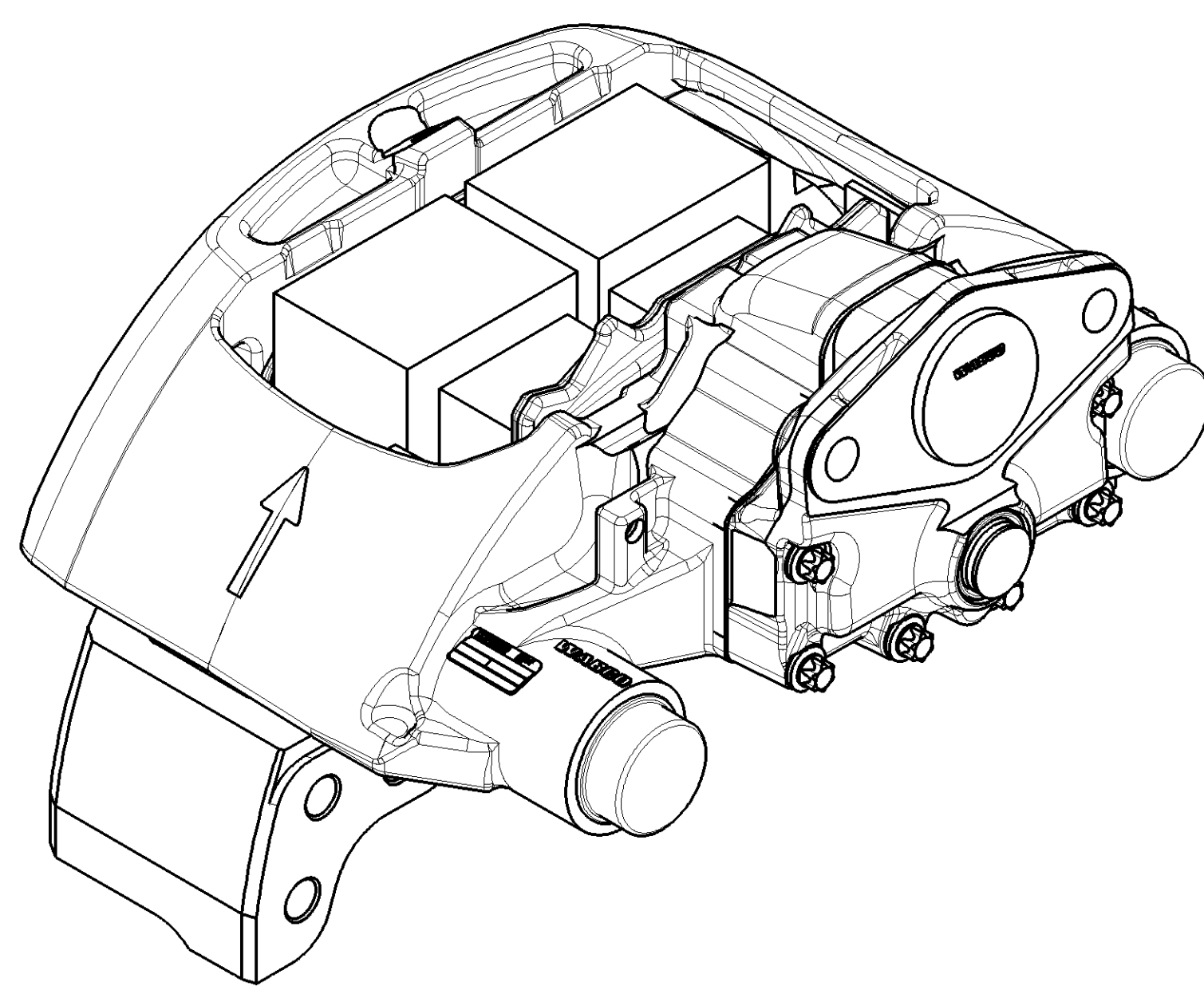
