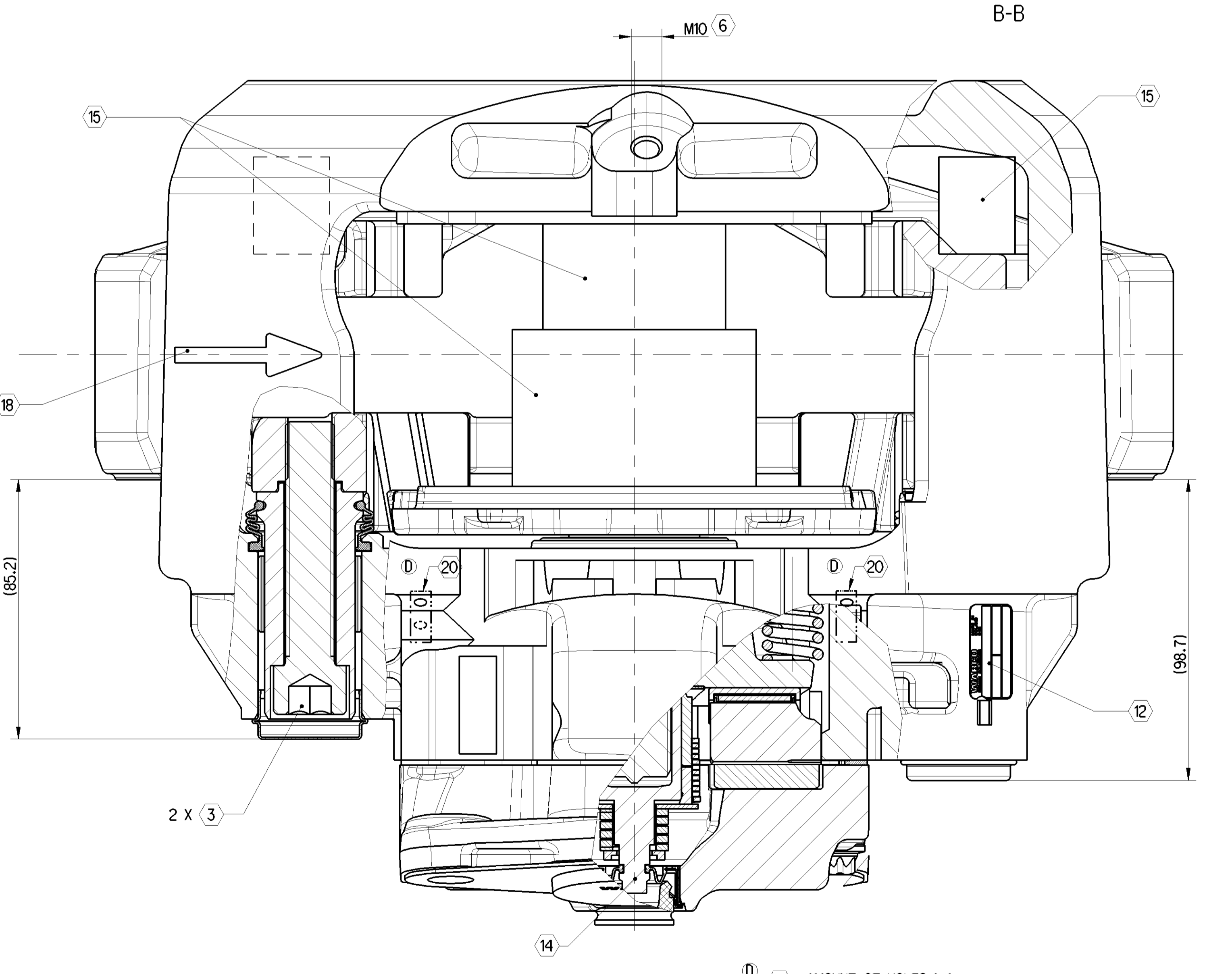
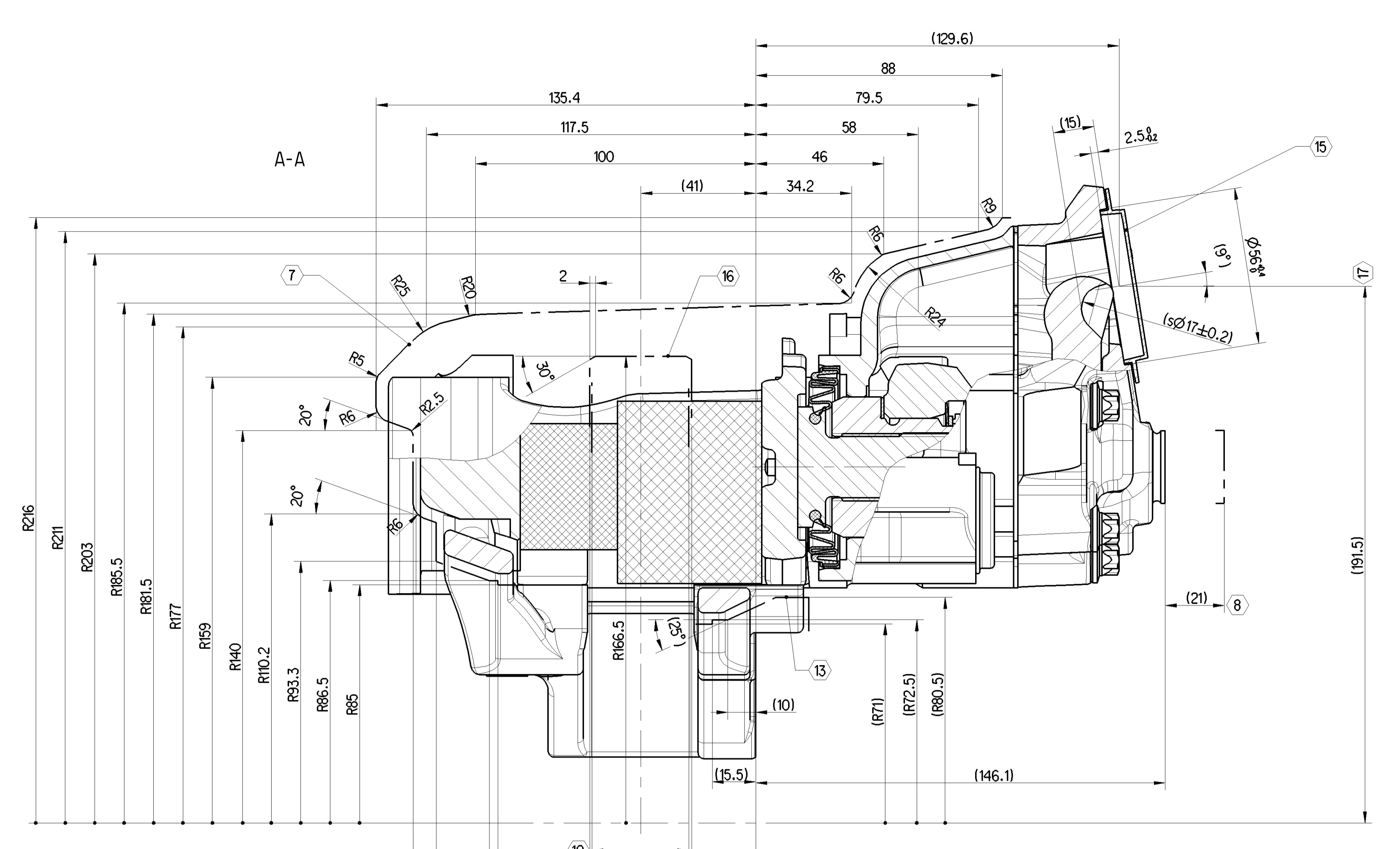
