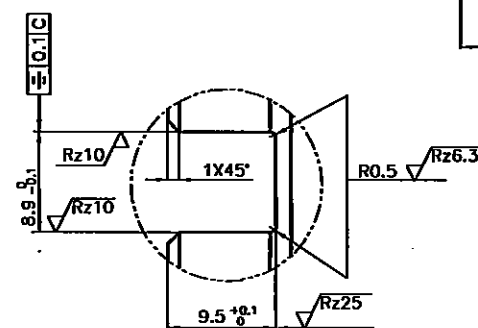
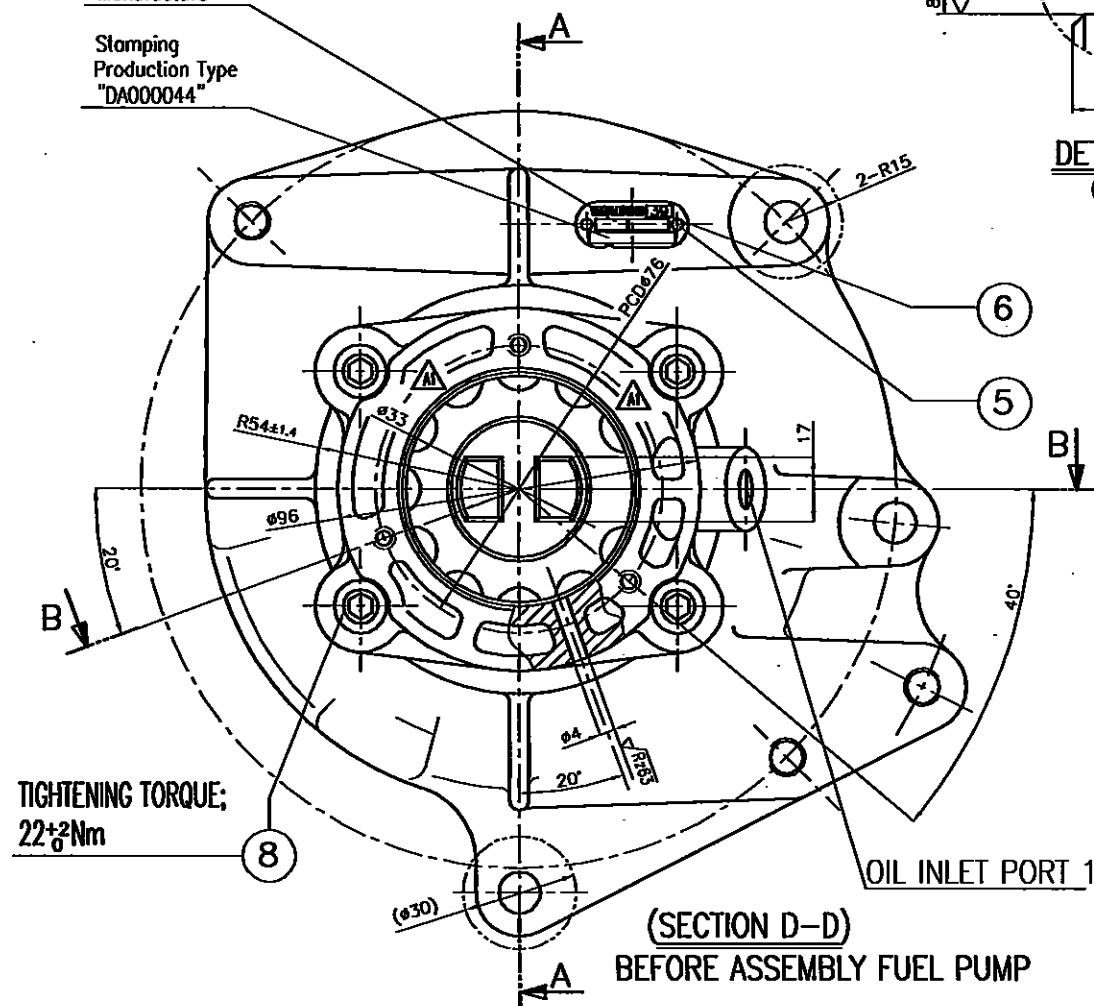
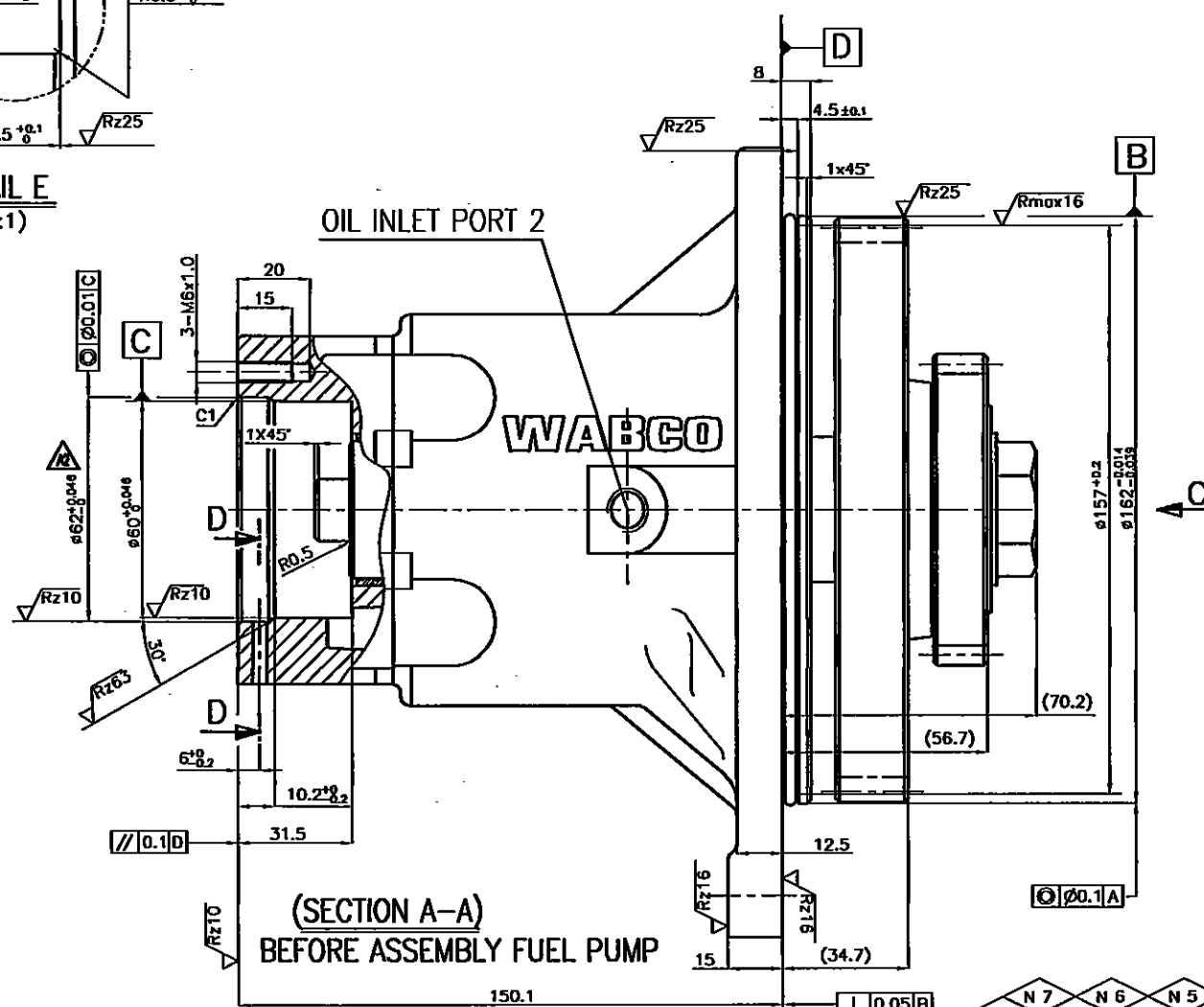


