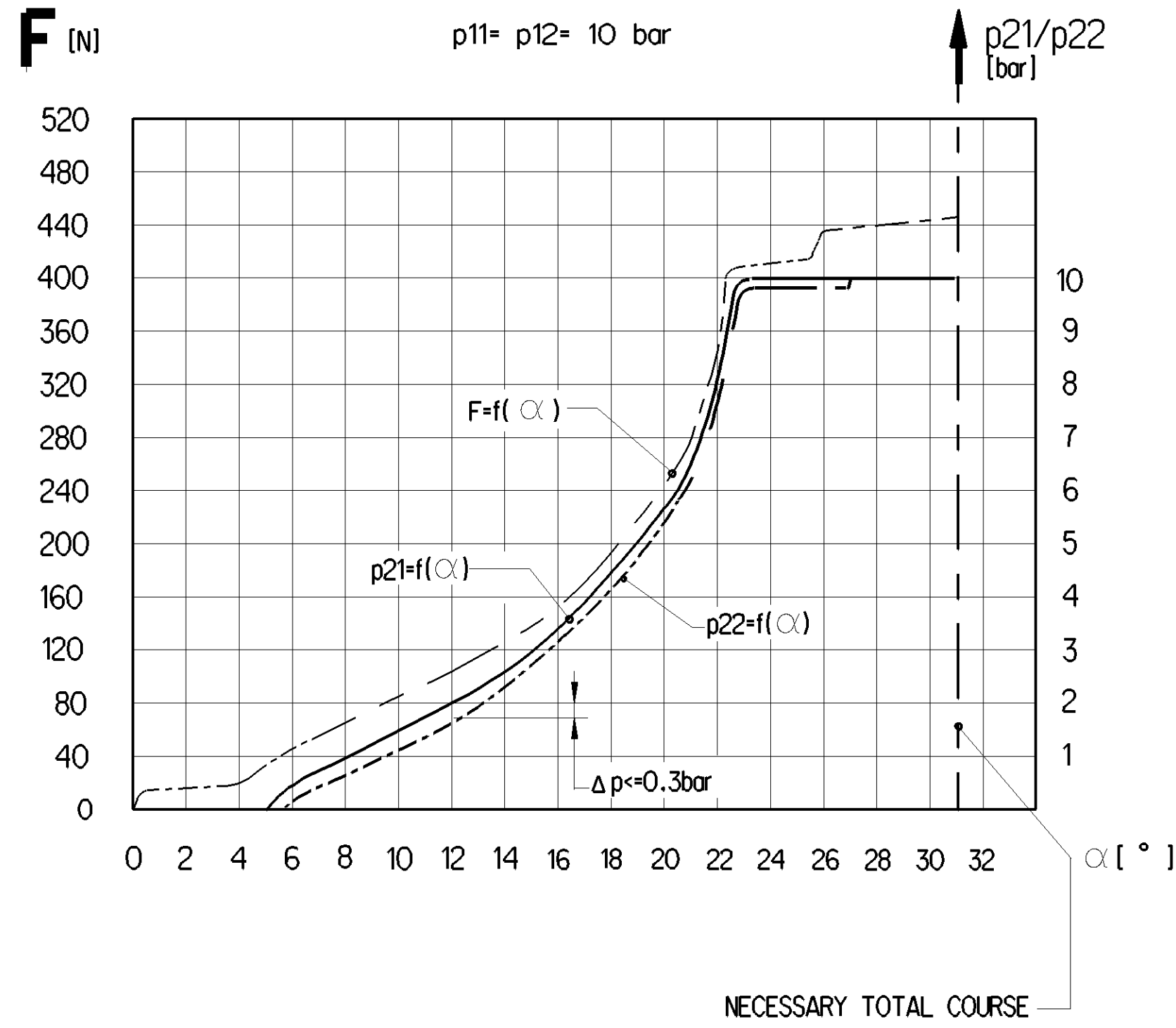
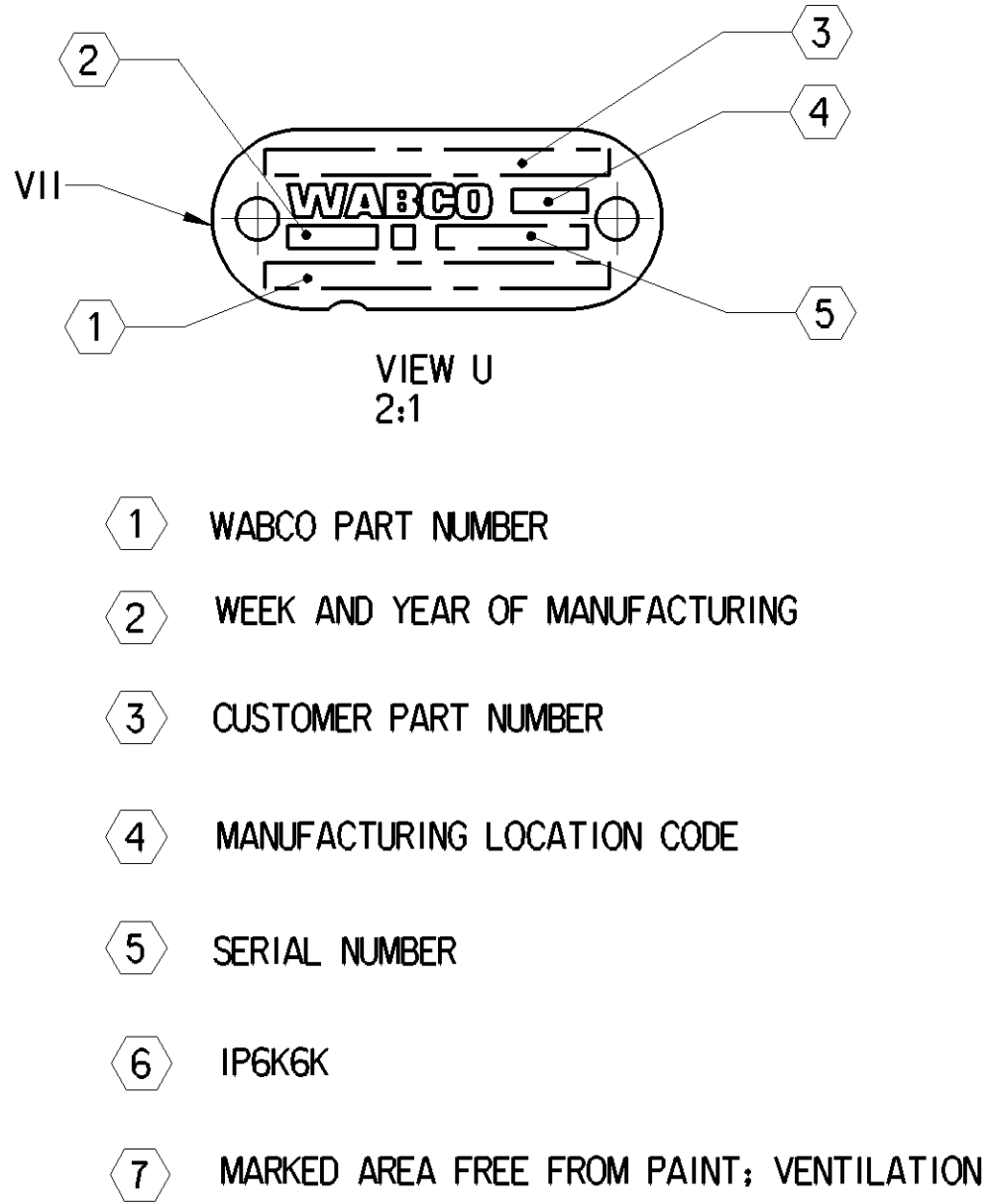
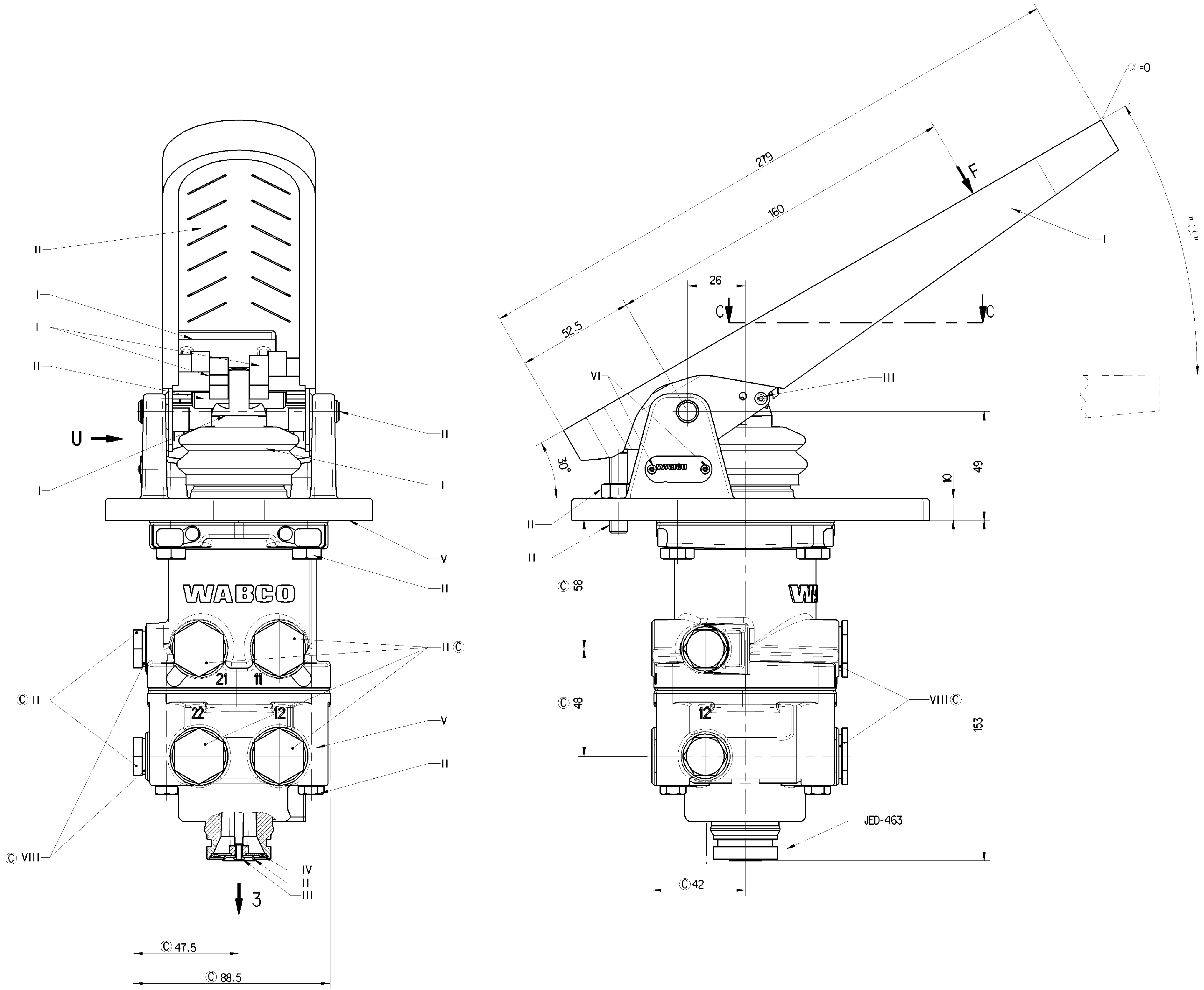
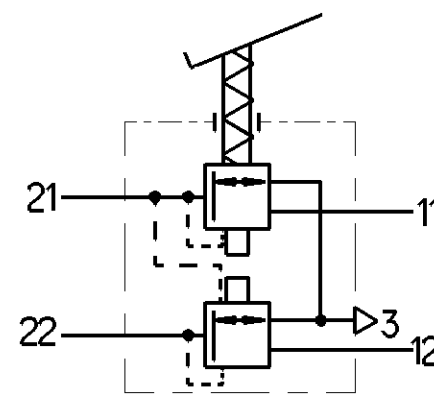


S.No.	NOTES
1	PRODUCT FUNCTION AND RELIABILITY
1.1	WORKING MEDIUM
1.2	NORMAL WORKING PRESSURE
1.3	MAXIMUM OPERATING PRESSURE (TEMPORARILY)