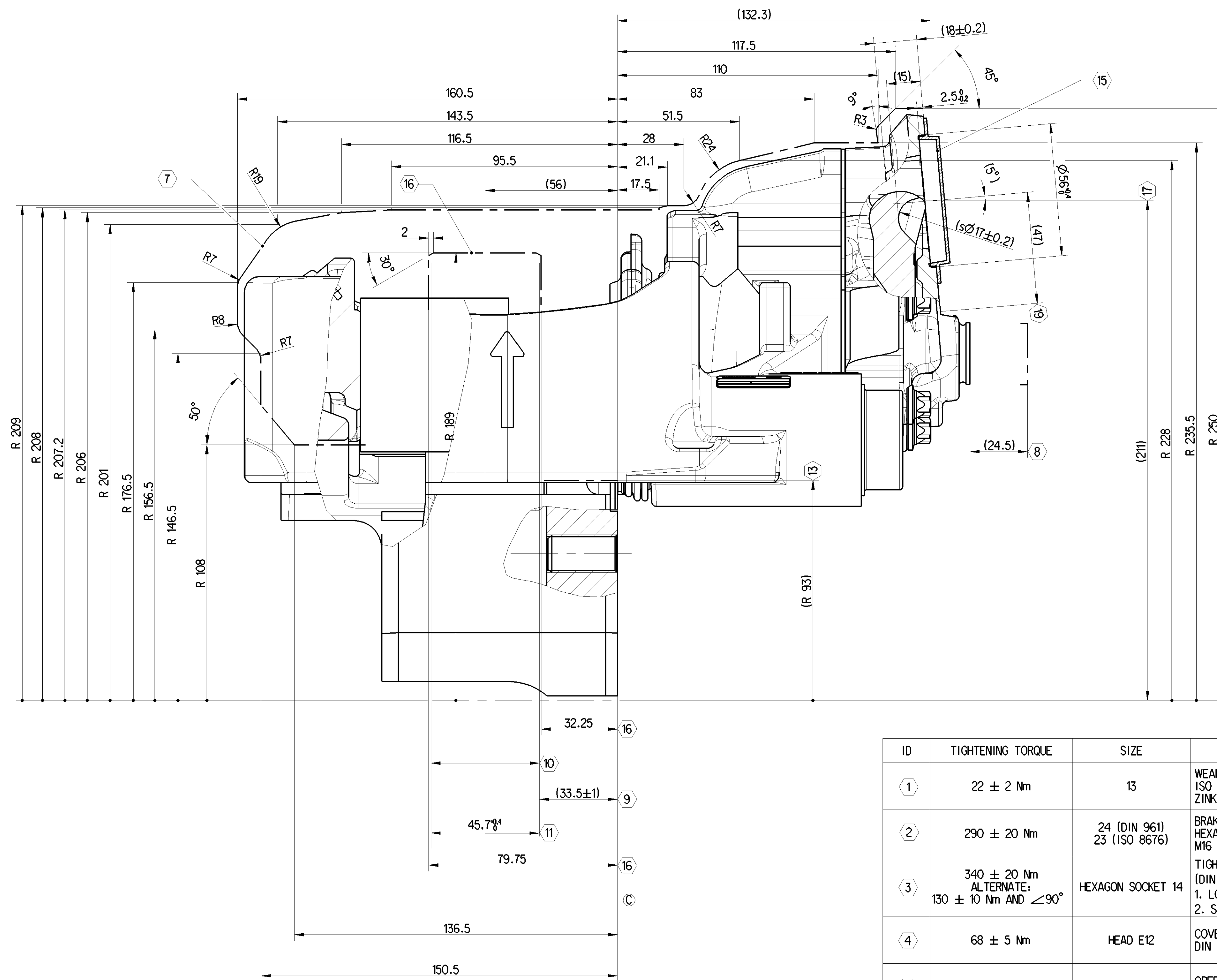
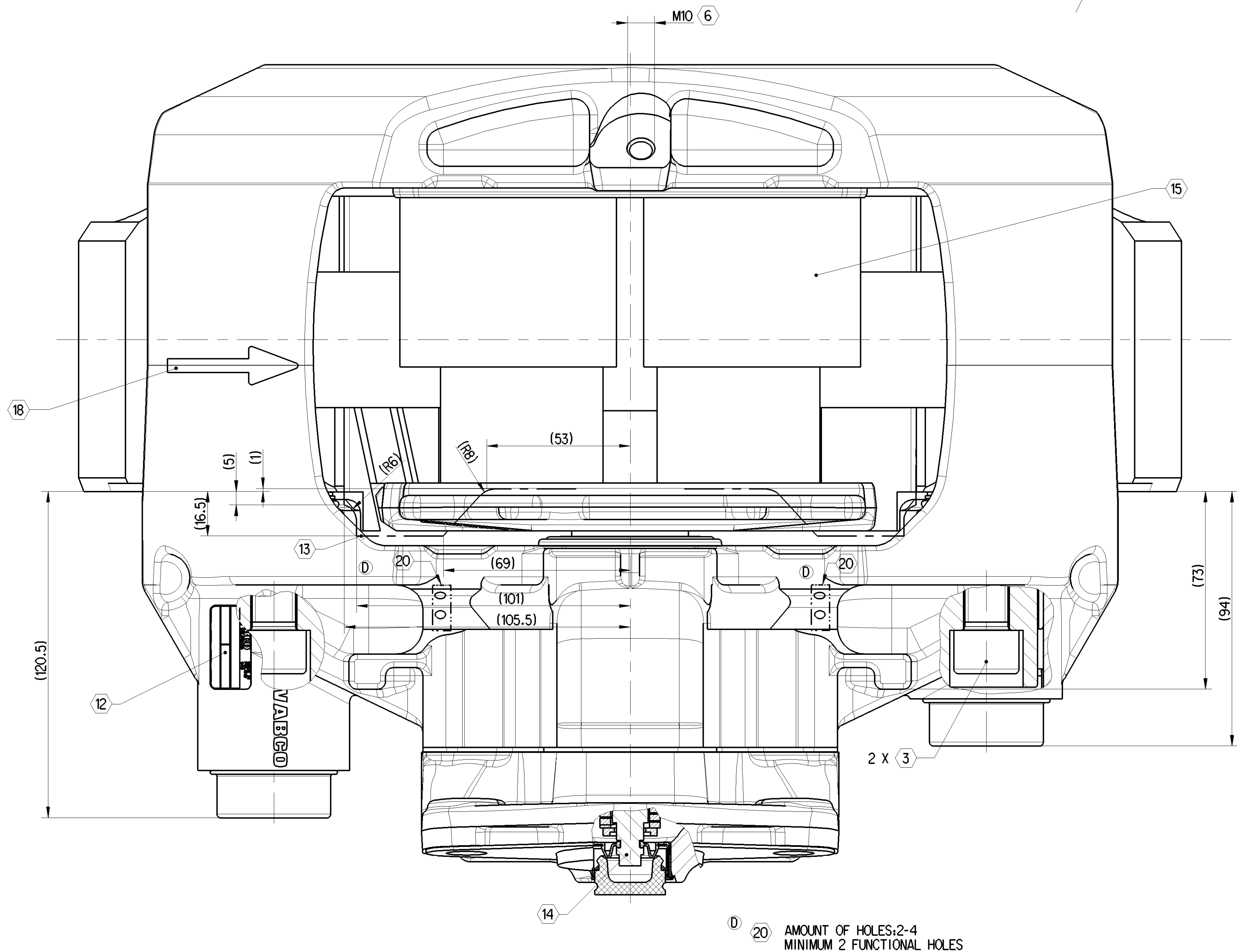