**TIGHTENING TORQUE;
1.0±0.1 Kgf·m**



DETAIL E
(3:1)

(90° 회전)
SECTION B-B
AFTER ASSEMBLY FUEL PUMP



**TIGHTENING TORQUE;
22₀⁺²Nm**

OIL INLET PORT 1

(SECTION D-D)
BEFORE ASSEMBLY FUEL PUMP

기호 SYM	변경사항 REVISIONS	발행일 E.O.D.	일자 DATE	인사 NAME	비고 REMARK	승인 APPROV
	RELEASED		'00.06.10	김민준		
A	1) COVER OIL RECOVERED 2) FUEL PUMP & BOLLER 3) 220V(240V) 60Hz, 1, 37, 243, C1 4) 2004-20		'01.02.20	김민준		
B 4	1) COVER & BOLLER 2) FUEL PUMP & BOLLER 3) 220V(240V) 60Hz, 1, 37, 243, C1 4) 2004-20	26201004	'01.07.04	김민준		

NOTE

- N1 AXIAL CLEARANCE 0.1~0.4 BETWEEN
CRANK SHAFT AND CRANK CASE COVER
- N2 O-RING ⑩는 연전 OIL 도포 후 손상없이 조립 할 것.
- N3 조립, 운반시 이물질 유입이 없을 것.
- N4 운반시 파손 및 책힘, 부품이탈등이 없을 것.
-  N5 FUEL PUMP는 연전 OIL 도포 후 손상없이 조립 할 것.
-  N6 FUEL PUMP ⑤조립 후 작동간 누유 없을 것.
-  N7 FEUL PUMP ⑤조립 후 C/SHAFT의 외원이 편할 것

3	BOLT	DA320-025-00	14				
1	FUEL PUMP ASS'Y	DA300-025-00	13				
1	NUT	DA083-025-00	12				
1	GEAR ASS'Y	DA090-025-00	11				
1	O-RING	DA030-005-00	10				
1	C/CASE COVER	DA121-025-00	9				
4	SOCKET BOLT	DA230-017-00	8				
1	O-RING	DA210-017-00	7				
1	NAME PLATE	DA270-044-01	6				
2	RMET-NAME PLATE	DA271-025-00	5				
1	COLLAR	DA217-017-00	4				
1	CRANK SHAFT	DA131-044-00	3				
2	BUSH BEARING	DA219-017-00	2				
1	CRANK CASE	DA111-044-00	1				
QTY	PART NAME	PART NO.	ITEM NO.	MATERIAL	QTY IN STOCK	QTY IN HAND	REMARKS

REPAIR SPECIFICATION JED-33A.8				BUSH PART NO.	
TREATMENT		SURFACE PROTECTION		MATERIAL	
DIM. DRIVING COPIES DATE: 2001.07.04 BY: [Signature] CHECKED: 2001.7.15 BY: [Signature]		WABCO TOTAL ASSY-FUEL PUMP DRIVE			
STANDARD CODE					
WPSI	SCALE	PRODUCT IDENTIFICATION NO.		SEC. CODE	SH-ET
RD	1:1	DA000 044 00B1			1/1
SIZE	2.5L	FUNCTION CODE		SHAPE CODE	REFRACTION FOR
A 1					
PART NO.		PART CODE		PRODUCT TYPE	

Filename: D:\00004\0061_FOR APPROVAL.DWG