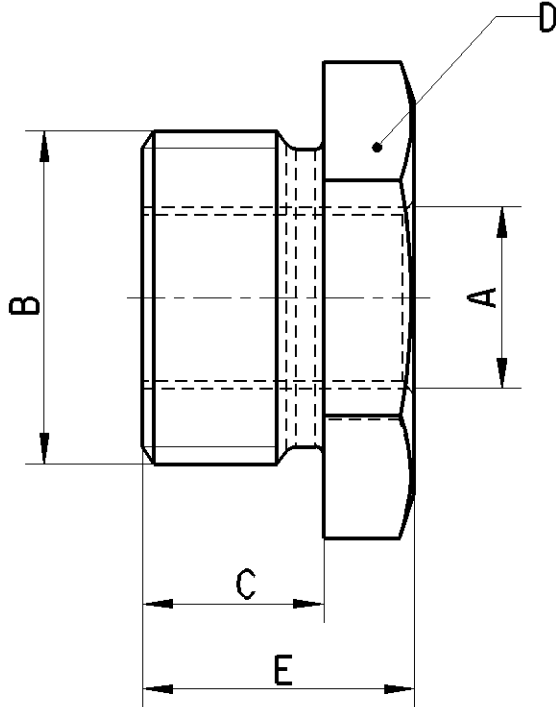


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A	B	C	D	E	F																															
M16x1,5	M22x1,5	~12	Hex.27	~19	ISO8434-1-RDS																															
 MATERIAL : Steel SURFACE PROTECTION : gal Zn CrVI free CLEANLINESS REQUIREMENT: CLASS: KOO ACCORDING JED-593 AREA: FOR THE WHOLE PART (SPECIAL AGREEMENTS POSSIBLE; TO BE AGREED WITH PRODUCT ENGINEERING) GENERAL SPECIFICATION : JED-762 ; JED-622 ; JED-220 ENGINEERING RELATED AGREEMENTS WITH SUPPLIER HAVE TO BE MENTIONED IN THE "RELEASE OF SUPPLIER"																																				
First production samples, samples from new or modified moulds or changes of every kind must be approved Engineering Department Teile der ersten Produktion, Teile aus neuen oder geaenderten Formwerkzeugen oder Aenderungen jeglicher Art beduerfen der Genehmigung durch die Entwicklungsabteilung Les premieres pieces de production, les pieces provenant de nouveaux moules ou de moules modifies, ou toutes autres modification, doivent etre approuvees par le departement des etudes Campioni di inizio produzione, campioni ottenuti con stampi nuovi o modificati o con qualsiasi genere di modico devono essere approvati dall'ufficio tecnico. General Specification: JED-334-1 , Size ISO 14405 LP Further Technical Data: Doc. Code: Sheet: To General Tolerances JED-261 <table><tr><td></td><td>Range of Nominal Dimensions (± mm)</td><td></td></tr><tr><td>Class 1)</td><td><table><tr><td>≤ 50</td><td>> 50 ≤ 180</td><td>> 180 ≤ 400</td><td>> 400</td></tr></table></td><td></td></tr><tr><td>Fine</td><td><table><tr><td>0.5</td><td>1.0</td><td>1.5</td><td>2.0</td></tr></table></td><td rowspan="3">±3°</td></tr><tr><td>Medium</td><td><table><tr><td>1.0</td><td>2.0</td><td>3.0</td><td>4.0</td></tr></table></td></tr><tr><td>Coarse</td><td><table><tr><td>2.0</td><td>3.5</td><td>5.0</td><td>6.5</td></tr></table></td></tr></table> Tapped Holes acc. JED-152 1) Tolerance Class Applied Crossmarked Copyright WABCO® Date Signature Drawn 2020-06-03 Bolago Checked 2020-06-04 Szczulkowski Expert Szczulkowski Mass 0.038 KG Scale / Material No. 893 181 184 4 Date of first issue: 2020-06-04 Doc.Code 005 Language EN Sheet 1/1 Fitting Size A 3 CAD System CREO ECN-No. 504494 Revision - Techn. Resp. 5790 Replacement for -									Range of Nominal Dimensions (± mm)		Class 1)	<table><tr><td>≤ 50</td><td>> 50 ≤ 180</td><td>> 180 ≤ 400</td><td>> 400</td></tr></table>	≤ 50	> 50 ≤ 180	> 180 ≤ 400	> 400		Fine	<table><tr><td>0.5</td><td>1.0</td><td>1.5</td><td>2.0</td></tr></table>	0.5	1.0	1.5	2.0	±3°	Medium	<table><tr><td>1.0</td><td>2.0</td><td>3.0</td><td>4.0</td></tr></table>	1.0	2.0	3.0	4.0	Coarse	<table><tr><td>2.0</td><td>3.5</td><td>5.0</td><td>6.5</td></tr></table>	2.0	3.5	5.0	6.5
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