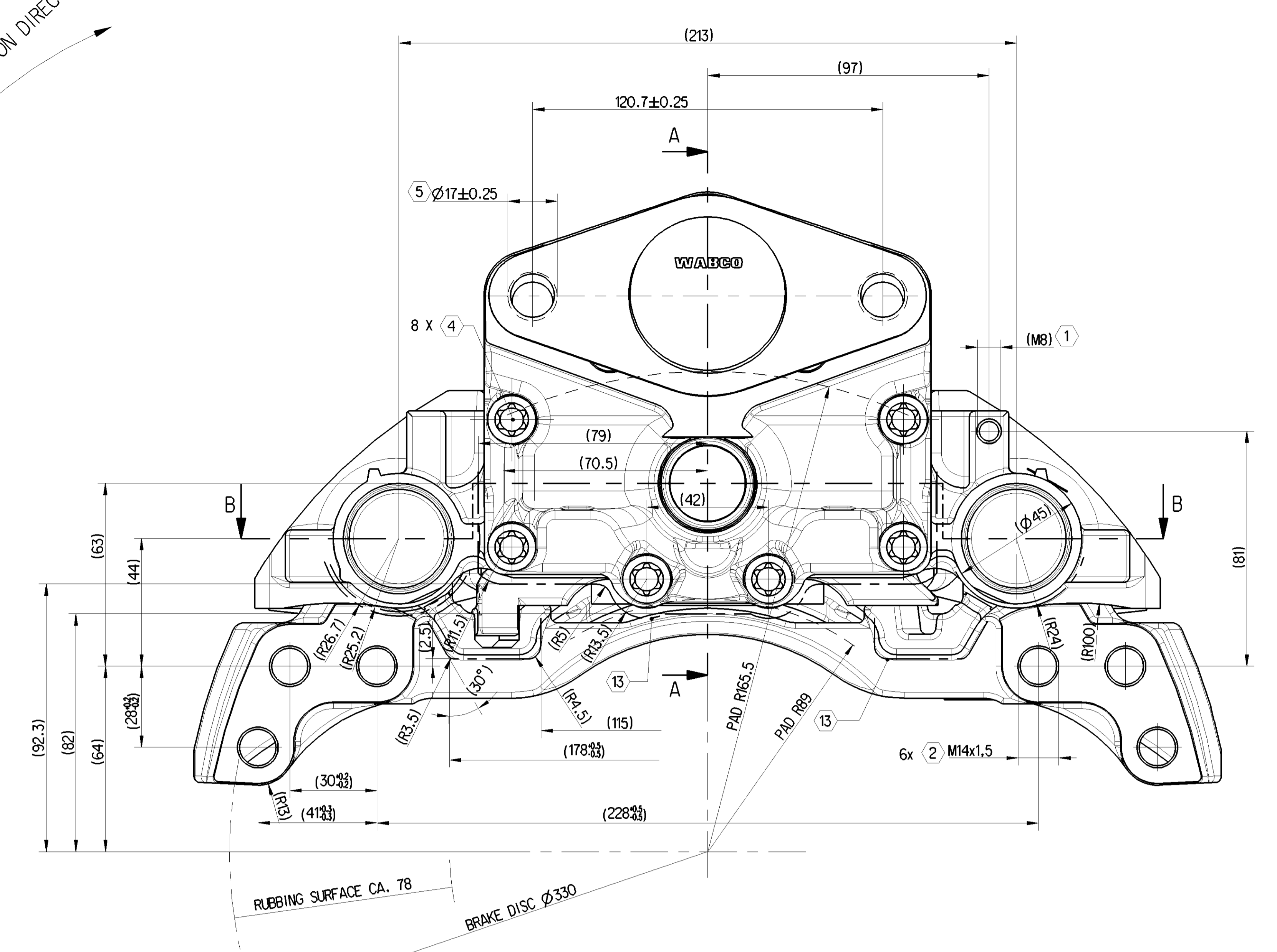


