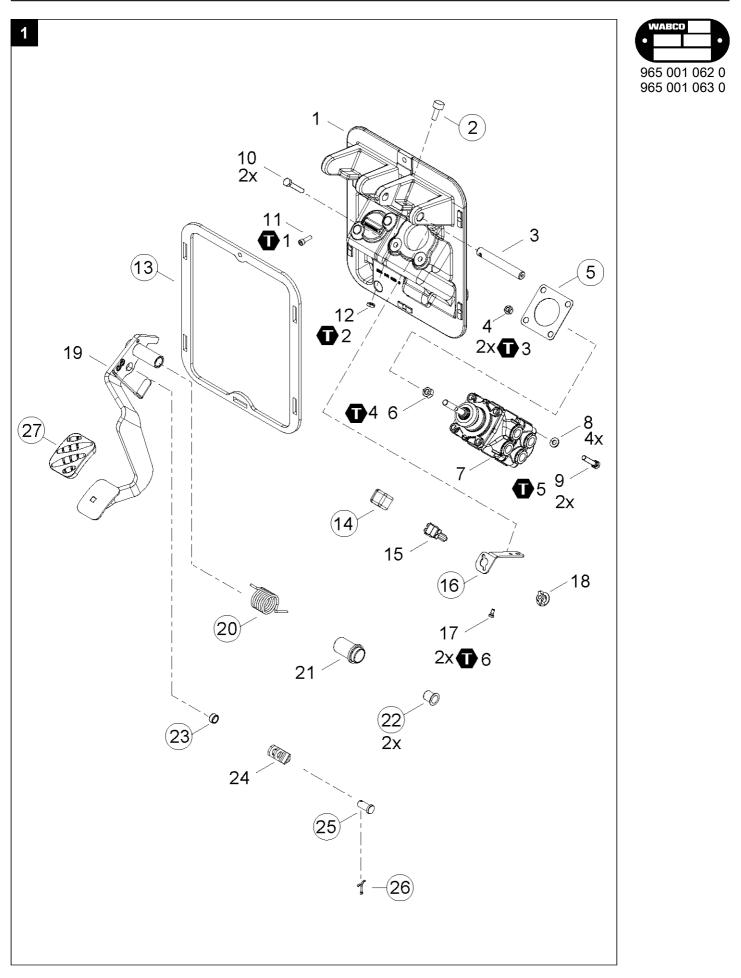
WABCO





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Symbols & Signal Words

A DANGER	Imminent hazard situation: serious personal injury or death as a result
	Possible hazard situation: minor or moderate personal injury or material loss as a result
	Possible hazard situation: serious personal injury or death as a result
\bigcirc	Parts having item numbers with circles are included in the kit.

General Repair Hints

- 1. Only qualified personnel of a specialist workshop are authorized to perform repair work on a vehicle's security system.
- **3.** Keep to company's relevant accident prevention regulations and national regulations.
- 5. Always start repair work only when you have read and understood all information required for repair. Documents additionally needed: Test Instruction, Spare Parts List, General Repair and Test Hints (815 010 109 3) to be found on www.wabco-auto.com by entering product number of the device or the publication number in INFORM.
- **7.** WABCO does not accept any liability or responsibility for the quality or functionality of a repaired device

Instruction / Information for a correct repair

The kit can be used for devices according table.

- Tighten element with specified torque or angle of rotation.
- NOTE Instruction / Information for a correct repair
- 2. Absolutely follow specifications and instructions of vehicle manufacturer.
- 4. Use only spare parts released by WABCO or vehicle manufacturer.
- 6. Check each repaired equipment for functional efficiency and tightness on an adequate facility according to the test instruction.

Sequence of assembly

Bild	Symbol	Item	Torque:	Comments
1	1	11	8 ± 1 Nm	
	1 2	12	11 ± 2 Nm	
	1 3	4	22.5 ± 2.5 Nm	Ensure accurate torque at all screws before next step.
	1 4	6	17.5 ± 2.5 Nm	
	1 5	9	22.5 ± 2.5 Nm	Ensure accurate torque at all screws before next step.
	1 6	17	5 ± 1 Nm	