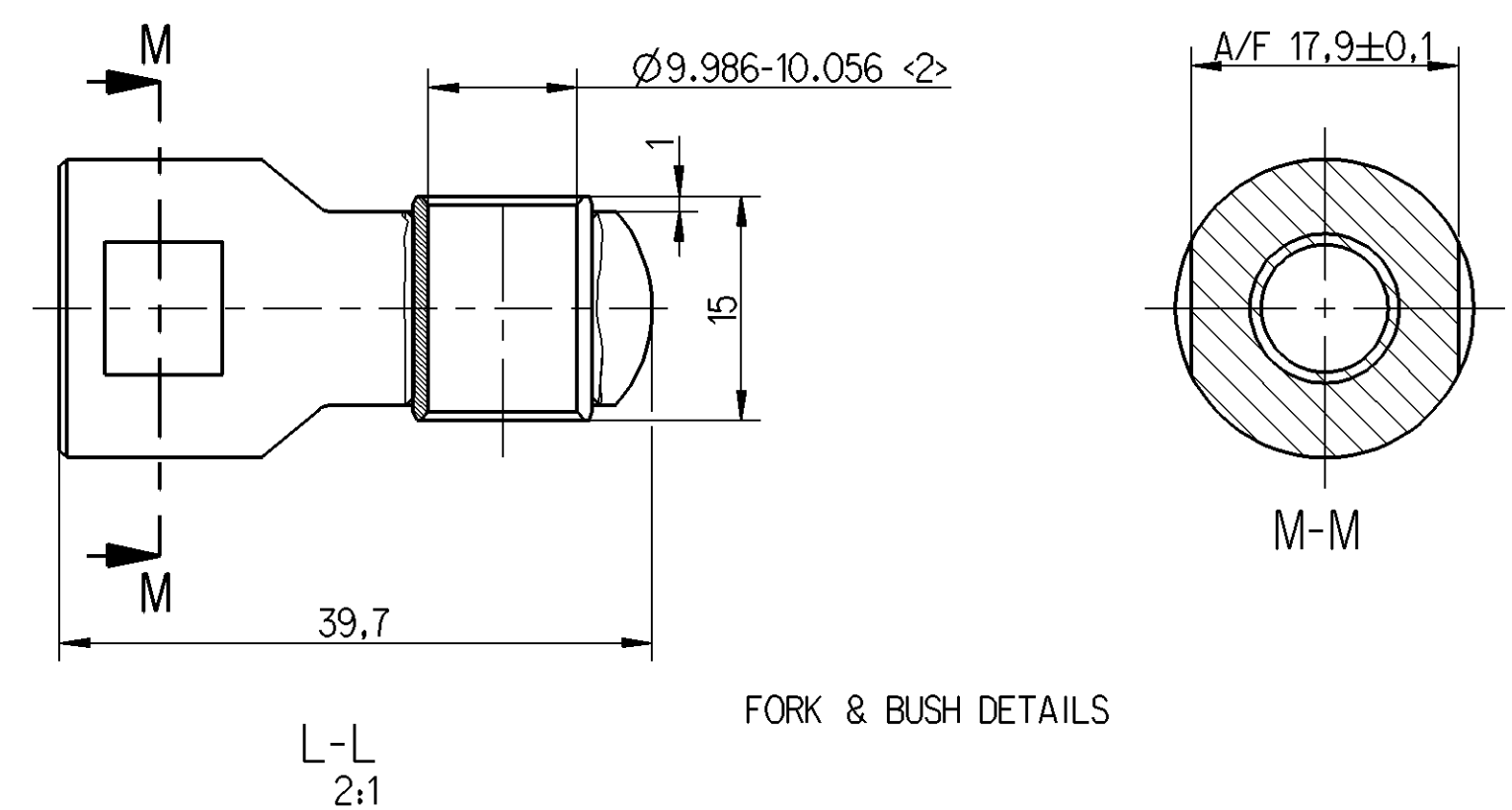
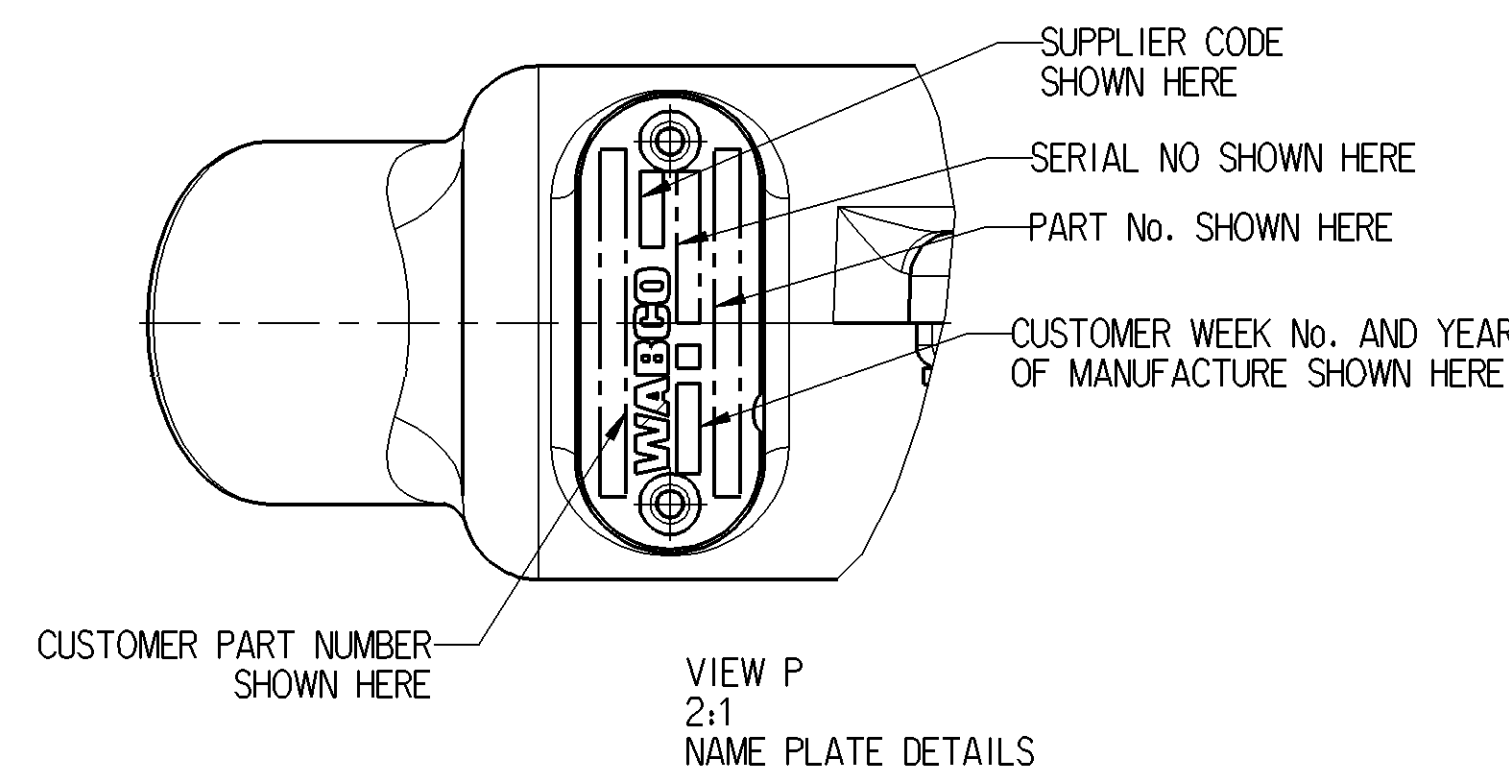
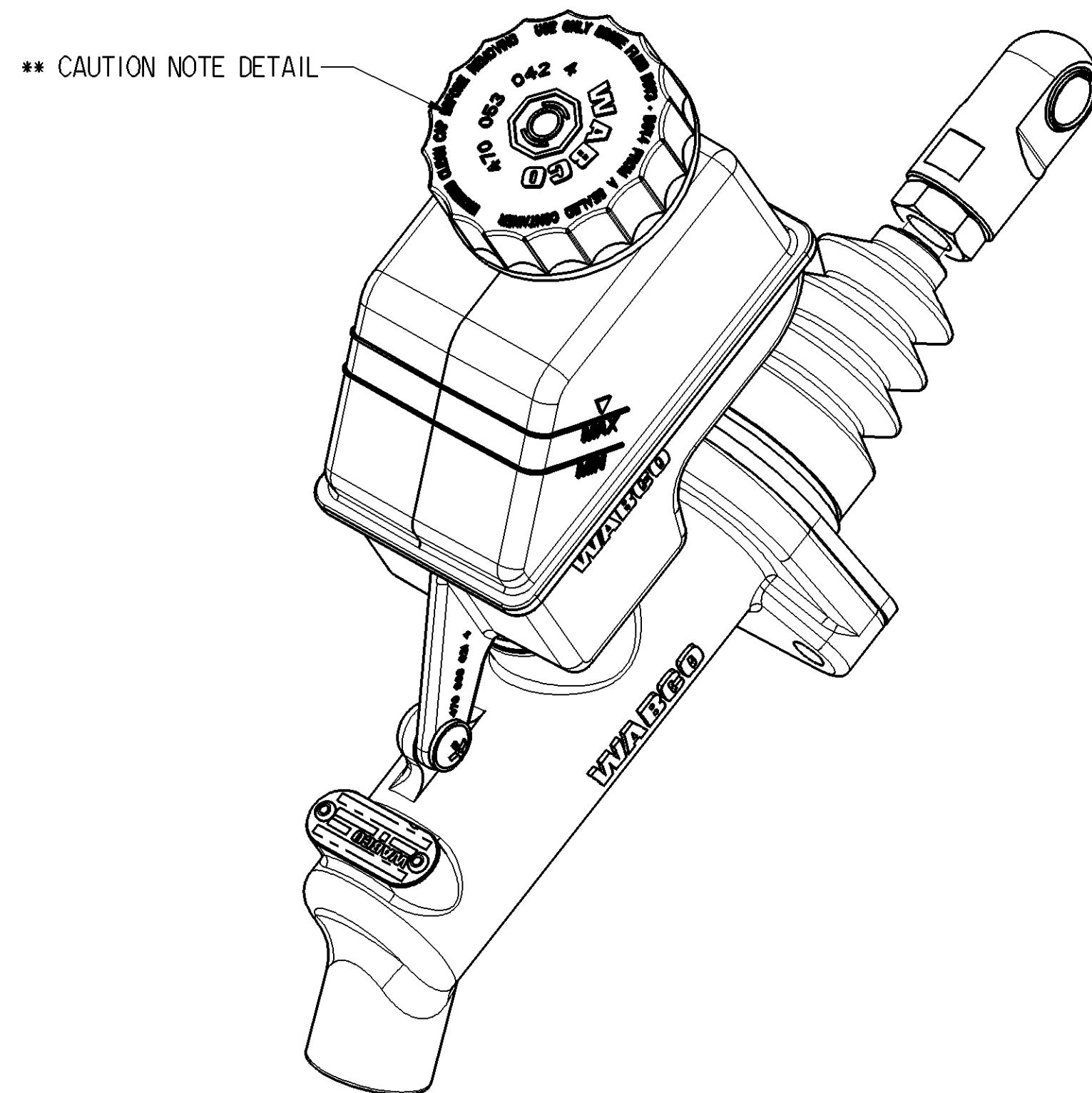
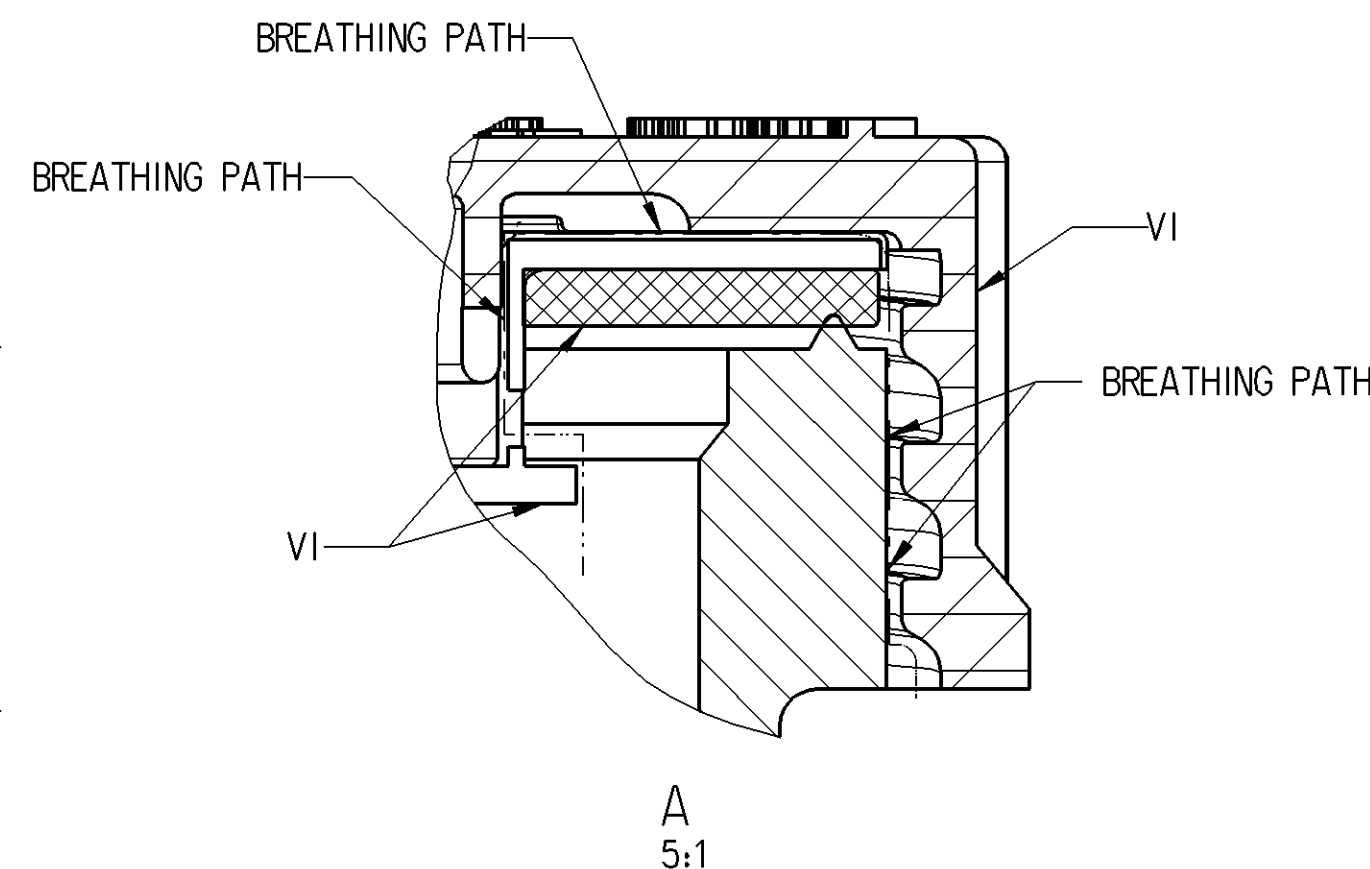
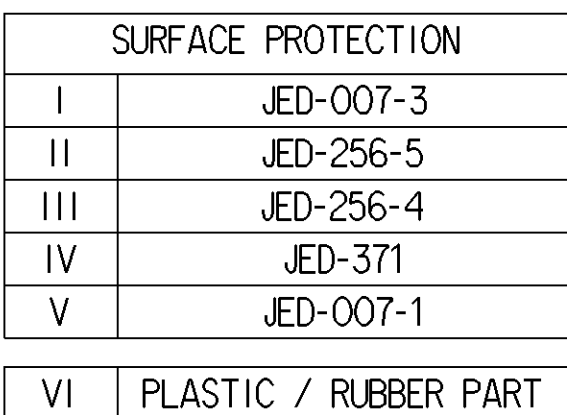


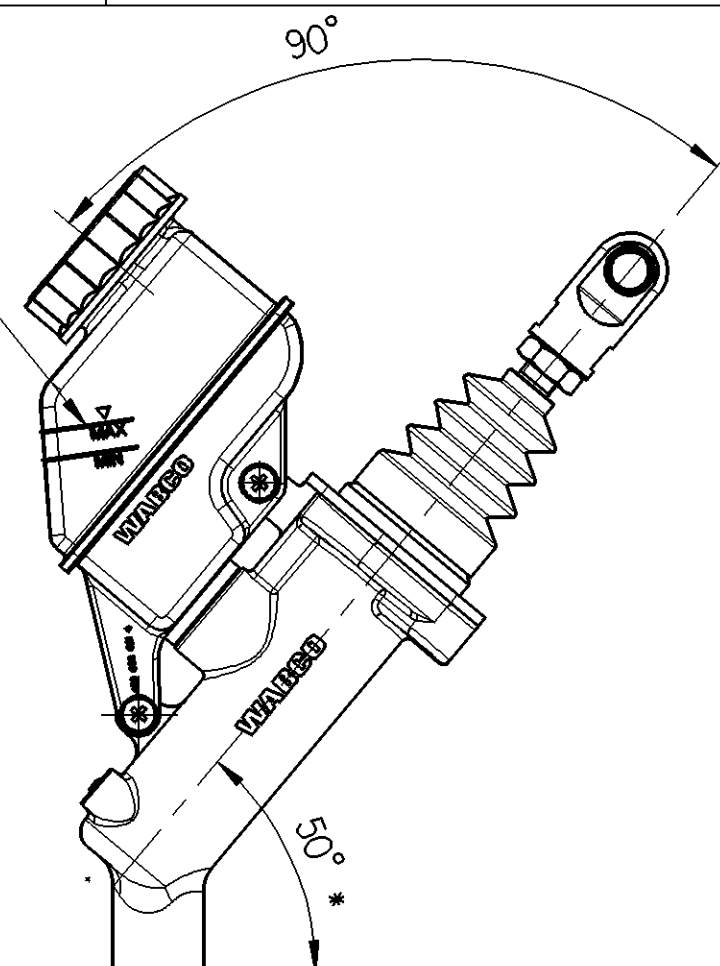
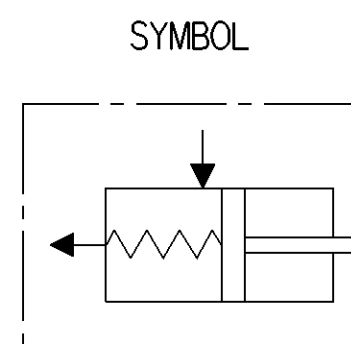


⑤ 5 x <2> SPECIAL CHARACTERISTICS

