

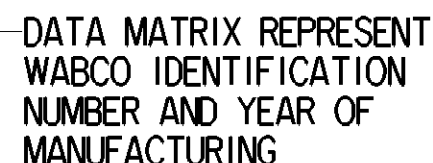
HEX.17
TORQUE 17.5±2.5 Nm

M10X1.5

KNOWLEDGE FOR IDEAL POSITION ADJUSTMENT

4 BOLTS M8x1.25
CUSTOMER END FITMENT
TORQUE 22.5±2.5 Nm

$\oplus$	$\varnothing 0.4 \text{ (M)}$	$A \text{ (M)}$	B
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XVII	STEEL	NO TREATMENT
XVI	CAST IRON	PLATED
XV	STEEL	ZINC IRON PLATED
XIV	CAST IRON	NO TREATMENT
XIII	ZINC ALLOY	ANODISED
XII	PLASTIC	NO TREATMENT
XI	RUBBER	NO TREATMENT
X	STAINLESS STEEL	NO TREATMENT
IX	BRASS	NO TREATMENT
VIII	ZINC ALLOY	CHROMATED
VII	ALUMINIUM ALLOY	ANODISED
VI	ALUMINIUM ALLOY	CHROMATED
V	CAST IRON	PAINTED
IV	STEEL	POWDER COATED
III	STEEL	PAINTED
II	STEEL	PHOSPHATED
I	STEEL	ZINC PLATED
PART CODE	MATERIAL	SURFACE PROTECTION

NOTES

TMC SHOULD MEET THE REQUIREMENTS AS PER JASO C452

BOOSTER SHOULD MEET THE REQUIREMENTS AS PER PSSC 144C

FURTHER TECHNICAL DATA : 4624001000_035

- ① FREE TO ROTATE FOR EASE OF CUSTOMER FITMENT
- ② PEDAL FORCE : 7000N MAX. AS PER JASO C452

THIS ASSEMBLY IS SUITABLE FOR EVACUATION
AND FILL BLEEDING SYSTEM

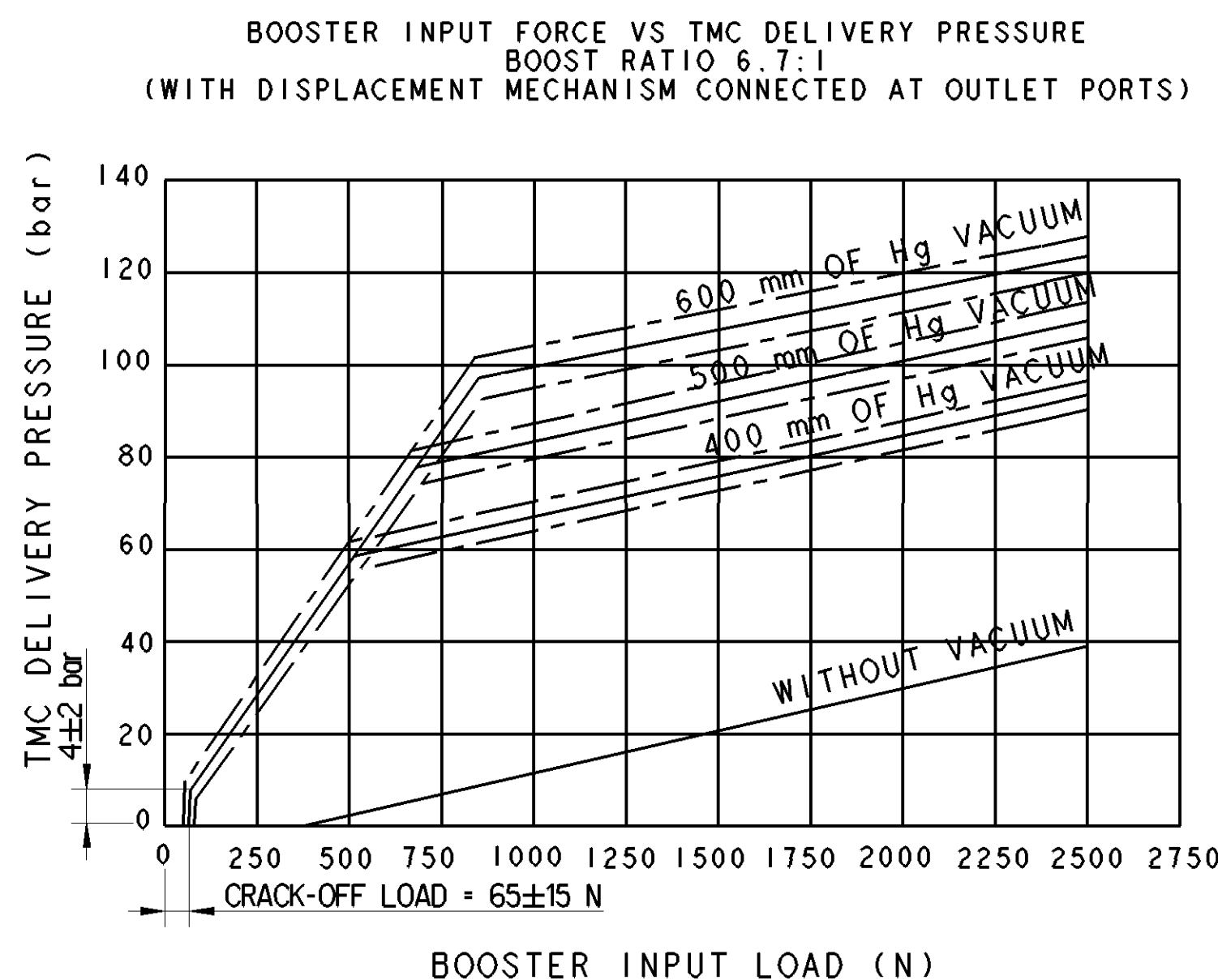
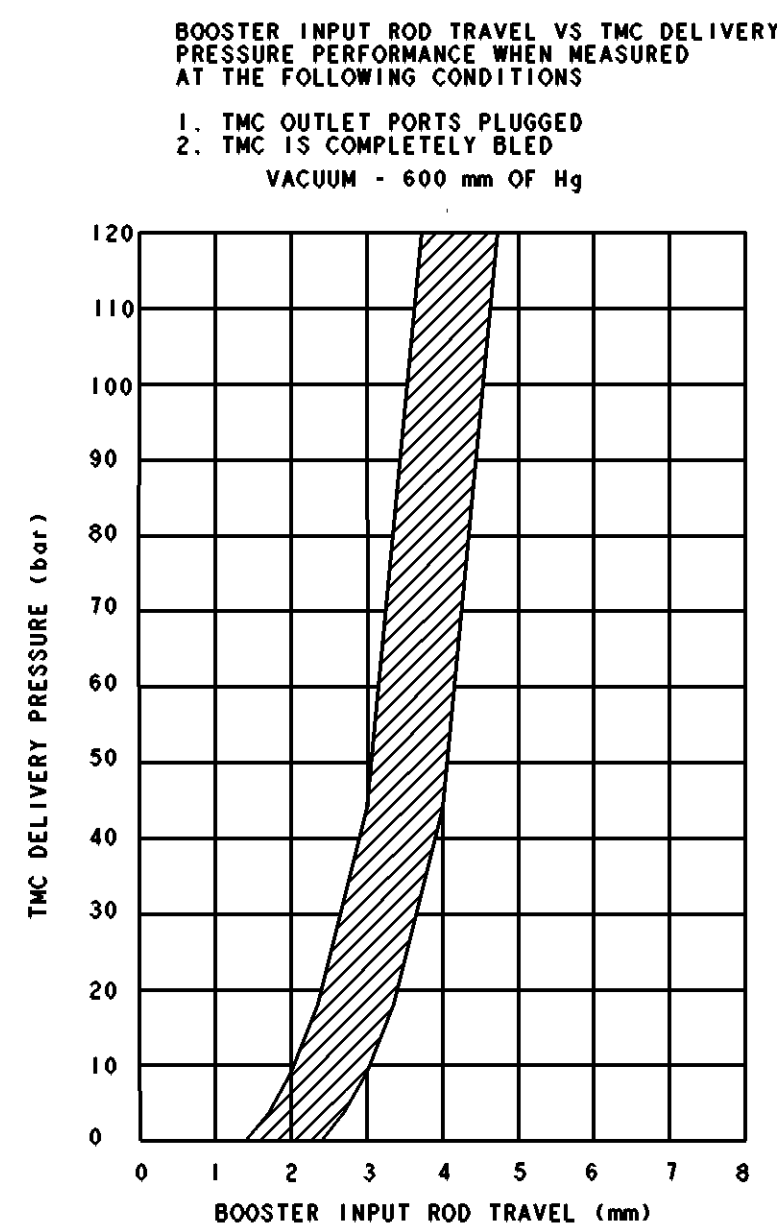
BRAKE FLUID COMPATIBILITY DOT 3, DOT 4 & DOT 5.1
ACCORDING TO FMVSS 116

