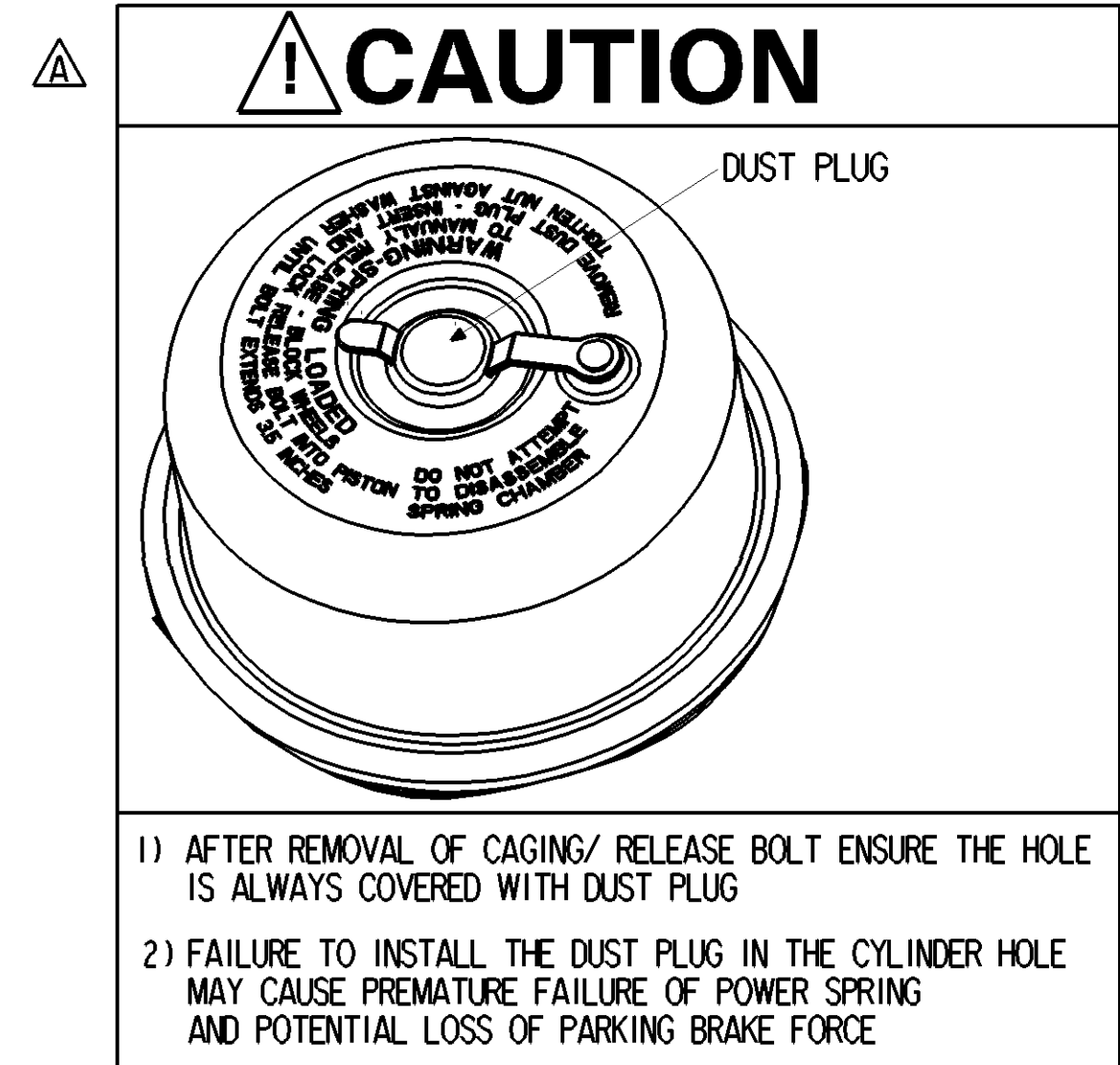
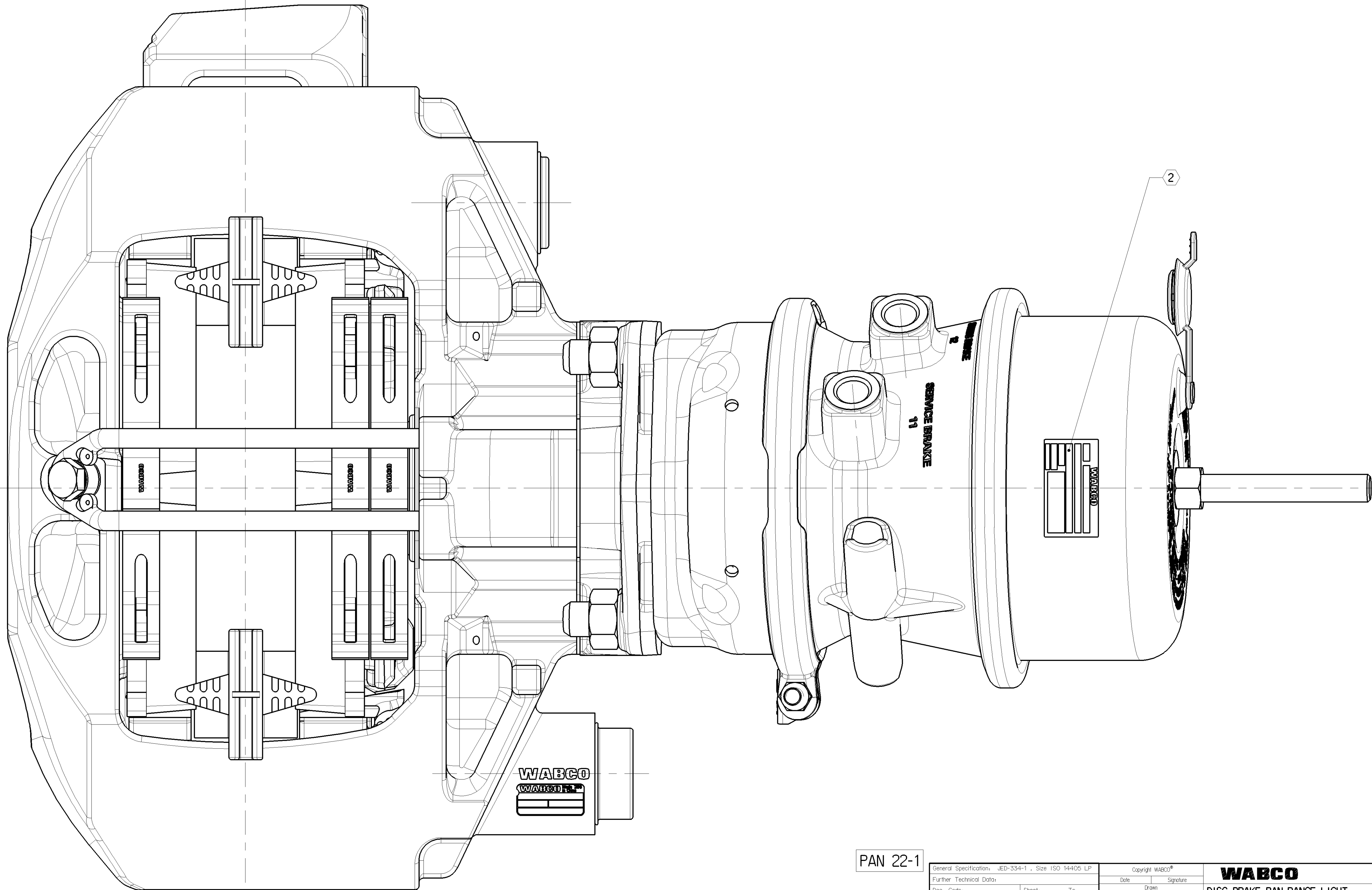
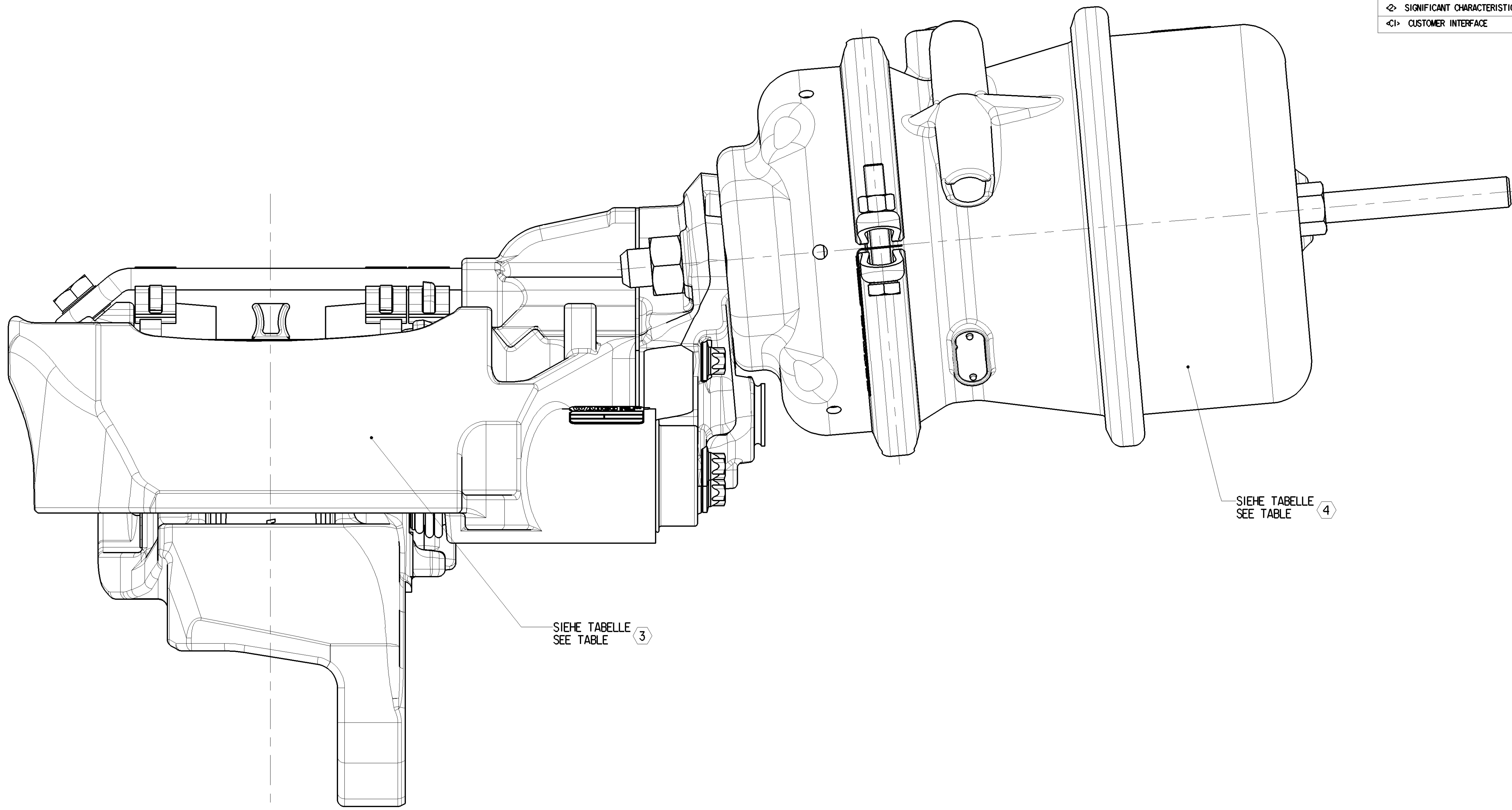
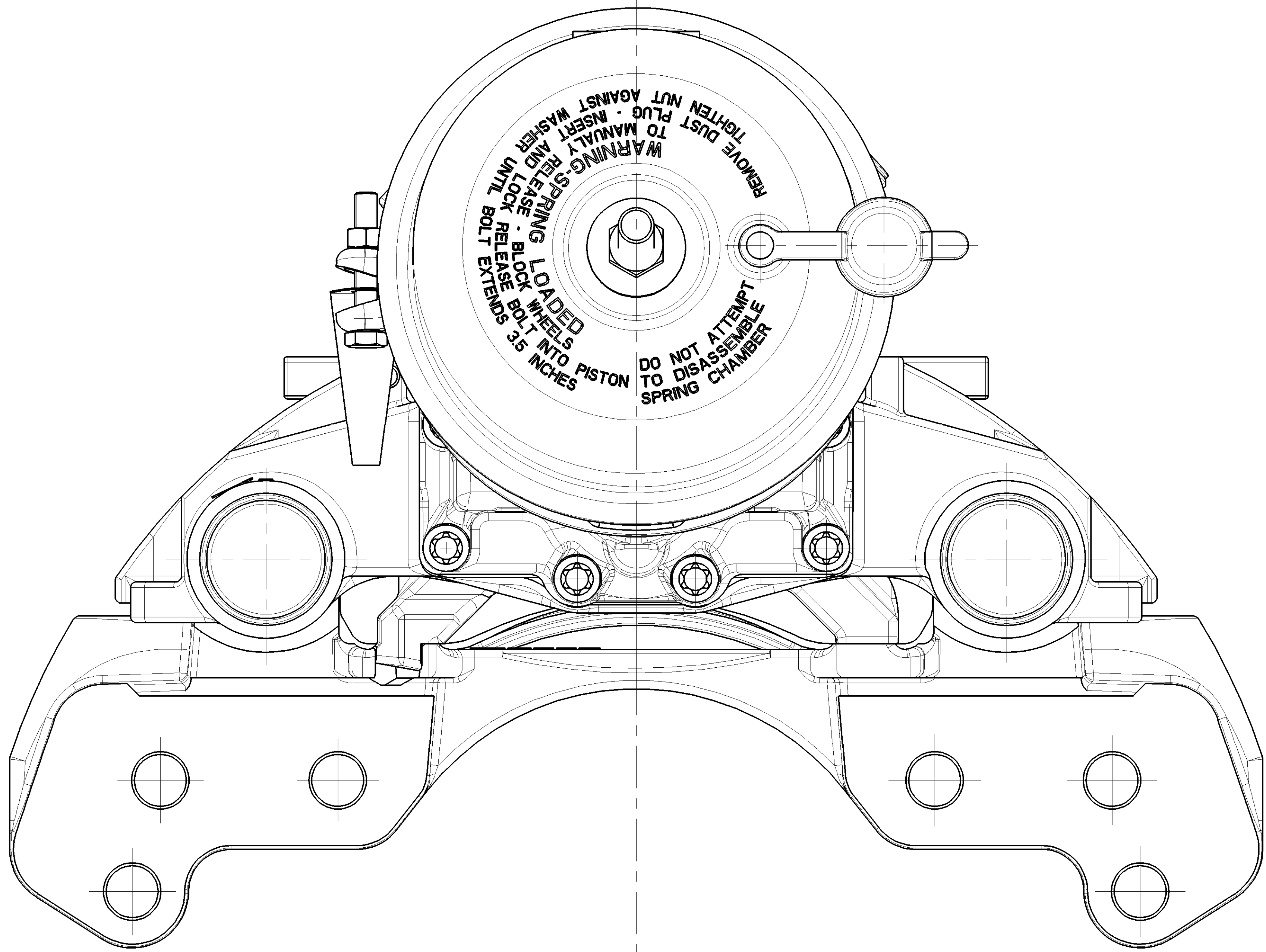




- 1) AFTER REMOVAL OF CAGING/ RELEASE BOLT ENSURE THE HOLE IS ALWAYS COVERED WITH DUST PLUG
- 2) FAILURE TO INSTALL THE DUST PLUG IN THE CYLINDER HOLE MAY CAUSE PREMATURE FAILURE OF POWER SPRING AND POTENTIAL LOSS OF PARKING BRAKE FORCE

	TIGHTENING TORQUE ANZIEHDREHMOMENT	SCREW DRIVE SCHRAUBENANTRIEB	NOTE	BEMERKUNG
