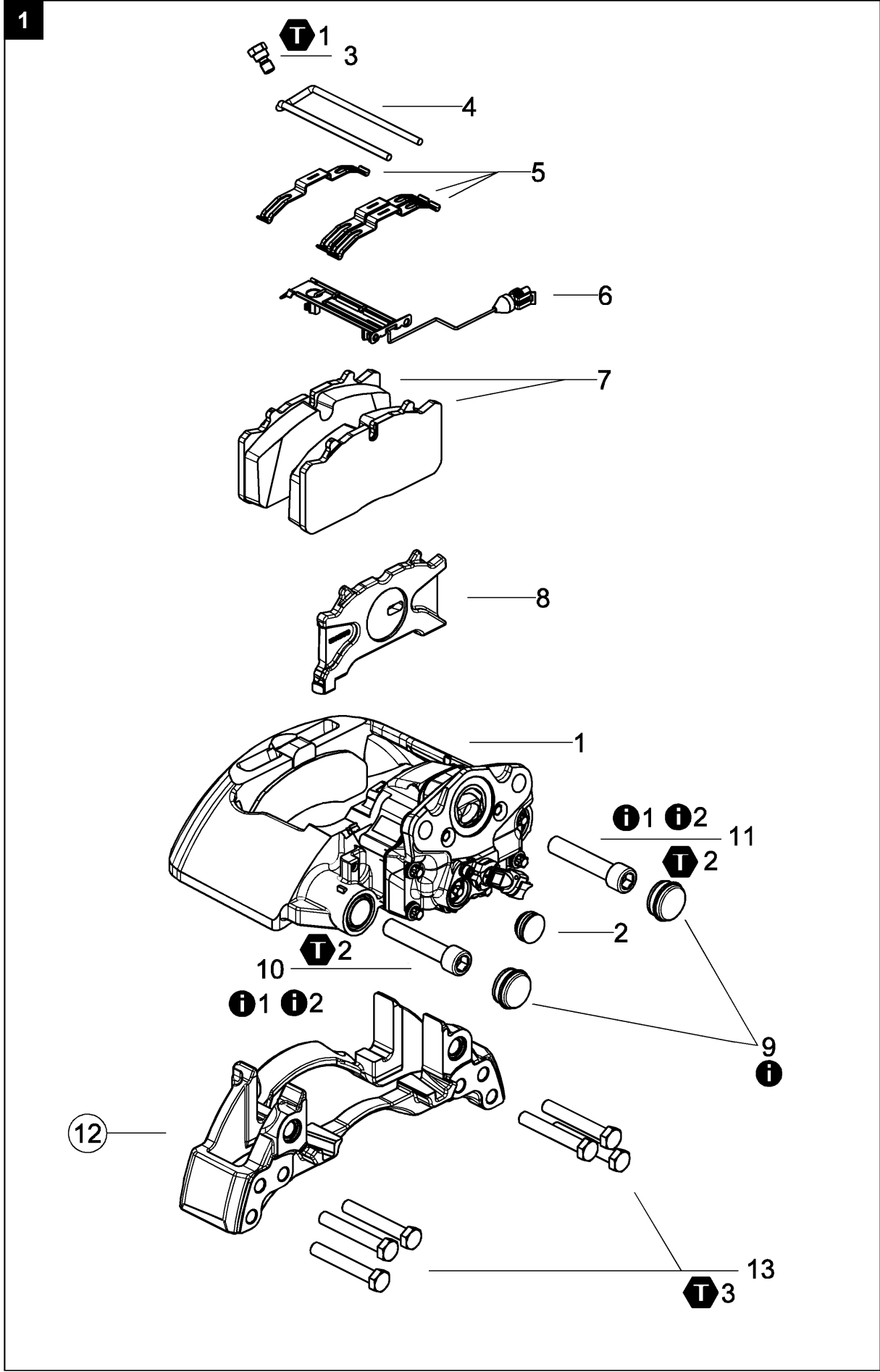











- 40 175 050
- 640 175 050 A
- 640 175 050 R
- 640 175 073 R
- 640 175 094 0
- 640 175 097 0
- 640 175 100 0
- 640 175 103 0
- 640 175 106 0
- 640 175 111 0
- 640 175 113 0
- 640 175 115 0
- 640 175 121 0
- 640 175 123 0
- 640 175 125 0
- 640 175 127 0
- 640 175 129 0
- 640 175 133 0
- 640 175 135 0



Symbols & Signal Words











-  **DANGER** Description of an immediate situation which will result in irreversible injury or death if the warning is ignored.
-  **WARNING** Description of a possible situation which may result in irreversible injury if the warning is ignored.
-  **CAUTION** Description of a possible situation which may result in irreversible injury or death if the warning is ignored.
-  Parts having item numbers with circles are included in the kit.

-  Instruction / Information for a correct repair
-  The kit can be used for devices according table.
-  Tighten element with specified torque or angle of rotation.

General Repair Hints

1. Only qualified personnel of a specialist workshop are authorized to perform repair work on a vehicle's security system.
2. Absolutely follow specifications and instructions of vehicle manufacturer.
3. Keep to company's relevant accident prevention regulations and national regulations.
4. Use only spare parts released by WABCO or vehicle manufacturer.
5. Always start repair work only when you have read and understood all information required for repair. Documents additionally needed: Test Instruction, Spare Parts List, General Repair and Test Hints (815 010 109 3) to be found on www.wabco-auto.com by entering product number of the device or the publication number in INFORM.
6. Check each repaired equipment for functional efficiency and tightness on an adequate facility according to the test instruction.
7. WABCO does not accept any liability or responsibility for the quality or functionality of a repaired device

Sequence of assembly

Picture	Symbol	Item	Torque:	Comments
	 1	3	20 ± 2 Nm	Ensure accurate torque at all screws before next step.
	 2	10, 11	340 ± 20 Nm	Ensure accurate torque at all screws before next step.
	 3	13		The tightening torque must be agreed with the vehicle manufacturer.
	 1	10, 11		Always tighten the long guide screw first.
	 2	10, 11		IMPORTANT: Check if the brake caliper is mounted on the correct side of the axle !