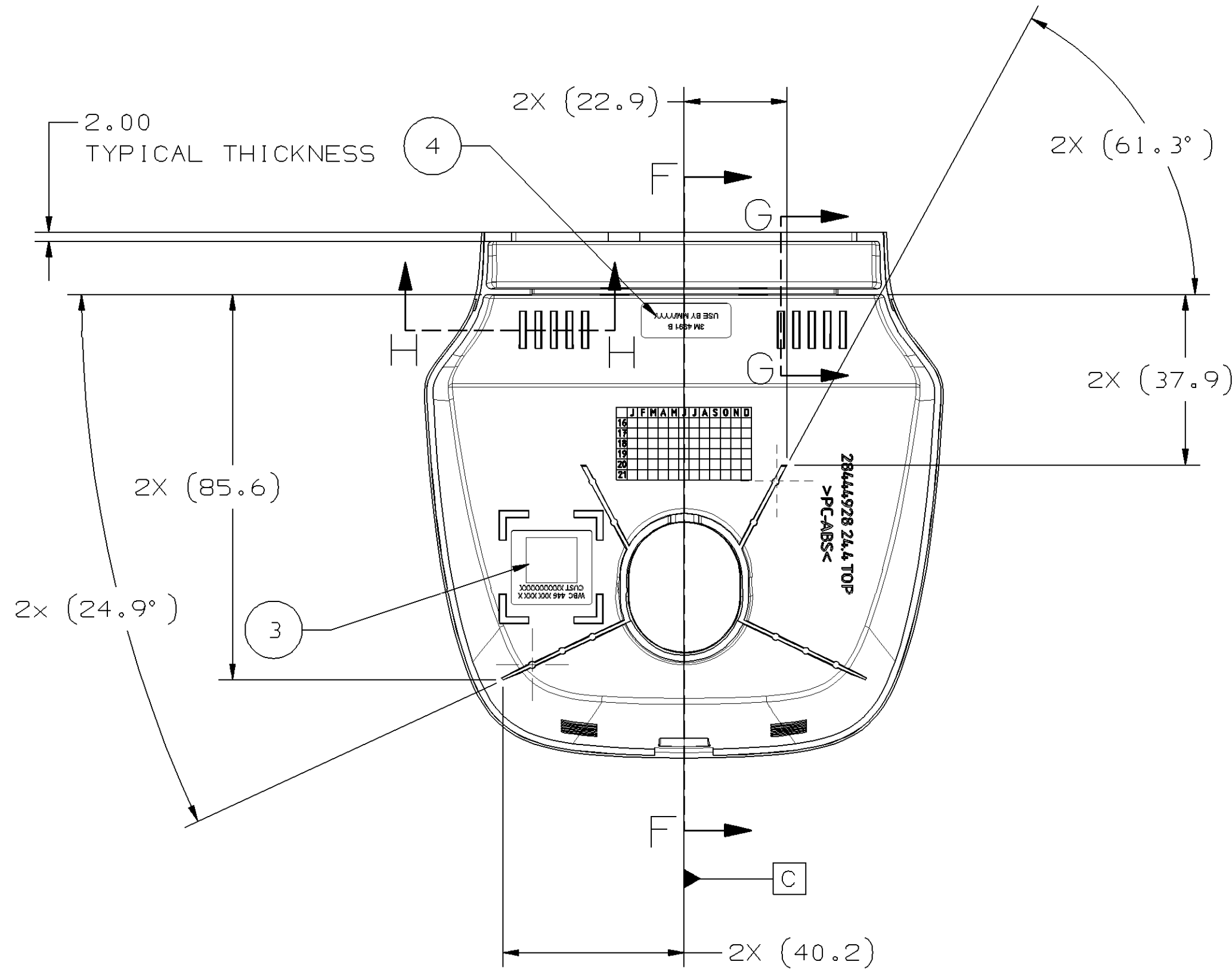
ITEM LIST				
POS	QTY	PART NUMBER	NAME	MATERIAL
1	1	28444928	BRACKET-IFV150T,24.4 TOP	CYCOLOY LG 9000, COLOR CODE 76701
2	1	28525272	BRACKET-ADH PAD IFV150T, TOP24	4991B
3	1	28509080	LABEL MAKE-BRACKET TAPE, IFV150T	POLYESTER (7816 E)
4	1	28509081	LABEL MAKE-BRACKET, IFV150T	POLYESTER (7816 E)



TAPE TO BE CENTERED ON
CAMERA HOLE. CAMERA HOLE
TO BE FREE OF ANY TAPE.
SEE NOTE FOR ADDITIONAL DETAILS
RECOMMENDED TAPE: 3M 4991B
LINER MATERIAL: ORIGINAL RED PE FILM LINER
LINER THICKNESS: 0.13mm ±5%
LINER OUTLINE EDGE
DEFINES ADHESIVE TAPE
SHAPE WITH EXCEPTION
OF LINER EXTENSION