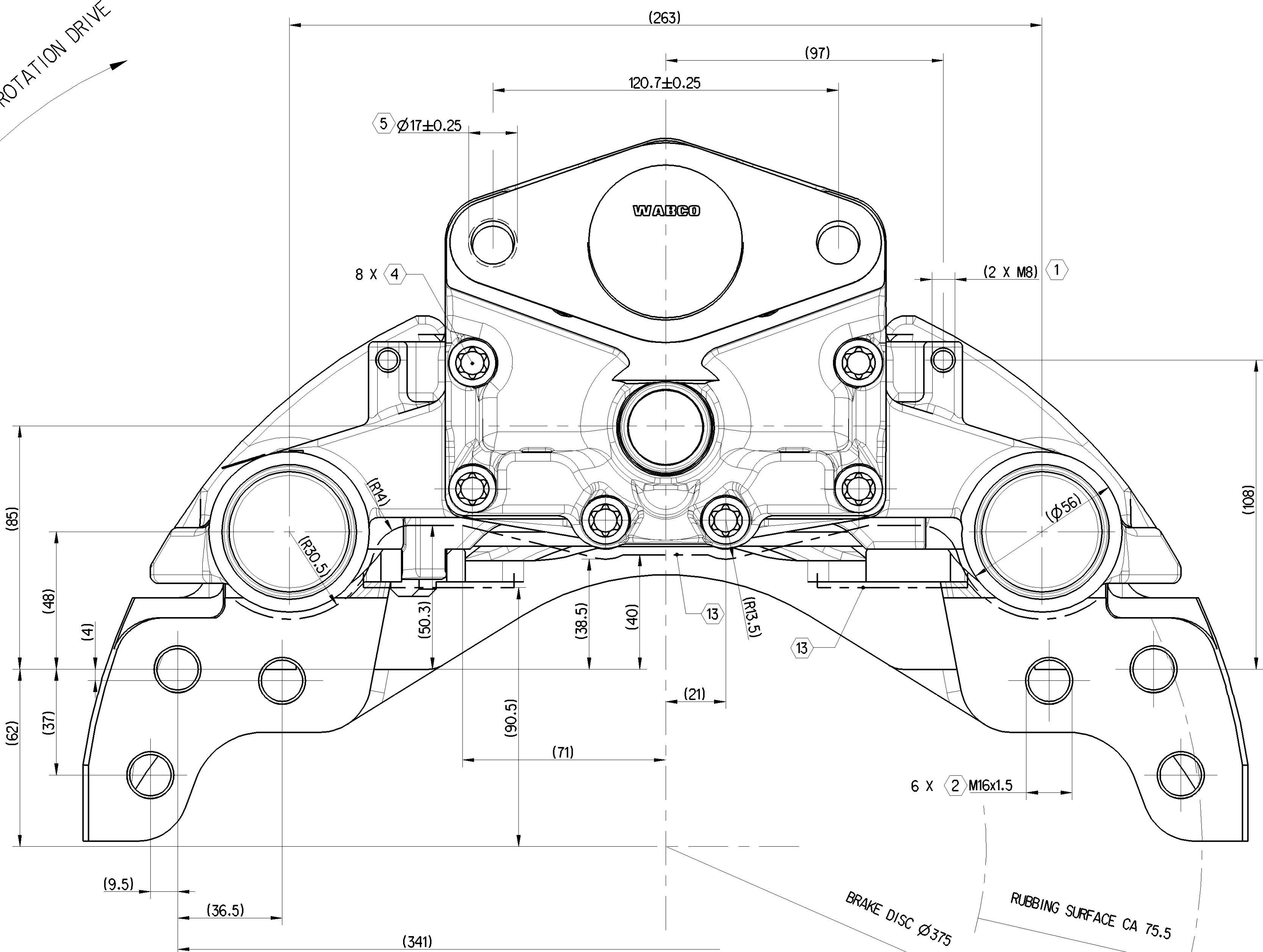


