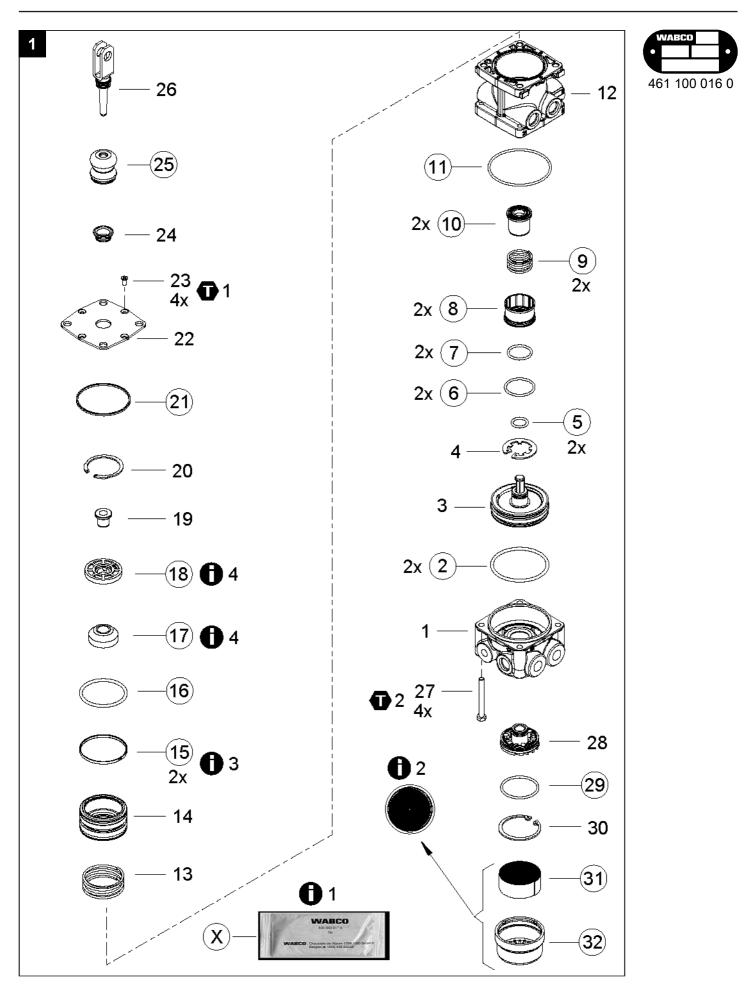
# WABCO

## Repair Kit

# 461 100 105 2





# Repair Kit

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### Symbols & Signal Words

-	-
A DANGER	Imminent hazard situation: serious personal injury or death as a result
A WARNING	Possible hazard situation: minor or moderate personal injury or material loss as a result
	Possible hazard situation: serious personal injury or death as a result
0	Parts having item numbers with circles are included in the kit.

### **General Repair Hints**

- 1. Only qualified personnel of a specialist workshop are authorized to perform repair work on a vehicle's security system.
- **3.** Keep to company's relevant accident prevention regulations and national regulations.

5. Always start repair work only when you have read and understood all information required for repair. Documents additionally needed: Test Instruction, Spare Parts List, General Repair and Test Hints (815 010 109 3) to be found on www.wabco-auto.com by entering product number of the device or the publication number in INFORM.

**7.** WABCO does not accept any liability or responsibility for the quality or functionality of a repaired device

Ð	Instruction / Information for a correct repair
	The kit can be used for devices according table.
Ū	Tighten element with specified torque or angle of rotation.

- 2. Absolutely follow specifications and instructions of vehicle manufacturer.
- 4. Use only spare parts released by WABCO or vehicle manufacturer.
- **6.** Check each repaired equipment for functional efficiency and tightness on an adequate facility according to the test instruction.

### Sequence of assembly

Picture	Symbol	Item	Torque:	Comments
1	<b>1</b>	23	3 ± 0.5 Nm	Ensure accurate torque at all screws before next step.
	<b>1</b> 2	27	8 ± 1 Nm	
	<b>ð</b> 1	х		Lubricate sealing and sliding surfaces. 100919910
	<b>ð</b> 2	31, 32		Fold mesh in half across the width and roll tightly before assembling into silencer cover
	<b>ð</b> 3	15		To be cut at one place just before assembling
	<b>0</b> 4	17, 18		Assemble without lubricant