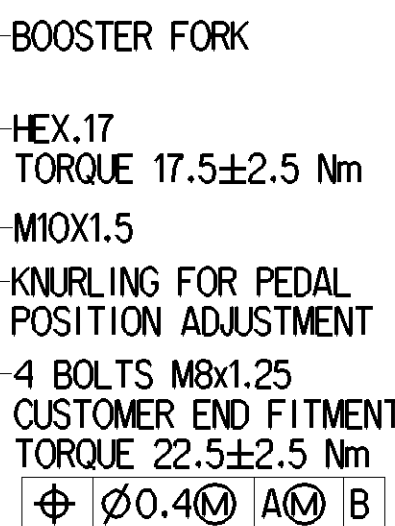
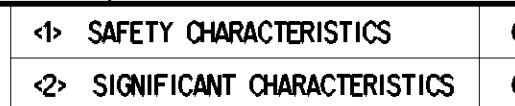
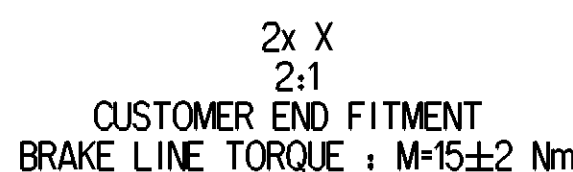


XVII	STEEL	NO TREATMENT
XVI	CAST IRON	PLATED
XV	STEEL	ZINC IRON PLATE
XIV	CAST IRON	NO TREATMENT
XIII	ZINC ALLOY	ANODISED
XII	PLASTIC	NO TREATMENT
XI	RUBBER	NO TREATMENT
X	STAINLESS STEEL	NO TREATMENT
IX	BRASS	NO TREATMENT
VIII	ZINC ALLOY	CHROMATED
VII	ALUMINIUM ALLOY	ANODISED
VI	ALUMINIUM ALLOY	CHROMATED
V	CAST IRON	PAINTED
IV	STEEL	POWDER COATED
III	STEEL	PAINTED
II	STEEL	PHOSPHATED
I	STEEL	ZINC PLATED
PART CODE	MATERIAL	SURFACE PROTECTION

NOTES

- ③ TMC SHOULD MEET THE REQUIREMENTS AS PER JASO C452
- ③ BOOSTER SHOULD MEET THE REQUIREMENTS AS PER PSSC 1440
- ③ FURTHER TECHNICAL DATA : 4624001000_035
- ① FREE TO ROTATE FOR EASE OF CUSTOMER FITMENT
- ② PEDAL FORCE : 7000N MAX. AS PER JASO C452

