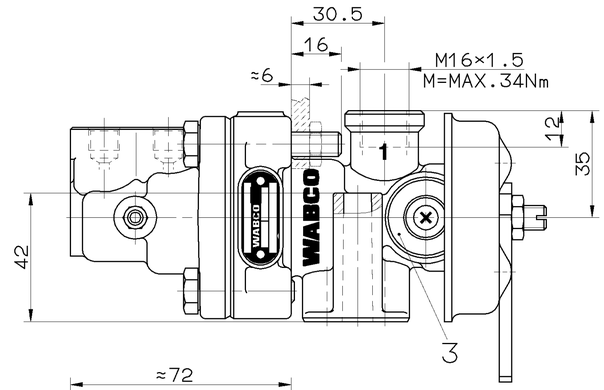
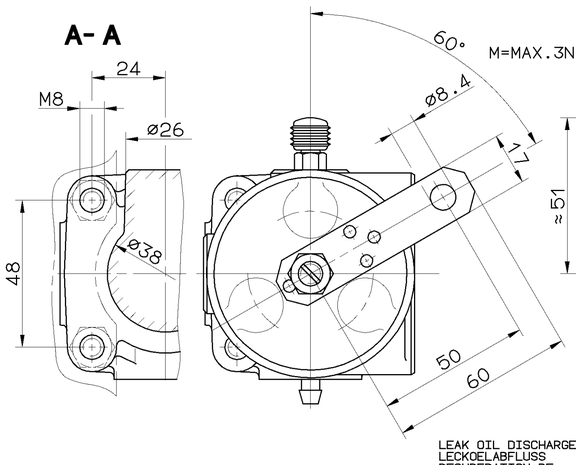
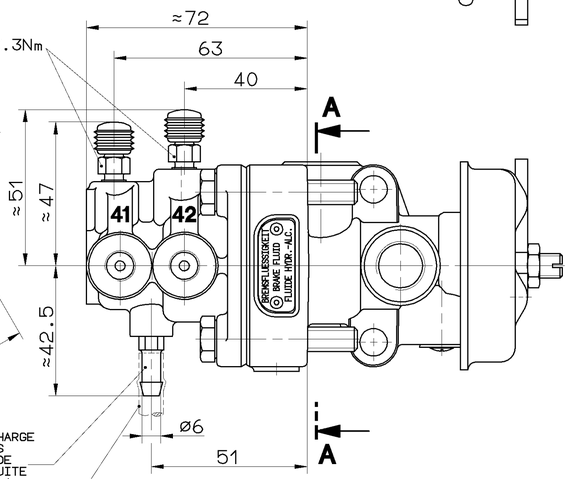
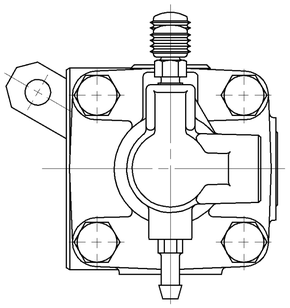
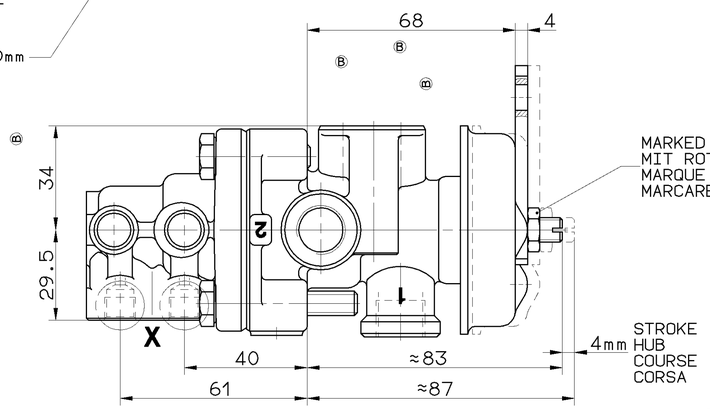
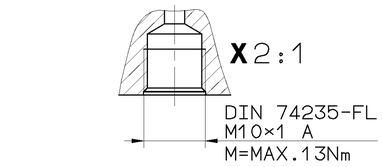