1.4	NOMINAL FLOW DIAMETER (APPROX)
1.5	THERMAL RANGE OF APPLICATION
1.6	INSTALLATION POSITION
2	OPEN PORTS ARE FITTED WITH CLOSURE PLUGS FOR STORAGE AND TRANSIT PURPOSES

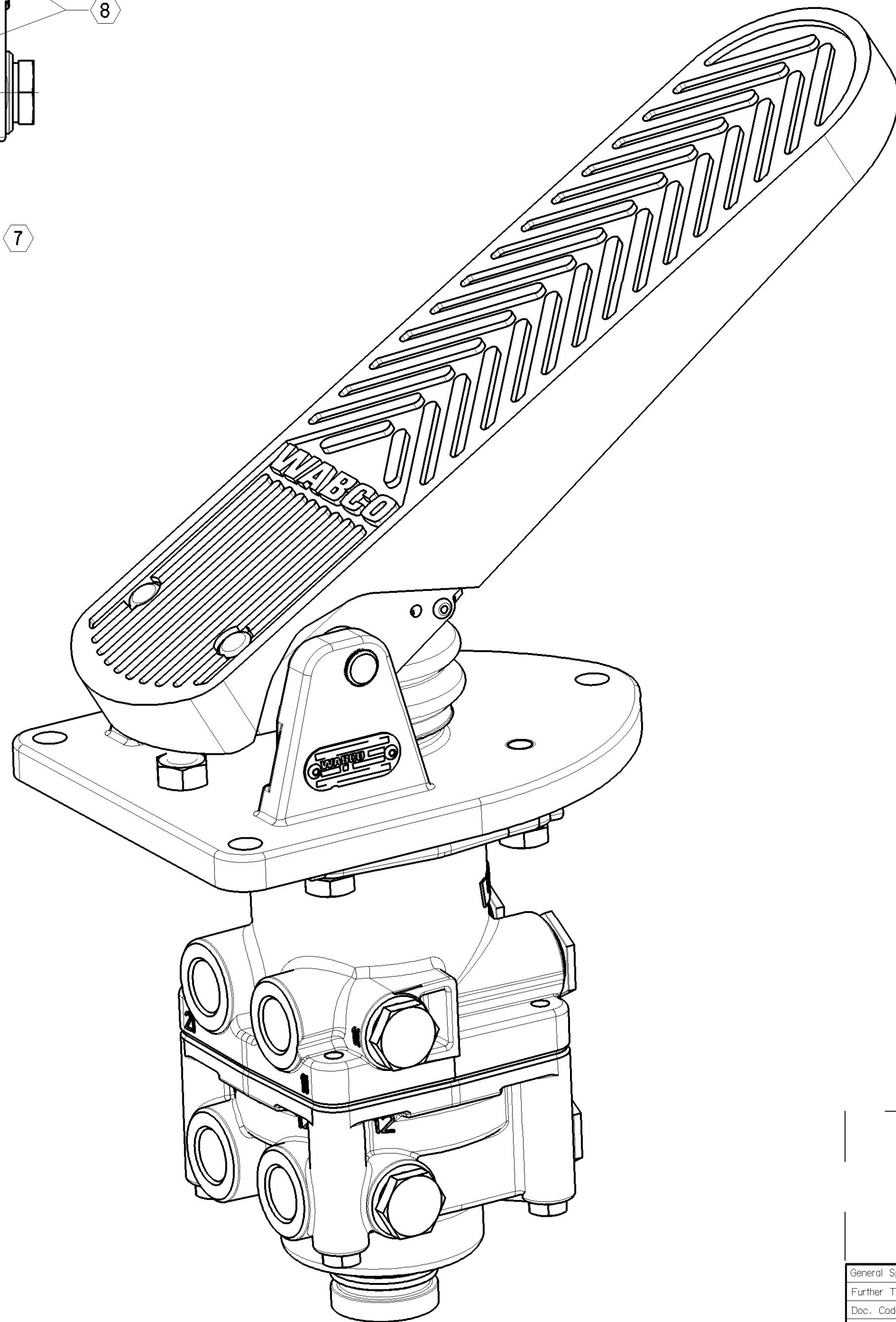
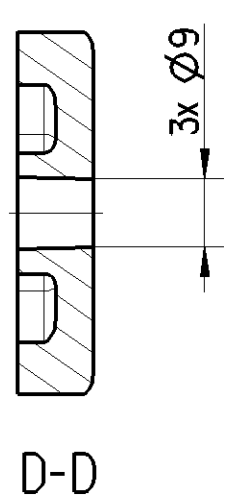
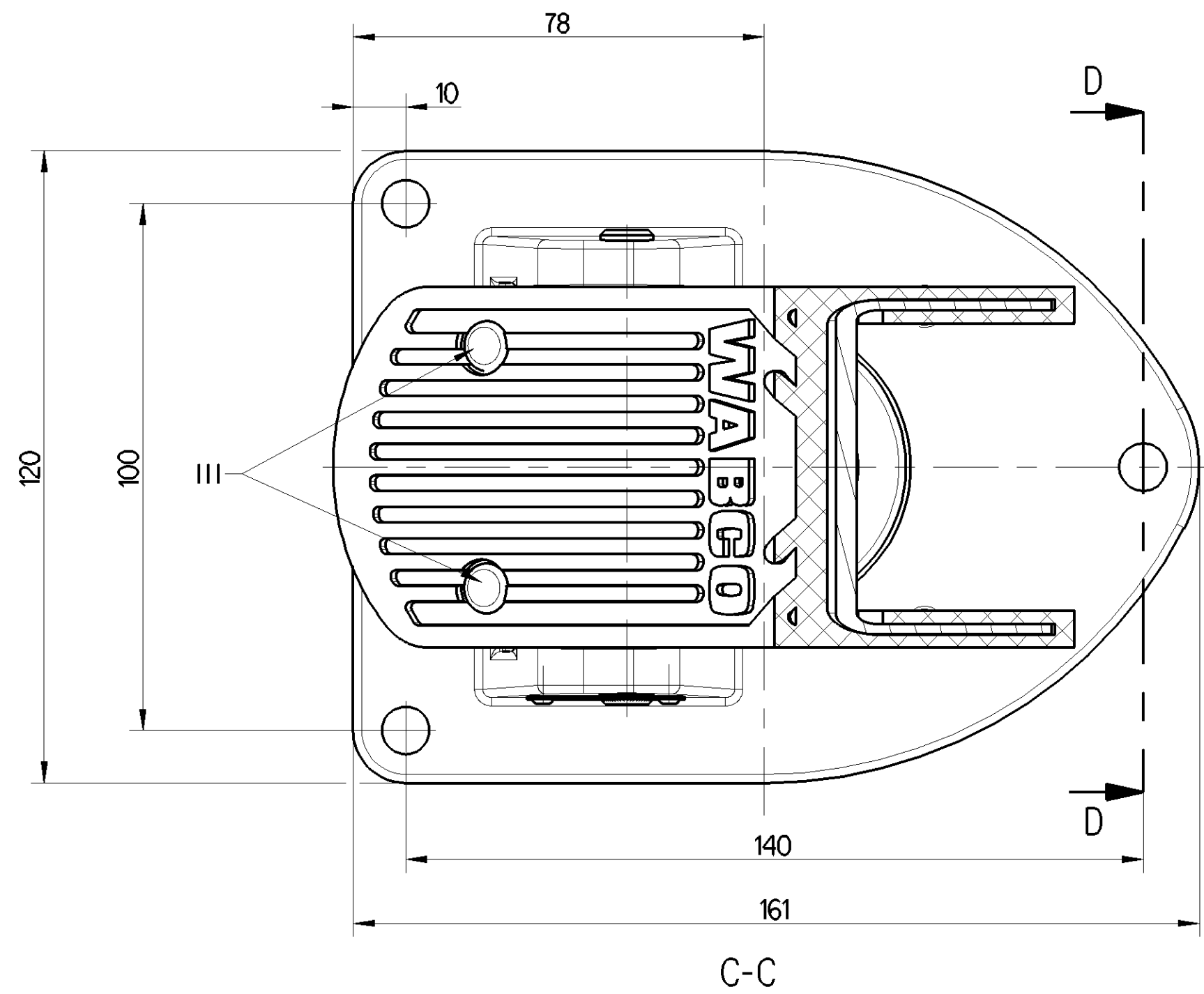
S.NO	MATERIAL	SURFACE PROTECTION