DELIVERY HYDRAULIC PORT FITTED WITH CLOSURE PLUG
FOR STORAGE AND TRANSIT PURPOSES.

— — — — — BREATHING PATH.

CUSTOMER TIGHTENING VALUES [Nm]		
CONNECTION	THREAD SIZE	TORQUE [Nm]
PORT 2	M14 x 1.5	22.5±2.5
MOUNTING BOLT	M8 x 1,25	21±4
CAP 12	--	2,5±1
LOCK NUT	M10 X 1.5	10±1



TOTAL 105° TILT ALLOWED
(INCLUDING CABIN TILT)

* AS MOUNTED ON IPU

General Specification: JED-334-0						Copyright WABCO®			WABCO MASTER CYLINDER																
Further Technical Data:						Date _____ Signature _____																			
Doc. Code:		Sheet: _____		To _____		2014-02-06							Ankor												
General Tolerances JED-261						Checked _____							2014-02-07			Proven									
Range of Nominal Dimensions (± mm)						Expert: _____							Proven												
Class	1)	≤ 50	> 50 ≤ 180	> 180 ≤ 400	> 400	△ ± 3°		Mass			Scale			Material No.			Date of first issue:			2011-01-25					
Fine		0.5	1.0	1.5	2.0			0.520			1:1, 2:1			470 053 029 0			Doc.Code			Language			Sheet		
Medium	X	1.0	2.0	3.0	4.0			KG			5:1						005			EN			1/1		
Coarse		2.0	3.5	5.0	6.5			Size			CAD System														
Tapped Holes acc. JED-152						A 1		Pro/E		Third Angle Projection Symbol		EDN-No. 163857			Revision 13 L			Techn. Resp. 5632			Replacement for 884 015 155 0				
1) Tolerance Class Applied Crossmarked																									