

NOTE	
①	WABCO PART NUMBER SCREEN PRINTED/STENCILED AT LETTER HEIGHT:3.0
②	CUSTOMER PART NUMBER SCREEN PRINTED/STENCILED AT LETTER HEIGHT:3.0
③	CLIPS ARE CRIMPED AT 8 PLACES WITH EQUI-SPACED DISTANCE AND DEPTH TO WITHSTAND THE PULLING LOAD OF 1500 N (min)
④	CUSTOMER SHALL ENSURE THE TIGHTENING TORQUE ACCORDING TO THE ADAPTER TYPE MENTIONED IN THE VARIANT DETAILS
⑤	WHEN MEASURED AT EXTREME END POSITION OF RUNNING NUT
⑥	QUICK RESPONSE LABEL PASTED HERE.

[illegible]

VARIANT DETAILS:	①	②	⑦	⑧	④	④			⑨	G
	WABCO PART NO	CUSTOMER PART NO.	HOSE LENGTH	OVERALL LENGTH	END FITTINGS				WEIGHT	
					LH SIDE TYPE	TIGHTENING TORQUE	RH SIDE TYPE	TIGHTENING TORQUE		
	M902330	B6105408	600 +15	(634)	TYPE 1	31.5±2.5 Nm	TYPE 1	31.5±2.5 Nm	(0.311)	
	M902340	F7445800	600 +15	(647)	TYPE 2	60±5 Nm	TYPE 4	60±5 Nm	(0.370)	
	M902350	F7446100	600 +15	(639)	TYPE 9	50±5 Nm	TYPE 9	50±5 Nm	(0.370)	
	M902360	F7446000	600 +15	(648)	TYPE 2	60±5 Nm	TYPE 2	60±5 Nm	(0.361)	
	M902370	F7446600	600 +15	(638)	TYPE 5	30±2 Nm	TYPE 1	31.5±2.5 Nm	(0.305)	
	M902630	-	600 +15	(654)	TYPE 3	45±3 Nm	TYPE 1	31.5±2.5 Nm	(0.348)	
	M902640	-	600 +15	(641)	TYPE 2	60±5 Nm	TYPE 1	31.5±2.5 Nm	(0.336)	
	M900140	B4200101	2400 +50	(2442)	TYPE 7	60±5 Nm	TYPE 7	60±5 Nm	(0.863)	
	M902140	-	600 +15	(664)	TYPE 6	30±2 Nm	TYPE 8	40±3 Nm	(0.331)	
	M903080	F1975550	450 +15	(489)	TYPE 9	50±5 Nm	TYPE 9	50±5 Nm	(0.320)	
	M903730	F8604358	600 +15	(638)	TYPE 1	31.5±2.5 Nm	TYPE 8	40±3 Nm	(0.314)	
	M902410	F1975450	450 +15	(484)	TYPE 1	31.5±2.5 Nm	TYPE 1	31.5±2.5 Nm	(0.261)	

XVII	STEEL	NO TREATMENT
XVI	CAST IRON	PLATED
XV	STEEL	ZINC-IRON PLATED
XIV	CAST IRON	NO TREATMENT
XIII	ZINC ALLOY	ANODISED
XII	PLASTIC	NO TREATMENT
XI	RUBBER	NO TREATMENT
X	STAINLESS STEEL	NO TREATMENT
IX	BRASS	NO TREATMENT
VIII	ZINC ALLOY	CHROMATED
VII	ALUMINIUM ALLOY	ANODISED
VI	ALUMINIUM ALLOY	CHROMATED
V	CAST IRON	PAINTED
IV	STEEL	POWDER COATED
III	STEEL	PAINTED
II	STEEL	PHOSPHATED
I	STEEL	ZINC PLATED
PART CODE	MATERIAL	SURFACE PROTECTION

General Specification: JED-334-1 ; Size ISO 14406 LP										Copyright WABCO®			WABCO																																	
Further Technical Data: 452 640 085 0										Date		Drawn				Signature																														
Pac. Code# 035			Sheet: 01			To 10			2020-07-21			M S			HOSE ASSEMBLY																															
General Tolerances JED-261 Range of Nominal Dimensions (± mm)										Checked		2020-07-21		Lokshmanan																																
										Expert		2020-07-21		Lokshmanan																																
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Class 1) <table><tr><td>≤ 50</td><td>≤ 50</td><td>≤ 180</td><td>≤ 180</td><td>≤ 400</td><td>≤ 400</td></tr><tr><td>0.5</td><td>1.0</td><td>1.5</td><td>2.0</td><td>2.0</td><td>2.0</td></tr><tr><td>X</td><td>1.0</td><td>2.0</td><td>3.0</td><td>4.0</td><td>4.0</td></tr><tr><td>2.0</td><td>3.5</td><td>5.0</td><td>6.5</td><td>6.5</td><td>6.5</td></tr></table>										≤ 50	≤ 50	≤ 180	≤ 180	≤ 400	≤ 400	0.5	1.0	1.5	2.0	2.0	2.0	X	1.0	2.0	3.0	4.0	4.0	2.0	3.5	5.0	6.5	6.5	6.5	± 3°		Material No.			Date of first issue: 2020-07-21		Doc.Code		Language		Sheet	
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0.5	1.0	1.5	2.0	2.0	2.0																																									
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Tapped Holes acc. JED-152														- - -		5690_WIN		- - -		- - -																										
1) Tolerance Class Applied Crossmarked																																														

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