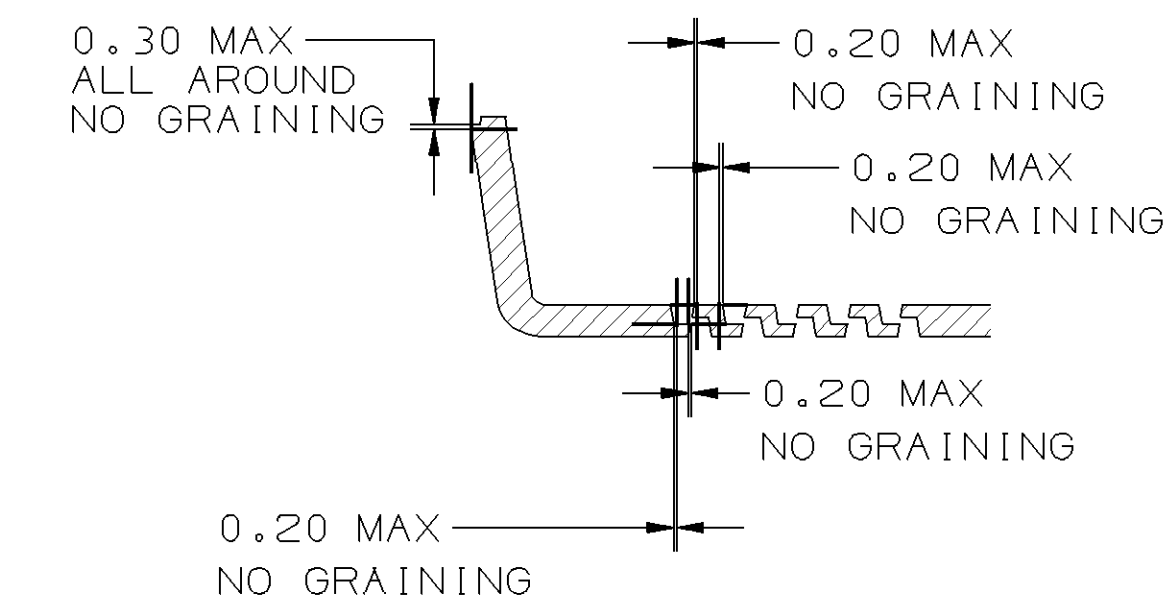
MATT FINISH TO BE PUT ON VENT HOLES SHOWN



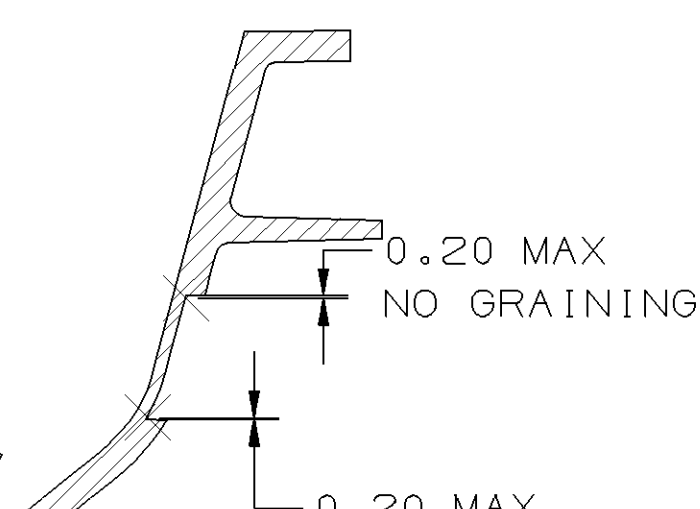
NOTES:
THIS DRAWING IS FOR REFERENCE ONLY.
PART TO BE MADE OUT OF CYCOLOY LG 9000, COLOR CODE 76701.
SURFACE TEXTURE MOLD TECH MT11030 TO BE APPLIED BY STATE OF THE ART ON VISIBLE SURFACES.
MASS OF THE BRACKET IS 50±15 GRAMS.
SHELF LIFE OF THE ADHESIVE: SEE LABEL.
SPECIAL INSTRUCTIONS NEED TO BE FOLLOWED TO INSTALL THE BRACKET ON
THE WINDSHIELD-REFER TO: WABCO PRODUCT SPECIFICATIONS DOCUMENT.
LABEL CONTENT ACCORDING LABELING INFORMATION FOR MARKING (DOC 922)

UNLESS OTHERWISE SPECIFIED:
TOL. ON 1 PLC. DEC. 0.0 TO 100.0 ±0.3
2 PLC. DEC. 0.00 TO 25.00 ±0.35
25.01 TO 50.00 ±0.50
50.01 TO 100.00 ±0.75
100.01 TO 250.00 ±1.25
250.01 TO 315.00 ±1.60

ANGULAR DIM. ±2°



SECTION H-H
SCALE 2:1



SECTION G-G
SCALE 2:1

General Specifications: 400-554-1, Size ISO 14400 UP		Copyright WABCO®		WABCO	
Further Technical Data:		Date: 2018-08-06		Signature: Kylo	
Doc. Code: 177684		Sheet: 1		To: OnLane 2 - 24.4 degree Top Mount Bracket	
Range of Nominal Dimensions (± mm)		2018-08-06		Pinning	
Class		Material No.		Date of first issue: 2018-08-06	
Fine		446 070 902 0		Doc. Code: 005	
Medium		177684		Language: EN	
Coarse		1:1		Sheet: 1/1	
Tapped holes acc.:		A 0		CREO	
Tolerance Class Applied: Unspecified		Revision: 1		Techn. Rep.	
		6834		Replacement for	