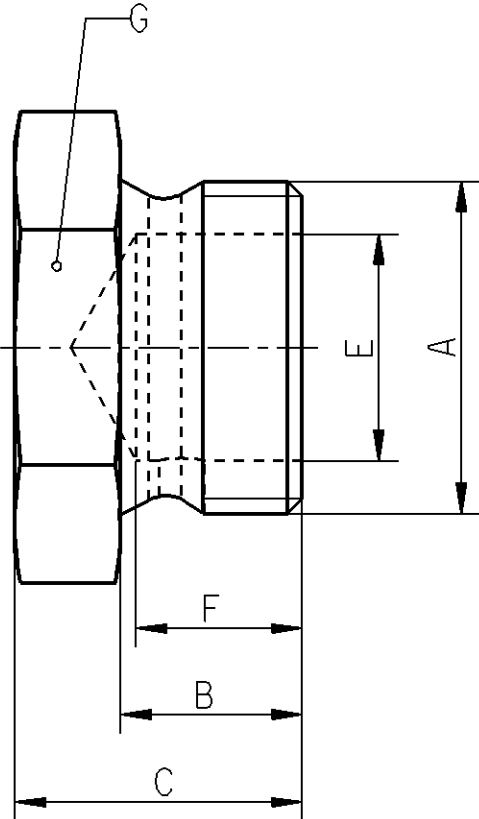


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1	2	3	4	5	6	7	8		
A	B	C	D	E	F	G	N	O	R
M22x1,5	~12	~19		Ø15 depth ~11		Hex.27		DIN74305-1 similar without hole	



Material : Steel
Surface Protection : gal Zn CrVI free

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893 010 070 4 Code:005 of 09_11_12

General Specification: JED-334-0					Copyright WABCO®		WABCO																														
Further Technical Data:					Date	Signature																															
Doc. Code:		Sheet: To			Drawn		Screw Plug Verschlusschraube M22x1,5 Bouchon fileté Tappo filettato																														
General Tolerances JED-261					2009-11-12					Guemues																											
<table><tr><th rowspan="2">Class 1)</th><th colspan="4">Range of Nominal Dimensions (± mm)</th><th rowspan="2">±3°</th></tr><tr><th>≤ 50</th><th>> 50 ≤ 180</th><th>> 180 ≤ 400</th><th>> 400</th></tr><tr><td>Fine</td><td>0.5</td><td>1.0</td><td>1.5</td><td>2.0</td><td rowspan="3">±3°</td></tr><tr><td>Medium</td><td>1.0</td><td>2.0</td><td>3.0</td><td>4.0</td></tr><tr><td>Coarse</td><td>2.0</td><td>3.5</td><td>5.0</td><td>6.5</td></tr></table>					Class 1)	Range of Nominal Dimensions (± mm)				±3°	≤ 50	> 50 ≤ 180	> 180 ≤ 400	> 400	Fine	0.5	1.0	1.5	2.0	±3°	Medium	1.0	2.0	3.0	4.0	Coarse	2.0	3.5	5.0	6.5	2009-11-17		Maertin				
						Class 1)					Range of Nominal Dimensions (± mm)				±3°																						
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Tapped Holes acc.					A 3	Pro/E	ECN-No.	Revision	Techn. Resp.																												
1) Tolerance Class Applied Crossmarked							151595	A	5790																												



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