BOOSTER

- SIZE : 9" x 8"
- BOOST RATIO : 6.7:1
- TYPE : SERVICEABLE
- STROKE : 38 mm MAX.
- MAX. BOOSTER STROKE BEFORE CRACK-OFF : 0.7 mm
- ARTICULATION TO OPERATING ROD IN ANY DIRECTION 3°
- HOUSING COLOUR : BLACK

TANDEM MASTER CYLINDER

- SIZE : Ø28.57 CV/CV TMC
- TOTAL STROKE : 36 mm
- PRIMARY STROKE : 18 mm
- SECONDARY STROKE : 18 mm
- CRACK-OFF : 1.8 ± 0.6 mm
- PORTS WILL BE PLUGGED WITH SUITABLE PLUGS FOR STORAGE AND TRANSIT PURPOSE ONLY



General Specifications: JED-334-1, Size ISO 14405 LP										Copyright WABCO®		WABCO 9"+8" DDVBV & 1 1/8" TMC CV/CV TYPE									
Further Technical Data: 4624001000_035										Date						Signature					
Doc. Code: 035		Sheet:		1		To		2		2020-02-04						Mori S					
General Tolerances JED-261										Checked						2020-02-04		Sivakumar R			
Range of Nominal Dimensions (± mm)										Expert		Sivakumar R									
Class	1)	≤ 50	> 50 ≤ 180	1.0	1.5	2.0	2.0	4.0	6.5	±3°											
Fine																					
Medium	X	1.0	2.0	3.0	4.0	4.0	4.0	4.0	4.0												
Coarse		2.0	3.0	5.0	6.5	6.5	6.5	6.5	6.5												
Tapped Holes acc.										Material No.		Date of first issue: 2020-02-04									
1) Tolerance Class Applied Crossmarked										462 400 110 0		Doc. Code: 005		Language: EN		Sheet: 1/1					
A 1 CREO 										Size: 4.6 KG		Scale: 1:1, 1:2, 2:1		ECN-No.		Revision		Techn. Resp.		Replacement for	
										CAD System				-		5498		-			