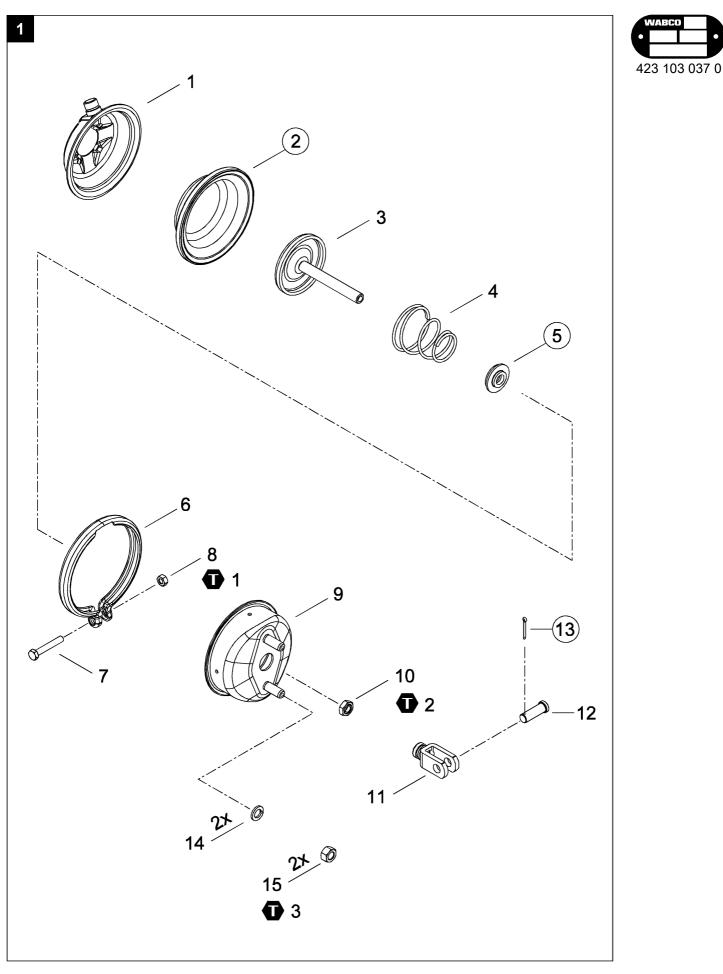
WABCO

Repair Kit

423 103 038 2





Repair Kit

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Symbols & Signal Words

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Â	DANGER	Imminent hazard situation: serious personal injury or death as a result		0	Instruction / Information for a correct repair				
Â	WARNING	Possible hazard situation: serious personal injury or death as a result			The kit can be used for devices according table.				
Â	CAUTION	Possible hazard situation: minor or moderate personal injury or material loss as a result		Ū	Tighten element with specified torque or angle of rotation.				
0		Parts having item numbers with circles are included in the kit.	×	-	Rotation angle.				
General Repair Hints									
1.				Absolutely follow specifications and instructions of vehicle manufacturer.					
3.	 Keep to company's relevant accident prevention regulations and national regulations. 			4. Use only spare parts released by WABCO or vehicle manufacturer.					
5.	5. Always start repair work only when you have read and understood all information required for repair. Documents additionally needed: Test Instruction, Spare Parts List, General Repair and Test Hints (815 010 109 3) to be found on www.wabco-auto.com by entering product number of the device or the publication number in INFORM.			 Check each repaired equipment for functional efficiency and tightness on an adequate facility according to the test instruction. 					
7.		oes not accept any liability or responsibility for the quality ality of a repaired device							

Sequence of assembly

Picture	Symbol	Item	Torque:	Comments
1	1 8 16.5 ± 1.5 Nm Ensure accurate torque at all screws before next step.			
	1 2	10	55 ± 10 Nm	Ensure accurate torque at all screws before next step.
	1 3	15	37.5 ± 2.5 Nm	Ensure accurate torque at all screws before next step.

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