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- 40 175 056
- 40 175 060
- 40 175 064
- 40 175 068
- 40 175 070
- 40 175 072
- 40 175 078
- 40 175 084
- 40 175 086
- 40 175 090
- 640 175 049 A
- 640 175 072 A
- 640 175 093 0
- 640 175 096 0
- 640 175 099 0
- 640 175 102 0
- 640 175 105 0
- 640 175 110 0
- 640 175 112 0
- 640 175 114 0
- 640 175 120 0
- 640 175 122 0
- 640 175 124 0
- 640 175 126 0
- 640 175 128 0
- 640 175 132 0
- 640 175 134 0

## Symbols & Signal Words











-  **DANGER** Description of an immediate situation which will result in irreversible injury or death if the warning is ignored.
-  **WARNING** Description of a possible situation which may result in irreversible injury if the warning is ignored.
-  **CAUTION** Description of a possible situation which may result in irreversible injury or death if the warning is ignored.
-  Parts having item numbers with circles are included in the kit.

-  Instruction / Information for a correct repair
-  The kit can be used for devices according table.
-  Tighten element with specified torque or angle of rotation.

## General Repair Hints

1. Only qualified personnel of a specialist workshop are authorized to perform repair work on a vehicle's security system.
2. Absolutely follow specifications and instructions of vehicle manufacturer.
3. Keep to company's relevant accident prevention regulations and national regulations.
4. Use only spare parts released by WABCO or vehicle manufacturer.
5. Always start repair work only when you have read and understood all information required for repair. Documents additionally needed: Test Instruction, Spare Parts List, General Repair and Test Hints (815 010 109 3) to be found on [www.wabco-auto.com](http://www.wabco-auto.com) by entering product number of the device or the publication number in INFORM.
6. Check each repaired equipment for functional efficiency and tightness on an adequate facility according to the test instruction.
7. WABCO does not accept any liability or responsibility for the quality or functionality of a repaired device

## Sequence of assembly

Picture	Symbol	Item	Torque:	Comments
	 1	3	20 ± 2 Nm	Ensure accurate torque at all screws before next step.
	 2	10, 11	340 ± 20 Nm	Ensure accurate torque at all screws before next step.
	 3	13		The tightening torque must be agreed with the vehicle manufacturer
	 1	10, 11		Always tighten the long guide screw first
	 2	10, 11		IMPORTANT: Check if brake caliper is mounted on the correct side of the axle !