I	PLASTIC	NO TREATMENT
II	STEEL	ZINC PLATED
III	ALUMINIUM ALLOY	NO TREATMENT
IV	RUBBER	NO TREATMENT
V	ALUMINIUM ALLOY	CHROMATED
VI	ALUMINIUM ALLOY	BONDED COATING
VII	ALUMINIUM ALLOY	ANODIZED
VIII	ALUMINIUM ALLOY	NO TREATMENT



SCHEMATIC DIAGRAM



11 / 12 - SUPPLY
21 / 22 - OUTLET
3 - EXHAUST



PORT NUMBER	11, 12, 21, 22
THREAD TYPE	M16x1.5 / JED-152
PERMISSIBLE TORQUE	MAX. 34 N m / JED-366

General Specifications JED-554-1, Size ISO 14405 LP	Copyright WABCO®	WABCO
Further Technical Data 461 317 031 0	Date 2020-07-22	Signature
Doc. Code 030	Sheet 1	To 1
General Tolerances JED-261	2020-07-22	Sun
Range of Nominal Dimensions (± mm)	2020-08-09	Multinorm K
Class II ± 50 ± 180 ± 400 ± 400	2.3	1:1
Fin 0.5 1.0 1.5 2.0	2.3	2:1
Medium X 1.0 2.0 3.0 4.0 ± 3°	2.3	2:1
Coarse 2.0 3.5 5.0 6.5	2.3	2:1
Tapped Holes acc. JED-152	2.3	2:1
Tolerance Class Applied Chromatized	2.3	2:1
461 317 031 0	461 317 031 0	461 317 031 0
505204	505204	505204
EN	EN	EN
1/1	1/1	1/1