THIS ASSEMBLY IS SUITABLE FOR EVACUATION
AND FILL BLEEDING SYSTEM

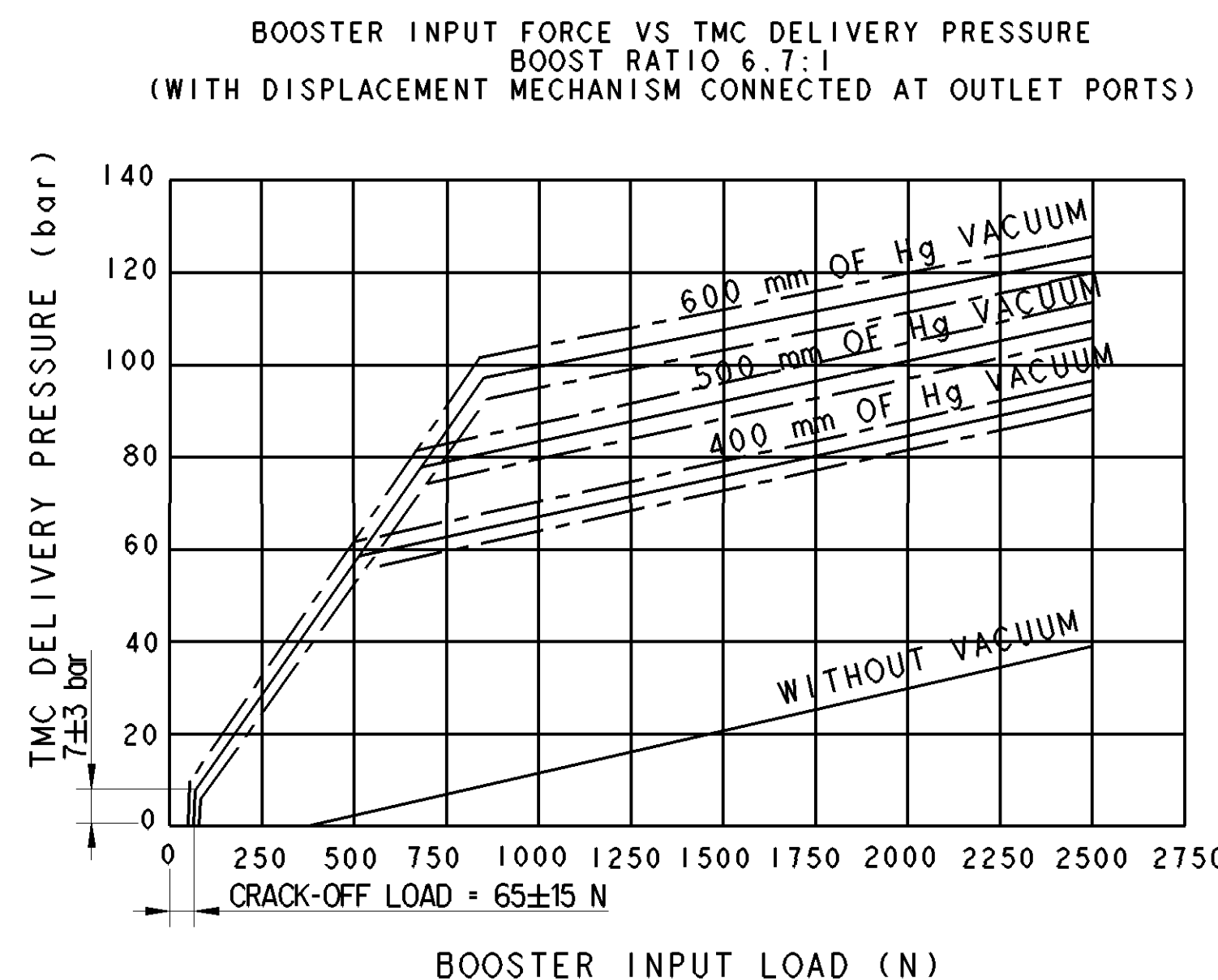
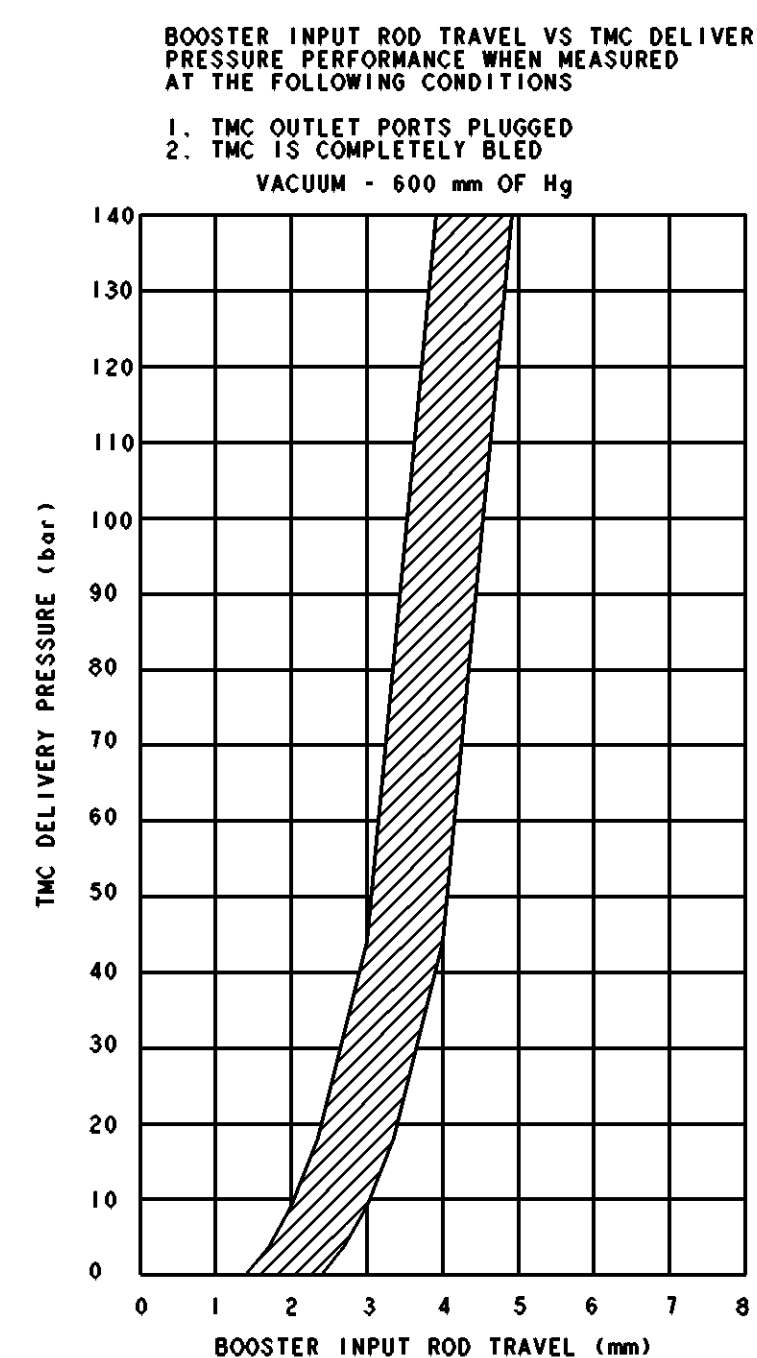
BRAKE FLUID COMPATIBILITY DOT 3, DOT 4 & DOT 5.1
 ACCORDINE TO FMVSS 116

