

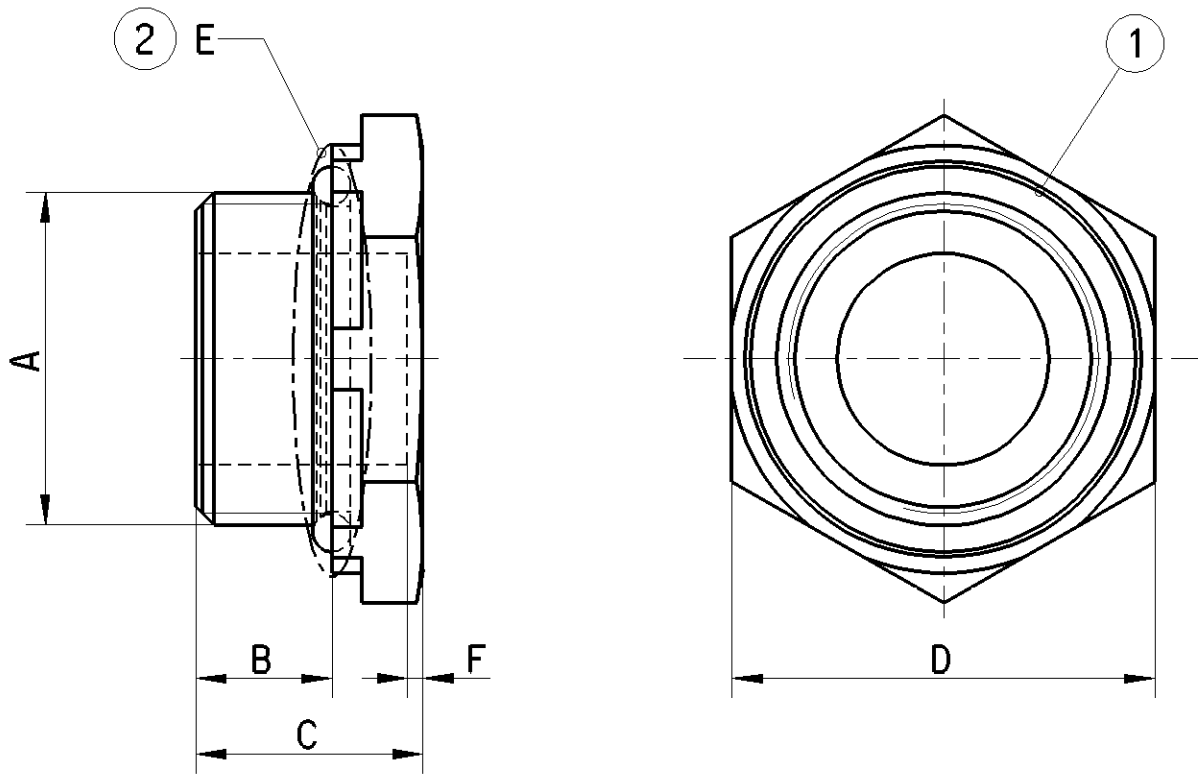
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1	2	3	4	5	6	7	8
A	B	C	D	E	F		
M22x1.5 tightening torque: 34 Nm (max.40 Nm)	9	15	Hex.28	with o-ring	min.1		



Cleanliness requirement:

No particles >1mm allowed acc. to mandatory standard:
JED-334 and JED-593

Area: for the whole part (Special agreements possible;
to be agreed with Product Engineering)

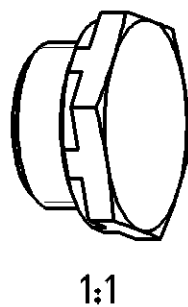
Material:

- ① CuZn
- ② EPDM

Suitable for use in air brake systems for commercial vehicles
General Specification : JED-762 ; JED-622 ; JED-220
Engineering related agreements with Supplier have to be mentioned in the "Release of Supplier"

For use in application in compressed air systems in commercial vehicles :

- with compressed air acc. JED-848
- at working conditions:
 - -40 °C ... 100 °C
 - max. 12.5 bar [Ⓐ]



General Specification: JED-334-1, Size ISO 14405 LP Further Technical Data: Doc. Code: Sheet: To General Tolerances JED-261 Range of Nominal Dimensions (± mm) <table border="1"> <tr> <td>Class 1)</td> <td>≤ 50</td> <td>> 50 ≤ 180</td> <td>> 180 ≤ 400</td> <td>> 400</td> <td rowspan="4">±3°</td> </tr> <tr> <td>Fine</td> <td>X</td> <td>0.5</td> <td>1.0</td> <td>1.5</td> <td>2.0</td> </tr> <tr> <td>Medium</td> <td></td> <td>1.0</td> <td>2.0</td> <td>3.0</td> <td>4.0</td> </tr> <tr> <td>Coarse</td> <td></td> <td>2.0</td> <td>3.5</td> <td>5.0</td> <td>6.5</td> </tr> </table> Tapped Holes acc. JED-152 1) Tolerance Class Applied Crossmarked	Class 1)	≤ 50	> 50 ≤ 180	> 180 ≤ 400	> 400	±3°	Fine	X	0.5	1.0	1.5	2.0	Medium		1.0	2.0	3.0	4.0	Coarse		2.0	3.5	5.0	6.5	Copyright WABCO®		WABCO Screw Plug		Date of first issue: 2015-10-05		
	Class 1)	≤ 50	> 50 ≤ 180	> 180 ≤ 400	> 400		±3°																								
	Fine	X	0.5	1.0	1.5			2.0																							
	Medium		1.0	2.0	3.0			4.0																							
Coarse		2.0	3.5	5.0	6.5																										
Date	Signature	Drawn		Doc.Code	Language	Sheet																									
2020-03-06	Bolago	Checked		005	EN	1/1																									
2020-03-09	Szczulkowski	Expert																													
Mass		Scale		Material No.			Replacement for																								
0.034 KG		2:1 (1:1)		893 022 015 4																											
Size		CAD System		ECN-No.	Revision	Techn. Resp.																									
A 3		CREO		502083	4 x A	5790																									

