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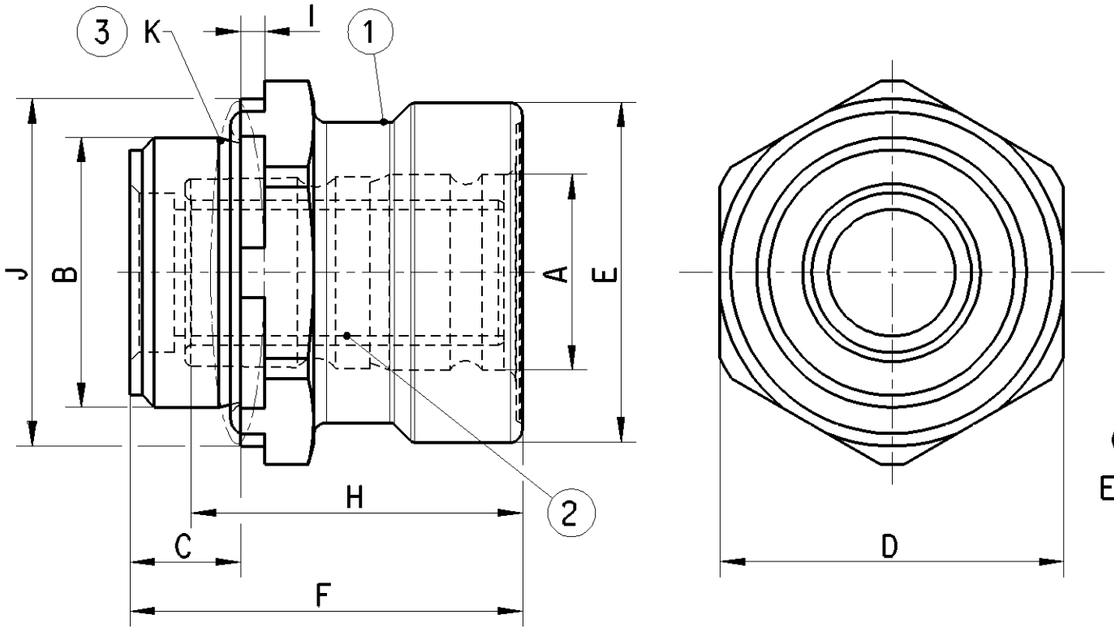
A	B	C	D	E	F	G	H	I	J	K
for Tube 15x1,5 new Line <CI> Ⓓ	M22x1,5	9	Hex.28	Ø27,7	32	34Nm (40Nm)	(27) Push in length <CI> Ⓓ	2	Ø28,3	with O-ring

G : recommended torque without lubrication (max. torque) respect max torque of counter part



Cleanliness requirement:

Class: KOO according JED-593

Area: for the whole part (Special agreements possible; to be agreed with Product Engineering)

Material:

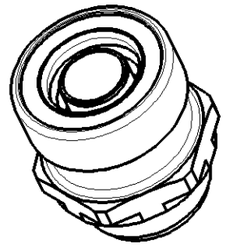
1. CuZn
2. PA (inner components)
3. EPDM

General Specification : JED-762 ; JED-622 ; JED-220

Engineering related agreements with Supplier have to be mentioned in the "Release of Supplier"

For use in application in compressed air systems in commercial vehicles :

- with Polyamind or Hytrel tubes acc. ISO7628; DIN74324, DIN73378
- with compressed air acc. JED-848
- at working conditions (consider tube spec.) :
  - -40 °C Ⓓ ... 100 °C
  - max. 12,5 bar



1:1

General Specification: JED-334-1 , Size ISO 14405 LP						
Further Technical Data:						
Doc. Code:			Sheet: To			
General Tolerances						
Class 1)		Range of Nominal Dimensions (± mm) ≤ 50	> 50 ≤ 180	> 180 ≤ 400	> 400	∢
Fine	X	0.5	1.0	1.5	2.0	±3°
Medium		1.0	2.0	3.0	4.0	
Coarse		2.0	3.5	5.0	6.5	
Tapped Holes acc. -						
1) Tolerance Class Applied Crossmarked						

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Date	Signature
Drawn 2019-11-29	Baloga
Checked 2019-12-11	Szczutkowski
Expert Szczutkowski	

WABCO

Fitting

Mass	Scale	Material No.	Date of first issue: 2006-12-14		
0.054 KG	2:1 1:1	893 800 004 2	Doc.Code 005	Language EN	Sheet 1/1
Size A 3	CAD System CREO	ECN-No. 502571	Revision 3 x D	Techn. Resp. 5790	Replacement for

100mm