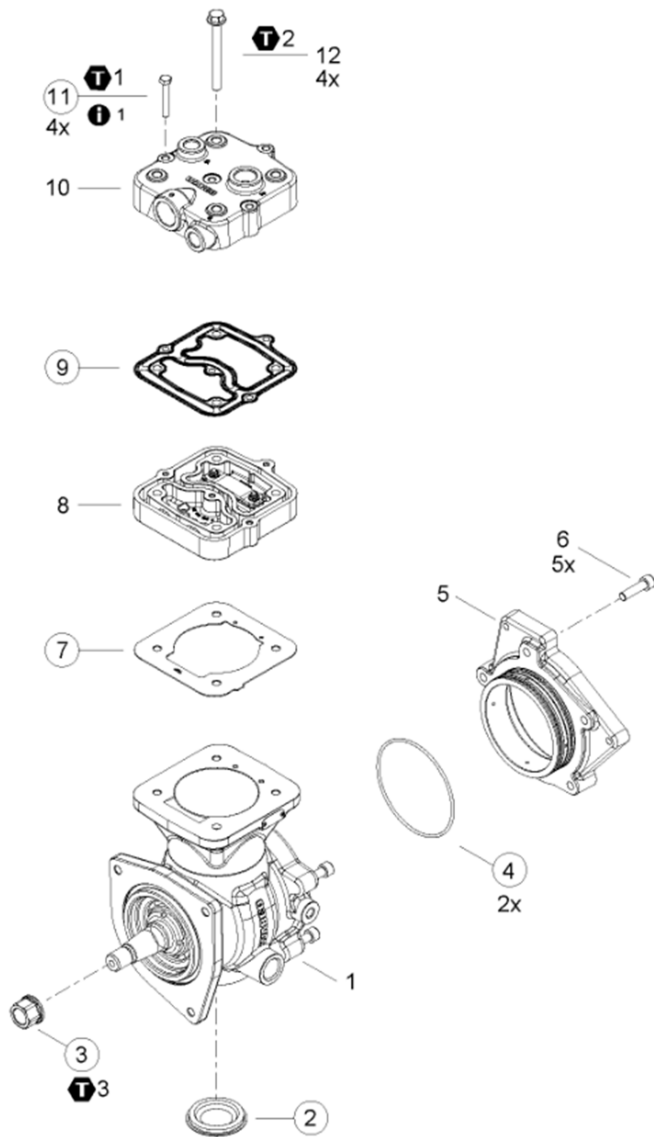
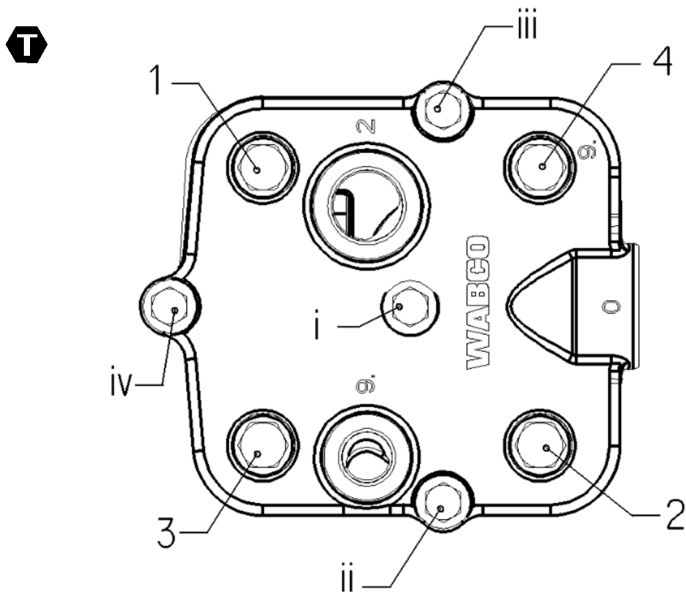


1





2



Symbols & Signal Words


- ⚠ DANGER** Imminent hazard situation: serious personal injury or death as a result
- ⚠ WARNING** Possible hazard situation: serious personal injury or death as a result
- ⚠ CAUTION** Possible hazard situation: minor or moderate personal injury or material loss as a result
- Parts having item numbers with circles are included in the kit.

- i** Instruction / Information for a correct repair
-  The kit can be used for devices according table.
- T** Tighten element with specified torque or angle of rotation.
-  Rotation angle.

General Repair Hints

- Only qualified personnel of a specialist workshop are authorized to perform repair work on a vehicle's security system.
- Absolutely follow specifications and instructions of vehicle manufacturer.
- Keep to company's relevant accident prevention regulations and national regulations.
- Use only spare parts released by WABCO or vehicle manufacturer.
- Always start repair work only when you have read and understood all information required for repair. Documents additionally needed: Test Instruction, Spare Parts List, General Repair and Test Hints (815 010 109 3) to be found on www.wabco-auto.com by entering product number of the device or the publication number in INFORM.
- Check each repaired equipment for functional efficiency and tightness on an adequate facility according to the test instruction.
- WABCO does not accept any liability or responsibility for the quality or functionality of a repaired device

Sequence of assembly

Picture	Symbol	Item	Procedure	Sequence:	Torque:	Rotation angle:	Comments
1+2	T 1	11	1	i , ii , iii , iv	10 ± 1 Nm		Ensure accurate torque at all screws before next step.
1+2	T 2	12	2	1 , 2 , 3 , 4	20 ± 2 Nm		Ensure accurate torque at all screws before next step.
1+2		12	3	1 , 2 , 3 , 4		90° +10° / -5°	Carry out the steps of this procedure one after the other
1+2	i 1	11	4				RETIGHTENING WILL BE DONE AFTER TIGHTENING OF HEAD BOLT (ITEM NO : 12), IN THE FOLLOWING SEQUENCE : i , ii , iii , iv.
1	T 3	3	5		210 Nm max.		RECOMMENDED