

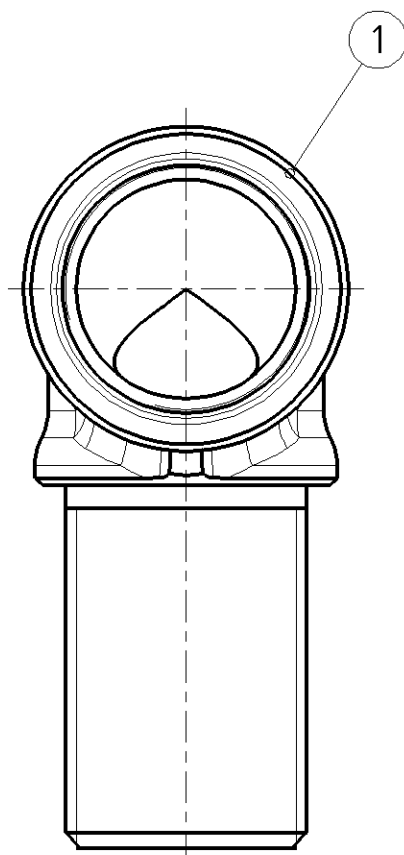
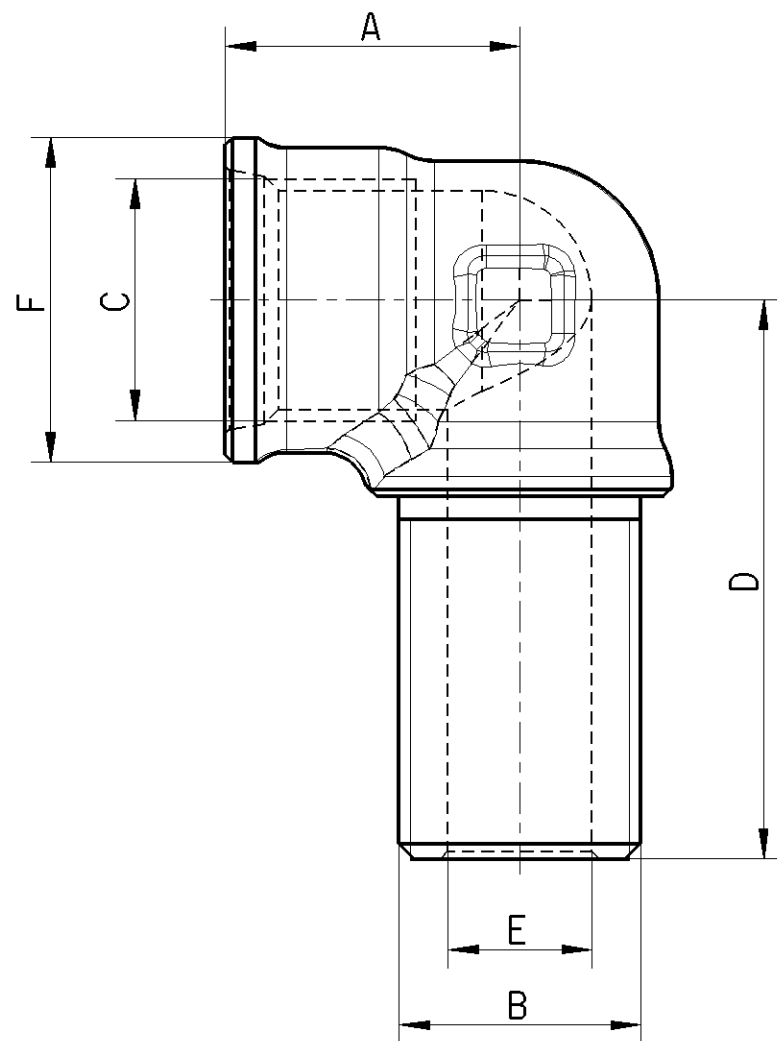
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1	2	3	4	5	6	7	8
A	B	C	D	E	F		
19.5	M16x1.5 length min. 23 tightening torque: 30 Nm (35 Nm)	M16x1,5 depth min. 9.5 tightening torque: 30 Nm (35 Nm)	37	Ø9.5	Ø21.5		



Cleanliness requirement:

No particles >1mm allowed acc. to mandatory standard:
JED-334 and JED-593

Area: for the whole part (Special agreements possible;
to be agreed with Product Engineering)

Material:

① CuZn

General Specification : JED-762 ; JED-622 ; JED-271

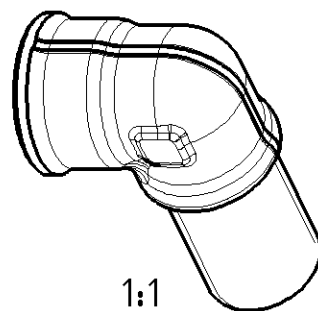
Engineering related agreements with Supplier have to be mentioned in the "Release of Supplier"

For use in application in compressed air systems in commercial vehicles :

- with compressed air acc. JED-848

- at working conditions:

- -40 °C ... 100 °C
- max. 13 bar



General Specification: JED-334-O , Size ISO 14405-1 E						Copyright WABCO®		WABCO Angle Piece													
Further Technical Data: 893 000 001 O, doc code 035						Date						Signature									
Doc. Code:		Sheet:		To		Drawn															
						2015-08-05						Szczytkowski									
General Tolerances						Checked															
						2015-10-05						Luechau									
Class 1) ≤ 50 > 50 ≤ 180 > 180 ≤ 400 > 400 ±3°						Expert															
						Kaufmann															
						Mass		Scale		Material No.		Date of first issue: 2015-10-05									
						0.068 KG		2:1 (1:1)		893 401 774 4		Doc.Code		Language		Sheet					
Size		CAD System		005		EN		1/1													
Tapped Holes acc. -						A 3		Pro/E				ECN-No.		Revision		Techn. Resp.		Replacement for			
1) Tolerance Class Applied Crossmarked												-		-		-		5790		-	