FORWARD DRIVE - ROTATION DRIVE



LABELING INFORMATION			
	1)	CUSTOMER NUMBER (OPTIONAL)	
	2)	DATE OF REMANUFACTURING	
	3)	WABCO ID	
	4)	SERIAL NUMBER	

ID	TIGHTENING TORQUE	SIZE	REMARKS
1	22 ± 2 Nm	13	WEAR INDICATOR FASTENING ISO 4017-M8x14 ZINK-PLATED
2	290 ± 20 Nm	24 (DIN 961) 23 (ISO 8676)	BRAKE MOUNTING HEXAGON SCREW, OILED M16 x 1.5 x ... - 10.9
3	340 ± 20 Nm ALTERNATE: 130 ± 10 Nm AND ∠90°	HEXAGON SOCKET 14	TIGHTENING ORDER (DIN 912-M16x1.5x80-12.9) 1. LONGER GUIDING 2. SHORTER GUIDING
4	68 ± 5 Nm	HEAD E12	COVER FIXING DIN 34800 - M10x1x40 - 12.9
5	210 - 30 Nm	24	OPERATION CYLINDER M16x1.5
6	40 + 5 Nm	17	SCREW FOR LINING RETAINER
7	MAX. ROTARY OUTLINE		
8	MAX. DISPLACEMENT		
9	FITTING DIMENSION OF THE DISC		
10	BRAK DISC NEW 45-0.2, WEARABLE UP TO 37		
11	ASSEMBLY DIMENSION FOR BRAKE PADS		
12	PRODUCT IDENTIFICATION WABCO		
13	ENVELOPE CIRCLE CALIPER WITH COVER		
14	HEXAGON HEAD 8		
15	FOR STORAGE AND SHIPMENT		
16	MAXIMUM DISC CLEARANCE		
17	CENTER LINE CYLINDER		
18	FORWARD DRIVE - ROTATION DIRECTION		
19	BRAKE ACTUATOR SIZE RESTRICTION SEE PART SPECIFICATION 640 195 039 R		

ANTI-CORROSION PROTECTION - SALT SPRAY TEST MIN. 96 HOURS

PRODUCT SPECIFICATION 640 195 039 R

DIMENSIONS WITHOUT TOLERANCE ARE GAUGE DIMENSIONS

IDENTIFICATION TABLE			
REMAN PN	REMANUFACTURED DEVICE OF	REFERENCE DOCUMENT	IMAGE
640 195 039 R	40 195 039	640 195 039 0 (DOC.053)	AS DRAWN
640 195 040 R	40 195 040	640 195 039 0 (DOC.053)	MIRROR

General Specification JED-334-1		Copyright WABCO®		WABCO	
Further Technical Data 640 195 039 R		Date 2019-06-14		Disc Brake Caliper Type PAN 19-1	
Doc. Code: 053		Sheet: 1		To: 24	
General Tolerances: 402-201		2019-07-01		Enj	
Range of Nominal Dimensions (± mm)		Class		Medium	
Fine		Medium		Coarse	
Tapped Holes acc.		Tolerance Class Applied: 402-201		Medium	
Date of first issue: 2019-06-14		Revision: 3		Tolerance: 1/1	
Doc. Code: 053		Language: EN		Sheet: 1/1	