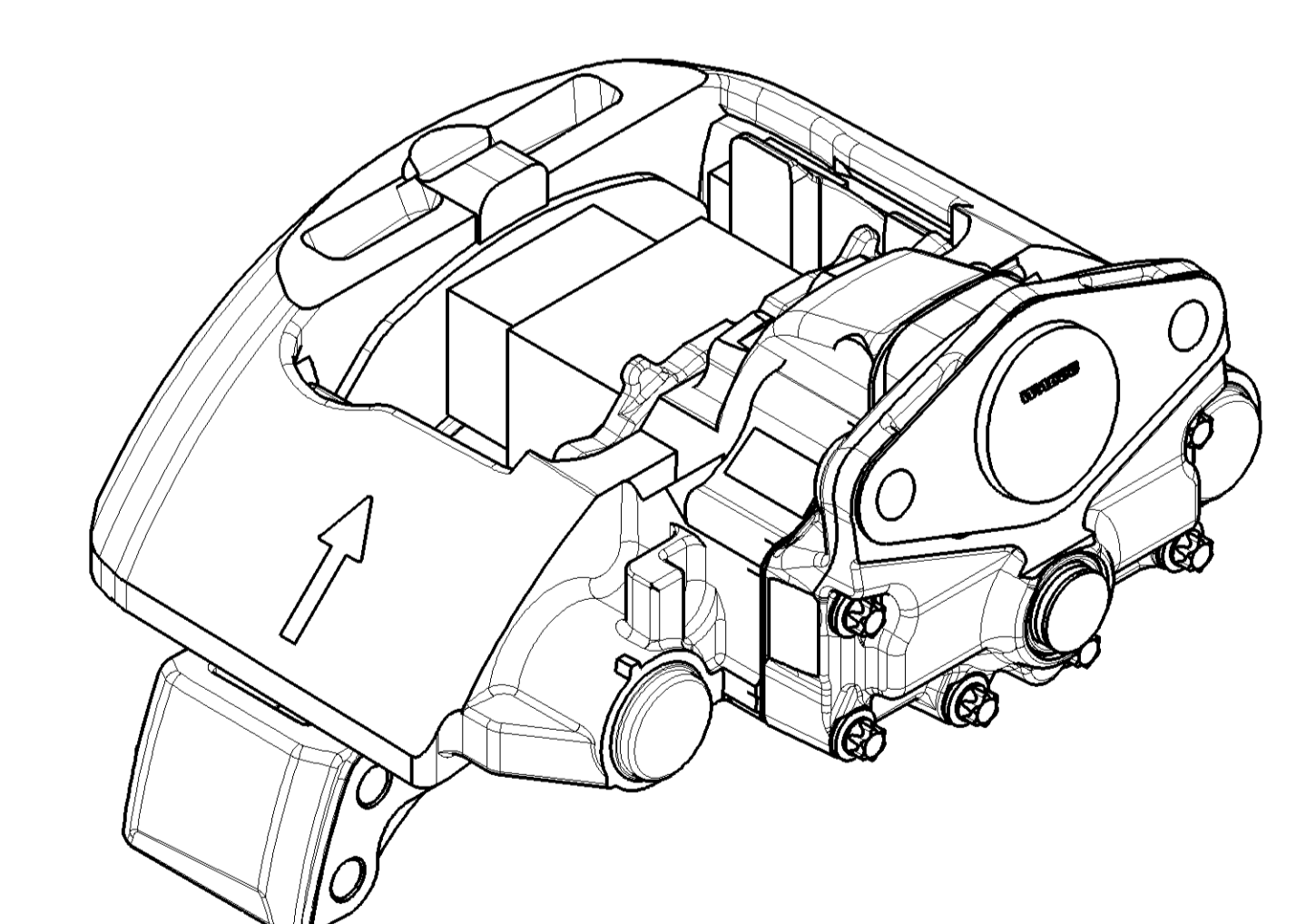
SAFETY CHARACTERISTICS	0
SIGNIFICANT CHARACTERISTICS	0

FORWARD DRIVE-ROTATION DIRECTION



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20 AMOUNT OF HOLES: 1-4
MINIMUM 1 FUNCTIONAL HOLE



LABELING INFORMATION

1) CUSTOMER NUMBER (OPTIONAL)	2)
2) DATE OF REMANUFACTURING	3)
3) WABCO ID	4)
4) SERIAL NUMBER	1)

ID	TIGHTENING TORQUE	SIZE	REMARKS
1	22 ± 2 Nm	13	WEAR INDICATOR FASTENING ISO 4017-M8x14 ZINK-PLATED
2	180 ± 20 Nm	22 (DIN 9611) 21 (DIN 9676)	BRAKE MOUNTING HEXAGON SCREW, OILED M14 x 1.5 x ... - 10.9
3	340 ± 20 Nm ALTERNATE: 130 ± 10 Nm AND <90°	HEXAGON SOCKET 14	TIGHTENING ORDER (DIN 912-M16x1.5x80-12.9) 1. LONGER GUIDING 2. SHORTER GUIDING
4	68 ± 5 Nm	HEAD E12	COVER FIXING DIN 34800 - M10x1x40 - 12.9
5	210 - 30 Nm	24	OPERATION CYLINDER M16x1.5
6	20 ± 2 Nm	17	SCREW FOR LINING RETAINER
7	MAX. ROTARY OUTLINE		
8	MAX. DISPLACEMENT		
9	FITTING DIMENSION OF THE DISC		
10	BRAK DISC NEW 34-0.2, WEARABLE UP TO 28		
11	ASSEMBLY DIMENSION FOR BRAKE PADS		
12	PRODUCT IDENTIFICATION WABCO		