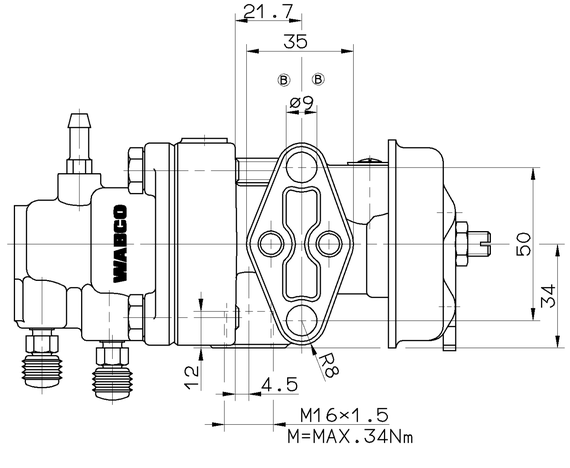


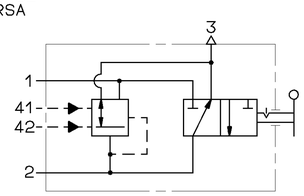




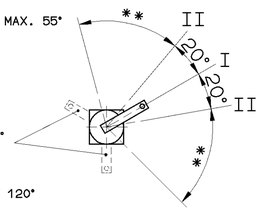


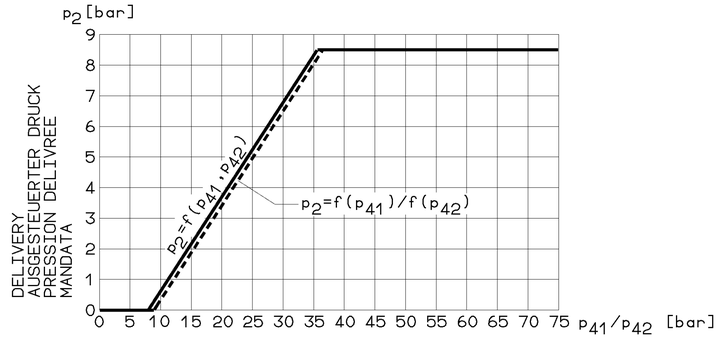






POSITION OF LEVER / HEBELSTELLUNG / POSITION DU LEVIER / POSIZIONE DELLA LEVA		I	II
	P1	8.5 bar	8.5 bar
	P2	0 bar	8.5 bar





HYDRAULIC CONTROL PRESSURE
HYDRAULISCHER STEUERDRUCK
PRESSION HYDRAULIQUE DE COMMANDE
PRESSIONE IDRAULICO DI COMANDO

	SUPPLY	OUTLET	EXHAUST
1	VORRAT	2 AUSGANG	3 ENTLUEFTUNG
	ALIMENTATION	SORTIE	ECHAPPEMENT
	ALIMENTAZIONE	USCITA	SCARICO

41/42 HYDRAULIC CONTROL PRESSURE
HYDRAULISCHER STEUERDRUCK
PRESSION HYDRAULIQUE DE COMMANDE
PRESSIONE IDRAULICO DI COMANDO

MEDIUM PNEUMATIC PART: AIR
MEDIUM PNEUMATIKTEIL: LUFT
FLUIDE PARTIE PNEUMATIQUE: AIR
FLUIDO PARTE PNEUMATICA: ARIA

WORKING PRESSURE: (TEMPORARILY:
BETRIEBSDRUCK: (KURZZEITIG:
PRESSION D'UTILISATION: $p_{e\ max.}$ = 8.5 bar (DE COURTE DUREE: $p_{e\ max.}$ = 10 bar)
PRESSIONE DI ESERCIZIO: (BREVE TEMPO SOLO:

