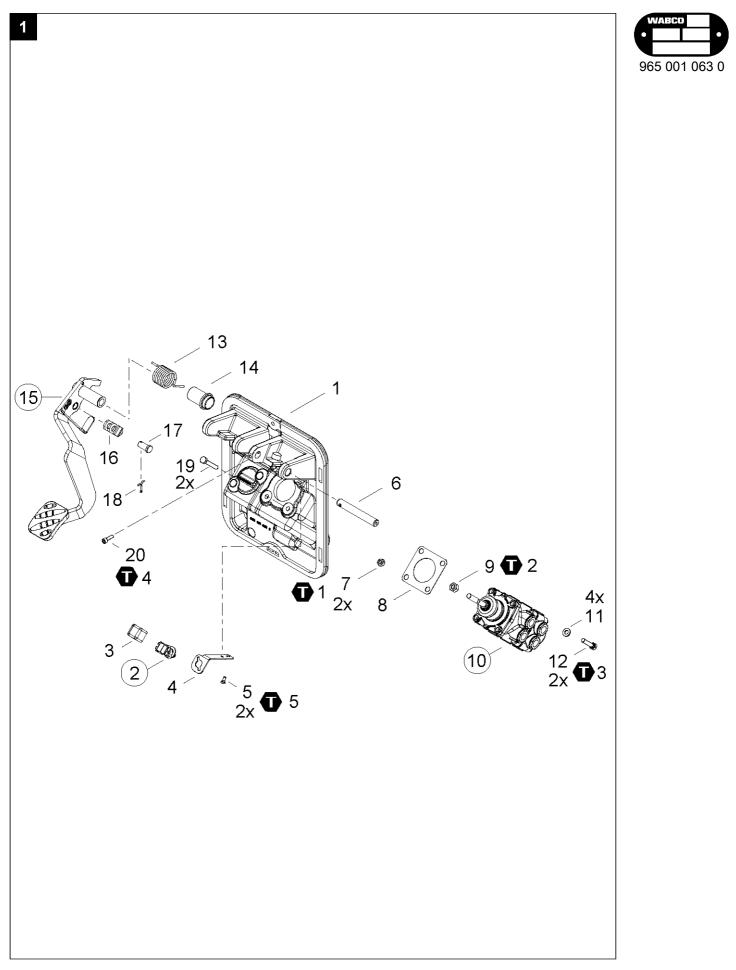
WABCO

Repair Kit

965 001 198 2





en

Symbols & Signal Words

| A DANGER | Imminent hazard situation: serious personal injury or death as a result |
|------------|-------------------------------------------------------------------------------------------|
| | Possible hazard situation: minor or moderate personal injury or material loss as a result |
| | Possible hazard situation: serious personal injury or death as a result |
| \bigcirc | Parts having item numbers with circles are included in the kit. |

General Repair Hints

- 1. Only qualified personnel of a specialist workshop are authorized to perform repair work on a vehicle's security system.
- **3.** Keep to company's relevant accident prevention regulations and national regulations.
- 5. Always start repair work only when you have read and understood all information required for repair. Documents additionally needed: Test Instruction, Spare Parts List, General Repair and Test Hints (815 010 109 3) to be found on www.wabco-auto.com by entering product number of the device or the publication number in INFORM.
- 7. WABCO does not accept any liability or responsibility for the quality or functionality of a repaired device

Instruction / Information for a correct repair

The kit can be used for devices according table.

- Tighten element with specified torque or angle of rotation.
- NOTE Instruction / Information for a correct repair
- 2. Absolutely follow specifications and instructions of vehicle manufacturer.
- 4. Use only spare parts released by WABCO or vehicle manufacturer.
- 6. Check each repaired equipment for functional efficiency and tightness on an adequate facility according to the test instruction.

Sequence of assembly

| Bild | Symbol | Item | Torque: | Comments |
|------|------------|------|---------------|--------------------------------------------------------|
| 1 | 1 | 7 | 22.5 ± 2.5 Nm | Ensure accurate torque at all screws before next step. |
| | 1 2 | 9 | 17.5 ± 2.5 Nm | |
| | 1 3 | 12 | 22.5 ± 2.5 Nm | Ensure accurate torque at all screws before next step. |
| | 1 4 | 20 | 8 ± 1 Nm | |
| | 1 5 | 5 | 5 ± 1 Nm | |