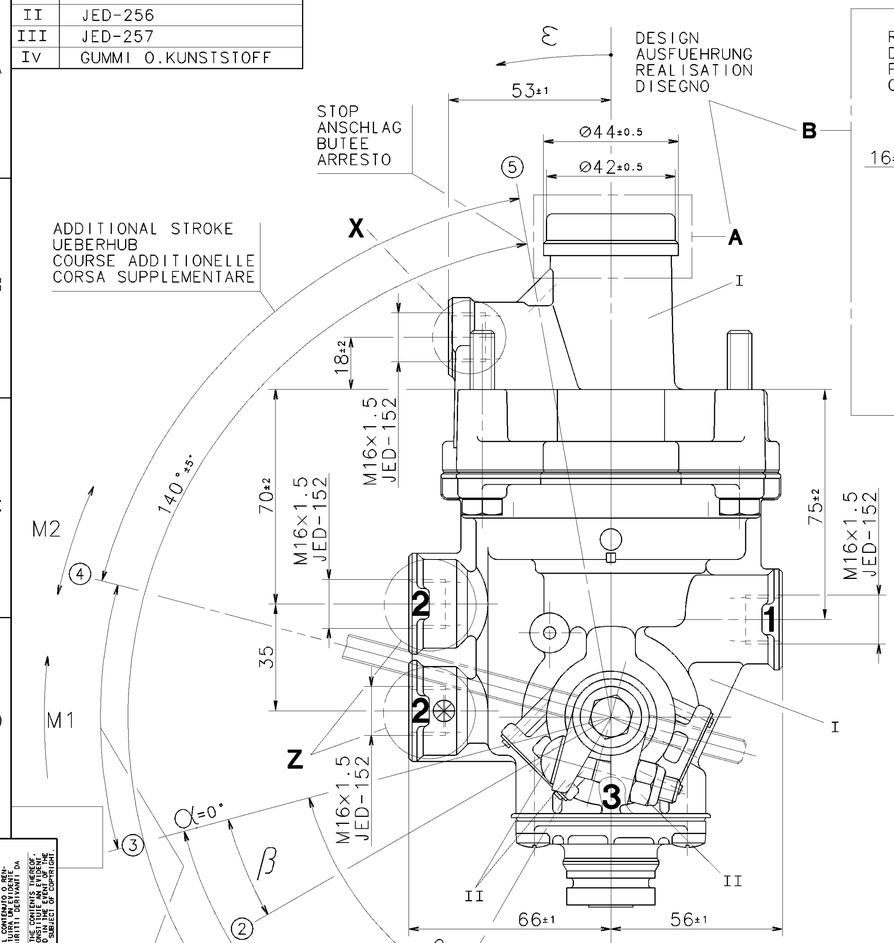
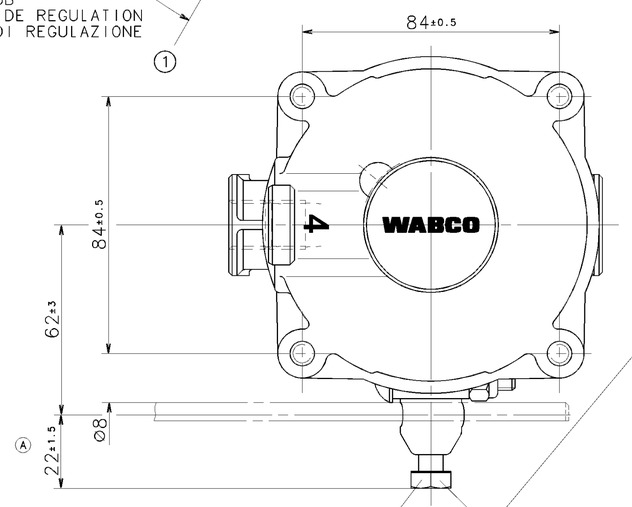
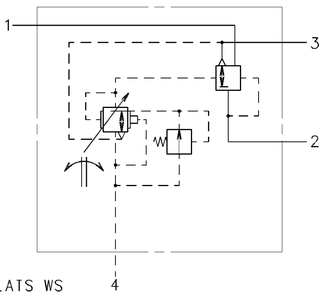
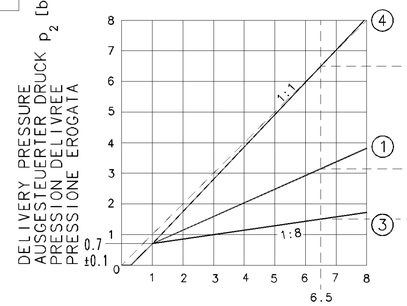
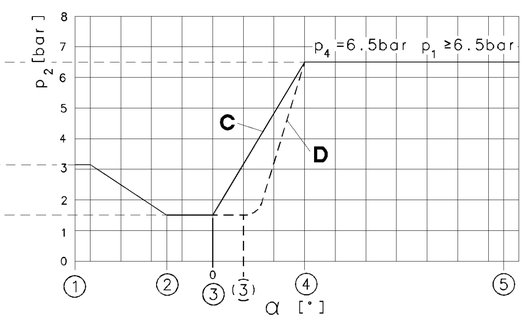
SURFACE PROTECT./OBERFL. SCHUTZ	
I	JED-259
II	JED-256
III	JED-257
IV	GUMMI O.KUNSTSTOFF