13	ENVELOPE CIRCLE CALIPER WITH COVER		
14	HEXAGON HEAD 8		
15	FOR STORAGE AND SHIPMENT		
16	MAXIMUM DISC CLEARANCE		
17	CENTER LINE CYLINDER		
18	FORWARD DRIVE - ROTATION DIRECTION		
19	BRAKE ACTUATOR SIZE RESTRICTION SEE PART SPECIFICATION 640 175 072 R		

ANTI-CORROSION PROTECTION - SALT SPRAY TEST MIN. 96 HOURS

PRODUCT SPECIFICATION 640 175 072 R

DIMENSIONS WITHOUT TOLERANCE ARE GAUGE DIMENSIONS

IDENTIFICATION TABLE

REMAN PN	REMANUFACTURED DEVICE OF	REFERENCE DOCUMENT	IMAGE
640 175 049 R	40 175 049	640 175 049 0 (DOC.053)	AS DRAWN
640 175 050 R	40 175 050	640 175 049 0 (DOC.053)	MIRROR

General Specification: 4E9-234-1 Further Technical Data: 640 175 072 R	Design: WABCO Date: 2019-06-14 Sheet: 1 of 2	WABCO DISC BRAKE CALIPER TYPE PAN 17	Date of 1st issue: 2009-01-18 Date of last issue: 2021-06-14 Language: EN Sheet: 1/1
Doc. Code: 053 General Tolerance: 4E9-261	Class to: 1 50 180 400 Fine: 0.5 1.0 1.5 2.0 Medium: 3.0 4.0 5.0 Coarse: 6.3 8.0 10.0 Tapped Holes acc. to DIN EN ISO 22674:2017 Material: 304 D Revision: 3 Year: 2021		