

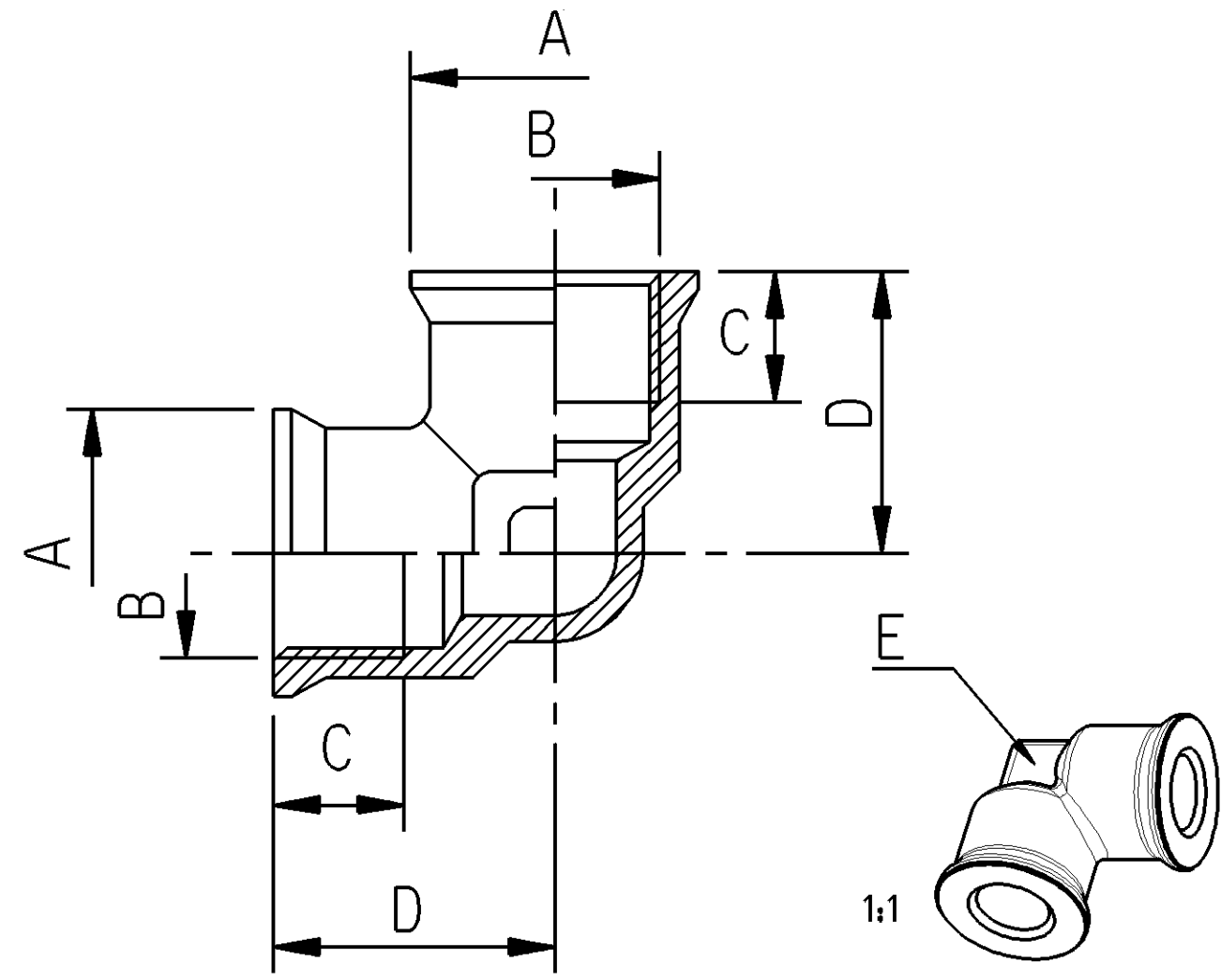
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| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | |
|-------------------|-----------|------|---------|------|------|----------------|----------------|---------------------------|
| Part number | Part name | A | B | C | D | E key width | Torque (Nm) | Weight [g] Theoretical |
| Tolerance: | | ±0,4 | | Min. | +1,2 | -0,55 | - | - |
| 893 401 011 4 | Elbow | ∅22 | M12x1,5 | 10 | 21.5 | 14 | 20(24) | (64) |



CLEANLINESS REQUIREMENT:
 NO PARTICLES >1MM ALLOWED ACC. TO MANDATORY STANDARD JED-334 AND JED-593

AREA: FOR THE WHOLE PART (SPECIAL AGREEMENTS POSSIBLE, TO BE AGREED WITH PRODUCT ENGINEERING)

GENERAL SPECIFICATION : JED-762 ; JED-622

ENGINEERING RELATED AGREEMENTS WITH SUPPLIER HAVE TO BE MENTIONED IN THE "RELEASE OF SUPPLIER"

TIGHTENING TORQUE: RECOMMENDED TORQUE WITHOUT LUBRICATION (MAX. TORQUE) RESPECT MAX. TORQUE OF COUNTER PART

FOR USE IN APPLICATION IN COMPRESSED AIR SYSTEMS IN COMMERCIAL VEHICLES :

- WITH COMPRESSED AIR ACC. JED-848

MATERIAL OF FITTING: CuZn
WORKING TEMPERATURE: -40°C...+100°C
WORKING PRESSURE: MAX 12,5 bar

| | | | | | |
|--|-----------|-------------------|--------------|---------------------------------|----------|
| General Specification: JED-334-1 , Size ISO 14405 LP | | Copyright WABCO® | | WABCO ELBOW | |
| Further Technical Data: | | Date | Signature | | |
| Doc. Code: | Sheet: To | 2018-04-20 | Bulaj | | |
| General Tolerances JED-261 | | 2018-04-23 | Szczulkowski | | |
| Range of Nominal Dimensions (± mm) | | Checked Expert | | Material No. | |
| Class 1) | ≤ 50 | > 50 ≤ 180 | > 180 ≤ 400 | > 400 | ±3° |
| Fine | X | 0.5 | 1.0 | 1.5 | 2.0 |
| Medium | | 1.0 | 2.0 | 3.0 | 4.0 |
| Coarse | | 2.0 | 3.5 | 5.0 | 6.5 |
| Tapped Holes acc. JED-152 | | Mass | Scale | Date of first issue: 2018-04-23 | |
| 1) Tolerance Class Applied Crossmarked | | 0.064 KG | 2:1 (1:1) | Doc.Code Language Sheet | |
| | | Size | CAD System | 893 401 011 4 | |
| | | A 3 | CREO | ECN-No. | Revision |
| | | | | - | - |
| | | | | Techn. Resp. | 5790 |
| | | | | Replacement for | |
| | | | | - | |