WRENCH SIZE ACROSS FLATS WS
SCHLUESSELWEITE SW
LARGEUR DE CLE
LARGHEZZA IN CHIAVE 13

TORQUE:
ANZUGSMOMENT:
COUPLE DE SERRAGE:
COPPIA DI SERRAGGIO: M=20 Nm

THERMAL RANGE OF APPLICATION:
THERMISCHER ANWENDUNGSBEREICH:
GAMME D'APPLICATION THERMIQUE:
CAMPO DI APPLICAZIONE TERMICA: -40°...+80° C

MEDIUM: AIR
MEDIUM: LUFT
FLUIDE: AIR
FLUIDO: ARIA

1 = SUPPLY / VORRAT / ALIMENTATION / ALIMENTAZIONE — MAX. p_e 13bar

2 = DELIVERY PRESSURE / AUSGESTEUERTER DRUCK / PRESSION DELIVREE / PRESSIONE EROGATA

3 = EXHAUST / ENTLUEFTUNG / ECHAPPEMENT / SCARICO

4 = CONTROL PRESSURE / STEUERDRUCK / PRESSION DE COMMANDE / PRESSIONE DI COMANDO — MAX. p_e 10bar

ℰ = INSTALLATION POSITION / EINBAULAGE / POSITION D'INSTALLATION / POSIZIONE DI MONTAGGIO

M1 = NECESSARY DISPLACING MOMENT / ERFORDERLICHES VERSTELLMOMENT / COUPLE NECESSAIRE AU MOUVEMENT / COPPIA DI REGOLAZIONE NECESSARIA

M2 = ADMISSIBLE DISPLACING MOMENT: / ZULAESSIGES VERSTELLMOMENT: / ADMISSIBLE MAXI AU MOUVEMENT: / COPPIA DI REGOLAZIONE AMMESSA: 20 Nm

○ = POSITION OF THE LEVER / HEBELSTELLUNG / POSITION DU LEVIER / POSIZIONE LEVA

TORQUE FOR CONNECTIONS:
ANZUGSMOMENT FUER EINSCHRAUBSTUTZEN:
COUPLE DE SERRAGE DES RACCORDS:
COPPIA DI SERRAGGIO DEI RACCORDI: M16x1.5: $M_{max.}$ = 34 Nm

Ⓑ	Ⓐ		α	β	γ	δ	ε	M1 [Nm]	A	B	C	D
Ⓑ	475 710 070 0	A 001 431 52 12	30	15	45 +10 −5	75	0	1.8	–	×	×	
Ⓑ	475 710 050 0	A 001 431 46 12	60	15	30 +10 −5	60	0	1.4	–	×	×	
	475 710 041 0	A 002 431 11 12	20	25	50 +10 −5	85	0	2.7	×	–		×
	475 710 020 0	A 001 431 33 12	30	15	45 +10 −5	75	0	1.8	×	–	×	
	475 710 000 0	A 001 431 32 12	60	15	30 +10 −5	60	0	1.4	×	–	×	
ZGS Ⓐ	WABCO	CUSTOMER'S NO. / KUNDEN-NR. / NO. CLIENT kZ / NO. CLIENTE Ⓐ										
	IDENTIFICATION		[°]									

GENERAL SPECIFICATION:	JED-334
FURTHER TECHNICAL DATA:	
DOC. CODE:	SHEET: TO

GENERAL TOLERANCES

CLASS 1)	RANGE OF NOMINAL DIMENSIONS (± mm) ≤50	>50 ≤180	>180 ≤400	>400	
FINE	0,5	1,0	1,5	2,0	
MEDIUM X	1,0	2,0	3,0	4,0	± 3°
COARSE	2,0	3,5	5,0	6,5	

TAPPED HOLES ACC. ISO 4039 / JED-152

1) TOLERANCE CLASS APPLIED CROSSMARKED

DCN-NO.	REV.	DATE
075436	2xB	00-10-16
058789	6xA	98-12-04

CADAM-DRAWING COPYRIGHT
DATE SIGNATURE
DRAWN: 93-07-27 KRETER/FAU
CHECKED: 93-08-02 KIEL/DEIKE
STANDARDIZATION: 93-08-02 PANTZER

WABCO

AUTOM. LOAD-SENSING VALVE
AUTOM. BREMSKRAFTREGLER
CORRECTEUR DE FREINAGE AUTOM.
REGULATORE DI FRENATURA AUTOM

MASS	SCALE	PRODUCT IDENTIFICATION NO.	DOC. CODE	SHEET
1.7 KG	1:1	475 710 091 0	653	1/1
SIZE A 1	I.R.I. 140		SHAPE CODE	REPLACEMENT FOR

100mm

EXPERT CODE 7 4 2

PRODUCT TYPE 0 0 X

1009/016/01/04.93

653/653

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