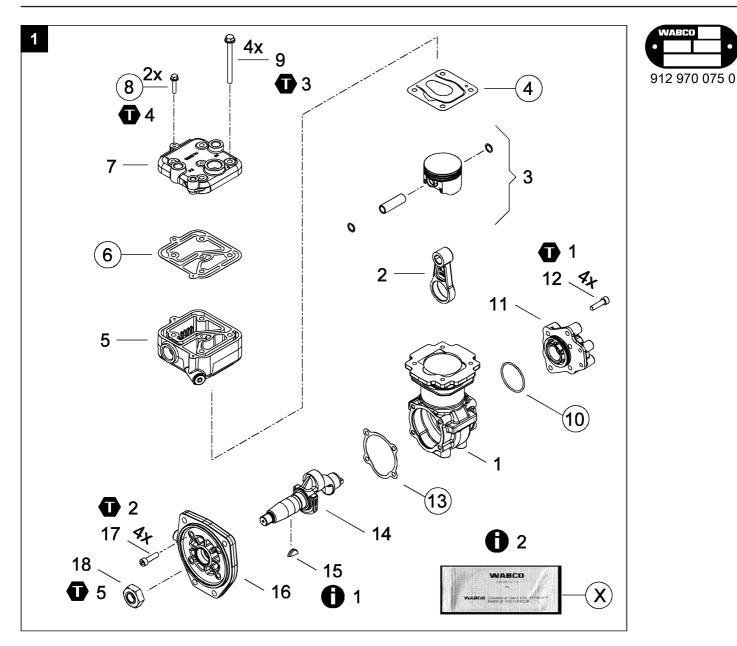
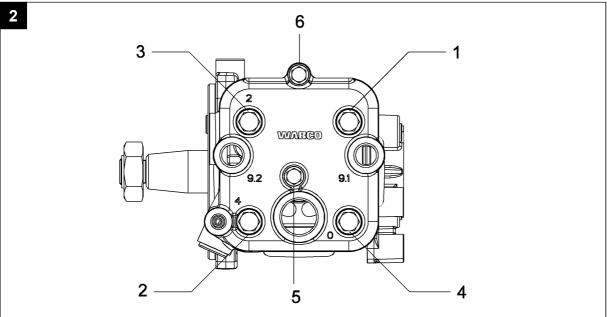
WABCO

Repair Kit

912 970 092 2





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Symbols & Signal Words

A DANGER	Description of an immediate situation which will result in irreversible injury or death if the warning is ignored.
	Description of a possible situation which may result in irreversible injury if the warning is ignored.
	Description of a possible situation which may result in irreversible injury or death if the warning is ignored.
\bigcirc	Parts having item numbers with circles are included in the kit.

General Repair Hints

- 1. Only qualified personnel of a specialist workshop are authorized to perform repair work on a vehicle's security system.
- **3.** Keep to company's relevant accident prevention regulations and national regulations.
- 5. Always start repair work only when you have read and understood all information required for repair. Documents additionally needed: Test Instruction, Spare Parts List, General Repair and Test Hints (815 010 109 3) to be found on www.wabco-auto.com by entering product number of the device or the publication number in INFORM.
- **7.** WABCO does not accept any liability or responsibility for the quality or functionality of a repaired device

1 Instruction / Information for a correct repair

The kit can be used for devices according table.

- Tighten element with specified torque or angle of rotation.
- NOTE Instruction / Information for a correct repair
- 2. Absolutely follow specifications and instructions of vehicle manufacturer.
- 4. Use only spare parts released by WABCO or vehicle manufacturer.
- 6. Check each repaired equipment for functional efficiency and tightness on an adequate facility according to the test instruction.

Sequence	e of	asse	mbly

Picture	Symbol	Procedure	Item	Sequence:	Torque:	Rotation angle:	Comments
1	1	1	12		38 ± 4 Nm		Ensure accurate torque at all screws before next step.
	1 2	2	17		38 ± 4 Nm		Ensure accurate torque at all screws before next step.
1+2	1 3	3	9	1, 2, 3, 4	20 ± 2 Nm		Ensure accurate torque at all screws before next step.
1+2	×	4	9	1, 2, 3, 4		90° +10° / -5°	Carry out the steps of this procedure one after the other
1+2	1 4	5	8	5, 6	6 ± 0.6 Nm		Ensure accurate torque at all screws before next step.
1+2	×	6	8	5, 6		90° + 10° / -0°	Carry out the steps of this procedure one after the other
1	1 5	7	18		200 ± 10 Nm		Ensure accurate torque at all screws before next step.
1	0 1	8	15				Applicable only if the shaft contains slot for Woodroof key
1	0 2		х				Lubricate sealing and sliding surfaces.100942180