

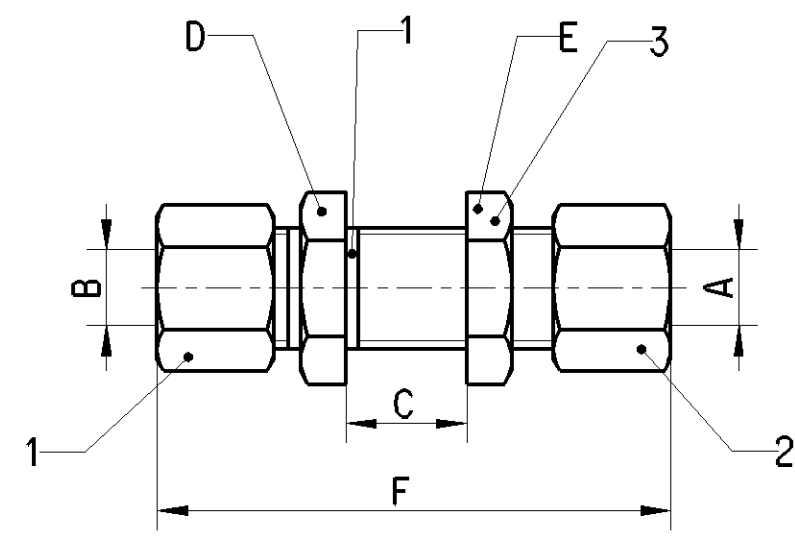
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1	2	3	4	5	6	7	8
A	B	C	D	E	F	G	
Ø12	Ø12	MAX.16	HEX.24	HEX.24	~75	ISO8434-1-BHSC	



- ① MATERIAL : Steel
SURFACE PROTECTION : gal Zn CrVI free
- ② MATERIAL : Steel
SURFACE PROTECTION : gal Zn CrVI free
- ③ MATERIAL : Steel
SURFACE PROTECTION : gal Zn CrVI free

CLEANLINESS REQUIREMENT:

CLASS: K00 ACCORDING JED-593

AREA: FOR THE WHOLE PART (SPECIAL AGREEMENTS POSSIBLE;
TO BE AGREED WITH PRODUCT ENGINEERING)

GENERAL SPECIFICATION : JED-762 ; JED-622 ; JED-220

ENGINEERING RELATED AGREEMENTS WITH SUPPLIER HAVE TO BE MENTIONED
IN THE "RELEASE OF SUPPLIER"

First production samples, samples from new or modified moulds or changes of every kind must be approved Engineering Department

Teile der ersten Produktion, Teile aus neuen oder geaenderten Formwerkzeugen oder Aenderungen jeglicher Art beduerfen der Genehmigung durch die Entwicklungsabteilung

Les premieres pieces de production, les pieces provenant de nouveaux moules ou de moules modifies, ou toutes autres modification, doivent etre approuvees par le departement des etudes

Campioni di inizio produzione, campioni ottenuti con stampi nuovi o modificati o con qualsiasi genere di modica devono essere approvati dall'ufficio tecnico.

General Specification: JED-334-1 , Size ISO 14405 LP		Copyright WABCO®		WABCO	
Further Technical Data:		Date	Signature		
Doc. Code:	Sheet: To	Drawn		Fitting Verschraubung - BHSC Raccord Raccordo	
General Tolerances JED-261		2019-09-13	Bolago		
Range of Nominal Dimensions (± mm)		Checked		Date of first issue: 2020-05-14	
Class 1)	≤ 50 > 50 > 180 > 400 > 400	2020-05-14			
Fine	0.5 1.0 1.5 2.0	Expert		005	EN
Medium	1.0 2.0 3.0 4.0	Szczulkowski		1/1	
Coarse	2.0 3.5 5.0 6.5	Szczulkowski		Replacement for	
Tapped Holes acc. JED-152		Mass	Scale		
1) Tolerance Class Applied Crossmarked		0.154 KG	/	893 820 574 0	
		Size	CAD System	ECN-No.	Revision
		A 3	CREO	-	-
				Techn. Resp.	5790

1	2	3	4	5	6	7	8
							100mm