MEDIUM HYDRAULIC PART: BRAKE FLUID
MEDIUM HYDRAULIKTEIL: BREMSFLUESSIGKEIT
FLUIDE PARTIE HYDRAULIQUE: LIQUIDE DE FREIN
FLUIDO PARTE IDRAULICA: LIQUIDO PER FRENI

WORKING PRESSURE: (TEMPORARILY:
BETRIEBSDRUCK: (KURZZEITIG:
PRESSION D'UTILISATION: $p_{e\ max.}$ = 50 bar (DE COURTE DUREE: $p_{e\ max.}$ = 120 bar)
PRESSIONE DI ESERCIZIO: (BREVE TEMPO SOLO:

HYDRAULIC WORKING VOLUME:
HYDRAULISCHES ARBEITSVOLUMEN: 41 ≤0.6 cm^3
VOLUME HYDRAULIQUE ABSORBE: 42 ≤0.6 cm^3
VOLUME IDRAULICO ASSORBITO:

RESIDUAL PRESSURE IN THE HYDRAULIC SYSTEM: $p_{41} \leq 0.1$ bar
RUECKHALTEDRUCK IM HYDRAULIKSYSTEM: $p_{42} \leq 0.1$ bar
PRESSION DE RETENUE AU SYSTEME HYDRAULIQUE:
PRESSIONE DI RITENUTA NEL SISTEMA IDRAULICO:

THERMAL RANGE OF APPLICATION:
THERMISCHER ANWENDUNGSBEREICH: -40°C...+80°C
GAMME D'APPLICATION THERMIQUE:
CAMPO DI APPLICAZIONE TERMICA:

INSTALLATION: VENTING SCREW MUST BE AT TOP
EINBAULAGE: ENTLUEFTUNGSSCHRAUBE MUSS NACH OBEN ZEIGEN
POSITION D'INSTALLATION: BOUCHON DE PURGE DOIT ETRE MONTE EN HAUT
POSIZIONE DI MONTAGGIO: LA VITE DI SCARICO DEVE ESSERE IN ALTO

GENERAL SPECIFICATION: JED-334
FURTHER TECHNICAL DATA:
DOC. CODE: SHEET: TO

GENERAL TOLERANCES

CLASS 1)	RANGE OF NOMINAL DIMENSIONS (± mm) ≤50	>50 ≤180	>180 ≤400	>400	
FINE	0,5	1,0	1,5	2,0	
MEDIUM ×	1,0	2,0	3,0	4,0	± 3°
COARSE	2,0	3,5	5,0	6,5	

TAPPED HOLES ACC. ISO 4039 / JED-152
1) TOLERANCE CLASS APPLIED CROSSMARKED

DCN-NO.	REV.	DATE
059616	6×B	97-07-31
059618	1×A	96-09-25

CADAM-DRAWING COPYRIGHT
DATE SIGNATURE
DRAWN: 96-09-25 GIESEKE
CHECKED: 96-09-25 FABIAN
STANDARDIZATION:

WABCO

TRAILER CONTROL VALVE
ANHAENGER-STEUERVENTIL
VALVE DE COMMANDE DE REM.
VALVOLA DI COMANDO FR. RI.

MASS 1.4 KG | SCALE 1:1 (2:1) | SIZE A 1 | T.R.I. 140
PRODUCT IDENTIFICATION NO. 470 015 218 0
DOC. CODE 605 | SHEET 1/1
SHAPE CODE
REPLACEMENT FOR 470 015 218 0 (A) DF 96-06-20

100mm

EXPERT CODE 737
PRODUCT TYPE 01X

1309/016/3/04.93
608/603

TUTTE COMMUNICATION OU RIPRODUZIONE DI QUESTO DOCUMENTO, NE UTILIZZAZIONE IL CONTENUTO O RIVELARE ESPRESSAMENTE NON AUTORIZZATE DALLA WABCO. TUTTI I DIRITTI SONO RISERVATI A TERZI O DI QUESTO DOCUMENTO, NE UTILIZZAR