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Betriebsmedium: Pentosin CHF 11S
operating fluid:

Betriebstemperatur: -30 °C ... 120 °C
operating temperature:

max. Betriebsdruck: 100 bar
max. operating pressure:

Oberflächenschutz: JED-739-3
surface protection:

Farbe: farblos
colour: colourless

Rohrwerkstoff nach DIN 1630, St 37.4 NBK
pipe material according to DIN 1630, St37.4 NBK

Wandstärke: 0,75 mm
wall thickness:

all ports plugged with protection caps
view shown without protection cap
protection cap material: PE

alle Anschlüsse mit Schutzkappen verschlossen
Ansicht ohne Schutzkappe dargestellt
Schutzkappe Material: PE

tous les orifices obturés avec capuchons protecteurs
vue sans capuchon protecteur
capuchon protecteur matière: PE

tutti gli orifizi chiusi con protettori
vista senza protettore
protettore materiale: PE

WABCO

Pro/ENGINEER DRAWING COPYRIGHT	
DATE	SIGNATURE
03-03-31	H. KRAFT
03-03-31	S. KLIK
EXPERT CODE	056
MASS	SCALE
0.038 kg	1:1
SIZE	TRI
A 2	141

PRODUCT IDENTIFICATION NO.		DOC. CODE	SHEET
477 010 397 2		605	1/1
FUNCTION CODE	SHAPE CODE	PRODUCT TYPE	REPLACEMENT FOR
		X X	477 010 394 2

GENERAL SPECIFICATION: JED-334-0; JED-622	
FURTHER TECHNICAL DATA:	
DOC. CODE:	SHEET: TO
GENERAL TOLERANCES	
RANGE OF NOMINAL DIMENSIONS (± mm)	
CLASS	1) ≤ 50 > 50 ≤ 180 > 180 ≤ 400 > 400
FINE	0.5 1.0 1.5 2.0
MEDIUM	X 1.0 2.0 3.0 4.0 ±3°
COARSE	2.0 3.5 5.0 6.5
TAPPED HOLES ACC. ISO 4039 / JED-152	
1) TOLERANCE CLASS APPLIED CROSSMARKED	
DCN-NO.	REV.
DATE	

First production samples, samples from new or modified moulds or changes of every kind must be approved Engineering Department

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Campioni di inizio produzione, campioni ottenuti con stampi nuovi o modificati o con qualsiasi genere di modifica devono essere approvati dall'ufficio tecnico.

