

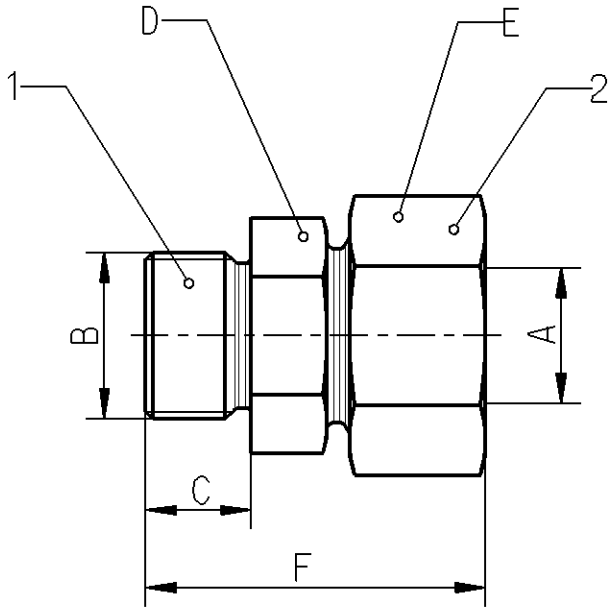
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1		2		3		4		5		6		7		8	
A		B		C		D		E		F		G		N	
Ø12		M22x1,5		~12		Hex.27				~40				ISO8434-1-SDSC	



- ② Material : Steel
Surface Protection : gal Zn CrVI free
- ① Material : Steel
Surface Protection : gal Zn CrVI free

First production samples, samples from new or modified moulds or changes of every kind must be approved Engineering Department
Teile der ersten Produktion, Teile aus neuen oder geaenderten Formwerkzeugen oder Aenderungen jeglicher Art beduerfen der Genehmigung durch die Entwicklungsabteilung
Les premieres pieces de production, les pieces provenant de nouveaux moules ou de moules modifies, ou toutes autres modification, doivent etre approuvees par le departement des etudes
Campioni di inizio produzione, campioni ottenuti con stampi nuovi o modificati o con qualsiasi genere di mofica devono essere approvati dall'ufficio tecnico.

DCN-No.	Rev.	Date
State of Revision		

General Specification: JED-334-0						Copyright WABCO ®		WABCO																											
Further Technical Data: 893 000 001 0						Date						Signature																							
Doc. Code: 035			Sheet: To			Drawn		Fitting Verschraubung - SDSC Raccord Raccordo																											
General Tolerances JED-261						2008-01-29						Guemues																							
Range of Nominal Dimensions (± mm) <table><tr><td>Class 1)</td><td>≤ 50</td><td>> 50 ≤ 180</td><td>> 180 ≤ 400</td><td>> 400</td><td rowspan="3"></td></tr><tr><td>Fine</td><td>0.5</td><td>1.0</td><td>1.5</td><td>2.0</td></tr><tr><td>Medium</td><td>1.0</td><td>2.0</td><td>3.0</td><td>4.0</td></tr><tr><td>Coarse</td><td>2.0</td><td>3.5</td><td>5.0</td><td>6.5</td><td></td></tr></table> ±3°						Class 1)	≤ 50					> 50 ≤ 180	> 180 ≤ 400	> 400		Fine	0.5	1.0	1.5	2.0	Medium	1.0	2.0	3.0	4.0	Coarse	2.0	3.5	5.0	6.5		Checked			
						Class 1)	≤ 50					> 50 ≤ 180	> 180 ≤ 400	> 400																					
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Medium	1.0	2.0	3.0	4.0																															
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Size		TRI						005		ML		1/1																							
Tapped Holes acc.						A 3		002				Function Code		CAD System		Prod.Type		Replacement for																	
1) Tolerance Class Applied Crossmarked												Pro/E		0 1 X																					



100mm