1	210 - 30 Nm	SW 24 A/F 24	ACTUATOR MOUNTING M16x1.5	ZYLINDERBEFESTIGUNG M16x1.5

- 2) LABEL TO CONTAIN:
WABCO IDENT - NO. BRAKE WITH ACTUATOR
PART DESCRIPTION
ASSEMBLY DATE CODE (CALENDAR WEEK AND YEAR)
BESCHRIFTUNG VON ETIKETT:
WABCO MAT. - NR. BREMSE MIT ZYLINDER
BEZEICHNUNG
DATUM CODE DER MONTAGE (KALENDERWOCHE UND JAHR)
- 3) TECHNICAL DETAILS AND SPECIFICATIONS SEE 640 225 036 0 DOC. CODE 053
TECHNISCHE DETAILS UND SPEZIFIKATIONEN SIEHE 640 225 360 0 DOC. CODE 053
- 4) TECHNICAL DETAILS AND SPECIFICATIONS SEE 925 380 023 0 DOC. CODE 053
TECHNISCHE DETAILS UND SPEZIFIKATIONEN SIEHE 925 380 023 0 DOC. CODE 053

PAN 22-1

640 225 133 0	640 225 037 0	925 380 022 0	SPIEGELBILD MIRROR IMAGE
640 225 132 0	640 225 036 0	925 380 021 0	WIE GEZEICHNET AS SHOWN
MAT. - NR. BREMSE MIT ZYLINDER IDENT - NO. BRAKE WITH ACTUATOR	MAT. - NR. BREMSE IDENT - NO. BRAKE	MAT. - NR. ZYLINDER MAT. - NO. ACTUATOR	AUSFÜHRUNG EXECUTION

General Specification: 4ES-554-1, Size ISO 14405 LP		Copyright WABCO®		WABCO	
Further Technical Data		Date: 2022-08-08		Disc: 640	
Doc. Code: 640		Sheet: 1		To: 1	
General Tolerances: 4ES-261		2022-08-08		Redrawn	
Range of Nominal Dimensions (± mm)		2022-08-08		Redrawn	
Class 11		± 50		± 180	
Fine		0.5		1.0	
Medium		1.0		2.0	
Coarse		2.0		3.5	
Tapped holes acc.		2.0		3.5	
Tolerance Class: Applet: Overmoulded		2.0		3.5	
Mass: 43.963		1 : 1		640 225 132 0	
Size: A 0		CREO		511799	
Date of first issue: 2018-08-08		Doc. Code: 053		Language: DE	
Revision: 1		Technical Drawing: 6921		Replacement for: 1/1	