

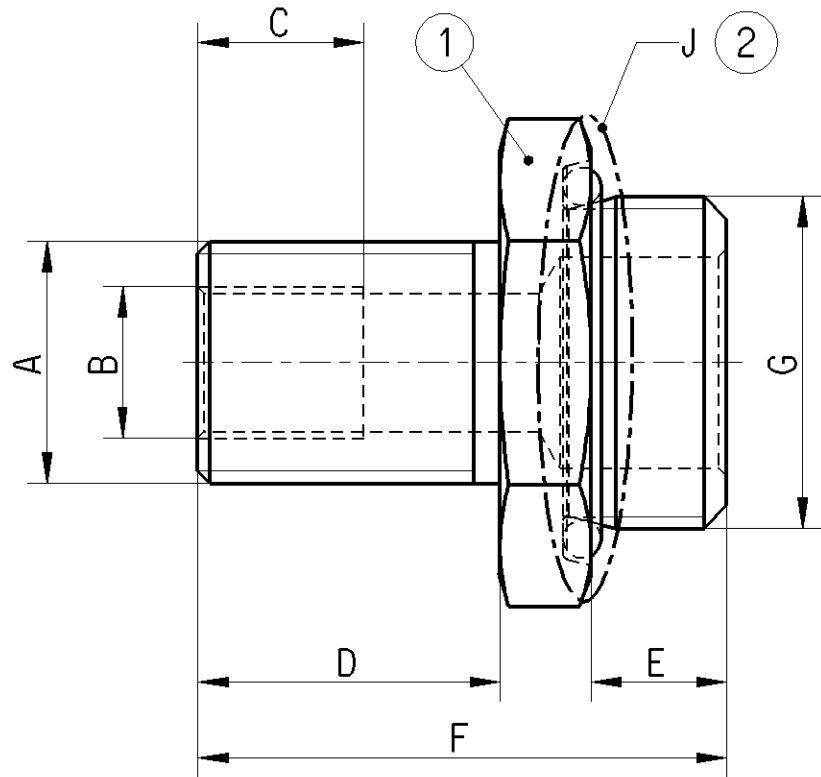
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1	2	3	4	5	6	7	8
A	B	C	D	E	F	G	H
M16x1.5 tightening torque: 30 Nm (35 Nm)	M10x1 tightening torque: 15 Nm (18 Nm)	11	20	9	35	M22x1.5 tightening torque: 34 Nm (40 Nm)	Hex. 28



Cleanliness requirement:

No particles >1mm allowed acc. to mandatory standard:
JED-334 and JED-593

Area: for the whole part (Special agreements possible;
to be agreed with Product Engineering)

Material:

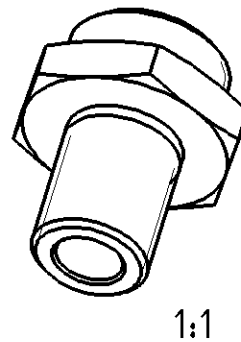
- 1 CuZn
- 2 EPDM

General Specification : JED-762 ; JED-622 ; JED-271 ; JED-220

Engineering related agreements with Supplier have to be mentioned in the "Release of Supplier"

For use in application in compressed air systems in commercial vehicles :

- with compressed air acc. JED-848
- at working conditions:
 - -40 °C ... 100 °C
 - max. 13 bar



General Specification: JED-334-1 , Size ISO 14405 LP						Copyright WABCO®		WABCO Connector																	
Further Technical Data:						Date						Signature													
Doc. Code:		Sheet:				To						Drawn													
General Tolerances JED-261						2015-09-24						Szczutkowski													
Range of Nominal Dimensions (± mm) <table><tr><td rowspan="4">Class 1)</td><td rowspan="4">≤ 50</td><td>> 50</td><td>> 180</td><td rowspan="4">±3°</td></tr><tr><td>≤ 180</td><td>≤ 400</td></tr><tr><td>≤ 180</td><td>≤ 400</td></tr><tr><td>> 400</td></tr></table>						Class 1)	≤ 50					> 50	> 180	±3°	≤ 180	≤ 400	≤ 180	≤ 400	> 400	Checked		2015-10-06		Luechau	
												Class 1)	≤ 50		> 50	> 180	±3°								
								≤ 180	≤ 400																
≤ 180	≤ 400																								
> 400																									
						Expert																			
						Kaufmann																			
Fine		X	0.5	1.0	1.5	2.0	Mass	Scale	Material No.		Date of first issue: 2015-10-06														
Medium			1.0	2.0	3.0	4.0	0.067 KG	2:1 (1:1)	893 104 774 2		Doc.Code	Language	Sheet												
Coarse			2.0	3.5	5.0	6.5	Size	CAD System			005	EN	1/1												
Tapped Holes acc. JED-152						A 3		CREO		ECN-No.	Revision	Techn. Resp.	Replacement for												
1) Tolerance Class Applied Crossmarked										-	-	5790													

100mm