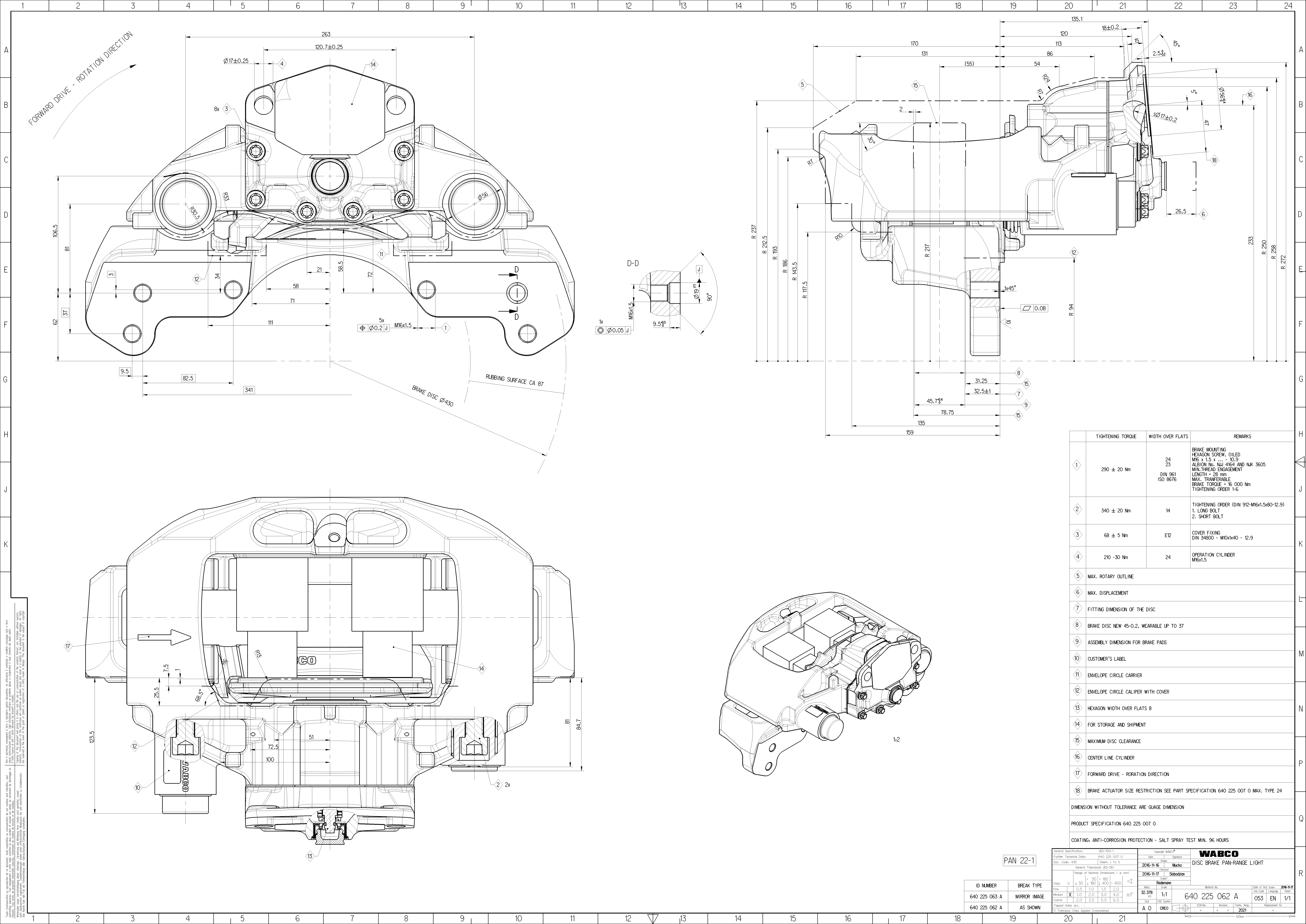




	TIGHTENING TORQUE	WIDTH OVER FLATS	REMARKS
1	290 ± 20 Nm	24 23 DIN 961 ISO 8676	BRAKE MOUNTING HEXAGON SCREW, OILED M16 x 1.5 x ... - 10.9 ALBION No. NUJ 4164 AND NIK 3605 MIN. THREAD ENGAGEMENT LENGTH = 28 mm MAX. TRANSFERABLE BRAKE TORQUE = 16,000 Nm TIGHTENING ORDER 1-6
2	340 ± 20 Nm	14	TIGHTENING ORDER (DIN 912-M16x1.5/80-12.9) 1. LONG BOLT 2. SHORT BOLT
3	68 ± 5 Nm	E12	COVER FIXING DIN 34800 - M10x140 - 12.9
4	210 -30 Nm	24	OPERATION CYLINDER M16x1.5

5	MAX. ROTARY OUTLINE		
6	MAX. DISPLACEMENT		
7	FITTING DIMENSION OF THE DISC		
8	BRAKE DISC NEW 45-0.2, WEARABLE UP TO 37		
9	ASSEMBLY DIMENSION FOR BRAKE PADS		
10	CUSTOMER'S LABEL		
11	ENVELOPE CIRCLE CARRIER		
12	ENVELOPE CIRCLE CALIPER WITH COVER		
13	HEXAGON WIDTH OVER FLATS 8		
14	FOR STORAGE AND SHIPMENT		
15	MAXIMUM DISC CLEARANCE		
16	CENTER LINE CYLINDER		
17	FORWARD DRIVE - RORATION DIRECTION		
18	BRAKE ACTUATOR SIZE RESTRICTION SEE PART SPECIFICATION 640 225 007 0 MAX. TYPE 24		

DIMENSION WITHOUT TOLERANCE ARE GAUGE DIMENSION

PRODUCT SPECIFICATION 640 225 007 0

COATING: ANTI-CORROSION PROTECTION - SALT SPRAY TEST MIN. 96 HOURS

General Specification		Copyright WABCO®		WABCO	
Further Technical Data		Date		Signature	
Doc. Code: 4350		2016-11-16		Mucio	
General Tolerances: 432-201		2016-11-17		Skobodon	
Range of Nominal Dimensions (± mm)		Material No.		Date of first issue	
Class		640 225 062 A		2016-11-17	
Fine		1:1		Language	
Medium		EN		Sheet	
Coarse		A 0		Revision	
Tapped holes acc. -		2021		Replacement for	
Tolerance Class Applied: 2021		2021		2021	

ID NUMBER	BREAK TYPE
640 225 063 A	MIRROR IMAGE
640 225 062 A	AS SHOWN