BOOSTER

- PART NO : 462 400 500 0
- SIZE : 9" x 8"
- BOOST RATIO : 6.7:1
- TYPE : SERVICEABLE
- STROKE : 38 mm MAX.
- MAX. BOOSTER STROKE BEFORE CRACK-OFF : 0.7 mm
- ADJUSTMENT TO OPERATING ROD IN ANY DIRECTION 3°
- HOUSING COLOUR : BLACK

TANDEM MASTER CYLINDER

- PART NO : 466 411 600 0
- SIZE : Ø28.57 CV/CV TMC
- TOTAL STROKE : 36 mm
- PRIMARY STROKE : 18 mm
- SECONDARY STROKE : 18 mm
- CRACK-OFF : 1.8 ± 0.6 mm
- PORTS WILL BE PLUGGED WITH SUITABLE PLUGS FOR STORAGE AND TRANSIT PURPOSE ONLY



⑧ CUSTOMER PART NAME: BRAKE BOOSTER & TMC ASM
PART NO. : WC2943500
PART NO. : WC2943500

General Specifications: JED-334-1, Size ISO 14405 LP				Copyright WABCO®			
Further Technical Data: 4624001000_035				Date	Signature		
Doc. Code: 035		Sheet: 1 To 2		Drawn 2018-04-20 Mari S		9"x8" DDVBV & 1 1/8" TMC CV/CV TYPE	
General Tolerances: JED-261				Checked 2018-04-20 Sivakumar			
Range of Nominal Dimensions (± mm)				Expert Sivakumar			
Class	1)	≤ 50	> 50 ≤ 180	> 180 ≤ 400	> 400		
Fine		0.5	1.0	1.5	2.0		
Medium	X	1.0	2.0	3.0	4.0	±3°	
Coarse		2.0	3.5	5.0	6.5		
Tapped Holes Anal.				Mins 4.6 KG		Scale 1:1, 1:2, 2:1	
				Size CAD System		Material No. 462 400 100 0	
				A CREO		Date of first issue: 2018-04-20 Doc. Code: 005 Language: EN Sh: 1	
1) Tolerance: Class Applied: Crossmarked				ECH No. 177032		Revision 9x R	
				Tech. Resp. 5498		Replacement for: -	

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100mm