

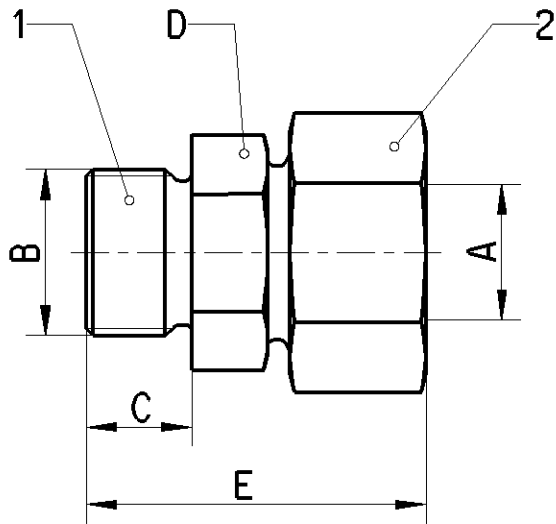
Non e permesso consegnare a terzi o riprodurre questo documento, ne utilizzarne il contenuto o renderlo comunque noto a terzi senza autorizzazione esplicita. Ogni infrazione costituisce un evidente abuso e comportera il risarcimento dei danni subiti. E' fatta riserva di tutti i diritti derivanti da brevetti o modelli.

Copying of this document and giving it to others and the use or communication of the contents thereof, are forbidden without express authority. Controvention of this restriction will constitute an evident abuse and result in a liability to the payment of damages. All rights are reserved in the event of the grant of patent or registration of a utility model or design. This document is the subject of copyright.

Toute Communication ou reproduction de ce document, toute exploitation ou communication de son contenu sont interdites, sauf autorisation expresse. Tout manquement a cette regle constitue un abus evident et expose son auteur au versement de dommages et interets. Tous droits de propriete industrielle reserves, notamment en matiere de brevets et de modesles.

Weitergabe sowie Vervielfaeltigung dieser Unterlage, Verwertung und Mitteilung ihres Inhalts nicht gestattet, soweit nicht ausdruecklich zugestanden. Zuwiderhandlungen stellen einen offensichtlichen Missbrauch dar und verpflichten zu Schadenersatz. Alle Rechte fuer den Fall der Patenterteilung oder Gebrauchsmuster-Eintragung vorbehalten.

1	2	3	4	5	6	7	8
A	B	C	D	E	F		
Ø10	M22x1,5	~12	Hex.27	~41	ISO8434-1-SDSC		



- ② MATERIAL : Steel
SURFACE PROTECTION : gal Zn CrVI free
- ① MATERIAL : Steel
SURFACE PROTECTION : gal Zn CrVI free

CLEANLINESS REQUIREMENT:

CLASS: K00 ACCORDING JED-593

AREA: FOR THE WHOLE PART (SPECIAL AGREEMENTS POSSIBLE;
TO BE AGREED WITH PRODUCT ENGINEERING)

GENERAL SPECIFICATION : JED-762 ; JED-622 ; JED-220

ENGINEERING RELATED AGREEMENTS WITH SUPPLIER HAVE TO BE MENTIONED
IN THE "RELEASE OF SUPPLIER"

First production samples, samples from new or modified moulds or changes of every kind must be approved Engineering Department
Teile der ersten Produktion, Teile aus neuen oder geaenderten Formwerkzeugen oder Aenderungen jeglicher Art beduerfen der Genehmigung durch die Entwicklungsabteilung
Les premieres pieces de production, les pieces provenant de nouveaux moules ou de moules modifies, ou toutes autres modification, doivent etre approuvees par le departement des etudes
Campioni di inizio produzione, campioni ottenuti con stampi nuovi o modificati o con qualsiasi genere di mofica devono essere approvati dall'ufficio tecnico.

General Specification: JED-334-1 , Size ISO 14405 LP						Copyright WABCO®		WABCO							
Further Technical Data:						Date						Signature			
Doc. Code:			Sheet:			To						Drawn			
General Tolerances JED-261						2020-05-15		Balago		Fitting Verschraubung - SDSC Raccord Raccordo					
Range of Nominal Dimensions (± mm)						Checked		2020-05-19						Szczulkowski	
						Expert		Szczulkowski							
Class 1)		≤ 50	> 50 ≤ 180	> 180 ≤ 400	> 400	Mass		Scale						Material No.	
Fine		0.5	1.0	1.5	2.0	0.073 KG		/		893 860 109 0					
Medium		1.0	2.0	3.0	4.0	Size		CAD System							
Coarse		2.0	3.5	5.0	6.5	A 3		CREO		ECN-No.		Revision		Techn. Resp.	
Tapped Holes acc. JED-152										-		-		-	
1) Tolerance Class Applied Crossmarked										-		-		5790	
														Replacement for	
														-	

100mm